

1962 THUNDERBIRD

1962 Thunderbird Body/Interior Assembly Manual

FINISH OF STANDARD PARTS

The "S" suffix on numbers covering Standard Parts represents the finish of the part as shown by the following list:

SUFFIX	FINISH
S	Plain
S-M	Nonelectrolytic plating
S-X	Wax sealer
S2	Phosphate and lubricant
S3	Black paint
S4	Phosphate and oil
S5	Copper plate
S6	Nickel plate
S7	Cadmium plate
S8	Zinc plate
S8B	Zinc plate
S9	Zinc plate - bright chromate
S10	Tinned
S11	Copper plate
S12	Lacquer to match trim
S13	Chrome plated
S14	Nickel plate - Butler finish
S15	Oxidized
S16	Lead plate
S18	Case hardened
S20	Cement coat
S21	Lacquer for identification
S23	Rustless steel-head polished
S26	Cadmium or zinc plate and enamel
S28	Sterile coating
S32	Enamel - black or olive drab
S34	Case hardened cadmium finish
S35	Zinc coat
S36	Zinc plate and dichromate
S37	Chrome plate
S38	Raven finish
S39	Cadmium plate
S40	Zinc plate
S41	Pre-galvanized coat
S42	Cadmium plate - black

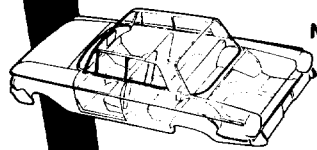
SUFFIX	FINISH
S43	Zinc plate plus chromate
S43B	Zinc plate plus chromate - black
S45	Chrome plate - stainless steel
S46	Black phenolic
S47	Chromium plate
S48M	Cadmium/tin plate
S49	Epoxy - black
S50	Cadmium plate plus iridescent chromate
S51	Zinc plate plus iridescent chromate
S52	Phosphate and oil (blue)
S53	Baked white organic coating
S54	Cadmium/zinc plate and chromate
S55	Cadmium plate and chromate, organic
S57	Zinc plate and chromate, organic
S58	Phosphate and dry lubricant
S70	Zinc plate - bright chromate
S71	Zinc plate and chromate
S72	Zinc plate and chromate and lubricant
S73	Zinc plate - black
S74	Zinc plate - matt black
S75	Chromium plated
S76	Phosphate coat plus lubricant
S78	Chromium plate
S79	Zinc plate and chromate
S80	Zinc plate and chromate
S81	Enamel - black or olive drab phosphate
S82	Zinc plate
S91	O-Ring material
S92	O-Ring material
S93	O-Ring material
S94	O-Ring material
S95	O-Ring material
S98	O-Ring material
S100	Special
S200	Special

ABBREVIATIONS

assy.	assembly	fill.	fillister	R.H.	right hand	P/C	property class
blk.	black	hard.	hardened	l/washer	lock washer	spec.	special
cad.	cadmium	hd.	head	No.	number	sq.	square
dia.	diameter	hex.	hexagon	O.D.	outside diameter	std.	standard
dichr.	dichromate	I.D.	inside diameter	L.H.	left hand	UBS	unified bearing stress

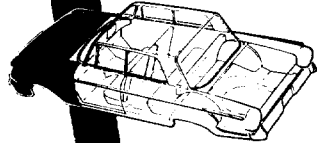
MANUALS

SEALER & TRIM INSTALL



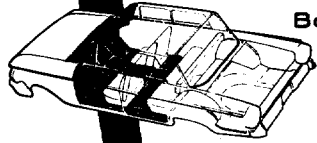
Model Ident.
& Spec.
Section
4000

SEALER SPECIFICATIONS _____	SPEC-A	
TRIM SPECIFICATIONS _____	SPEC-B	
LIST OF INSTALLATION AND KIT DRAWINGS _____	4000 4000	4000



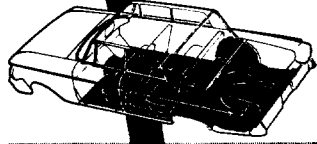
Front End
Section
4100

HOOD ADHESIVE • FRONT BODY SEALER _____	4100	
FENDER • FRONT END AND FRONT BODY SEALER • PRIMER • DEADENER _____	4110	
HOOD SOUND ABSORBERS _____		4120



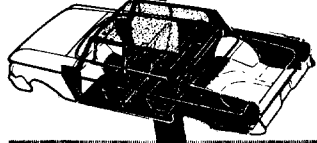
Body Front &
Windshield
Section
4200

DASH PANEL • PILLAR • FRONT FLOOR PAN • SEALER • PRIMER _____	4200	
DASH INSULATOR • SOUND ABSORBER • GLOVE COMPARTMENT HEAT REFLECTOR SUN VISORS _____	4220	
DASH PANEL PLUG BUTTONS • VENT AIR OUTLET • PATENT PLATE • WINDSHIELD AND MOULDINGS _____		4230
WINDSHIELD INTERIOR MOULDINGS • INTERIOR REAR VIEW MIRROR _____		4250
INSTRUMENT PANEL • EXTENSION PANELS AND CONSOLE _____		4260



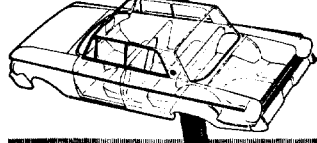
Underbody
Section
4300

FLOOR PAN • WHEELHOUSE • BODY SIDE SEALERS • DEADENERS _____	4300	
FLOOR PAN • SOUND DEADENERS • ABSORBERS • CARPETS _____		4310
SCUFF PLATES • FLOOR PAN PLUG BUTTONS _____		4320



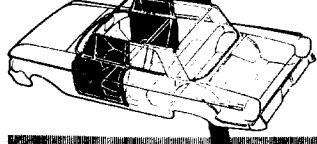
Body Side
Section
4400

QUARTER OUTER PANEL DEADENER • PRIMER • BODY SIDE • CENTER FLOOR PAN • PILLAR SEALERS _____	4400	
BODY SOLDER LOCATIONS • BODY PAINT SPRAY APPLICATION _____	4420	
COWL SIDE SOUND ABSORBER • QUARTER TRIM WATERSHIELD • TRIM PANEL • HEADLINING _____	4430	
QUARTER WINDOW MECHANISM • ADJUSTMENT _____		4460
REGULATOR HANDLES _____		4470
INTERIOR MOULDINGS • COAT HOOKS _____		4480



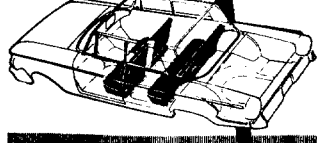
Exterior
Ornament
Section
4500

BODY EXTERIOR MOULDINGS _____		4500
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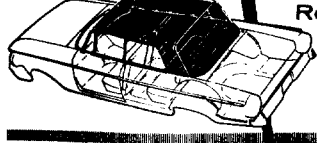
Door
Section
4600

DOOR DEADENER • PRIMER • SEALER _____	4600	
DOOR TRIM WATERSHIELDS • TRIM PANEL BUILDUP _____		4620
DOOR TRIM PANEL AND ARM REST INSTALLATION _____		4640
DOOR WINDOW MECHANISM • LOCKS • ADJUSTMENT • OUTSIDE HANDLES _____		4650
DOOR WEATHERSTRIPS • INSIDE HANDLES • GARNISH MOULDINGS _____		4680



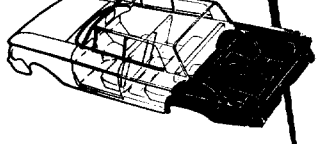
Seat
Section
4700

FRONT SEAT CUSHION TRIM BUILDUP _____	4700	
FRONT SEAT BACK TRIM BUILDUP _____	4710	
REAR SEAT CUSHION TRIM BUILDUP _____	4720	
REAR SEAT BACK TRIM BUILDUP _____	4730	
FRONT BACK TO CUSHION • FRONT CUSHION TO TRACK • REAR BACK TO BODY _____	4750	
FRONT SEAT TRACK ASSEMBLY TO FLOOR _____		4760



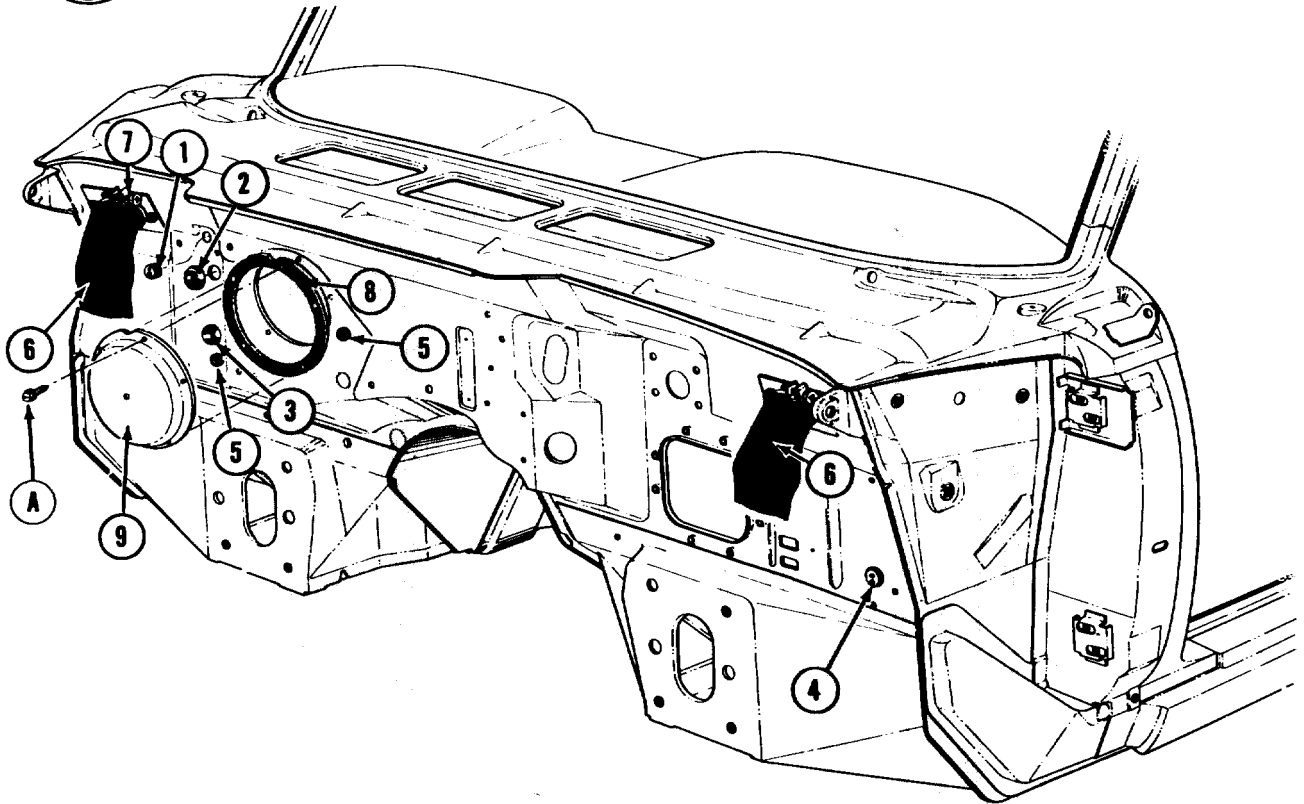
Roof & Back
Window
Section
4800

ROOF AND UPPER BODY SEALER _____	4800	
ROOF AND PACKAGE TRAY SOUND ABSORBERS AND INSTALLATION • ROOF BOWS • ROOF OUTSIDE COVER _____	4830	
FOLDING TOP - TRIMMED _____	4840	
BACK WINDOW AND INTERIOR MOULDINGS • EXTERIOR MOULDINGS • PACKAGE TRAY PANEL _____		950
ROOF SIDE RAIL WEATHERSTRIPS • FOLDING TOP MECHANISM AND ADJUSTMENT _____		160
FOLDING TOP WEATHERSTRIP AND ADJUSTMENT _____		4870



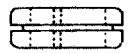
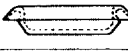



Body Rear
Section
4900

REAR BODY AND LUGGAGE COMPARTMENT DOOR • DEADENER • ADHESIVE • SEALER _____	4900	
LUGGAGE COMPARTMENT SOUND ABSORBERS • DEADENERS • TRIM _____	4930	
LUGGAGE COMPARTMENT DOOR HINGE TORSION BARS • WEATHERSTRIPS • LOCK MECHANISM _____		4950
BUMPER JACK AND SPARE WHEEL STOWAGE • REAR BUMPER • FUEL FILLER DOOR • SPLASH SHIELD • FILLERS _____		4980



INSTALLATION-DASH PANEL PLUG BUTTONS-GROMMETS
AND HEATER COVER

MODELS C2SB-63-76

ITEM	PART	PART NUMBER	MODELS	REQUIREMENTS
1		373114-S	ALL C2SB	1 REQUIRED RIGHT SIDE ONLY
2		370595-S	ALL C2SB	1 REQUIRED WHEN HEATER OR AIR CONDITIONING IS NOT INSTALLED
3		371822-S	ALL C2SB	1 REQUIRED WHEN HEATER OR AIR CONDITIONING IS NOT INSTALLED
4		353630-S	ALL C2SB	1 REQUIRED LEFT SIDE ONLY
5		357191-S	ALL C2SB	2 REQUIRED WHEN AIR CONDITIONING IS INSTALLED AND HEATER IS NOT INSTALLED

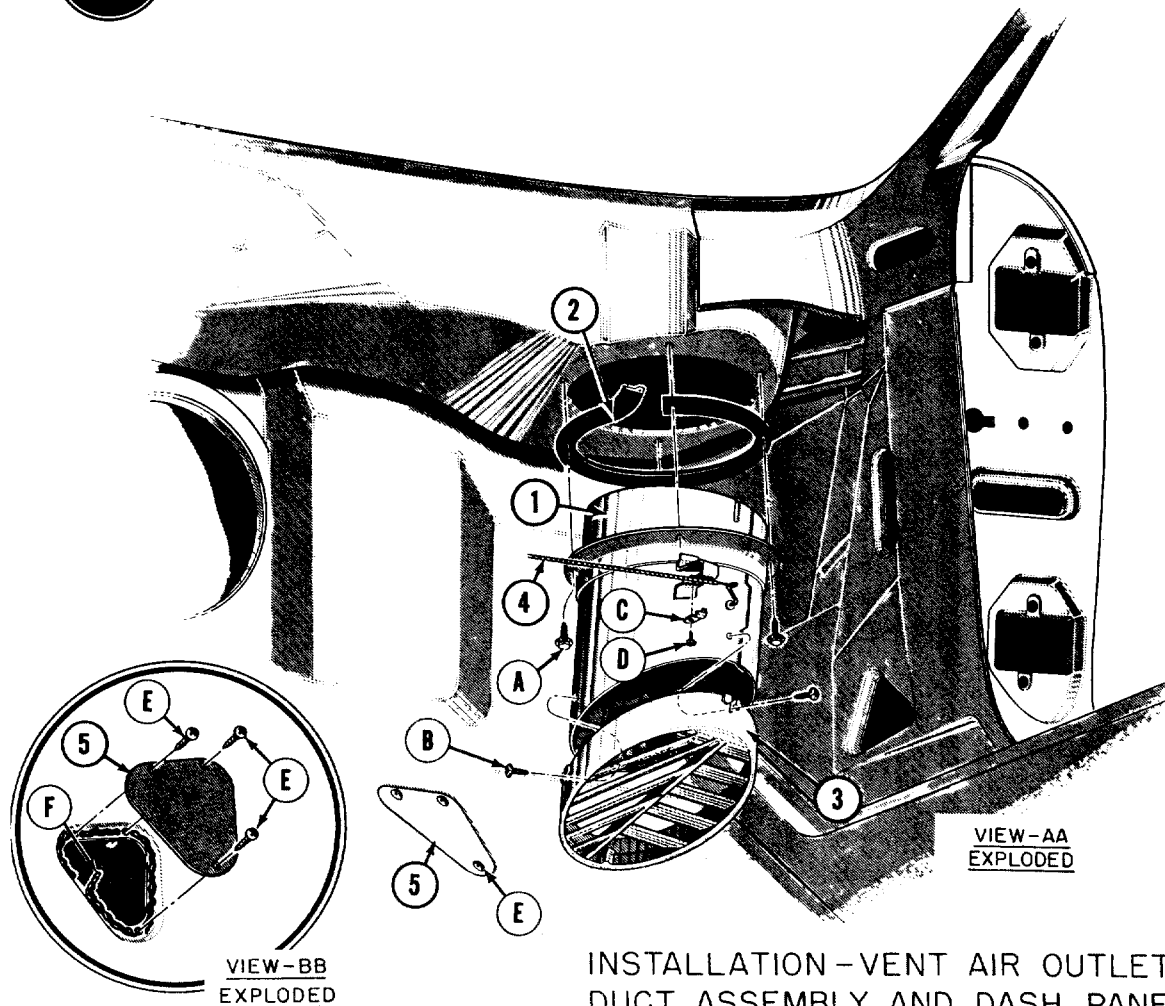
- 6 (C1SB-6302207) TUBE - COWL TOP INNER PANEL DRAIN - ONE REQUIRED EACH SIDE OF BODY.
- 7 (C1SB-6302270) CLAMP - COWL TOP INNER PANEL DRAIN TUBE - ONE REQUIRED EACH SIDE OF BODY.
- 8 (C1SB-6301810) SEAL - DASH PANEL HEATER OPENING COVER.
- 9 (C1SB-6301846) COVER - DASH PANEL HEATER OPENING. SECURE WITH THE FOLLOWING ITEM:
A - (42127-58) SCREW - 5 REQUIRED.

NOTE: ITEMS 8 AND 9 ARE NOT REQUIRED WHEN AIR CONDITIONING IS INSTALLED.

1962

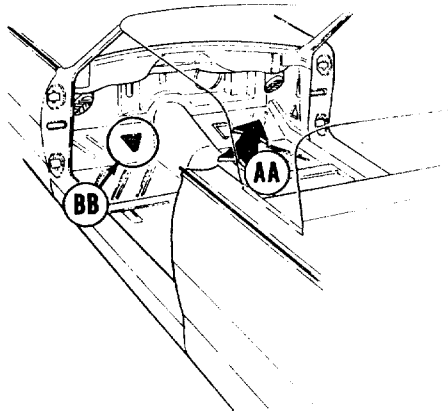
FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL



INSTALLATION - VENT AIR OUTLET - DUCT ASSEMBLY AND DASH PANEL LOWER ACCESS HOLE COVER

MODELS C2SB-63-76



- ① (C1SB-6301934-5) DUCT ASSEMBLY - VENT AIR OUTLET. SECURE EACH ASSEMBLY TO COWL TOP INNER PANEL WITH THE FOLLOWING ITEM:
A - (42134-S8) SCREW - 4 REQUIRED.
- ② (COAB-6401970) SEAL - VENT AIR OUTLET DUCT - ONE REQUIRED EACH SIDE OF BODY, SECURED IN POSITION WHEN ITEM 1 IS INSTALLED.
- ③ (C1SB-6301821-A) REGISTER - VENT AIR R.H. (C2SB-6301821-B) REGISTER ASSEMBLY - VENT AIR L.H. - SECURE EACH REGISTER WITH THE FOLLOWING ITEM:
B - (358735-S42) SCREW - 3 REQUIRED.
- ④ DAMPER CONTROL CABLE - REFERENCE. CABLE IS PLACED INTO DEPRESSION OF EXISTING BRACKET ON DUCT ASSEMBLY AND SECURED EACH SIDE OF BODY WITH THE FOLLOWING ITEMS:
C - (353261-S8) CLIP - 1 REQUIRED.
D - (52735-S8) SCREW - 1 REQUIRED.
- ⑤ (C1SB-63016A30) PLATE - DASH PANEL LOWER ACCESS HOLE COVER - ONE REQUIRED EACH SIDE OF BODY, SECURE EACH PLATE IN POSITION, AFTER FRONT END ASSEMBLY IS INSTALLED ON BODY, WITH THE FOLLOWING ITEM, SEE VIEW "BB":
E - (52721-S8) SCREW - 3 REQUIRED.
F - (M-5397-A) SEALER APPLIED AROUND ENTIRE PERIMETER OF ACCESS OPENING BEFORE INSTALLATION OF PLATE.

NOTE: DUCT ASSEMBLY AND REGISTER ARE NOT REQUIRED ON RIGHT HAND SIDE OF BODY WHEN HEATER IS INSTALLED. SEE ELECTRICAL EQUIPMENT INSTALLATION MANUAL FOR INSTALLATION OF FRESH AIR DUCT HEATER FOR RIGHT HAND SIDE OF BODY.

ILLUSTRATION SECTION

DATE 3-16-62 SUPERSEDES 11-30-61
EFFECTIVE WITH CSN1-130099 - ITEM 3, (C2SB-6301821-B) REGISTER ASSEMBLY WAS
(C2SB-6301821-A).

**BODY FRONT AND
WINDSHIELD SECTION**

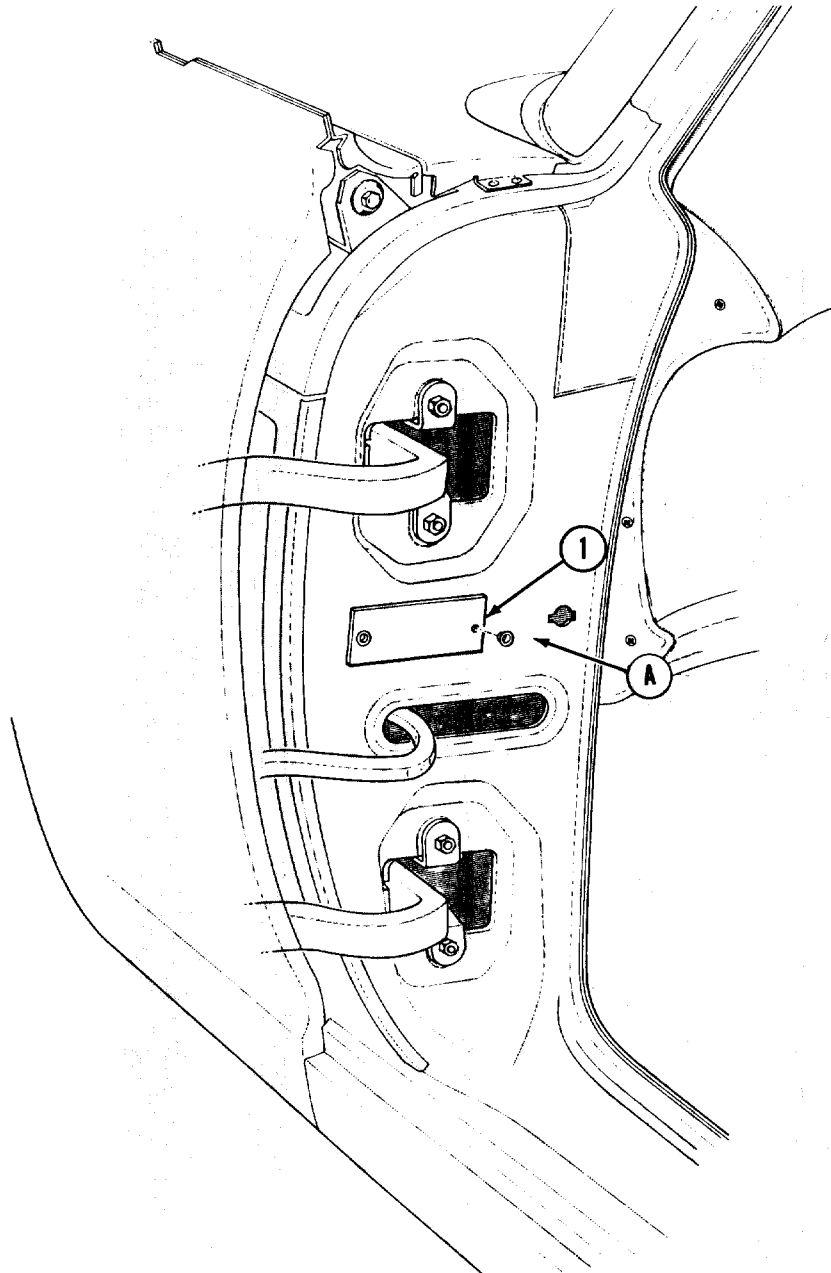
THUNDERBIRD PAGE 2-4240

6

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL



INSTALLATION - PATENT PLATE
TO FRONT BODY PILLAR

MODELS C2SB-63-76

- ① (C2AB-6201631) PLATE - PATENT - ONE REQUIRED LEFT SIDE ONLY. SECURED IN POSITION TO FRONT BODY PILLAR WITH THE FOLLOWING ITEM:
A - (370753-S) RIVET - 2 REQUIRED.

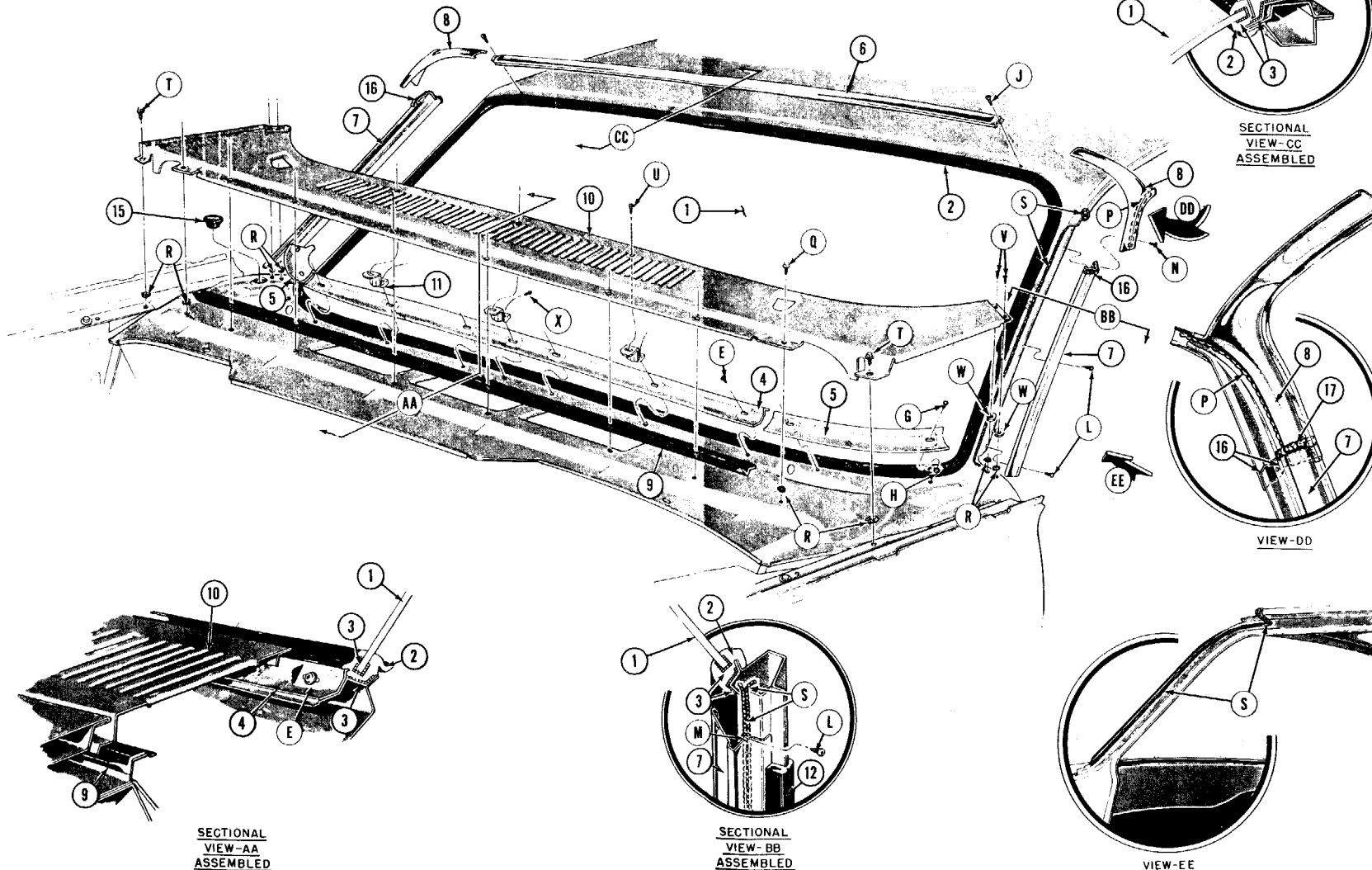
ILLUSTRATION SECTION

DATE 7-28-61 SUPERSEDES 3-14-61.
EFFECTIVE WITH CSN1-105014 - ITEM 1, (C2AB-6201631) WAS (C1AB-6201631). CSN1-127318 - (370753-S) WAS (354921-S).

BODY FRONT AND
WINDSHIELD SECTION
THUNDERBIRD PAGE 2-4241

INSTALLATION AND SEALER APPLICATION
WINDSHIELD AND EXTERIOR MOULDINGS

MODEL C2SB-63



- 1 (C15B-603100-A) OR (C15B-603100-C) REGULAR PRODUCTION OR (C15B-603100-B) OR (C15B-603100-D) R.P.O. - GLASS ASSEMBLY - WINDSHIELD.
- 2 (C15B-60110) WEATHERSTRIP ASSEMBLY - WINDSHIELD.
- 3 APPLY (M-101-A) OR (M-101-B) SEALER BETWEEN WEATHERSTRIP AND GLASS AND BETWEEN WEATHERSTRIP AND BODY AS SHOWN IN SECTIONAL VIEW "AA".
NOTE: EXCESS SEALER MUST BE WIPED CLEAN FROM GLASS, WEATHERSTRIP AND ALL BODY SURFACES.
- 4 (C15B-603100) RETAINER - WINDSHIELD - CENTER, SECURED WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEW "AA".
R = (N159-SB) SCREW - 4 REQUIRED.
- 5 (C15B-603100-3) RETAINER - WINDSHIELD - SIDE. SECURE EACH RETAINER WITH THE FOLLOWING ITEM, TYPICAL OF SECTIONAL VIEW "AA".
H = (M-197-SB) SCREW - 2 REQUIRED.
H = (M-197-B) SEALER - APPLIED TO HOLES IN COWL TOP PANEL, 1 PLACE EACH SIDE OF BODY BEFORE INSTALLATION OF RETAINER.
- 6 (C15B-603100) MOULDING - WINDSHIELD OUTSIDE TOP. INSERT FLANGE OF MOULDING INTO SLOT IN WEATHERSTRIP ASSEMBLY AS SHOWN IN SECTIONAL VIEW "CC". SECURE ENDS OF MOULDING WITH THE FOLLOWING ITEM:
J = (J7659-3101) SCREW - 4 REQUIRED.
NOTE: USING WINDSHIELD OUTSIDE TOP MOULDING AS A TEMPLATE, PROVIDE (.105-.107) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "J".
- 7 (C15B-603100-7) MOULDING - WINDSHIELD OUTSIDE - SIDE. SECURE EACH MOULDING WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "DD".
S = (J7658-3101) SCREW - 2 REQUIRED.
S = (M-397-A) OR (M-245-D) SEALER - 3 BEADS APPLIED BETWEEN MOULDING AND BODY FILLAR AND WRAPPED AROUND DRIP RAIL, SEE SECTIONAL VIEW "BB" AND VIEW "EE".
NOTE: USING MOULDING AS A TEMPLATE, PROVIDE (.113-.117) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREWS, ITEM "S".
- 8 (C15B-60100-3) MOULDING - WINDSHIELD INSIDE UPPER CORNER. SNAP EACH MOULDING INTO POSITION OVER END OF ITEMS 6 AND 7 AND SECURE IN POSITION WITH THE FOLLOWING ITEMS:
N = (J7658-3101) SCREW - 1 REQUIRED.
N = (M-397-A) OR (M-245-D) SEALER - APPLIED BETWEEN MOULDING FLANGE AND BODY FILLAR, SEE VIEW "DD".
NOTE: USING MOULDING AS A TEMPLATE, PROVIDE (.113-.117) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "N".
- 9 (C60A-10740) PAD - HOOD ON COWL, IS SECURED WHEN GRILLE ASSEMBLY, ITEM 10, IS INSTALLED, SEE SECTIONAL VIEW "AA".
NOTE: USE (M-578-7) CEMENT AS REQUIRED TO AID INSTALLATION.
- 10 (C15B-6030000) REGULAR PRODUCTION OR (C15B-6030000) R.P.O. GRILLE ASSEMBLY - COWL TOP VENTILATOR. SECURED WITH THE FOLLOWING ITEMS:
Q = (J7655-S7) SCREW - 8 REQUIRED.
T = (J7655-S7) SCREW - 2 REQUIRED.
U = (J7658-3101) SCREW - 4 REQUIRED.
V = (J7658-SB) SCREW - 4 REQUIRED.
W = (J7658-SB) WASHER - AS REQUIRED.
X = (M-197-B) SEALER APPLIED TO HOLES, 4 PLACES EACH SIDE OF BODY, BEFORE INSTALLATION OF GRILLE.
NOTE: USING GRILLE ASSEMBLY AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEMS "T" AND "Q".
- 11 (C15B-6030018) BRACKET - COWL TOP VENT GRILLE SUPPORT, 3 REQUIRED. SECURE EACH BRACKET AS SHOWN WITH THE FOLLOWING ITEM:
Y = (J7658-SB) SCREW - 1 REQUIRED.
- 12 USE BODY AND RACK WINDOW SECTION, PAGE 2-168 FOR INSTALLATION OF ROOF AND SIDE RAIL WEATHERSTRIP ASSEMBLY.
- 13 ITEM REMOVED.
- 14 ITEM REMOVED.
- 15 (J23443-S) PLUG BUTTON - DELETE ON R.P.O., 1 REQUIRED WHEN ANTENNA IS NOT INSTALLED.
- 16 APPLY (M-4039-A) SEALER - .040 X .03 X WIDTH OF MOULDING TO THE UPPER OUTSIDE SURFACE OF ITEM 7 BEFORE INSTALLATION. SEE VIEW "DD".
- 17 APPLY (M-397-B) OR (M-245-D) SEALER TO INSIDE JOINT OF ITEMS 7 AND 8, AFTER PARTS ARE TELESCOPED TOGETHER. SEE VIEW "DD".

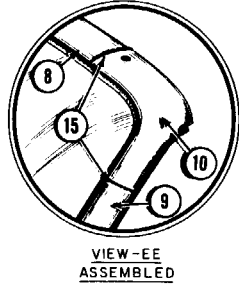
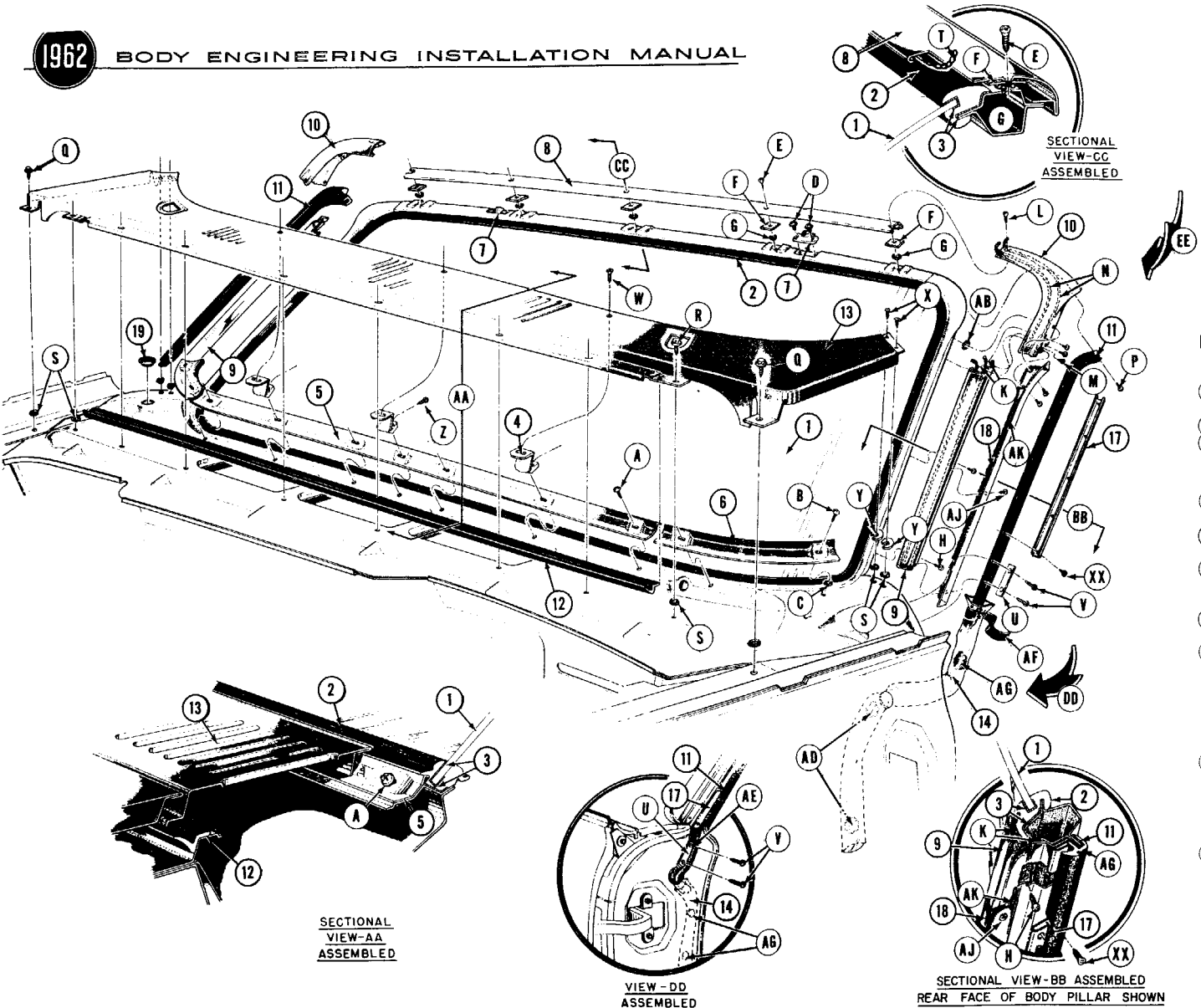
SECTIONAL
VIEW-AA
ASSEMBLED

SECTIONAL
VIEW-BB
ASSEMBLED

SECTIONAL
VIEW-CC
ASSEMBLED

VIEW-DD

VIEW-EE



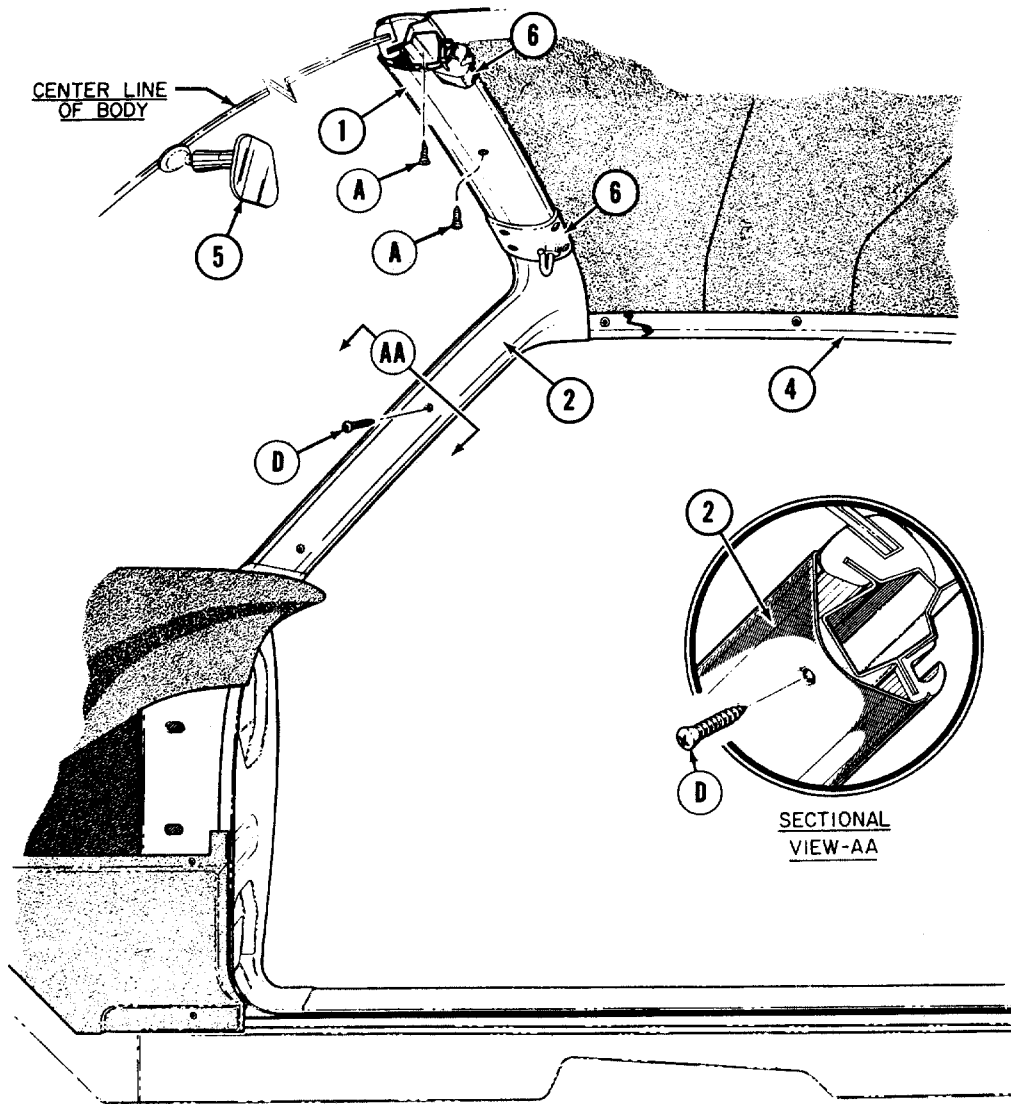
INSTALLATION AND SEALER APPLICATION TO WINDSHIELD AND EXTERIOR MOUNDINGS
MODEL C2SB-76

- 1 (C1SB-650100-A) OR (C1SB-650100-C) REGULAR PRODUCTION OR (C1SB-650100-B) OR (C1SB-650100-D) R.P.O. GLASS ASSEMBLY - WINDSHIELD.
- 2 (C1SB-760110) WEATHERSTRIP ASSEMBLY - WINDSHIELD.
- 3 APPLY (M-4031-A) OR (M-4031-B) SEALER BETWEEN WEATHERSTRIP ASSEMBLY AND GLASS ASSEMBLY AND BETWEEN WEATHERSTRIP ASSEMBLY AND BODY. SEE SECTIONAL VIEWS "AA", "BB" AND "CC".
- NOTE: EXCESS SEALER MUST BE WIPED CLEAN FROM GLASS ASSEMBLY, WEATHERSTRIP ASSEMBLY AND ALL METAL SURFACES.
- 4 (C1SB-630218) BRACKET - COWL TOP VENT GRILLE SUPPORT, THREE REQUIRED. SECURE EACH BRACKET WITH THE FOLLOWING ITEM:
Z - (N213-38) SCREW - 2 REQUIRED.
- 5 (C1SB-650306) RETAINER - WINDSHIELD - CENTER, SECURED WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "AA":
A - (N213-38) SCREW - 4 REQUIRED.
- 6 (C1SB-650306-9) RETAINER - WINDSHIELD - SIDE, SECURE EACH RETAINER WITH THE FOLLOWING ITEM, TYPICAL OF SECTIONAL VIEW "AA":
B - (N213-38) SCREW - 2 REQUIRED.
C - (M-597-B) SEALER APPLIED TO HOLE IN COWL TOP PANEL, ONE PLACE EACH SIDE OF BODY, BEFORE INSTALLATION OF RETAINER.
- 7 (C1SB-76047-1) PLATE - WINDSHIELD HEADER DOWEL STRIKER - ONE REQUIRED EACH SIDE OF BODY. SECURE EACH PLATE WITH THE FOLLOWING ITEM:
D - (S7102-N7) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
- 8 (C1SB-760114) MOUNDING - WINDSHIELD - OUTSIDE TOP, SECURED WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "CC":
E - (S7636-5101) SCREW - 1 REQUIRED.
F - (M-6 - 760123) SPACER - COWL TOP UPPER REINFORCEMENT TO OUTSIDE MOUNDING, USE AS REQUIRED.
- 9 (M-5397-B) SEALER - APPLIED TO HOLES IN WINDSHIELD HEADER PANEL ASSEMBLY 5 PLACES, BEFORE INSTALLATION OF MOUNDING.
T - APPLY A BEAD OF (M-295-D) SEALER BETWEEN MOUNDING PLANGE AND WEATHERSTRIP ASSEMBLY TYPICAL OF SECTIONAL VIEW "CC".
- NOTE: EACH END OF MOUNDING, ITEM 8 IS ALSO SECURED WHEN MOUNDING, ITEM 10 IS INSTALLED.
- 10 (C2SB-760116-7) MOUNDING - WINDSHIELD OUTSIDE - SIDE, SECURE EACH MOUNDING WITH THE FOLLOWING ITEM, TYPICAL OF SECTIONAL VIEW "BB":
H - (S7636-5101) SCREW - 2 REQUIRED.
K - APPLY 2 BEADS OF (M-295-D) SEALER BETWEEN MOUNDING PLANGE AND WEATHERSTRIP ASSEMBLY TYPICAL OF SECTIONAL VIEW "BB".
- NOTE: USING MOUNDING AS A TEMPLATE, PROVIDE (.113-.117) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "H", UPPER END OF MOUNDING IS ALSO SECURED WHEN MOUNDING, ITEM 10 IS INSTALLED.
- 11 (C2SB-760116-3) MOUNDING - WINDSHIELD OUTSIDE - UPPER, SECURE EACH MOUNDING WITH THE FOLLOWING ITEMS:
L - (S7636-5101) SCREW - 1 REQUIRED.
M - (S7636-5101) SCREW - 3 REQUIRED.
N - (M-597-B) SEALER - APPLIED TO HOLE IN BODY BEFORE INSTALLATION OF MOUNDING.
O - APPLY 2 BEADS OF (M-295-D) SEALER BETWEEN MOUNDING PLANGE AND WEATHERSTRIP ASSEMBLY.
- NOTE: MOUNDING, ITEM 10 IS ALSO SECURED WHEN WEATHERSTRIP ASSEMBLY, ITEM 11 IS INSTALLED.
- USING MOUNDING AS A TEMPLATE, PROVIDE (.137-.141) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "M".
- 12 (C1SB-760198-9) WEATHERSTRIP ASSEMBLY - WINDSHIELD GARNISH MOUNDING, CEMENT EACH WEATHERSTRIP ASSEMBLY IN POSITION OVER BODY FRONT FILLER AND MOUNDINGS, ITEMS 9 AND 10 WITH (M-2014-A) CEMENT. SEE ITEM "AD" APPLIED TO METAL AND WEATHERSTRIP ASSEMBLY SURFACES. BONDING SURFACES MUST BE WIPED CLEAN WITH (M-547) SOLVENT BEFORE APPLICATION OF CEMENT. EACH WEATHERSTRIP ASSEMBLY IS ALSO SECURED WITH THE FOLLOWING ITEMS:
P - (S2766-58) SCREW - ONE REQUIRED.
Q - (C1SB-65011866) RETAINER - ROOF SIDE RAIL WEATHERSTRIP - ONE REQUIRED, SEE VIEW "DD".
V - (S7637-5101) SCREW - TWO REQUIRED, SEE VIEW "DD".
- NOTE: USING RETAINER, ITEM "Q", AS A TEMPLATE, PROVIDE (.137-.141) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "V", AT POINT "AH".
- 13 (C0AB-167-0) PAD - HOOD ON COWL, PAD IS LOCATED SYMMETRICALLY ABOUT THE CENTERLINE OF BODY AND SECURED WHEN GRILLE ASSEMBLY, ITEM 13 IS INSTALLED, SEE SECTIONAL VIEW "AA".
- NOTE: USE (M-5388-T) CEMENT AS REQUIRED FOR AID IN PAD INSTALLATION.
- 14 (C1SB-630220) REGULAR PRODUCTION OR (C2SB-630220) R.P.O. GRILLE ASSEMBLY - COWL TOP VENTILATOR, SECURED TO BODY WITH THE FOLLOWING ITEMS:
R - (S7106-57) SCREW - 6 REQUIRED.
S - (S7106-57) SCREW - 2 REQUIRED.
W - (S7636-5101) SCREW - 3 REQUIRED.
X - (S2766-58) SCREW - 4 REQUIRED.
Y - (S5051-58) WASHER - AS REQUIRED.
Z - (S5397-N7) SEALER - APPLIED TO HOLES, 4 PLACES EACH SIDE OF BODY BEFORE INSTALLATION OF GRILLE ASSEMBLY.
- NOTE: USING GRILLE ASSEMBLY AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLES AT ASSEMBLY, TO RECEIVE SCREWS, ITEM "Z".
- 15 (C1SB-655121) TUBE - ROOF SIDE RAIL WEATHERSTRIP DRAIN, SECURE TO END OF WEATHERSTRIP ASSEMBLY, ITEM 11, WITH (M-3010-A) TAPE, ITEM "AP", AND INSERT TUBE THROUGH HOLE PROVIDED IN FILLER, TUBE IS HELD TO PILLAR WITH 3 DAUBS OF (M-9039-A) SEALER, ITEM "AG".
- 16 APPLY (M-4035-B) SEALER AT EACH END OF WINDSHIELD OUTSIDE SIDE UPPER MOUNDINGS, ITEM 10, AFTER INSTALLATION OF MOUNDINGS, SEE VIEW "EE".
- 17 ITEM REMOVED.
- NOTE: USING RETAINER, ITEM 17, AS A TEMPLATE, PROVIDE (.137-.141) INCH DIAMETER HOLES AT ASSEMBLY, TO RECEIVE SCREWS, ITEM "XX".
- ALIGN RETAINER AT BOTTOM WITH WINDSHIELD OUTSIDE SIDE MOUNDING, ITEM 9.
- 18 (C2SB-7651700-1) MOUNDING - ROOF DRIP SIDE FRONT, SECURE EACH MOUNDING WITH THE FOLLOWING ITEMS:
AA - (S7636-5101) SCREW - 4 REQUIRED.
AK - (M-5397-A) OR (M-295-D) SEALER, SEE #2906 FOR APPLICATION OF SEALER APPLIED ACROSS TOP END AND ENTIRE LENGTH OF MOUNDING PLANGE.
- 19 (S5386-3) PULL BUTTON - DELETE ON R.P.O., ONE REQUIRED WHEN ANTENNA IS NOT INSTALLED.

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL



INSTALLATION - WINDSHIELD INTERIOR MOULDINGS

MODELS C2SB - 63 - 76

- ① (C1SB-6303606-C) FOR MODEL C2SB-63, OR (C1SB-7603606-C) FOR MODEL C2SB-76, MOULDING - WINDSHIELD GARNISH UPPER, SECURED WITH THE FOLLOWING ITEM:
A - (53049-S13) SCREW - 3 REQUIRED.
- ALTERNATE REMOVED.
- ② (C1SB-6303598-9) MOULDING - WINDSHIELD GARNISH SIDE, SECURE EACH MOULDING WITH THE FOLLOWING ITEM:
D - (53049-S13) SCREW - 2 REQUIRED.

NOTE: USING MOULDING, ITEM 2, AS A TEMPLATE, PROVIDE (.137-.141) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "D".

- ③ ITEM REMOVED.
- ④ SEE BODY SIDE SECTION, PAGE 2-4480, FOR INSTALLATION OF BODY INTERIOR MOULDINGS.
- ⑤ SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4254, FOR INSTALLATION OF INSIDE REAR VIEW MIRROR.
- ⑥ SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4226, FOR INSTALLATION OF SUN VISORS.

NOTE: MODEL C2SB-63 SHOWN.

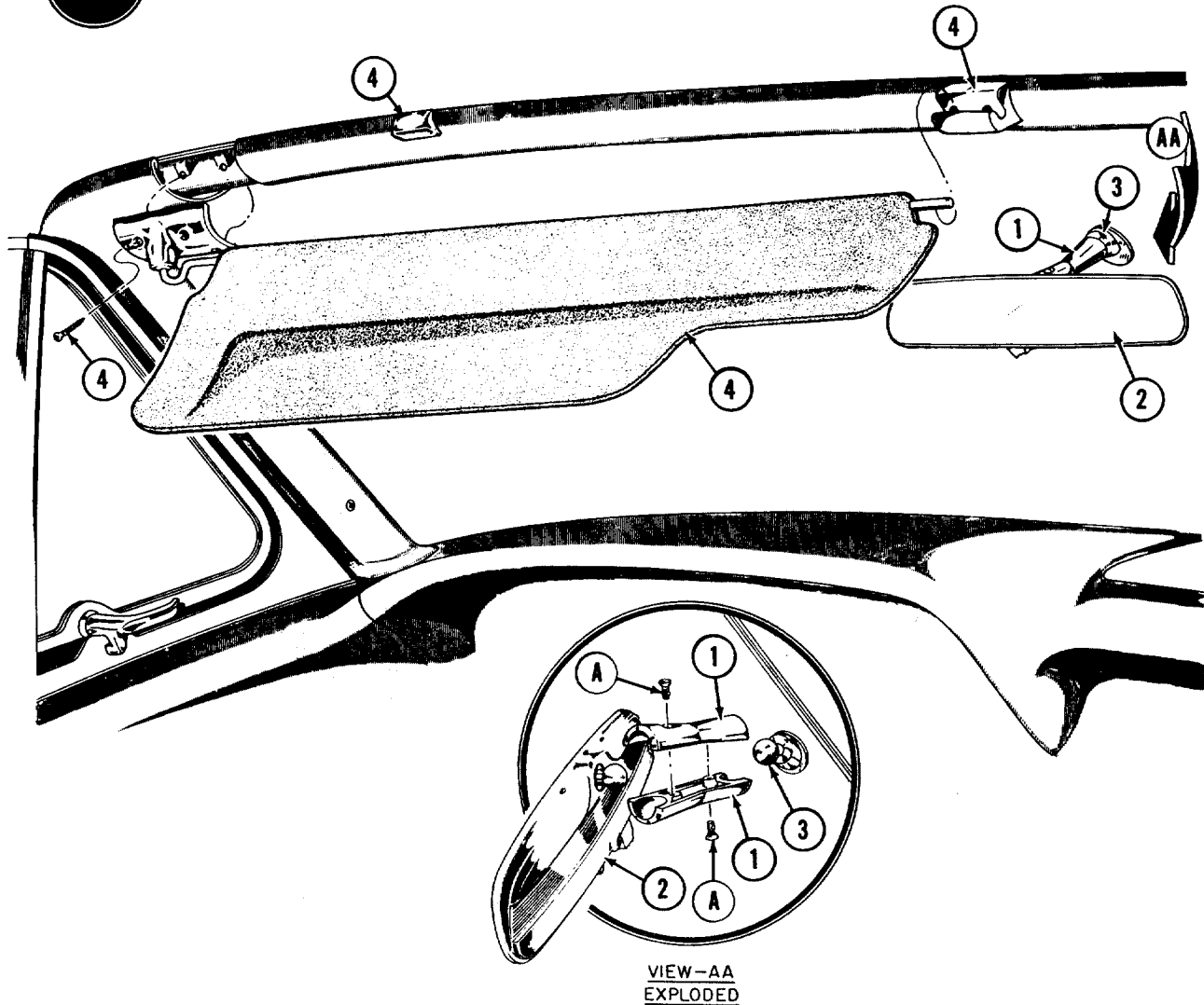


ILLUSTRATION SECTION

DATE 3-24-61 SUPERSEDES 1-24-61.
EFFECTIVE WITH CSM1-103248 - ITEM 3, REMOVED (C1SB-6303688-9) MOULDING AND (53049-S13) SCREW AND VIEW "CC".

BODY FRONT AND
WINDSHIELD SECTION
THUNDERBIRD PAGE 2-4250

10

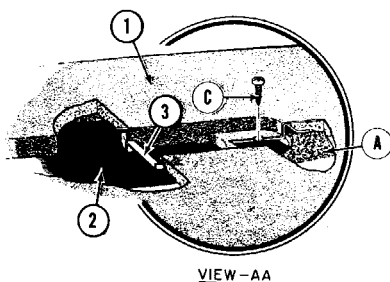
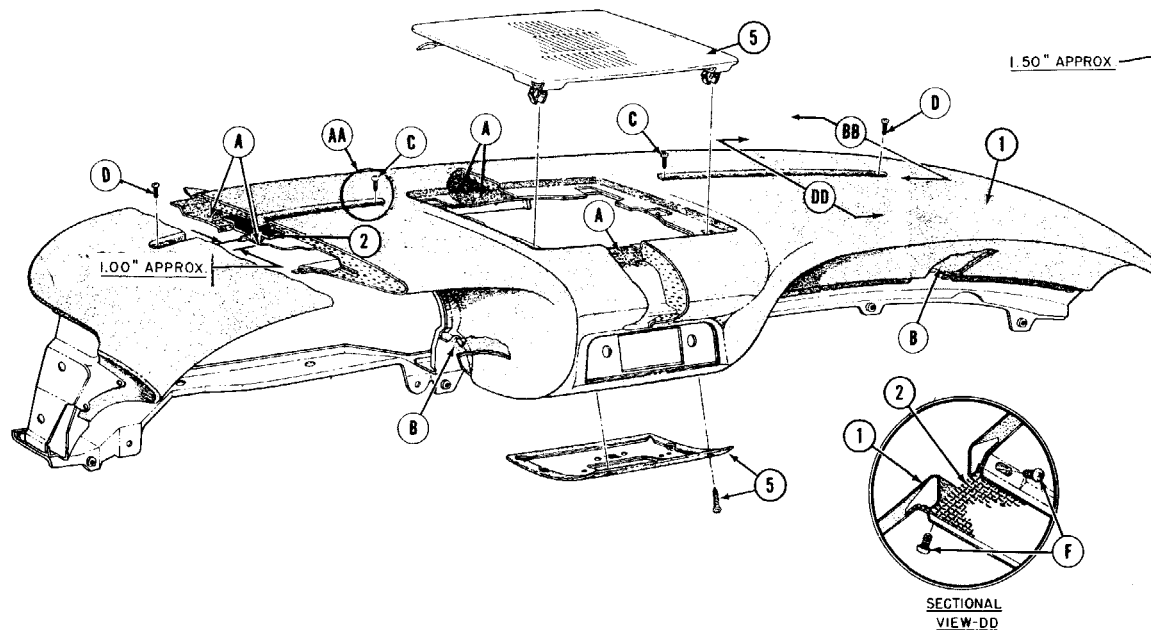
VIEW-AA
EXPLODED

INSTALLATION - INTERIOR REAR VIEW MIRROR

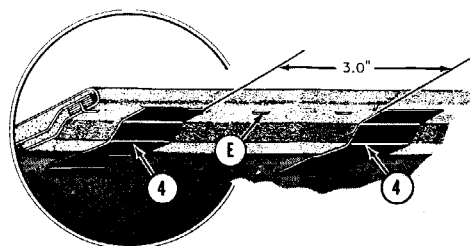
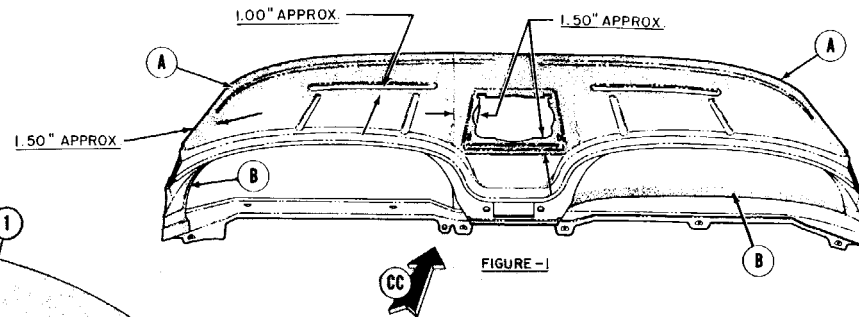
MODELS C2SB-63-76

- ① (C1SB-17690) ARM - REAR VIEW INSIDE MIRROR - 2 REQUIRED. SECURE ARMS TOGETHER OVER BALL ENDS OF MIRROR ASSEMBLY AND BRACKET WITH THE FOLLOWING ITEM, SEE VIEW "AA":
A - (376175-S13) SCREW - 2 REQUIRED.
- ② (C2SB-17712) MIRROR ASSEMBLY - REAR VIEW INSIDE, LESS ARM AND BRACKET.
- ③ SEE DRAWING (C1SB-6303100) FOR INSTALLATION OF INSIDE REAR VIEW MIRROR BRACKET.
- ④ SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4226 FOR INSTALLATION OF SUN VISOR AND ROOF HOLD DOWN CLAMP LATCH PLATE.

NOTE: MODEL C2SB-76 SHOWN, MODEL C2SB-63 TYPICAL.



VIEW-AA

SECTIONAL
VIEW-BB

VIEW-CC

INSTALLATION - INSTRUMENT PANEL COVER ASSEMBLY

MODELS C2SB-63-76

- 1 (C2SB-63-423) PAD ASSEMBLY - INSTRUMENT PANEL. APPLY A BAND OF (M-2014-A) CEMENT TO UPPER SURFACE OF INSTRUMENT PANEL TO DIMENSIONS SHOWN, ALONG THE FRONT EDGE OF INSTRUMENT PANEL CONTINUING OVER THE BOTTOM SURFACE OF THE FRONT FLANGE CONTINUING AROUND THE RADIO SPEAKER AND DEFOGGER OPENINGS WHERE COVER ASSEMBLY IS TO BE APPLIED. SEE ITEM "A" IN FIGURE. APPLY (M-2014-A) CEMENT TO FRONT SURFACE OF INSTRUMENT PANEL. INSTRUMENT LISTED OPENING FLANGES AND TO RIGHT HAND SIDE OF INSTRUMENT PANEL IN AREA WHERE THE LOWER REAR EDGE OF PAD ASSEMBLY TERMINATES. SEE ITEM "C" IN VIEW "CC". NO SCREWS ARE REQUIRED ON PAD ASSEMBLY. WIND TIGHTEN HAS REACHED A TACKY CONSISTENCY, AFTER APPROXIMATELY 5 MINUTES, POSITION PAD ASSEMBLY ON INSTRUMENT PANEL AND PRESS FIRMLY INTO POSITION. FORWARD EDGE OF PAD ASSEMBLY IS HELD OVER FLANGE OF INSTRUMENT PANEL AND PRESSED FIRMLY. PAD MUST BE FREE OF WHIPLASH AND BULGES. OUTER EDGE OF PAD ASSEMBLY AND INSTRUMENT PANEL FINISH MOULDINGS ARE INSTALLED. FORWARD EDGE OF PAD ASSEMBLY IS ALSO STAPLED AS SHOWN IN VIEW "BB". SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4261 FOR INSTALLATION OF WINDOW MOULDINGS. PAD ASSEMBLY IS ALSO SECURED AT WINDSHIELD DEFOGGER OPENINGS WITH THE FOLLOWING ITEMS:
 C - (52726-58) SCREW - 2 REQUIRED, SEE VIEW "AA"
 D - SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4261 FOR INSTALLATION OF SCREWS, ITEM "D" ALSO SECURES INSTRUMENT PANEL AND PAD ASSEMBLY TO INSTRUMENT PANEL OUTER SUPPORT.
 E - (356908-310) STAPLE - 44 REQUIRED.

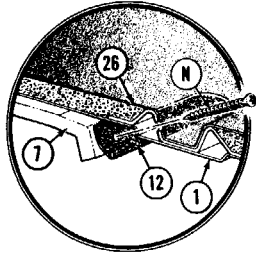
NOTE: USING PAD ASSEMBLY AS A TEMPLATE, PROVIDE TWO (.117-.121) INCH DIAMETER HOLES IN INSTRUMENT PANEL AT ASSEMBLY TO RECEIVE SCREWS, ITEM "C".

- 2 (C2SB-18A349) SCREEN - DEFOGGER NOZZLE OUTLET - ONE REQUIRED EACH SIDE OF INSTRUMENT PANEL, SECURED IN POSITION WHEN PAD ASSEMBLY IS INSTALLED, SEE VIEW "AA". EACH SCREEN IS SECURED BETWEEN PAD ASSEMBLY AND INSTRUMENT PANEL WITH THE FOLLOWING ITEM:
 F - (372103-88) SCREW - 2 REQUIRED, SEE VIEW "DD".
- 3 (C15B-630460) SPACER - INSTRUMENT PANEL PAD DEFOGGER OPENING - 2 REQUIRED EACH SIDE OF INSTRUMENT PANEL PAD ASSEMBLY. INSTALL SPACERS TO PAD ASSEMBLY, SEE VIEW "AA", BEFORE PAD IS INSTALLED TO INSTRUMENT PANEL. SPACERS ARE LOCATED APPROXIMATELY 4" FROM HOLES FOR SCREWS ITEMS "C" AND "D".
- 4 (M-3010-A) TAPE - 1 X 2 INCHES - AS REQUIRED, APPLIED TO UNDERSIDE OF INSTRUMENT PANEL ALONG ENTIRE LEADING EDGE TO DIMENSION SHOWN IN VIEW "BB".
- 5 SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4261 FOR INSTALLATION OF RADIO SPEAKER GRILLE AND RADIO OPENING COVER ASSEMBLY.

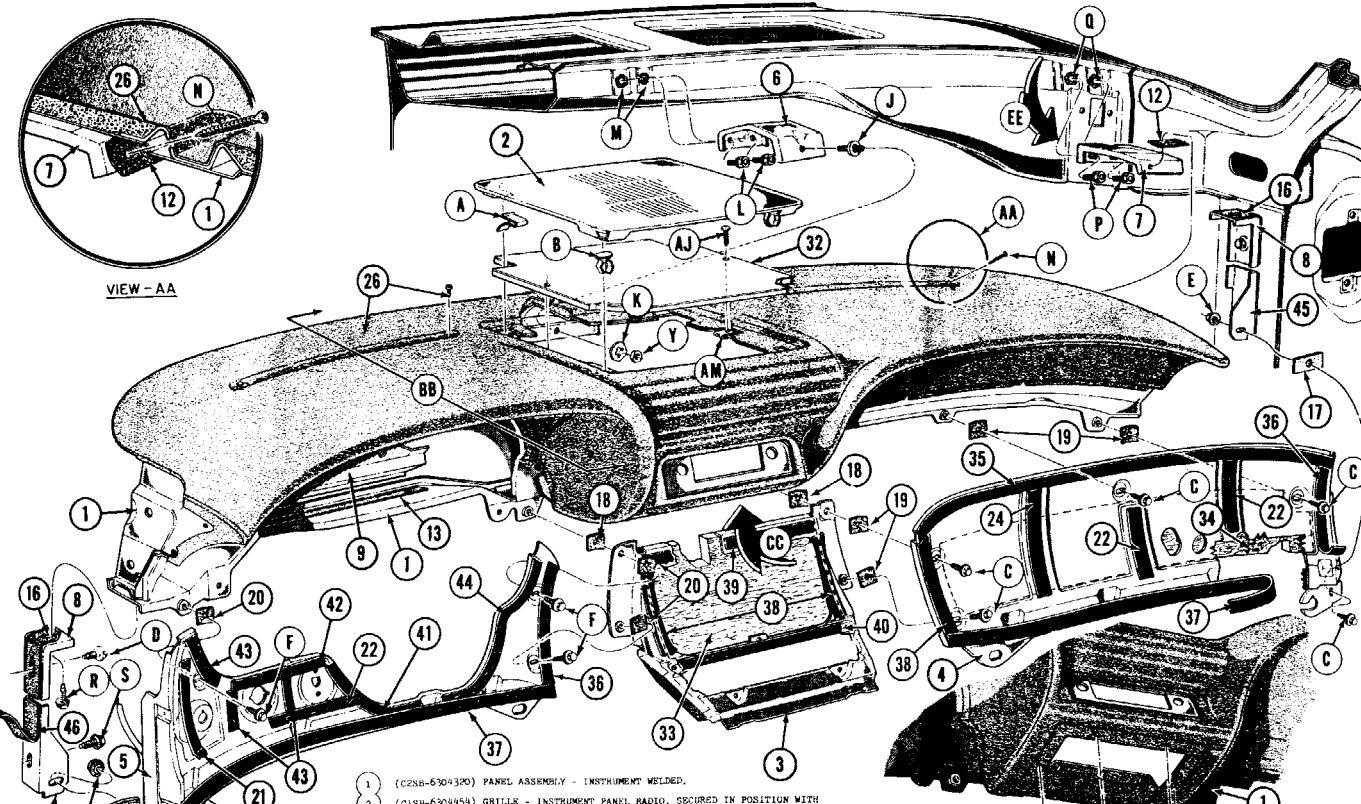
NOTE: FOR COLOR CLARIFICATION OF PAD ASSEMBLY, SEE CHART (CH-557-C2SB-A).

INSTALLATION - INSTRUMENT PANEL - RADIO SPEAKER GRILLE AND EXTENSION PANELS

MODELS C25B - 63 - 76



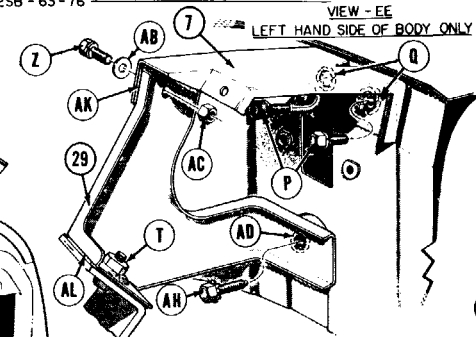
VIEW-AA



- 1 (C15B-6304330) PANEL ASSEMBLY - INSTRUMENT WELDED.
- 2 (C15B-6304454) GRILLE - INSTRUMENT PANEL RADIO, SECURED IN POSITION WITH THE FOLLOWING ITEMS:
A - (C08B-6004494) CLIP - INSTRUMENT PANEL RADIO GRILLE RETAINER - 2 REQUIRED.
B - (C15B-6304494) CLIP - INSTRUMENT PANEL RADIO DRILLS RETAINING - 2 REQUIRED.
- 3 PANEL ASSEMBLY - CONSOLE PANEL CENTER - FRONT, SECURED IN POSITION WHEN EXTENSION ASSEMBLIES, ITEMS 4 AND 5 ARE INSTALLED.
NOTE: SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4262 FOR ADDITIONAL INSTALLATION OF PANEL ASSEMBLY, ITEM 3.
- 4 (C25B-6304436) EXTENSION ASSEMBLY - INSTRUMENT PANEL LOWER - RIGHT HAND, SECURE EXTENSION ASSEMBLY WITH THE FOLLOWING ITEMS:
E - (37096-58) SCREW - 5 REQUIRED.
F - (55734-82) NUT - 1 REQUIRED.
- 5 (C25B-6304439) EXTENSION ASSEMBLY - INSTRUMENT PANEL LOWER - LEFT HAND, SECURE EXTENSION ASSEMBLY WITH THE FOLLOWING ITEMS:
F - (37096-58) SCREW - 4 REQUIRED.
H - (55734-82) NUT - 1 REQUIRED.
- 6 (C15B-6304444) SUPPORT ASSEMBLY - INSTRUMENT PANEL CENTER, SECURE SUPPORT ASSEMBLY TO COWL TOP INNER PANEL WITH THE FOLLOWING ITEM:
K - (42757-37) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
M - (M-5397-B) SEALER.

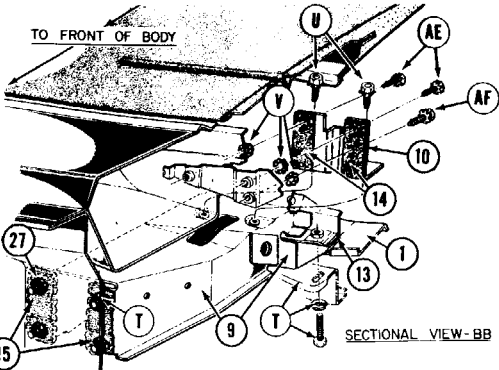
VIEW-CC

- SECURE SUPPORT ASSEMBLY TO INSTRUMENT PANEL WITH THE FOLLOWING ITEMS:
Z - (37643-58) SET SCREW - 1 REQUIRED.
L - (37789-37) LOCK WASHER - 1 REQUIRED.
N - (3393-37) JAM NUT - 1 REQUIRED.
- 7 (C15B-6304501) SUPPORT - INSTRUMENT PANEL OUTER, SECURE EACH SUPPORT TO INSTRUMENT PANEL WITH THE FOLLOWING ITEMS, SEE VIEW "AA".
M - (53072-8) SCREW - 1 REQUIRED.
NOTE: USING INSTRUMENT PANEL, ITEM 1, AS A TEMPLATE, PROVIDE (149-.153) INCH HOLE AT ASSEMBLY.
- SECURE EACH SUPPORT TO COWL TOP INNER PANEL WITH THE FOLLOWING ITEM:
G - (M-5397-B) SEALER.



VIEW-EE
LEFT HAND SIDE OF BODY ONLY

- 7 (C25B-6304366) BRACKET - INSTRUMENT PANEL TO COWL SIDE UPPER, 1 REQUIRED EACH SIDE OF BODY, SECURE EACH BRACKET TO INSTRUMENT PANEL WITH THE FOLLOWING ITEM:
S - (37787-882) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- SECURE EACH BRACKET TO COWL SIDE PANEL WITH THE FOLLOWING ITEM:
D - (37473-542) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- 9 (C15B-6301508) SUPPORT ASSEMBLY - BRAKE PEDAL, SEE SECTIONAL VIEW "BB".
NOTE: SEE LATEST CHASSIS ENGINEERING RELEASE FOR ATTACHING PARTS, ITEM 9.
- 10 (C15B-6301524) BRACE - BRAKE PEDAL SUPPORT, SECURED IN POSITION WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "BB":
U - (37096-57) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
V - (37096-57) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
W - (M-5397-B) SEALER.
AF - (37096-57) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- 11 ITEM REMOVED.
- 12 (M-303-B) TAPE - 1 X 2 INCHES - 1 REQUIRED EACH SIDE OF BODY, APPLIED BETWEEN BRACKET ASSEMBLY, ITEM 7, AND INSTRUMENT PANEL ASSEMBLY, AS SHOWN, SEE VIEW "AA".
- 13 (M-303-B) TAPE - 1 X 3 1/2 INCHES - 1 REQUIRED, APPLIED BETWEEN SUPPORT ASSEMBLY, ITEM 9, AND INSTRUMENT PANEL ASSEMBLY, SEE SECTIONAL VIEW "BB".
- 14 (M-303-B) TAPE - 1 X 1 1/2 INCHES - 2 REQUIRED, APPLIED BETWEEN BRACE, ITEM 10, AND COWL TOP INNER PANEL AND BETWEEN BRACE AND SUPPORT ASSEMBLY, ITEM 9, SEE SECTIONAL VIEW "BB".
- 15 APPLY A SMOOTH AND EVEN COAT OF (M-401-D) SEALER BETWEEN DASH PANEL AND FLANGES OF SUPPORT ASSEMBLY, ITEM 9, BEFORE INSTALLATION OF SUPPORT ASSEMBLY, SEE SECTIONAL VIEW "BB".
- 16 (M-303-B) TAPE - 1 X 4 7/8 INCHES - 1 REQUIRED EACH SIDE OF BODY, APPLIED BETWEEN BRACKET ASSEMBLY, ITEM 8, AND COWL SIDE PANEL AND INSTRUMENT PANEL ASSEMBLY.
NOTE: A SMOOTH AND EVEN COAT OF (M-401-D) SEALER, APPLIED BETWEEN BRACKET ASSEMBLY AND COWL SIDE PANEL AND A 1 X 1 INCH PIECE OF (M-303-B) TAPE PLACED ON TOP SURFACE OF BRACKET ASSEMBLY, SEE ITEM 8, MAY BE USED AS AN ALTERNATE FOR ITEM 16.
- 17 (M-303-B) TAPE - 1 X 2 INCHES - 1 REQUIRED EACH SIDE OF BODY, APPLIED BETWEEN BRACKET ASSEMBLY, ITEM 8, AND EXTENSION ASSEMBLIES, ITEMS 4 AND 5.
- 18 (M-303-B) TAPE - 1 X 1 INCHES - 2 REQUIRED APPLIED TO PANEL ASSEMBLY, ITEM 3, BETWEEN PANEL ASSEMBLY AND INSTRUMENT PANEL ASSEMBLY.
- 19 (M-303-B) TAPE - 1 X 1 INCHES - 4 REQUIRED, APPLY 2 PIECES BETWEEN EXTENSION ASSEMBLY, ITEM 4, AND INSTRUMENT PANEL ASSEMBLY, AND APPLY 2 PIECES BETWEEN EXTENSION ASSEMBLY, ITEM 5, AND PANEL ASSEMBLY, ITEM 3.
- 20 (M-303-B) TAPE - 1 X 1 INCHES - 3 REQUIRED, APPLY ONE PIECE BETWEEN EXTENSION ASSEMBLY, ITEM 5, AND INSTRUMENT PANEL ASSEMBLY, APPLY 2 PIECES BETWEEN EXTENSION ASSEMBLY, ITEM 4, AND PANEL ASSEMBLY, ITEM 3.
- 21 (M-4032-B) SEALER - 3/4 X 5 1/2 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF EXTENSION ASSEMBLY, ITEM 5, AS SHOWN.
- 22 (M-4032-B) SEALER - 3/4 X 5 1/2 INCHES - 3 REQUIRED, APPLIED TO INSIDE SURFACES OF EXTENSION ASSEMBLIES, ITEMS 4 AND 5 AS SHOWN.
- 23 ITEM REMOVED.
- 24 (M-4032-B) SEALER - 3/4 X 6 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF EXTENSION ASSEMBLY, ITEM 4, AS SHOWN.
NOTE: SEALER, ITEMS 21-22 AND 24, IS APPLIED BEFORE INSTALLATION OF INSTRUMENT PANEL EXTENSION FINISH PANELS, SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4262 FOR INSTALLATION OF EXTENSION FINISH PANELS.
- 25 (C15B-6304360) COVER ASSEMBLY - INSTRUMENT PANEL RADIO OPENING, SECURED WITH THE FOLLOWING ITEM:
W - (53008-913) SCREW - 4 REQUIRED.



SECTIONAL VIEW-BB

- 26 FOR INSTALLATION OF PAD ASSEMBLY, SEE BODY FRONT AND WINDSHIELD SECTION PAGE 2-4262.
- 27 APPLY (M-5397-H) SEALER BEFORE ATTACHING CHASSIS PARTS, SEE SECTIONAL VIEW "BB".
- 28 REFERENCE - SEE ELECTRICAL EQUIPMENT INSTALLATION MANUAL FOR INSTALLATION OF HOOD DATCH CONTACT CABLE ASSEMBLY.
- 29 (C15B-30364) BRACE ASSEMBLY - STEERING COLUMN TRACK - 1 REQUIRED L.H. SIDE ONLY, SECURED TO COWL TOP INNER PANEL AND INSTRUMENT PANEL SUPPORT, ITEM 7, WITH THE FOLLOWING ITEMS, SEE VIEW "EE":
C - (42848-57) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
D - (37096-57) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
AR - (44702-58) PLAT WASHER - 1 REQUIRED.
AL - (37096-58) NUT - 3 REQUIRED.
AD - (M-5397-B) SEALER.
AK - (M-303-B) TAPE - 1 X 1 1/2 INCHES - 1 REQUIRED, APPLIED BETWEEN BRACE ASSEMBLY, ITEM 29 AND SUPPORT, ITEM 7.
AL - (M-303-B) TAPE - 1 X 1 1/2 INCHES - 1 REQUIRED, APPLIED BETWEEN BRACE ASSEMBLY, ITEM 29 AND UPPER TRACK SUPPORT BRACKET (REFERENCE), AS SHOWN.
- 30 ITEM REMOVED.
- 31 ITEM REMOVED.
- 32 (C15B-6304372) COVER ASSEMBLY - INSTRUMENT PANEL RADIO SPEAKER OPENING. SECURE COVER ASSEMBLY WITH THE FOLLOWING ITEMS:
AD - (50959-82) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
AM - (45169-42) STRING NUT - 2 REQUIRED.
- 33 (C15B-6304271) ABSORBER - FRONT CONSOLE PANEL CENTER - SOUND, CHROMIUM IN POSITION SHOWN WITH (M-2035-B) OR (M-2036-B) ADHESIVE.
NOTE: ABSORBER, ITEM 33, DELETED ON R.P.O. AIR CONDITIONING.
- 34 (C15B-6304257) AIRBORNER - INSTRUMENT PANEL LOWER EXTENSION - SOUND, CEMENTED IN POSITION SHOWN WITH (M-2035-B) OR (M-2036-B) ADHESIVE.
- 35 (M-4032-B) SEALER - 1/4 X 24 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF EXTENSION ASSEMBLY, ITEM 4, AS SHOWN.
- 36 (M-4032-B) SEALER - 3/4 X 7 INCHES - 2 REQUIRED, APPLIED TO INSIDE SURFACES OF EXTENSION ASSEMBLIES, ITEMS 4 AND 5, AS SHOWN.
- 37 (M-4032-B) SEALER - 3/4 X 23 INCHES - 2 REQUIRED, APPLIED TO INSIDE SURFACES OF EXTENSION ASSEMBLIES, ITEMS 4 AND 5, AS SHOWN.
- 38 (M-4032-B) SEALER - 3/4 X 5 INCHES - 3 REQUIRED, APPLIED TO INSIDE SURFACES OF ITEMS 3 AND 4 AS SHOWN.
- 39 (M-4032-B) SEALER - 3/4 X 10 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF CONSOLE CENTER PANEL ASSEMBLY, ITEM 3, AS SHOWN.
- 40 (M-4032-B) SEALER - 3/4 X 9 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF CONSOLE CENTER PANEL ASSEMBLY, ITEM 3, AS SHOWN.
- 41 (M-4032-B) SEALER - 3/4 X 6 1/2 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF EXTENSION ASSEMBLY, ITEM 5, AS SHOWN.
- 42 (M-4032-B) SEALER - 3/4 X 8 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF EXTENSION ASSEMBLY, ITEM 5, AS SHOWN.
- 43 (M-4032-B) SEALER - 3/4 X 3 INCHES - 3 REQUIRED, APPLIED TO INSIDE SURFACE OF EXTENSION ASSEMBLY, ITEM 5, AS SHOWN.
- 44 (M-4032-B) SEALER - 3/4 X 11 INCHES - 1 REQUIRED, APPLIED TO INSIDE SURFACE OF ITEM 5 AS SHOWN.
- 45 (C25B-6304468-9) BRACKET - INSTRUMENT PANEL TO COWL SIDE LOWER, SECURE EACH BRACKET TO COWL SIDE PANEL WITH THE FOLLOWING ITEM:
S - (37787-82) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- 46 (M-303-B) TAPE - 1 X 3 5/8 INCHES - 1 REQUIRED EACH SIDE OF BODY, APPLIED BETWEEN BRACKET, ITEM 45 AND COWL SIDE PANEL.
NOTE: A SMOOTH AND EVEN COAT OF (M-401-D) SEALER, APPLIED BETWEEN BRACKET AND COWL SIDE PANEL, MAY BE USED AS AN ALTERNATE FOR ITEM 46.

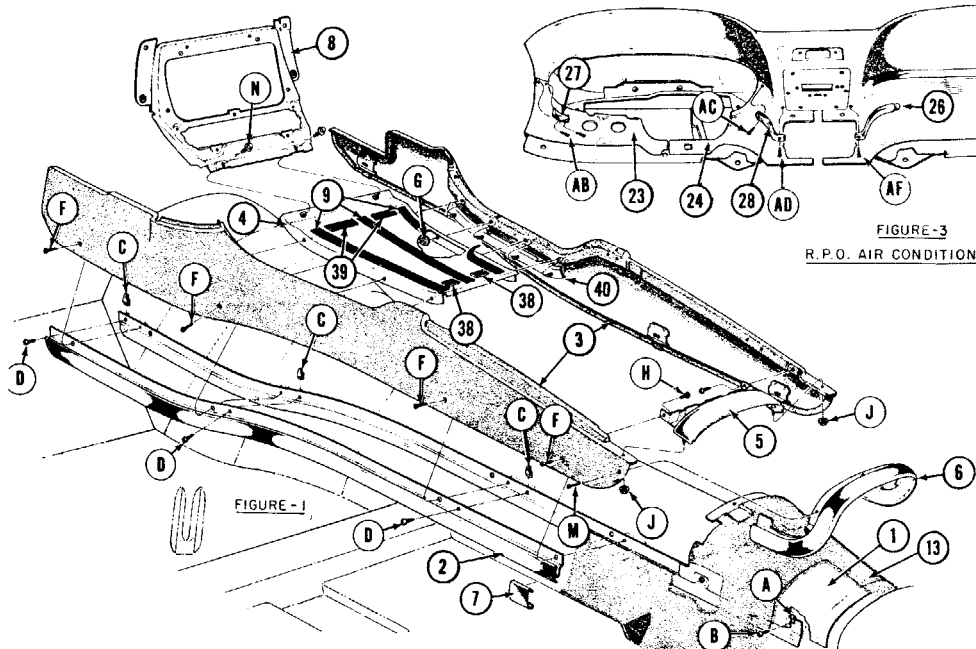


FIGURE-1

- 1 (C15B-6190A86) REAR - REAR SEAT AT TUNNEL OPENING, SECURED WITH THE FOLLOWING ITEMS, SEE FIGURE 1:
K - (5175-82) NUT - 4 REQUIRED.
L - (52726-06) SCREW - 4 REQUIRED.
- 2 (C15B-610479-9) MOULDING - CONSOLE PANEL LOWER EDGE, SECURE EACH MOULDING WITH THE FOLLOWING ITEMS:
C - (141-35-23) NUT - 3 REQUIRED.
D - (52726-06) SCREW - 3 REQUIRED.
- 3 (C15B-610486-7) PANEL ASSEMBLY - CONSOLE PANEL SIDE, SECURE EACH PANEL ASSEMBLY WITH THE FOLLOWING ITEM, SEE FIGURE 1:
F - (53038-28) SCREW - 4 REQUIRED.
NOTE: USING CONSOLE SIDE PANEL ASSEMBLY AS A TEMPLATE, PROVIDE (.133-.137) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "F".
- 4 (C15B-6300A76) PANEL ASSEMBLY - CONSOLE PANEL CENTER, SECURED TO CONSOLE SIDE PANELS AND REINFORCEMENTS, ITEM 40, WITH THE FOLLOWING ITEM, SEE FIGURE 1:
D - (52731-242) LOCK NUT - 8 REQUIRED.
- 5 (C15B-6304548) PANEL ASSEMBLY - CONSOLE PANEL CENTER REAR, SECURED TO CONSOLE SIDE PANELS WITH THE FOLLOWING ITEMS:
H - (51756-58) SCREW - 2 REQUIRED.
J - (52731-242) LOCK NUT - 2 REQUIRED.
- 6 (C15B-6304736) MOULDING - CONSOLE PANEL REAR, SECURED AFTER CARPET INSTALLATION WITH THE FOLLOWING ITEM:
M - (53038-28) SCREW - 2 REQUIRED.
- 7 (C15B-6304796) COVER - CONSOLE PANEL MOULDING JOINT - 1 REQUIRED EACH SIDE OF BODY. COVER IS SNAPPED IN POSITION AFTER MOULDINGS, ITEMS 2 AND 8 ARE INSTALLED.
- 8 (C15B-63045A76) PANEL ASSEMBLY - CONSOLE PANEL CENTER - FRONT, SECURED TO CENTER CONSOLE PANEL WITH THE FOLLOWING ITEM, SEE FIGURE 1:
N - (37086-08) SCREW - 2 REQUIRED.
NOTE: SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4251 FOR ADDITIONAL INSTALLATION OF ITEMS 8-22-23-24 AND 25.
- 9 (M-4032-B) SEALER - 3/4 X 12 INCHES - 3 REQUIRED.

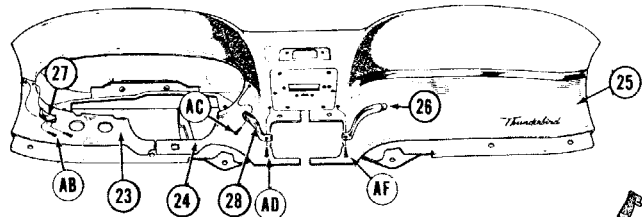


FIGURE-3
R.P.O. AIR CONDITIONING

- 10 (C15B-630459A) PANEL ASSEMBLY - FRONT CONSOLE PANEL FINISH, POSITIONED OVER CENTER CONSOLE PANEL AS SHOWN IN FIGURE 2 AND SECURED BY PRESSING FIRMLY OVER ADHESIVE BEADS, SEE ITEM 9 IN FIGURE 1.
- 11 (C15B-6304788) RECEPTACLE ASSEMBLY - CONSOLE PANEL ARM, SECURED TO CONSOLE SIDE PANELS WITH THE FOLLOWING ITEMS, SEE FIGURE 2:
P - (51756-58) SCREW - 4 REQUIRED.
Q - (51756-58) SCREW - 4 REQUIRED.
- 12 (C15B-6304664) CATCH - GLOVE COMPARTMENT DOOR LOCK, SECURED IN POSITION TO REAR FLANGE OF RECEPTACLE ASSEMBLY WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "AA":
R - (50009-37) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
AQ - (C15B-6308190) PLATE - GLOVE COMPARTMENT DOOR LOCK CATCH ANCHOR.
- 13 SEE BODY ENGINEERING TRIM AND SEALING MANUAL, UNDERBODY SECTION, PAGE 2-4313, FOR INSTALLATION OF CARPET ASSEMBLY.
- 14 (C15B-6306015) COMPARTMENT - GLOVE, SECURED IN POSITION WITH THE FOLLOWING ITEM, SEE FIGURE 2:
U - (51756-58) SCREW - 3 REQUIRED.
- 15 (M-303-U) TAPE - 1 X 5 INCHES - ONE REQUIRED, APPLIED TO HINGE ASSEMBLY, AS SHOWN.
- 16 (C15B-6306050) HINGE ASSEMBLY - GLOVE COMPARTMENT DOOR, SECURED TO ITEM 5 WITH THE FOLLOWING ITEM, SEE FIGURE 2:
V - (52731-242) LOCK NUT - 2 REQUIRED.
AN - (527503-813) SCREW - 1 REQUIRED.
- 17 (C15B-6306024) DOOR ASSEMBLY - GLOVE COMPARTMENT, SECURED TO HINGE ASSEMBLY WITH THE FOLLOWING ITEM, SEE FIGURE 2:
W - (52731-242) LOCK NUT - 2 REQUIRED.
AN - (527503-813) SCREW - 1 REQUIRED.
NOTE: AFTER DOOR ASSEMBLY IS ADJUSTED, PROVIDE A (.117-.121) INCH DIAMETER HOLE AT ASSEMBLY, THROUGH GLOVE COMPARTMENT, HINGE ASSEMBLY AND PANEL ASSEMBLY, ITEM 16, TO RECEIVE SCREW ITEM "AN", TO LOCK DOOR ASSEMBLY IN POSITION, SEE FIGURE 2.
- 18 (C15B-63060A08) CABLE ASSEMBLY - GLOVE COMPARTMENT DOOR CHECK, SECURED WITH THE FOLLOWING ITEM, SEE FIGURE 2:
W - (51756-58) SCREW - 4 REQUIRED.
- 19 (C15B-63060A12) BEZEL - GLOVE COMPARTMENT DOOR LOCK, SECURED IN POSITION WHEN LOCK ASSEMBLY, ITEM 20, IS INSTALLED, SEE FIGURE 2.

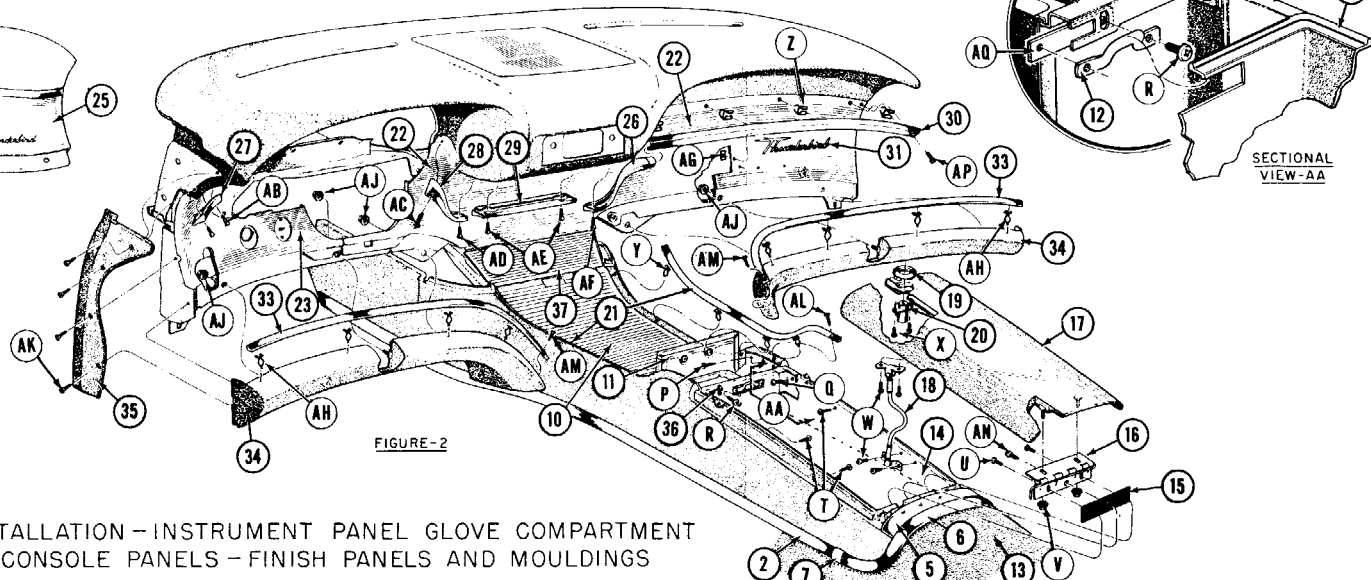


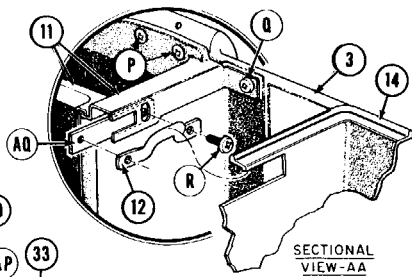
FIGURE-2

INSTALLATION - INSTRUMENT PANEL GLOVE COMPARTMENT
CONSOLE PANELS - FINISH PANELS AND MOULDINGS

MODELS C25B-63-76
REGULAR PRODUCTION AND R.P.O.

- 20 (C15B-6306077) LOCK ASSEMBLY - GLOVE COMPARTMENT DOOR LOCK (LESS KEYS), SECURED WITH THE FOLLOWING ITEM, SEE FIGURE 2:
X - (50009-37) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
- 21 (C15B-63048A20-1) MOULDING - CONSOLE PANEL UPPER, SECURE EACH MOULDING WITH THE FOLLOWING ITEM, SEE FIGURE 2:
Y - (C15B-63044068) CLIP - CONSOLE PANEL UPPER MOULDING - 4 REQUIRED.
AL - (53038-28) SCREW - 1 REQUIRED.
NOTE: USING MOULDING AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREW, ITEM "AL".
- 22 (C15B-6304406-AM) PANEL - INSTRUMENT PANEL EXTENSION FINISH RIGHT HAND WITHOUT AIR CONDITIONING, SECURED TO RIGHT AND LEFT HAND EXTENSION PANELS AND TO FRONT CONSOLE PANEL IN POSITION SHOWN IN FIGURE 2.
- 23 (C15B-6304827) PANEL - INSTRUMENT PANEL EXTENSION FINISH LEFT HAND, SECURED TO LEFT HAND EXTENSION PANEL IN POSITION SHOWN.
- 24 (C15B-6304808-AM) FOR R.P.O. AIR CONDITIONING, PANEL - INSTRUMENT PANEL EXTENSION FINISH CENTER, SECURED TO LEFT HAND EXTENSION PANEL AND FRONT CONSOLE PANEL IN POSITION SHOWN IN FIGURE 3.
- 25 (C15B-6304406-UM) PANEL - INSTRUMENT PANEL EXTENSION FINISH RIGHT HAND, FOR R.P.O. AIR CONDITIONING, SECURED TO RIGHT HAND EXTENSION PANEL AND FRONT CONSOLE PANEL IN POSITION SHOWN IN FIGURE 3.
- 26 (C15B-6304406-8) MOULDING ASSEMBLY - INSTRUMENT PANEL INTERMEDIATE - R.H. SECURE MOULDING WITH THE FOLLOWING ITEMS, TYPICAL OF FIGURE 3:
AP - (53016-813) SCREW - 1 REQUIRED.
- 27 (C15B-6304401) MOULDING - INSTRUMENT PANEL EXTENSION UPPER - L.H. SECURE MOULDING WITH THE FOLLOWING ITEM, TYPICAL OF FIGURE 3:
AR - (53016-813) SCREW - 2 REQUIRED.
- 28 (C15B-6304407) MOULDING - INSTRUMENT PANEL INTERMEDIATE - L.H. SECURE MOULDING WITH THE FOLLOWING ITEMS, TYPICAL OF FIGURE 3:
AC - (53038-28) SCREW - 1 REQUIRED.
AD - (53016-813) SCREW - 1 REQUIRED.
NOTE: USING MOULDING, ITEM 28, AS A TEMPLATE PROVIDE (.144-.148) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "AC".
- 29 (C15B-6304404) MOULDING - INSTRUMENT PANEL EXTENSION UPPER CENTER, SECURED WITH THE FOLLOWING ITEM, SEE FIGURE 2:
AE - (53016-813) SCREW - 2 REQUIRED.

- 30 (C15B-6304400) MOULDING - INSTRUMENT PANEL EXTENSION UPPER - R.H., SECURED WITH THE FOLLOWING ITEMS, TYPICAL OF FIGURE 2:
Z - (C15B-6304401) RETAINER - MOULDING INSTRUMENT PANEL EXTENSION UPPER - 4 REQUIRED.
AP - (53016-813) SCREW - 1 REQUIRED.
NOTE: USING MOULDING AS A TEMPLATE PROVIDE (.122-.126) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "AP".
- 31 (C15B-6304460) PLATE - INSTRUMENT PANEL NAME, SECURED TO RIGHT HAND FINISH PANEL WITH THE FOLLOWING ITEM, SEE FIGURE 2:
AG - (35964-87) SPRING NUT - 4 REQUIRED.
ITEM REMOVED.
- 32 (C15B-6304402-3) MOULDING - INSTRUMENT PANEL EXTENSION LOWER, SECURE EACH MOULDING TO PAD AND RETAINER ASSEMBLY WITH THE FOLLOWING ITEM, SEE FIGURE 2:
AH - (C15B-63044068) CLIP - CONSOLE PANEL UPPER MOULDING - 4 REQUIRED.
AM - (53038-28) SCREW - 1 REQUIRED.
NOTE: USING MOULDING AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "AM".
- 33 (C15B-6304549-8M) REGULAR PRODUCTION - L.H. OR (C15B-6304549-AM) R.P.O. - L.H. AND (C15B-6304549-8R) R.H. PAD AND RETAINER ASSEMBLY - INSTRUMENT PANEL - LOWER, SECURE EACH PAD AND RETAINER ASSEMBLY WITH THE FOLLOWING ITEM, SEE FIGURE 2:
AJ - (52731-242) LOCK NUT - 3 REQUIRED.
- 34 (C15B-6304546-5) PLATE - INSTRUMENT PANEL END COVER, SECURE EACH PLATE WITH THE FOLLOWING ITEM, SEE FIGURE 2:
AK - (53016-813) SCREW - 4 REQUIRED.
- 35 (C15B-6304542) BUMPER - PANEL PILLER OPENING DOOR - 2 REQUIRED, INSERTED INTO EXISTING HOLES IN GLOVE COMPARTMENT AS SHOWN IN FIGURE 2.
- 36 (C15B-6304496) PLATE - CONSOLE PANEL HEATER CONTROL OPENING, PLATE IS RETAINED IN POSITION SHOWN IN FIGURE 2 WHEN MOULDING, ITEM 33, IS INSTALLED.
- 37 (M-4032-B) SEALER - 3/4 X 1 INCHES - 2 REQUIRED.
- 38 (M-4032-B) SEALER - 3/4 X 2 INCHES - 2 REQUIRED.
NOTE: ITEMS 37 AND 39, (M-4032-B) SEALER, APPLIED TO TOP SURFACE OF CENTER CONSOLE PANEL ASSEMBLY, ITEM 4 AS SHOWN BEFORE INSTALLATION OF FINISH PANEL, ITEM 10.
- 39 (C15B-6304498-9) REINFORCEMENT ASSEMBLY - CONSOLE PANEL SIDE, SECURED IN POSITION WHEN ITEM 4, PANEL ASSEMBLY CONSOLE PANEL CENTER IS INSTALLED.

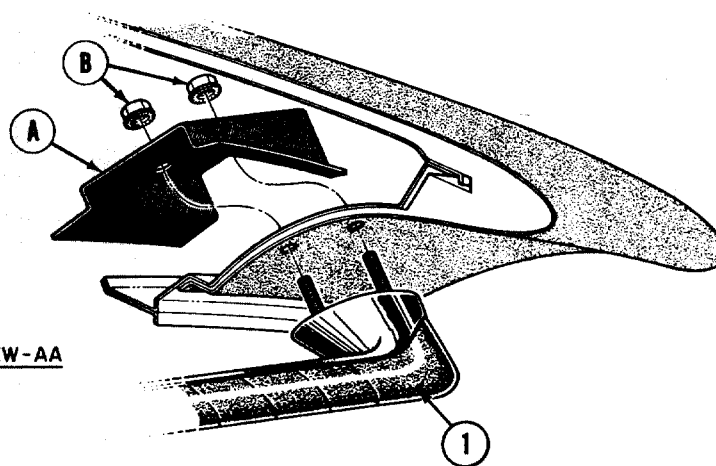
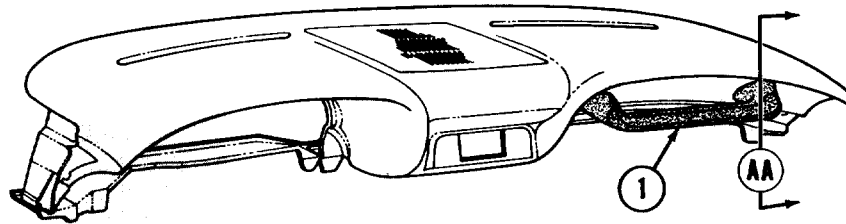


SECTIONAL VIEW-AA

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL



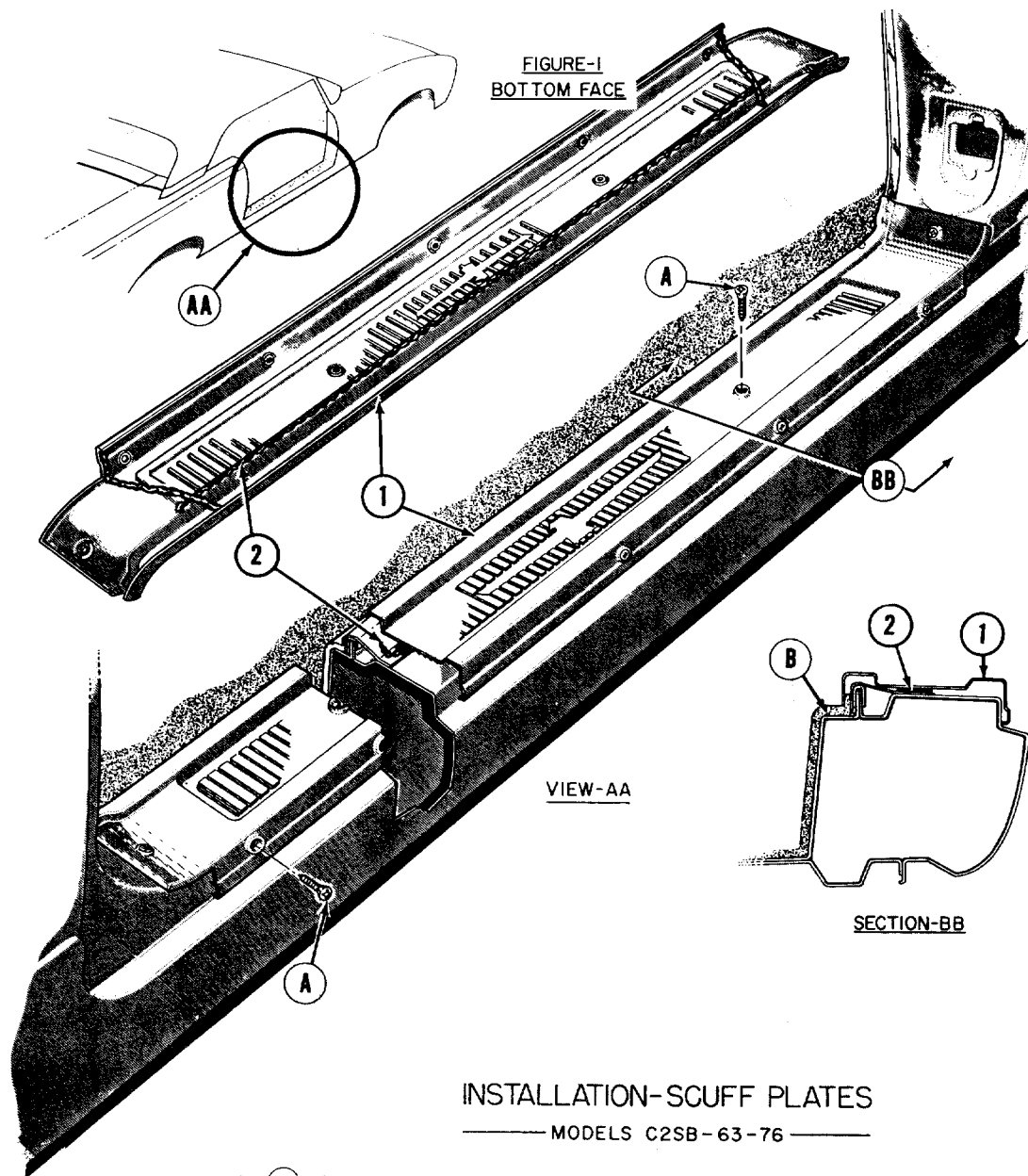
SECTIONAL VIEW-AA

INSTALLATION - PASSENGER ASSIST BAR

MODEL C2SB - 76B

- ① (C2SB-76045B14) BAR ASSEMBLY - PASSENGER ASSIST - ONE REQUIRED, SECURED WITH THE FOLLOWING ITEMS:
 A - (C2SB-76045B16-7) RETAINER - PASSENGER ASSIST BAR.
 B - (34657-S7) NUT AND WASHER ASSEMBLY - 4 REQUIRED.

NOTE: SEE DRAWINGS (C1SB-6304290 AND C1SB-6304326) FOR LOCATION AND SIZE OF HOLES TO RECEIVE BAR ASSEMBLY, ITEM 1.



INSTALLATION-SCUFF PLATES

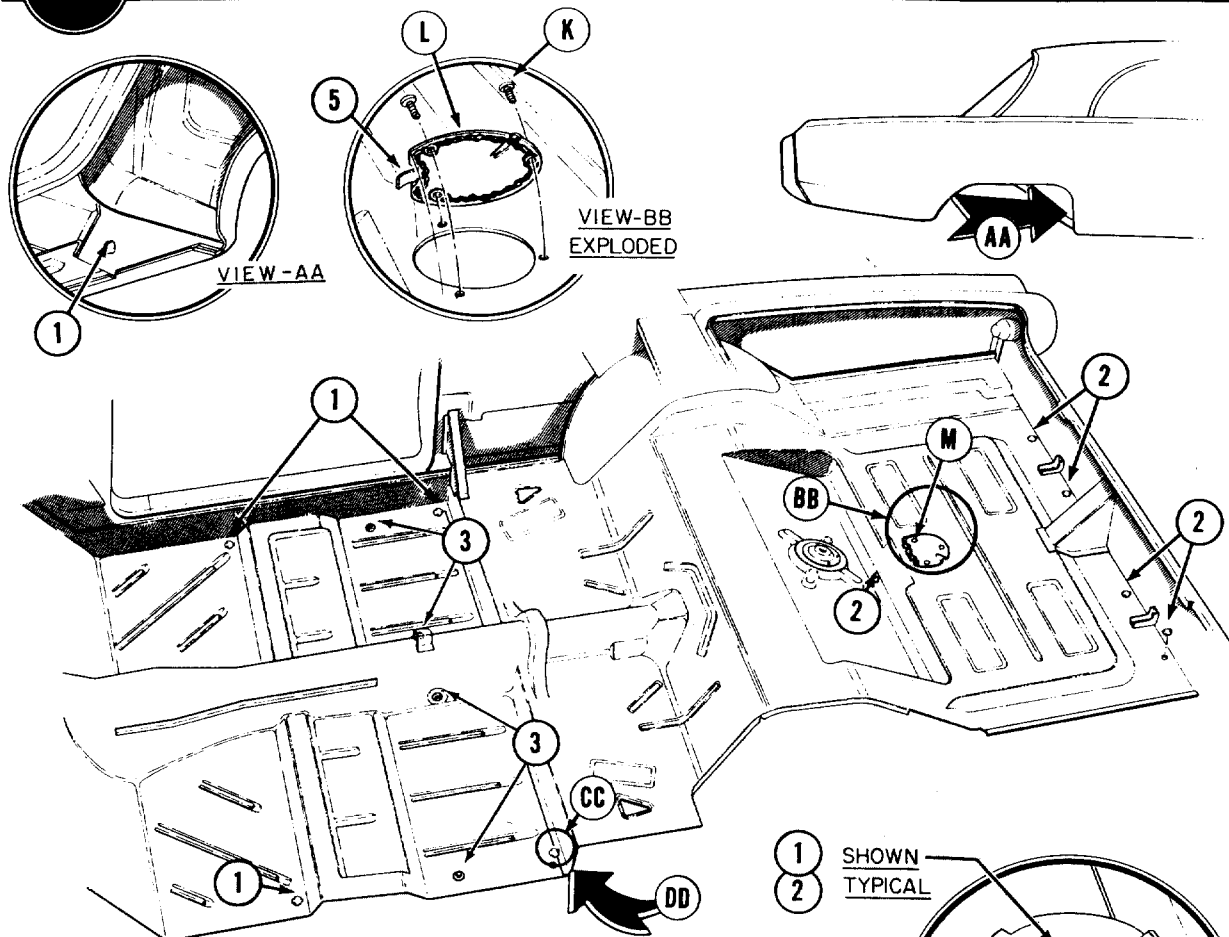
MODELS C2SB-63-76

- ① (C1SB-6313208) PLATE - DOOR SCUFF - ONE REQUIRED EACH SIDE OF BODY. SECURE EACH SCUFF PLATE WITH THE FOLLOWING ITEM:
A - (376387-S101) SCREW - 9 REQUIRED.

NOTE: USING SCUFF PLATE AS A TEMPLATE, PROVIDE (.133-.137) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "A".

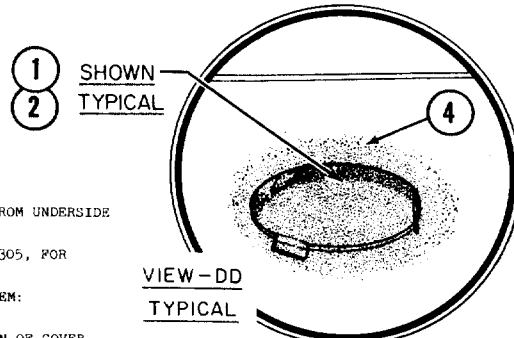
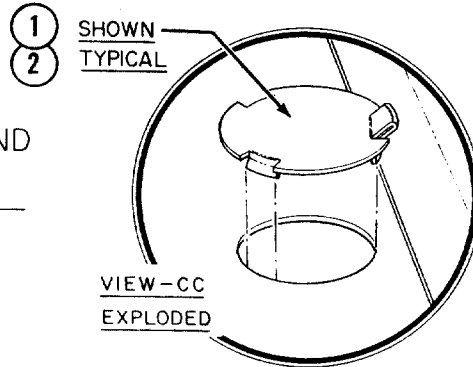
EDGE OF CARPET ASSEMBLY IS SECURED UNDER SCUFF PLATE EACH SIDE OF BODY, SEE ITEM "B" IN SECTION "BB".

- ② (M-4073) SEALER OR 3/16 INCH DIAMETER BEAD (M-4031-A) SEALER, APPLIED TO BOTTOM SURFACE OF SCUFF PLATE, SEE FIGURE 1 AND SECTION "BB".



INSTALLATION - FLOOR PAN PLUG BUTTONS AND FUEL GAUGE ACCESS HOLE COVER
 MODELS C2SB-63-76

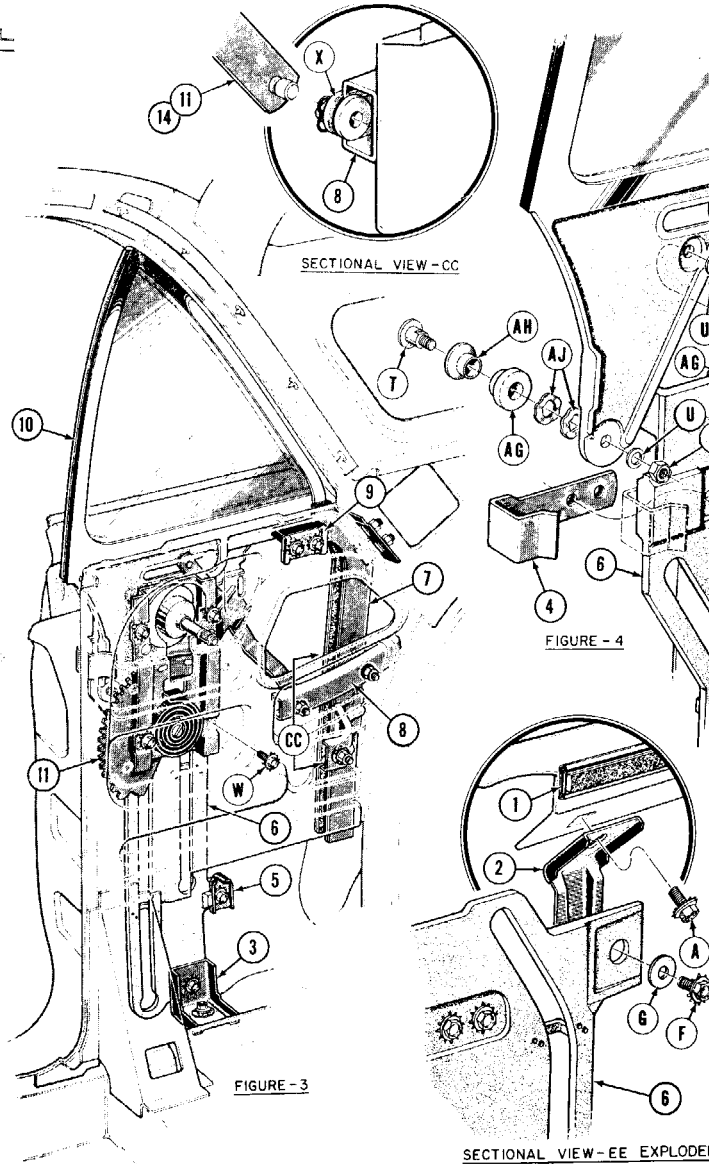
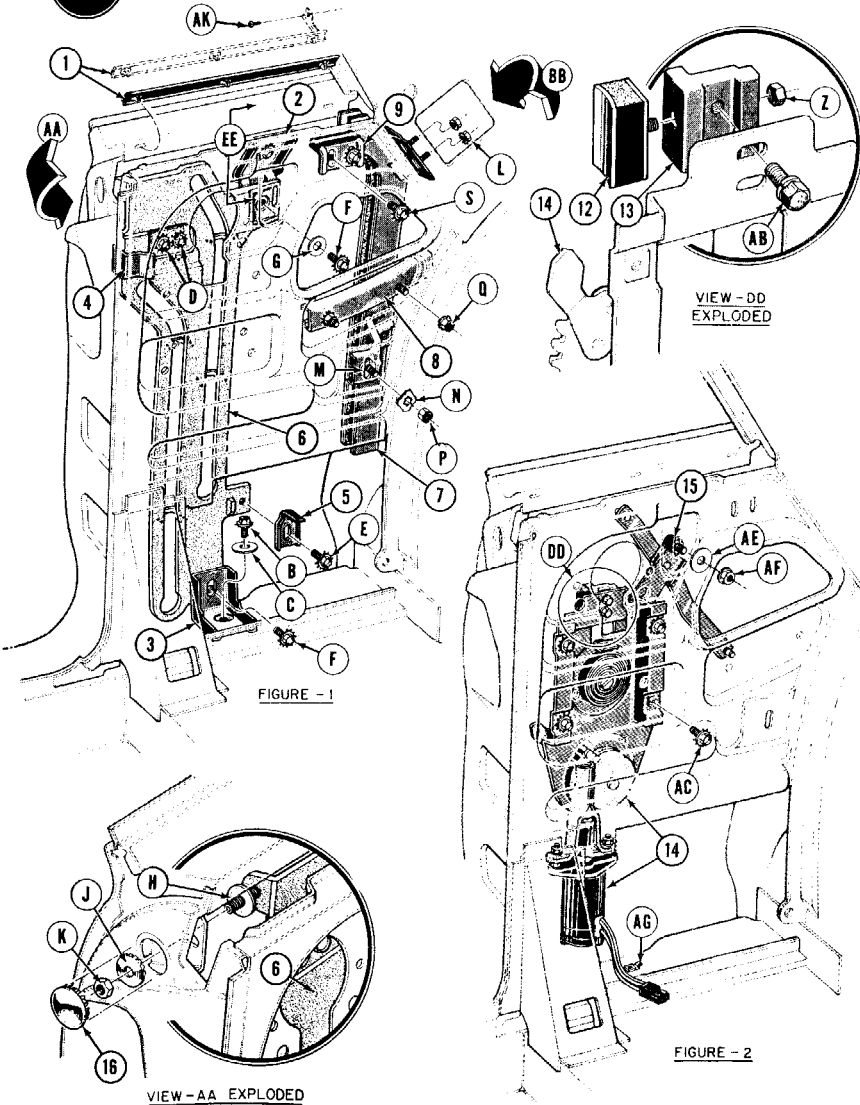
ITEM	PART	PART NUMBER	MODELS	REQUIREMENTS
1		374283-SB	ALL C2SB	3 REQUIRED EACH SIDE OF BODY
2		372939-SB	ALL C2SB	5 REQUIRED
3		C2AB-6210034	ALL C2SB	2 REQUIRED EACH SIDE OF BODY



4 SPRAY (M-568) OR (M-569) SOUND DEADENER TO ALL PLUG BUTTONS AND HOLE PLUGS FROM UNDERSIDE OF BODY, AFTER INSTALLATION TO INSURE ADEQUATE SEAL, SEE TYPICAL VIEW "DD".

NOTE: SEE BODY ENGINEERING TRIM AND SEALER MANUAL PAGES 3-4300 AND 3-4305, FOR ADDITIONAL SOUND DEADENER APPLICATION TO UNDERBODY AREAS.

5 (C2SB-6311290) COVER - FUEL GAUGE ACCESS HOLE, SECURED WITH THE FOLLOWING ITEM:
 K - (52721-SB) SCREW - 3 REQUIRED.
 L - (M-5397-A) SEALER, APPLIED AROUND ENTIRE PERIMETER OF COVER.
 M - (M-5397-A) SEALER, APPLY A DAUB TO EXISTING OPENING, AFTER INSTALLATION OF COVER.



INSTALLATION- QUARTER WINDOW MECHANISM
MODELS CS2B-63-76

- 1 (C15B-63297-2) GUIDE AND BRACKET ASSEMBLY - QUARTER WINDOW - FRONT. SECURE EACH GUIDE ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURE 1 AND VIEW "BB":
L - (34662-57) NUT AND WASHER ASSEMBLY - 2 REQUIRED.
M - (37061-56) SET SCREW - 1 REQUIRED.
N - (37789-57) WASHER - 1 REQUIRED.
P - (37921-58) NUT - 1 REQUIRED.
- 2 (C15B-63303-6) BRACKET ASSEMBLY - QUARTER WINDOW REGULATOR UPPER STOP. SECURE EACH BRACKET ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURE 1:
Q - (34669-57) NUT AND WASHER ASSEMBLY - 2 REQUIRED.
- 3 (C15B-63297-1) WINDOW ASSEMBLY - QUARTER. SECURE EACH WINDOW ASSEMBLY TO GUIDE ASSEMBLY, ITEM 6, WITH THE FOLLOWING ITEMS, SEE FIGURES 3 AND 4:
AO - (C15D-63304-8) ROLLER - QUARTER WINDOW GUIDE OUTER HALF - 2 REQUIRED.
AI - (C15B-63304-6) ROLLER - QUARTER WINDOW GUIDE INNER HALF - 2 REQUIRED.
AJ - (35407-53) SPRING WASHER - 4 REQUIRED.
T - (C15B-61282-5) STUD - 2 REQUIRED.
U - (34981-57) WASHER - 2 REQUIRED.
V - (35994-58) NUT - 2 REQUIRED.
- 4 (C25B-63303-7-B) REGULATOR ASSEMBLY - QUARTER WINDOW (MANUAL). SECURE EACH REGULATOR ASSEMBLY TO WINDOW ASSEMBLY, ITEM 10, QUARTER WINDOW REGULATOR STABILIZER ARM BRACKET, ITEM 7, AND TO QUARTER REGULATOR PANEL WITH THE FOLLOWING ITEMS, SEE FIGURES 3 AND 4 AND SECTIONAL VIEW "CC":
*A - (37149-54-2) SCREW AND WASHER ASSEMBLY - 4 REQUIRED.
*B - (C02B-6223-0) ROLLER ASSEMBLY - 2 REQUIRED.
- 5 (W-70298-4) BUMPER ASSEMBLY QUARTER WINDOW REGULATOR STOP - R.P.O., USE ON ELECTRICAL WINDOW REGULATOR INSTALLATION ONLY. SECURE EACH BUMPER ASSEMBLY TO RETAINER ASSEMBLY WITH THE FOLLOWING ITEM, SEE VIEW "DD":
Z - (34052-58) NUT - 1 REQUIRED.
- 6 (C15B-63303-1) RETAINER ASSEMBLY - QUARTER WINDOW REGULATOR STOP BUMPER - R.P.O., USE ON ELECTRICAL WINDOW REGULATOR INSTALLATION ONLY. SECURE EACH RETAINER ASSEMBLY AND BUMPER ASSEMBLY TO QUARTER WINDOW REGULATOR ASSEMBLY WITH THE FOLLOWING ITEM, SEE VIEW "DD":
AD - (35063-57) BOLT AND WASHER ASSEMBLY - 2 REQUIRED.
- 7 (C25B-63303-7-C) REGULATOR ASSEMBLY - QUARTER WINDOW (ELECTRICAL) - R.P.O. SECURE EACH REGULATOR ASSEMBLY, STABILIZER ASSEMBLY AND BUMPER ASSEMBLY WITH THE FOLLOWING ITEMS, TYPICAL OF FIGURES 2 AND 4 AND SECTIONAL VIEW "EE":
*AC - (37149-54-2) SCREW AND WASHER ASSEMBLY - 4 REQUIRED.
*X - (C02B-6223-0) ROLLER ASSEMBLY - 2 REQUIRED.
- 8 (37-64298-2) STOP ASSEMBLY - QUARTER WINDOW REGULATOR ARM, R.P.O., USED ON ELECTRICAL WINDOW REGULATOR INSTALLATION ONLY. SECURE EACH STOP ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURES 2 AND 4:
AE - (44735-58) WASHER - 1 REQUIRED.
AF - (35322-54-3) NUT - 1 REQUIRED.
- 9 (BY-73226-5) FLUG BUTTON - FRONT DOOR WINDOW FRAME BOLT ACCESS HOLE, 1 REQUIRED, SEE VIEW "AA".

NOTE: *SEE LATEST ENGINEERING RELEASES FOR ALTERNATE PARTS.
MODEL CS2B-63 SHOWN. MODEL CS2B-76 TYPICAL.

TORQUE REQUIREMENTS: WINDOW WINDING EFFORT MUST NOT EXCEED A MAXIMUM OF 25 INCH POUNDS TORQUE.

ALL (37149-54-2) SCREW AND WASHER ASSEMBLIES TO BE TIGHTENED TO 6 FOOT POUNDS TORQUE WITH A TOLERANCE OF PLUS OR MINUS ONE FOOT POUND.

ELECTRICALLY OPERATED WINDOW MECHANISM MUST BE ADJUSTED TO OPERATE WITH A CURRENT FLOW NOT TO EXCEED 10 AMPERES AND WITH A VOLTAGE RATING OF 11.5 TO 12.5 VOLTS WHEN WINDOWS ARE OPERATED SEPARATELY.

LUBRICANT: ALL MOVING PARTS, PIVOT POINTS AND GUIDES THAT HAVE NOT BEEN LUBRICATED AT SOURCE, MUST BE LUBRICATED AT ASSEMBLY WITH (M-106) LUBRICANT.

CAUTION: DO NOT LUBRICATE NYLON ROLLERS OR THEIR GUIDES.

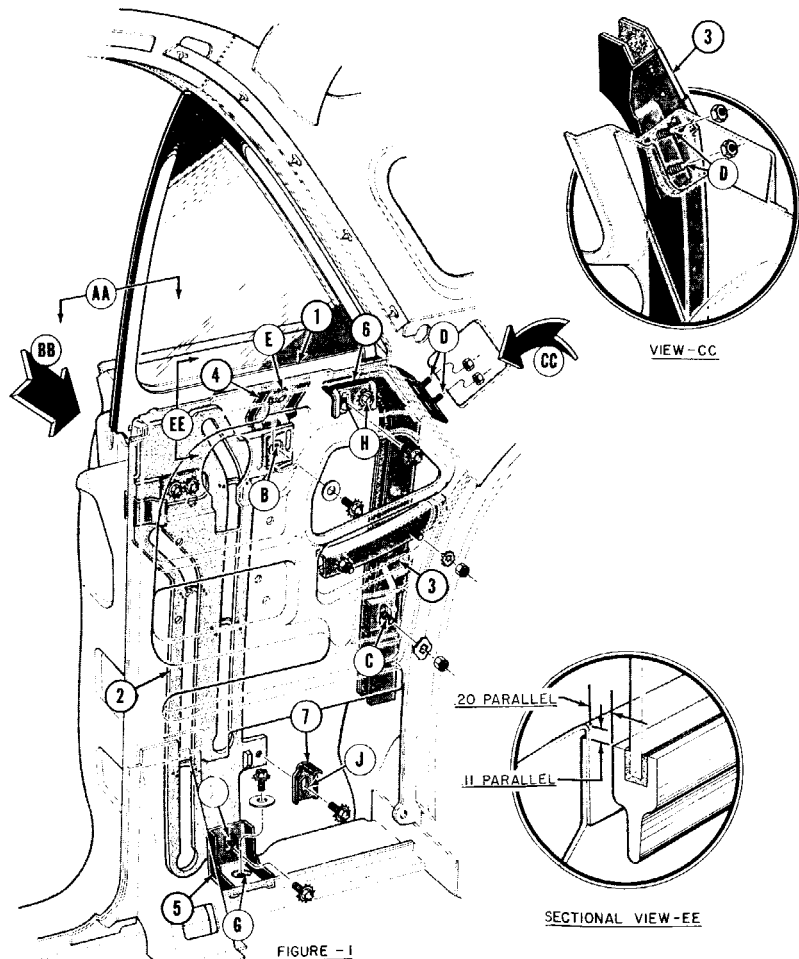
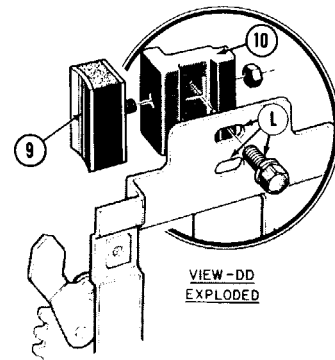


FIGURE - 1



VIEW-DD
EXPLODED

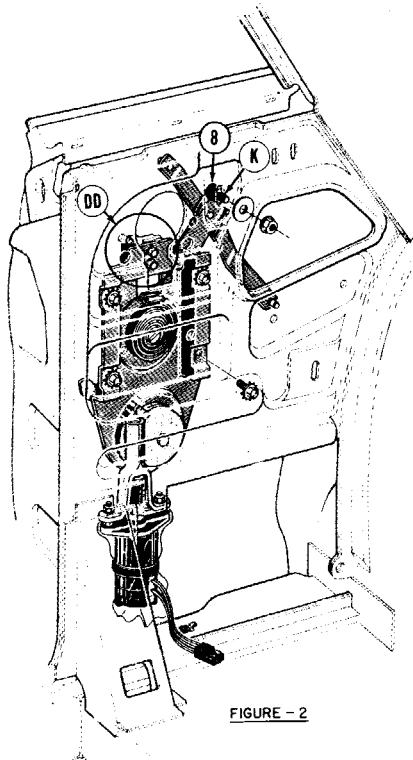


FIGURE - 2

QUARTER WINDOW MECHANISM ADJUSTMENTS

MODELS C2SB-63-76

- 1 (29707-1) WINDOW ASSEMBLY - QUARTER.
- 2 (29752-3) GUIDE ASSEMBLY - QUARTER WINDOW - FRONT.
- 3 (29782-3) GUIDE AND BRACKET ASSEMBLY - QUARTER WINDOW - REAR.
- 4 (298A10) BRACKET ASSEMBLY - QUARTER WINDOW FRONT GUIDE - UPPER.
- 5 (298A16) BRACKET - QUARTER WINDOW FRONT GUIDE - LOWER.
- 6 (303A00) BRACKET - QUARTER WINDOW REGULATOR UPPER STOP (USED WITH MANUAL WINDOW REGULATOR ONLY).
- 7 (29805) STOP ASSEMBLY - QUARTER WINDOW - LOWER (USED WITH MANUAL WINDOW REGULATOR ONLY).
- 8 (29822) STOP ASSEMBLY - QUARTER WINDOW REGULATOR ARM (USED WITH ELECTRICAL WINDOW REGULATOR ONLY).
- 9 (298A4) BUMPER ASSEMBLY - QUARTER WINDOW REGULATOR STOP (USED WITH ELECTRICAL WINDOW REGULATOR ONLY).
- 10 (303A10) RETAINER ASSEMBLY - QUARTER WINDOW REGULATOR STOP BUMPER (USED WITH ELECTRICAL WINDOW REGULATOR ONLY).

NOTE: QUARTER WINDOW ADJUSTMENT POINTS ARE LOOSE AND MAY BE TIGHTENED SECURELY IN THE FOLLOWING SEQUENTIAL STEPS:

- STEP 1 TO OBTAIN THE .28 INCH CLEARANCE DIMENSION BETWEEN THE EDGE OF THE QUARTER WINDOW ASSEMBLY WEATHERSTRIP AND THE REAR EDGE OF THE DOOR WINDOW GLASS AND CHANNEL ASSEMBLY, SEE SECTIONAL VIEW "AA", THE FRONT QUARTER WINDOW GUIDE ASSEMBLY, ITEM 2, IS ADJUSTED FORWARD OR BACKWARD, WITH QUARTER WINDOW ASSEMBLY IN THE UP POSITION, BY ROTATING ADJUSTING SCREW AT POINT "A", SEE VIEW "BB", CLOCKWISE OR COUNTER-CLOCKWISE AS REQUIRED.
- STEP 2 THE FRONT QUARTER WINDOW GUIDE ASSEMBLY IS ALSO TILTED TOWARD INSIDE OR OUTSIDE OF BODY, AS REQUIRED, WITH QUARTER WINDOW ASSEMBLY IN THE UP POSITION, AT POINT "A", SEE VIEW "BB", TO OBTAIN THE PROPER INTERFERENCE BETWEEN THE GLASS OF THE QUARTER WINDOW ASSEMBLY AND THE OUTER QUARTER WINDOW GLASS WEATHERSTRIP ASSEMBLY. THIS ADJUSTMENT IS ALSO USED TO OBTAIN THE PROPER INTERFERENCE AND ALIGNMENT BETWEEN THE TOP EDGE OF THE QUARTER WINDOW ASSEMBLY AND THE ROOF RAIL WEATHERSTRIP. AFTER ADJUSTMENT TIGHTEN SCREW AND WASHER ASSEMBLY AT POINT "B", SECURELY.
- STEP 3 TO ELIMINATE ANY BINDING CONDITION BETWEEN THE QUARTER WINDOW GUIDE ROLLERS AND THE QUARTER WINDOW GUIDE ASSEMBLY THE QUARTER WINDOW MUST BE CYCLED UP AND DOWN. WITH QUARTER WINDOW IN THE DOWN POSITION, THE QUARTER WINDOW GUIDE ASSEMBLY MAY BE ADJUSTED FORWARD OR BACKWARD ON UP OR DOWN AT POINT "B", AS REQUIRED, AFTER TIGHTENING SCREW AND WASHER ASSEMBLY AT POINT "B", TEMPORARILY. AFTER ADJUSTMENT TIGHTEN SCREW AND WASHER ASSEMBLY AT POINT "B", SECURELY.
- STEP 4 TO OBTAIN THE PROPER ALIGNMENT AND INTERFERENCE BETWEEN THE TOP EDGES OF THE QUARTER WINDOW ASSEMBLY AND THE ROOF RAIL WEATHERSTRIP THE REAR QUARTER WINDOW GUIDE AND BRACKET ASSEMBLY, ITEM 3, MAY BE TILTED TOWARD THE INSIDE OR OUTSIDE OF BODY BY ROTATING ADJUSTING SCREW AT POINT "C", CLOCKWISE OR COUNTER-CLOCKWISE, AS REQUIRED. THE REAR QUARTER WINDOW GUIDE AND BRACKET ASSEMBLY MAY ALSO BE ADJUSTED UP OR DOWN AT POINT "C" TO OBTAIN THE PROPER INTERFERENCE BETWEEN THE TOP OF THE QUARTER WINDOW ASSEMBLY AND THE ROOF RAIL WEATHERSTRIP. AFTER ADJUSTMENT TIGHTEN NUT AT POINT "C", SECURELY.
- STEP 5 CYCLE THE QUARTER WINDOW ASSEMBLY TO THE DOWN POSITION TO OBTAIN THE PROPER ALIGNMENT AND INTERFERENCE BETWEEN THE TOP SIDE EDGES OF THE QUARTER WINDOW ASSEMBLY AND THE OUTER QUARTER WINDOW GLASS WEATHERSTRIP ASSEMBLY. THIS IS ACCOMPLISHED BY ADJUSTING THE REAR QUARTER WINDOW GUIDE AND BRACKET ASSEMBLY, ITEM 3, TOWARD INSIDE OR OUTSIDE OF BODY AT POINTS "D", AS REQUIRED, SEE VIEW "CC". AFTER ADJUSTMENT TIGHTEN NUTS AT POINT "D", SECURELY.
- STEP 6 WITH THE QUARTER WINDOW ASSEMBLY IN THE UP POSITION THE PROPER CONSTANT PARALLEL DIMENSION OF .20 INCH BETWEEN THE BOTTOM OUTER EDGE OF THE QUARTER WINDOW ASSEMBLY AND THE OUTER QUARTER WINDOW GLASS WEATHERSTRIP ASSEMBLY. THIS IS OBTAINED BY ADJUSTING THE UPPER QUARTER WINDOW FRONT GUIDE BRACKET ASSEMBLY, ITEM 4, UP OR DOWN AT POINT "E", AFTER ADJUSTING NUT, AS REQUIRED. AFTER ADJUSTMENT TIGHTEN NUT AT POINT "E", SECURELY.
- STEP 7 AFTER TIGHTENING SCREW AND WASHER ASSEMBLY AT POINT "B", SECURELY, CYCLE QUARTER WINDOW ASSEMBLY TO THE UP POSITION TO OBTAIN THE VERTICAL ALIGNMENT AND INTERFERENCE BETWEEN THE REAR EDGE OF THE DOOR WINDOW GLASS AND CHANNEL ASSEMBLY AND THE EDGE OF THE QUARTER WINDOW WEATHERSTRIP, ALSO THE INTERFERENCE BETWEEN THE TOP EDGE OF THE QUARTER WINDOW ASSEMBLY AND THE ROOF RAIL WEATHERSTRIP. THIS IS ACCOMPLISHED WHEN TILTING THE QUARTER WINDOW ASSEMBLY TOWARD INSIDE OR OUTSIDE OF BODY AND FORWARD OR BACKWARD BY ADJUSTING THE LOWER FRONT QUARTER WINDOW GUIDE BRACKET, ITEM 5, AT POINT "G", AS REQUIRED. AFTER ADJUSTMENT TIGHTEN SCREW AND WASHER ASSEMBLY AT POINT "G", SECURELY.
- STEP 8 TO OBTAIN A PARALLEL ALIGNMENT AND INTERFERENCE BETWEEN THE TOP EDGE OF THE QUARTER WINDOW ASSEMBLY AND THE ROOF RAIL WEATHERSTRIP, THE QUARTER WINDOW REGULATOR UPPER STOP BRACKET ASSEMBLY (ELECTRICAL), ITEM 6, FIGURE 1, IS ADJUSTED UP OR DOWN AT POINTS "H" AND REGULATOR ARM STOP ASSEMBLY (ELECTRICAL), ITEM 7, FIGURE 1, AT POINT "I", AS REQUIRED. AFTER ADJUSTMENT TIGHTEN SCREW AND WASHER ASSEMBLY AT POINTS "H" AND NUT AT POINT "I", SECURELY.
- STEP 9 TO OBTAIN THE .11 INCH PARALLEL DIMENSION BETWEEN THE QUARTER PANEL AT THE BELT LINE AND THE LOWER EDGE OF THE QUARTER WINDOW ASSEMBLY, SEE SECTIONAL VIEW "EE", THE LOWER QUARTER WINDOW STOP ASSEMBLY (MANUAL), ITEM 6, AND THE QUARTER WINDOW REGULATOR STOP BUMPER RETAINER ASSEMBLY (ELECTRICAL), ITEM 10, VIEW "CC", IS ADJUSTED UP OR DOWN AT POINTS "J" AND BACKWARD OR FORWARD AT POINTS "K", AS REQUIRED. AFTER ADJUSTMENT TIGHTEN SCREW AND WASHER ASSEMBLY AT POINTS "J" AND "L", SECURELY.

NOTE: ITEMS 9 AND 10 ARE ASSEMBLED BEFORE ADJUSTMENT PROCEDURE.

WINDOW WINDING EFFORT MUST NOT EXCEED A MAXIMUM OF 25 INCH POUNDS TORQUE.

ELECTRICALLY OPERATED WINDOW MECHANISM MUST BE ADJUSTED TO OPERATE WITH A CURRENT FLOW NOT TO EXCEED 10 AMPERES AND WITH A VOLTAGE RATING OF 11.5 TO 12.5 VOLTS WHEN WINDOWS ARE OPERATED SEPARATELY.

ALL (371419-22) SCREW AND WASHER ASSEMBLIES TO BE TIGHTENED TO 6 POUND FOOT TORQUE WITH A TOLERANCE OF PLUS OR MINUS ONE FOOT POUND.

SEE BODY SIDE SECTION, PAGE 2-4460 FOR INSTALLATION OF QUARTER WINDOW MECHANISM.

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL

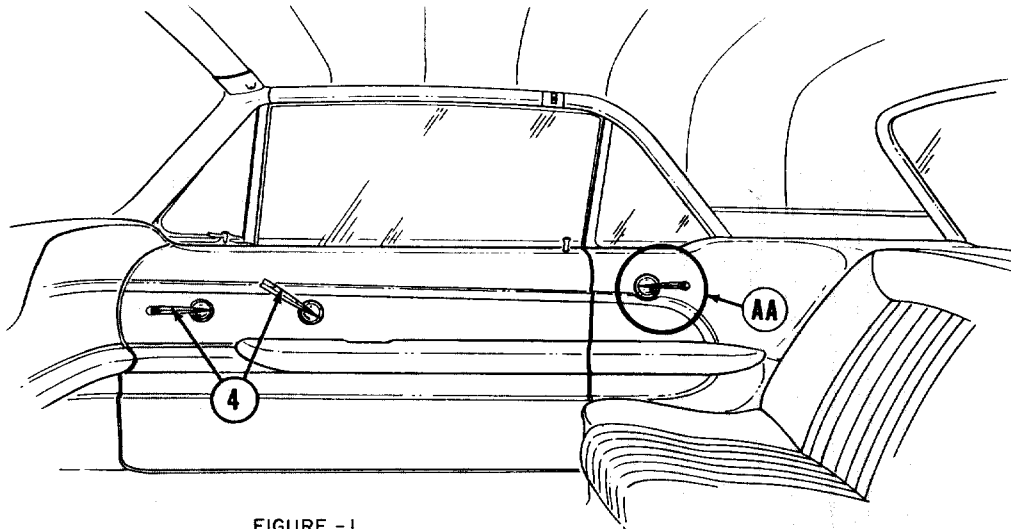
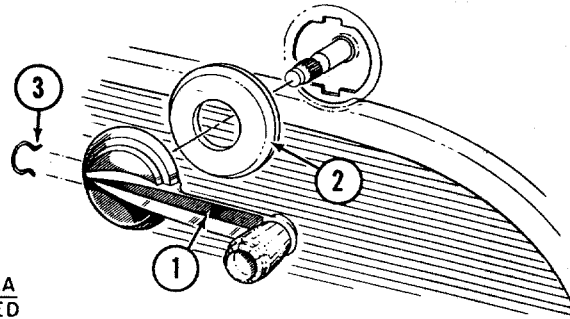


FIGURE - 1
MODEL C2SB - 63 SHOWN
MODELS C2SB - 76 TYPICAL



VIEW-AA
EXPLODED

INSTALLATION AND POSITION OF QUARTER WINDOW REGULATOR HANDLE

MODELS C2SB - 63 - 76

- 1 (C2SB-6330322) HANDLE ASSEMBLY - QUARTER WINDOW REGULATOR - ONE REQUIRED EACH SIDE OF BODY, SEE VIEW "AA".
- 2 (C1SB-63303A20-D) ESCUTCHEON - QUARTER WINDOW REGULATOR HANDLE - ONE REQUIRED EACH SIDE OF BODY.
- 3 (REFERENCE) RETAINER SPRING, PART OF HANDLE ASSEMBLY.

NOTE: WITH WINDOW IN CLOSED POSITION, INSTALL QUARTER WINDOW REGULATOR HANDLE ON SERRATED SHAFT IN POSITION SHOWN. QUARTER WINDOW REGULATOR HANDLE IS POSITIONED HORIZONTALLY IN A REARWARD DIRECTION, SEE VIEW "AA". EACH QUARTER WINDOW REGULATOR HANDLE IS SECURED IN POSITION WITH RETAINER SPRING.

- 4 SEE DOOR SECTION, PAGE 2-4684, FOR INSTALLATION OF DOOR AND WINDOW REGULATOR HANDLES.



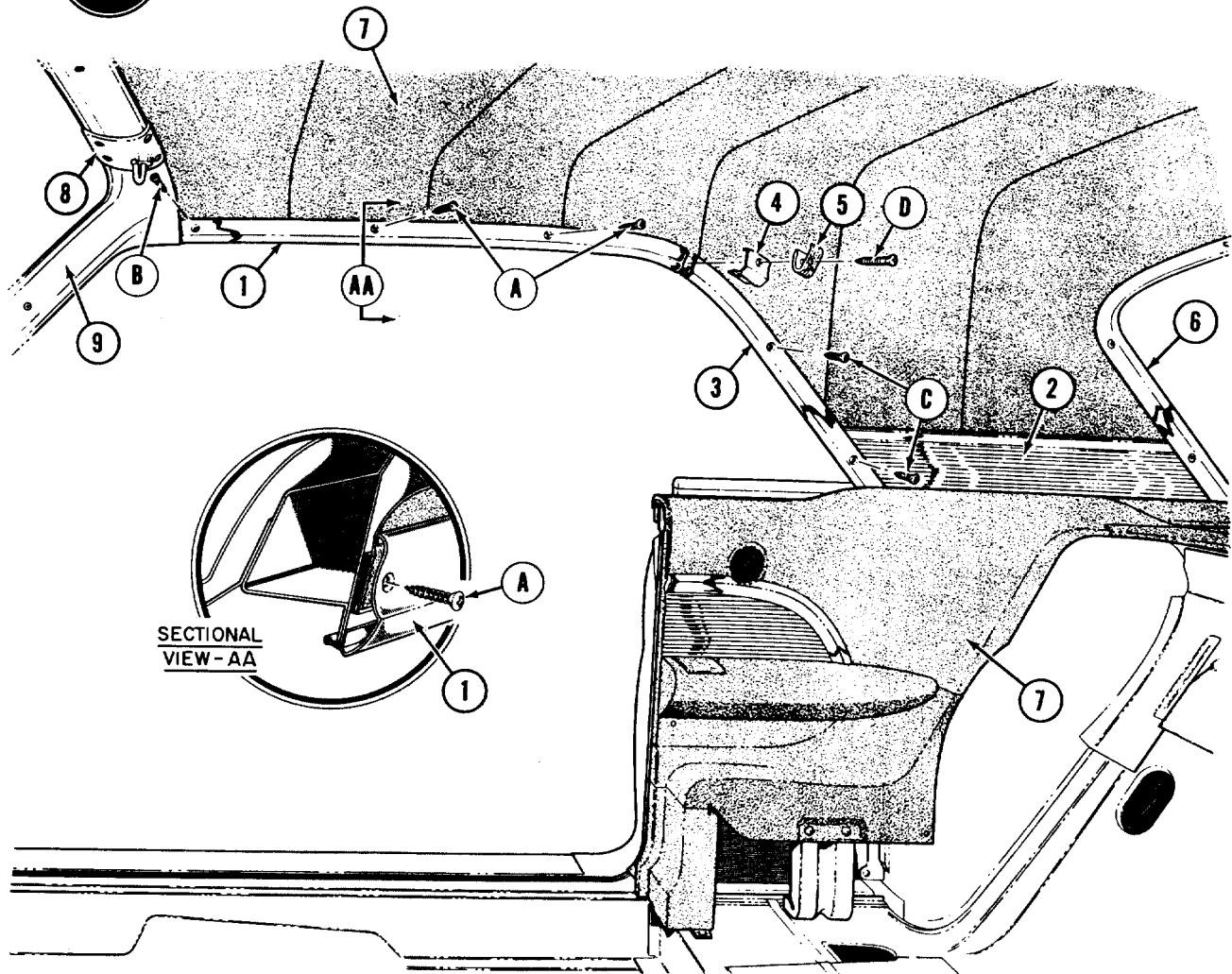
ILLUSTRATION SECTION

DATE 11-16-61 SUPERSEDES 5-24-61
EFFECTIVE WITH CSN1-127079 - ITEM 1, (C2SB-6330322) HANDLE ASSEMBLY WAS (C1SB-6330322).

BODY SIDE SECTION

THUNDERBIRD PAGE 2-4470

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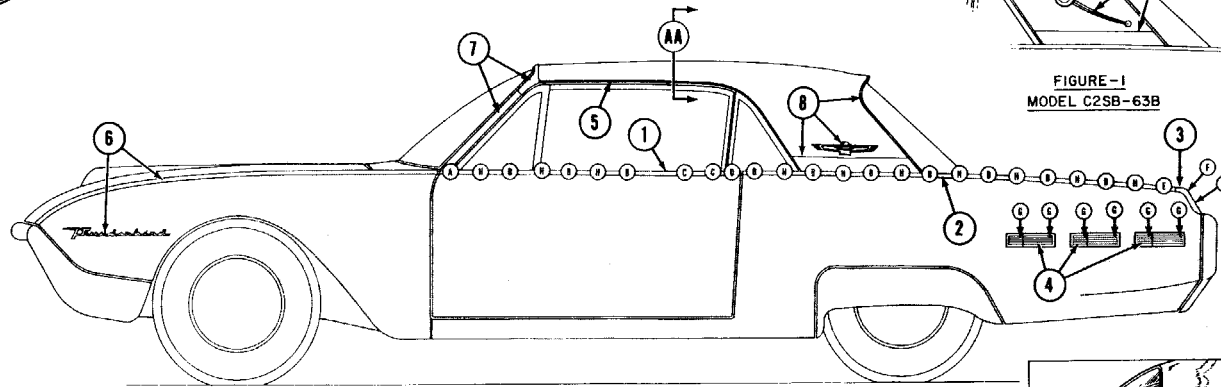


INSTALLATION-BODY SIDE INTERIOR MOULDINGS

MODEL C2SB-63

- 1 (C2SB-6351752-3) MOULDING - ROOF SIDE INNER FRONT. SECURE EACH MOULDING AS SHOWN IN SECTIONAL VIEW "AA" WITH THE FOLLOWING ITEM:
A - (53038-S13) SCREW - 2 REQUIRED.
B - (53038-S13) SCREW - 1 REQUIRED.
- NOTE: USING MOULDING AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "A", AND (.133-.137) INCH DIAMETER HOLES TO RECEIVE SCREWS, ITEM "B".
- 2 (C1SB-63517A00-1) ORNAMENT - ROOF SIDE INNER. EACH ORNAMENT IS SECURED IN POSITION SHOWN WHEN MOULDINGS, ITEMS 3 AND 6, AND TRIM PANEL ASSEMBLY, ITEM 7, ARE INSTALLED.
- 3 (C2SB-6351754-5) MOULDING - ROOF SIDE INNER REAR. SECURE EACH MOULDING WITH THE FOLLOWING ITEM, TYPICAL OF SECTIONAL VIEW "AA":
C - (53038-S13) SCREW - 2 REQUIRED.
- NOTE: USING MOULDING, ITEM 3, AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "C".
- 4 (C1SB-6351744) COVER - ROOF SIDE INNER MOULDING - JOINT - ONE REQUIRED EACH SIDE OF BODY. COVER IS SNAPPED INTO POSITION OVER ENDS OF ITEMS 1 AND 3 AND SECURED WHEN COAT HOOK, ITEM 5, IS INSTALLED.

- 5 (BAE-5729025) HOOK - COAT - ONE REQUIRED EACH SIDE OF BODY. SECURE MOULDING COVER, ITEM 4, AND COAT HOOK, ITEM 5, WITH THE FOLLOWING ITEM:
D - (359070-S13) SCREW - 1 REQUIRED.
- NOTE: USING MOULDING COVER, ITEM 4, AS A TEMPLATE, PROVIDE (.144-.148) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "D".
- 6 SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4857, FOR INSTALLATION OF BACK WINDOW INTERIOR MOULDINGS.
- 7 SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY SIDE SECTION 2-4446 FOR INSTALLATION OF ROOF HEADLINING AND QUARTER TRIM PANELS.
- 8 SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4226, FOR INSTALLATION OF INTERIOR SUN VISORS.
- 9 SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4250 FOR INSTALLATION OF WINDSHIELD MOULDINGS.



MODEL C2SB-63A SHOWN
MODEL C2SB-63B TYPICAL

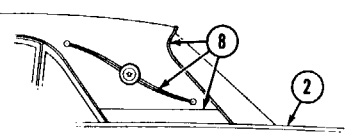
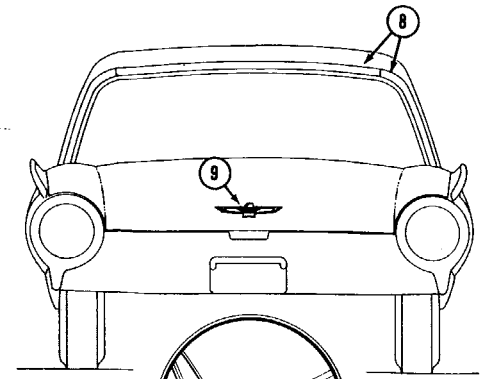
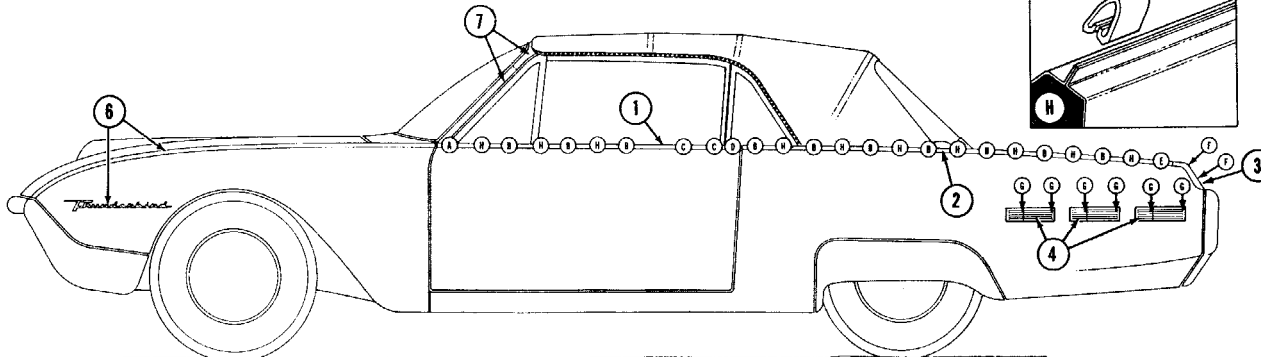


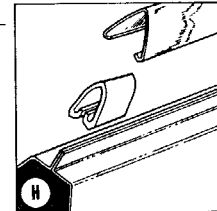
FIGURE-1
MODEL C2SB-63B



SECTIONAL
VIEW-AA



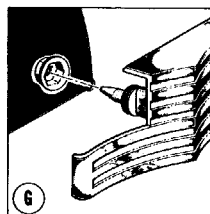
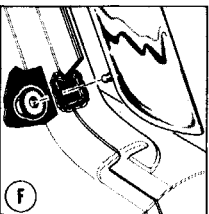
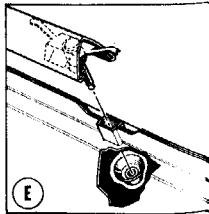
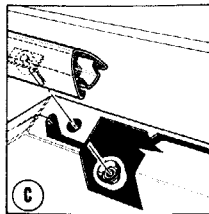
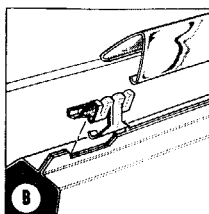
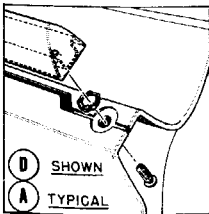
MODEL C2SB-76A SHOWN
MODEL C2SB-76B TYPICAL



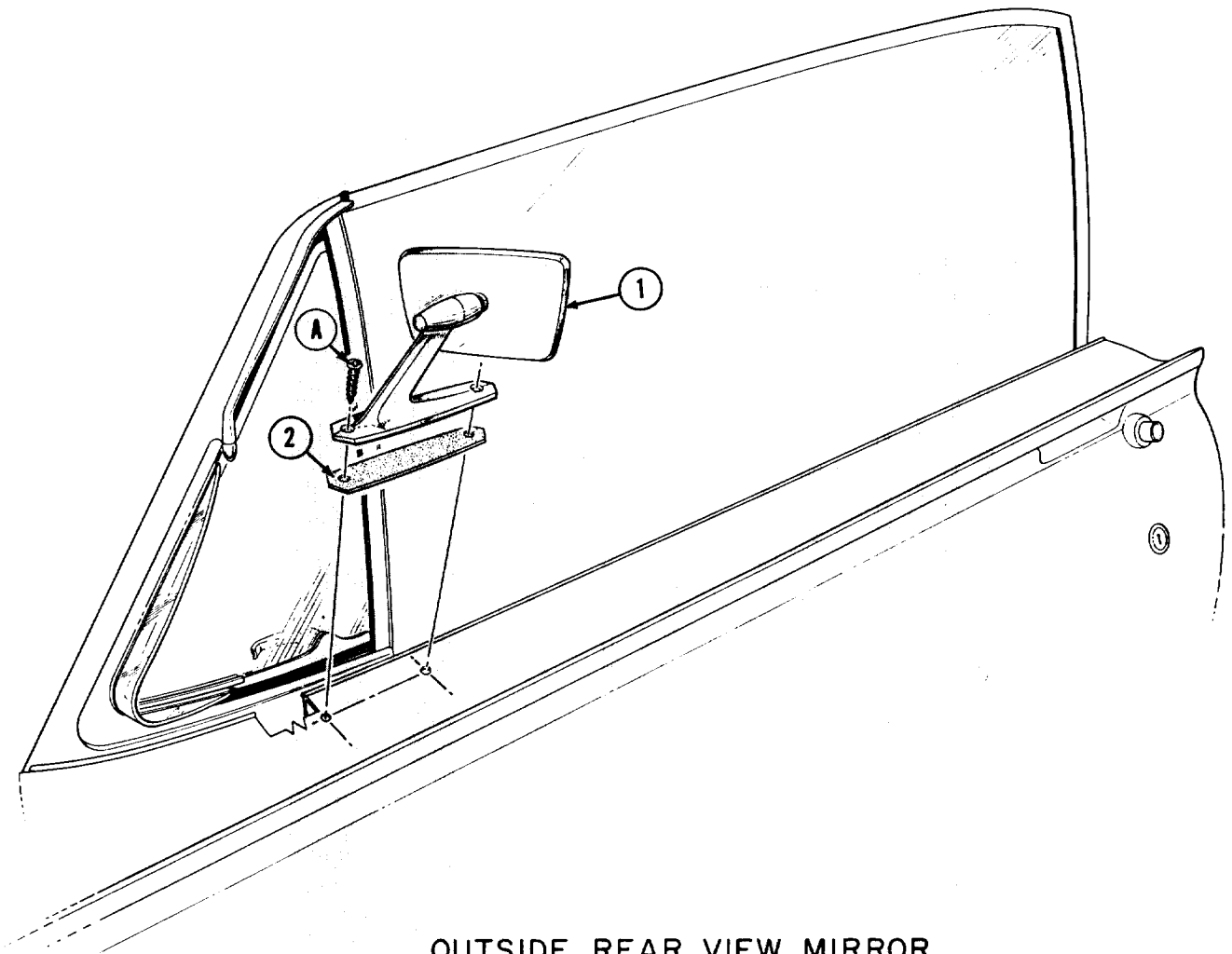
INSTALLATION-BODY EXTERIOR MOUNDINGS

MODELS C2SB-63A-63B-76A-76B

- 1 (C2SB-630936-7) MOUNDING ASSEMBLY - DOOR OUTSIDE - UPPER. SECURE EACH MOUNDING WITH THE FOLLOWING ITEMS:
 A - (376379-8101) SCREW - 4 REQUIRED.
 B - (C2SB-630950-A) RETAINER - QUARTER OUTSIDE UPPER MOUNDING - 3 REQUIRED.
 C - (359406-88) NUT - 2 REQUIRED.
 D - (376379-8101) SCREW - 1 REQUIRED.
 E - (M-5397-B) SEALER.
 H (C2SB-630952-B) RETAINER - QUARTER OUTSIDE UPPER MOUNDING - 3 REQUIRED.
 NOTE: SEE DRAWING (C1SB-632020-1) FOR SIZE AND LOCATING DIMENSION OF HOLE TO RECEIVE SCREWS, ITEM "A" AND ITEM "D".
- 2 (C1SB-630940) MOUNDING - QUARTER OUTSIDE UPPER. ONE REQUIRED EACH SIDE OF BODY. SECURE EACH MOUNDING WITH THE FOLLOWING ITEMS:
 B - (C2SB-630950-A) RETAINER - QUARTER OUTSIDE UPPER MOUNDING - 7 REQUIRED.
 E - (C2SB-168148) RETAINER ASSEMBLY - FRONT FENDER SIDE UPPER MOUNDING - 1 REQUIRED.
 F - (359406-88) NUT - 1 REQUIRED.
 H (C2SB-630952-B) RETAINER - QUARTER OUTSIDE UPPER MOUNDING - 7 REQUIRED.
 NOTE: QUARTER OUTSIDE UPPER MOUNDING RETAINER, ITEM "B", MUST BE INSTALLED AFTER PRIME AND BEFORE COLOR.
- 3 (C1SB-632040-5) MOUNDING ASSEMBLY - QUARTER OUTSIDE UPPER REAR END. SECURE EACH MOUNDING ASSEMBLY WITH THE FOLLOWING ITEM:
 F - (353911-8100) OR (371265-8100) NUT AND WASHER ASSEMBLY - 2 REQUIRED.
 (M-5397-B) SEALER.
- 4 (C2SB-6327914) ORNAMENT ASSEMBLY - QUARTER PANEL - REAR. 3 REQUIRED EACH SIDE OF BODY. SECURE EACH ORNAMENT WITH THE FOLLOWING ITEM:
 C - (376403-87) NUT - 2 REQUIRED.
- 5 (C2SB-635176-7) MOUNDING - ROOF DRIP SIDE FINISH, SNAPPED INTO POSITION OVER ROOF DRIP MOUNDING, FOR MODEL C2SB-63 ONLY. SEE VIEW "AA".
- 6 (REFERENCE) SEE DRAWING (3K-10753-C2SB-63A) FOR INSTALLATION OF FRONT FENDER MOUNDINGS AND NAME PLATE.
- 7 SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4242 FOR MODEL C2SB-63 OR PAGE 2-4244 FOR MODEL C2SB-76 FOR INSTALLATION OF WINDSHIELD EXTERIOR MOUNDINGS.
- 8 SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4850 FOR INSTALLATION OF BACK WINDOW EXTERIOR MOUNDINGS AND ORNAMENTATION.
- 9 SEE BODY REAR SECTION, PAGE 2-4956 FOR MODEL C2SB-63 OR PAGE 2-4957 FOR MODEL C2SB-76 FOR INSTALLATION OF LUGGAGE COMPARTMENT DOOR ORNAMENT ASSEMBLY.



D SHOWN
A TYPICAL



OUTSIDE REAR VIEW MIRROR

—MODELS C2SB-63-76 R.P.O.—

- ① (C2SB-17682) MIRROR ASSEMBLY - REAR VIEW OUTSIDE, LEFT HAND SIDE ONLY. SECURE MIRROR ASSEMBLY WITH THE FOLLOWING ITEM:
A - (376370-S101) SCREW - 2 REQUIRED.

NOTE: SEE DRAWING (C1SB-6320365) FOR SIZE AND LOCATING DIMENSIONS OF HOLES TO BE DRILLED AT ASSEMBLY.

- ② (C1VB-17724) GASKET - REAR VIEW OUTSIDE MIRROR.



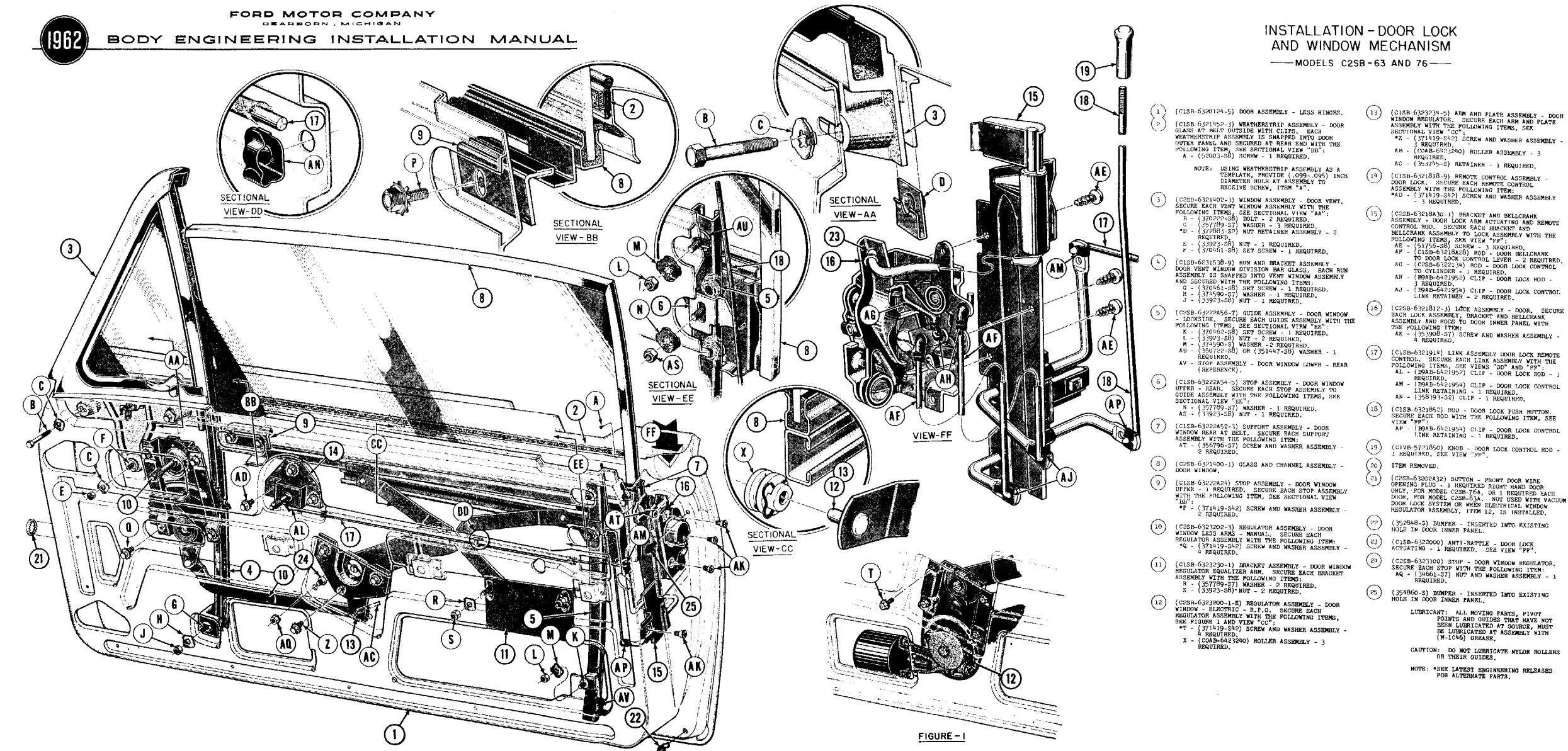


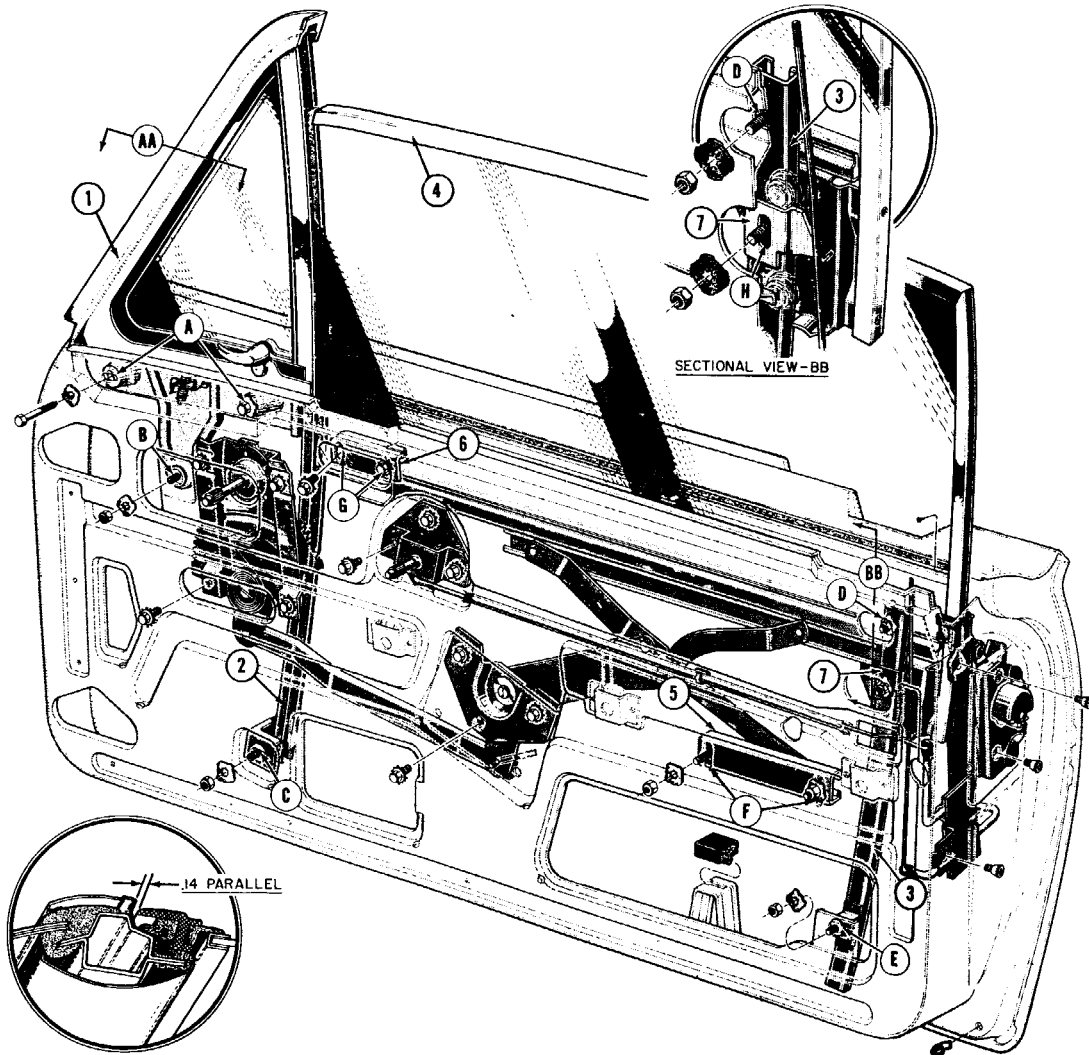
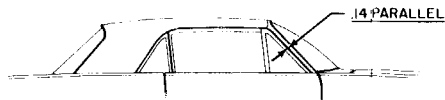
FIGURE - 1

- 1 (C18B-6320124-5) DOOR ASSEMBLY - LESS HINGERS.
- 2 (C18B-6311952-5) WEATHERSTRIP ASSEMBLY - DOOR GLASS AT BELT. OUTSIDE WITH CLIPS. EACH WEATHERSTRIP ASSEMBLY IS SHIPPED INTO DOOR OUTER PANEL AND SECURED AT REAR END WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "DD":
A (52003-88) SCREW - 1 REQUIRED.
- 3 (C2SB-6321400-3) WINDOW ASSEMBLY - DOOR VENT. SECURE EACH VENT WINDOW ASSEMBLY WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEW "AA":
B (37003-88) BOLT - 2 REQUIRED.
C (25719-87) WASHER - 3 REQUIRED.
D (37081-89) NUT RETAINER ASSEMBLY - 2 REQUIRED.
E (33923-88) NUT - 1 REQUIRED.
F (37061-88) SET SCREW - 1 REQUIRED.
- 4 (C18B-6311538-3) HUB AND BRACKET ASSEMBLY - DOOR VENT WINDOW DIVISION BAR GLASS. EACH RIM ASSEMBLY IS SHIPPED INTO VENT WINDOW ASSEMBLY AND SECURED WITH THE FOLLOWING ITEMS:
G (370461-88) SHRT SCREW - 1 REQUIRED.
H (37590-87) WASHER - 1 REQUIRED.
J (33951-88) NUT - 1 REQUIRED.
- 5 (C2SB-6320246-7) GUIDE ASSEMBLY - DOOR WINDOW - LOCKSIDE. SECURE EACH GUIDE ASSEMBLY WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEW "EE":
K (370461-88) SET SCREW - 1 REQUIRED.
L (33923-88) NUT - 2 REQUIRED.
M (37590-87) WASHER - 2 REQUIRED.
N (36072-88) OR (33187-88) WASHER - 1 REQUIRED.
O STOP ASSEMBLY - DOOR WINDOW LOWER - REAR (REFERENCE).
- 6 (C18B-6322244-5) STOP ASSEMBLY - DOOR WINDOW UPPER - REAR. SECURE EACH STOP ASSEMBLY TO GUIDE ASSEMBLY WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEW "EE":
P (35778-87) WASHER - 1 REQUIRED.
Q (33923-88) NUT - 1 REQUIRED.
- 7 (C18B-6320246-7) SUPPORT ASSEMBLY - DOOR WINDOW REAR AT BELT. SECURE EACH SUPPORT ASSEMBLY WITH THE FOLLOWING ITEM:
R (36076-87) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
- 8 (C2SB-6311800-1) GLASS AND CHANNEL ASSEMBLY - DOOR WINDOW.
- 9 (C18B-6320244) STOP ASSEMBLY - DOOR WINDOW UPPER - 1 REQUIRED. SECURE EACH STOP ASSEMBLY WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "EE":
S (37119-88) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
- 10 (C2SB-6321200-3) REGULATOR ASSEMBLY - DOOR WINDOW LEGS AND MANUAL. SECURE EACH REGULATOR ASSEMBLY WITH THE FOLLOWING ITEM:
T (37119-88) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- 11 (C18B-6321200-3) BRACKET ASSEMBLY - DOOR WINDOW REGULATOR EQUALIZER ARM. SECURE EACH BRACKET ASSEMBLY WITH THE FOLLOWING ITEMS:
U (25709-87) WASHER - 2 REQUIRED.
V (33923-88) NUT - 2 REQUIRED.
- 12 (C2SB-6321200-1-E) REGULATOR ASSEMBLY - DOOR WINDOW - ELECTRIC - R.P.O. SECURE EACH REGULATOR ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURE 1 AND VIEW "CC":
W (37119-88) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
X (C2SB-6423840) ROLLER ASSEMBLY - 3 REQUIRED.
- 13 (C18B-6321200-3) WINDOW REGULATOR. SECURE EACH WINDOW REGULATOR ASSEMBLY WITH THE FOLLOWING ITEM:
Y (37119-88) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- 14 (C18B-6321810-9) REMOVE CONTROL ASSEMBLY - DOOR LOCK. SECURE EACH REMOVE CONTROL ASSEMBLY WITH THE FOLLOWING ITEM:
*AD (37119-88) SCREW AND WASHER ASSEMBLY - 1 REQUIRED.
- 15 (C2SB-6321830-1) BRACKET AND BELLCRANK ASSEMBLY - DOOR LOCK ARM ACTUATING ARM AND REMOTE BELLCRANK ASSEMBLY TO LOCK ASSEMBLY WITH THE FOLLOWING ITEMS, SEE VIEW "FF":
AE (51750-88) SCREW - 3 REQUIRED.
AF (C2SB-632134) ROD - DOOR LOCK CONTROL TO CYLINDER - 1 REQUIRED.
AG (C2SB-632134) ROD - DOOR BELLCRANK TO DOOR LOCK CONTROL LEVER - 2 REQUIRED.
AH (E9AB-641954) CLIP - DOOR LOCK ROD - 1 REQUIRED.
AJ (E9AB-641954) CLIP - DOOR LOCK CONTROL LINK RETAINER - 1 REQUIRED.
- 16 (C2SB-6321812-5) LOCK ASSEMBLY - DOOR. SECURE EACH LOCK ASSEMBLY, BRACKET AND BELLCRANK ASSEMBLY AND ROD TO LOCK INNER PANEL WITH THE FOLLOWING ITEM:
AK (37000-87) SCREW AND WASHER ASSEMBLY - 4 REQUIRED.
- 17 (C18B-6321914) LINK ASSEMBLY DOOR LOCK REMOVE CONTROL. SECURE EACH LINK ASSEMBLY WITH THE FOLLOWING ITEMS, SEE VIEWS "DD" AND "FF":
AL (E9AB-641954) CLIP - DOOR LOCK ROD - 1 REQUIRED.
AM (E9AB-641954) CLIP - DOOR LOCK CONTROL LINK RETAINER - 1 REQUIRED.
AN (358193-02) CLIP - 1 REQUIRED.
- 18 (C18B-6321850) ROD - DOOR LOCK PUSH BUTTON. SECURE EACH ROD WITH THE FOLLOWING ITEM, SEE VIEW "FF":
AP (E9AB-641954) CLIP - DOOR LOCK CONTROL LINK RETAINER - 1 REQUIRED.
- 19 (C18B-6321850) KNOB - DOOR LOCK CONTROL ROD - 1 REQUIRED, SEE VIEW "FF".
- 20 ITEM REMOVED.
- 21 (C2SB-6320243) BUTTON - FRONT DOOR WIRE OPENING PLATE - 1 REQUIRED RIGHT HAND DOOR ONLY, FOR MODEL C2SB-76A, OR 1 REQUIRED EACH DOOR, FOR MODEL C2SB-63A. NOT USED WITH VACUUM DOOR LOCK SYSTEM OR WITH ELECTRICAL WINDOW REGULATOR ASSEMBLY, ITEM 12, IS INSTALLED.
- 22 (352848-0) BUMPER - INSERTED INTO EXISTING HOLE IN DOOR INNER PANEL.
- 23 (C18B-6320200) ANTI-RATTLE - DOOR LOCK ACTUATING - 1 REQUIRED, SEE VIEW "FF".
- 24 (C2SB-6321300) STOP - DOOR WINDOW REGULATOR. SECURE EACH STOP WITH THE FOLLOWING ITEM:
AQ (3861-87) NUT AND WASHER ASSEMBLY - 1 REQUIRED.
- 25 (354860-0) BUMPER - INSERTED INTO EXISTING HOLE IN DOOR INNER PANEL.

LUBRICANT: ALL MOVING PARTS, PIVOT POINTS AND GUIDES THAT HAVE NOT BEEN LUBRICATED AT SOURCE, MUST BE LUBRICATED AT ASSEMBLY WITH (M-104) GREASE.

CAUTION: DO NOT LUBRICATE NYLON ROLLERS OR THEIR GUIDES.

NOTE: *SEE LATEST ENGINEERING RELEASES FOR ALTERNATE PARTS.



SECTIONAL VIEW - BB

SECTIONAL VIEW - AA

ILLUSTRATION SECTION

FRONT DOOR WINDOW MECHANISM ADJUSTMENTS

MODEL 3 C2SB - 63 AND 76

- 1 (21402-3) WINDOW ASSEMBLY - DOOR VENT.
- 2 (21538-9) RUN AND BRACKET ASSEMBLY - DOOR VENT WINDOW DIVISION BAR GLASS.
- 3 (222A56) GUIDE ASSEMBLY - DOOR WINDOW - LOCKSIDE.
- 4 (21400-1) GLASS AND CHANNEL ASSEMBLY - DOOR WINDOW.
- 5 (222J0) BRACKET ASSEMBLY - DOOR WINDOW REGULATOR EQUALIZER ARM.
- 6 (222A24) STOP ASSEMBLY - DOOR WINDOW UPPER.
- 7 (222A54-5) STOP ASSEMBLY - DOOR WINDOW UPPER - REAR.

NOTE: DOOR ADJUSTMENT POINTS ARE LOOSE AND MAY BE TIGHTENED SECURELY IN THE FOLLOWING SEQUENTIAL STEPS:

- STEP 1 THE VENT WINDOW ASSEMBLY, ITEM 1, IS ADJUSTED FORWARD OR BACKWARD AND UP OR DOWN AT POINTS "A" AS REQUIRED TO OBTAIN A .14 INCH CONSTANT PARALLEL CLEARANCE DIMENSION BETWEEN THE WINDSHIELD OUTSIDE SIDE MOLDING AND THE FORWARD EDGE OF THE FRONT DOOR VENT WINDOW FRAME, TYPICAL OF SECTIONAL VIEW "AA". AFTER ADJUSTMENT TEMPORARILY TIGHTEN ADJUSTING BOLTS AT POINTS "A".
- STEP 2 TO OBTAIN THE PROPER ALIGNMENT WITH THE WINDSHIELD OUTSIDE SIDE MOLDING AND TO OBTAIN THE PROPER INTERFERENCE BETWEEN THE ROOF RAIL WEATHERSTRIP AND THE TOP EDGE OF THE VENT WINDOW FRAME, THE VENT WINDOW ASSEMBLY MAY BE TILTED TOWARD THE INSIDE OR OUTSIDE OF BODY BY ROTATING ADJUSTING SCREW AT POINT "B", CLOCKWISE OR COUNTER-CLOCKWISE AS REQUIRED.
- STEP 3 CYCLE THE GLASS AND CHANNEL ASSEMBLY TO THE DOWN POSITION SO THAT TOP EDGE OF GLASS AND CHANNEL ASSEMBLY IS PARALLEL TO TOP EDGE OF DOOR UPPER PANEL AT BELT. ADJUST DOOR VENT WINDOW DIVISION BAR GLASS RUN AND BRACKET ASSEMBLY, ITEM 2, FORWARD OR BACKWARD AT POINT "C", AS REQUIRED, TO BRING THE RUN AND BRACKET ASSEMBLY, ITEM 2, PARALLEL TO THE FRONT EDGE OF THE GLASS AND CHANNEL ASSEMBLY.
- STEP 4 THE GLASS AND CHANNEL ASSEMBLY MUST BE CYCLED UP AND DOWN TO DETERMINE BINDING CONDITIONS ALONG THE VENT WINDOW RUN ASSEMBLY. WITH THE GLASS AND CHANNEL ASSEMBLY IN THE DOWN POSITION, THE LOWER PORTION OF THE VENT WINDOW RUN ASSEMBLY MAY BE ADJUSTED TOWARD INSIDE OR OUTSIDE OF BODY BY ROTATING ADJUSTING SCREW AT POINT "d" AND CLOCKWISE OR COUNTER-CLOCKWISE, AS REQUIRED. AFTER ADJUSTMENT, TEMPORARILY TIGHTEN JAM NUTS AT POINTS "b" AND "c".
- STEP 5 WITH GLASS AND CHANNEL ASSEMBLY IN THE UP POSITION, THE LOCKSIDE DOOR WINDOW GUIDE ASSEMBLY, ITEM 3, IS ADJUSTED FORWARD OR BACKWARD AT POINT "D", IN SECTIONAL VIEW "BB", AS REQUIRED, TO OBTAIN THE PROPER CLEARANCE BETWEEN THE FRONT EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND THE UPPER PORTION OF THE DOOR VENT WINDOW DIVISION BAR GLASS RUN AND BRACKET ASSEMBLY, ITEM 2. WITH GLASS AND CHANNEL ASSEMBLY IN THE DOWN POSITION, THE LOCKSIDE DOOR WINDOW GUIDE ASSEMBLY IS READJUSTED FORWARD OR BACKWARD AT POINT "D", AS REQUIRED, TO OBTAIN THE PROPER CLEARANCE BETWEEN THE FRONT EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND LOWER PORTION OF THE DOOR VENT WINDOW DIVISION BAR GLASS RUN AND BRACKET ASSEMBLY. AFTER ADJUSTMENT, TEMPORARILY TIGHTEN JAM NUT AT POINT "D".
- STEP 6 WITH GLASS AND CHANNEL ASSEMBLY IN THE DOWN POSITION, THE LOCKSIDE GUIDE ASSEMBLY IS TILTED TOWARD INSIDE OR OUTSIDE OF BODY AT POINT "E", AS REQUIRED, TO OBTAIN A PARALLEL ALIGNMENT BETWEEN THE REAR EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND THE LOCKSIDE GUIDE ASSEMBLY. AFTER ADJUSTMENT, TIGHTEN SCREW AND WASHER ASSEMBLY TEMPORARILY AT POINT "E".
- NOTE: GLASS AND CHANNEL ASSEMBLY IN THE UP POSITION MAY BE TILTED TOWARD THE INSIDE OR OUTSIDE OF BODY TO OBTAIN THE PROPER ALIGNMENT OR INTERFERENCE BETWEEN THE TOP EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND THE ROOF RAIL WEATHERSTRIP. BY ADJUSTING FRONT AND REAR GLASS RUN ASSEMBLIES AT POINTS "G" AND "H", SIMULTANEOUSLY, TOWARD INSIDE OR OUTSIDE OF BODY AS REQUIRED. AFTER ADJUSTMENT, TIGHTEN JAM NUTS AT POINTS "b", "c", "D" AND "E" AND BOLTS AT POINTS "A" SECURELY.
- STEP 7 THE GLASS AND CHANNEL ASSEMBLY, ITEM 4, WHEN IN THE UP POSITION, MAY BE ADJUSTED TO TILT UP OR DOWN AT THE FRONT OR REAR UPPER CORNERS TO OBTAIN A PARALLEL ALIGNMENT BETWEEN THE TOP EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND THE BOTTOM EDGE OF THE ROOF RAIL WEATHERSTRIP. VERTICAL ALIGNMENT IS ALSO OBTAINED BETWEEN THE FRONT AND REAR EDGES OF THE GLASS AND CHANNEL ASSEMBLY AND THE FRONT AND REAR RUN ASSEMBLIES. THIS ADJUSTMENT IS ACCOMPLISHED BY TILTING THE DOOR WINDOW REGULATOR EQUALIZER ARM BRACKET ASSEMBLY, ITEM 5, UP OR DOWN AS REQUIRED, AT POINTS "F". AFTER ADJUSTMENT, TIGHTEN NUTS AT POINTS "F", SECURELY.
- STEP 8 TO OBTAIN A FLUSH CONDITION BETWEEN THE TOP EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND THE TOP EDGE OF THE VENT WINDOW FRAME, THE UPPER DOOR WINDOW STOP ASSEMBLY, ITEM 6, IS ADJUSTED UP OR DOWN AT POINTS "G", AS REQUIRED. AFTER ADJUSTMENT TIGHTEN SCREW AND WASHER ASSEMBLIES AT POINTS "G", SECURELY.
- STEP 9 TO OBTAIN A PARALLEL ALIGNMENT AND INTERFERENCE BETWEEN THE TOP EDGE OF THE GLASS AND CHANNEL ASSEMBLY AND THE BOTTOM EDGE OF THE ROOF RAIL WEATHERSTRIP, THE UPPER REAR DOOR WINDOW STOP ASSEMBLY, ITEM 7, IS ADJUSTED UP OR DOWN AT POINT "H". IN BOTTOM VIEW THIS IS ACCOMPLISHED BY TIGHTENING NUT AT POINT "H", SECURELY.

NOTE: SEE DOOR SECTION, PAGE 2-4650 FOR INSTALLATION OF DOOR LOCK AND WINDOW MECHANISM.

FOR TORQUE REQUIREMENTS OF WINDOW WINDING EFFORT, SEE BODY ENGINEERING GENERAL SPECIFICATIONS MANUAL.

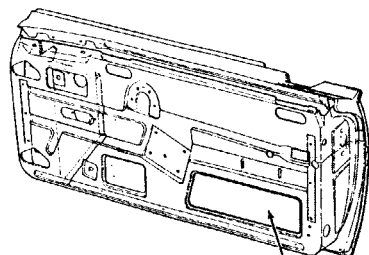
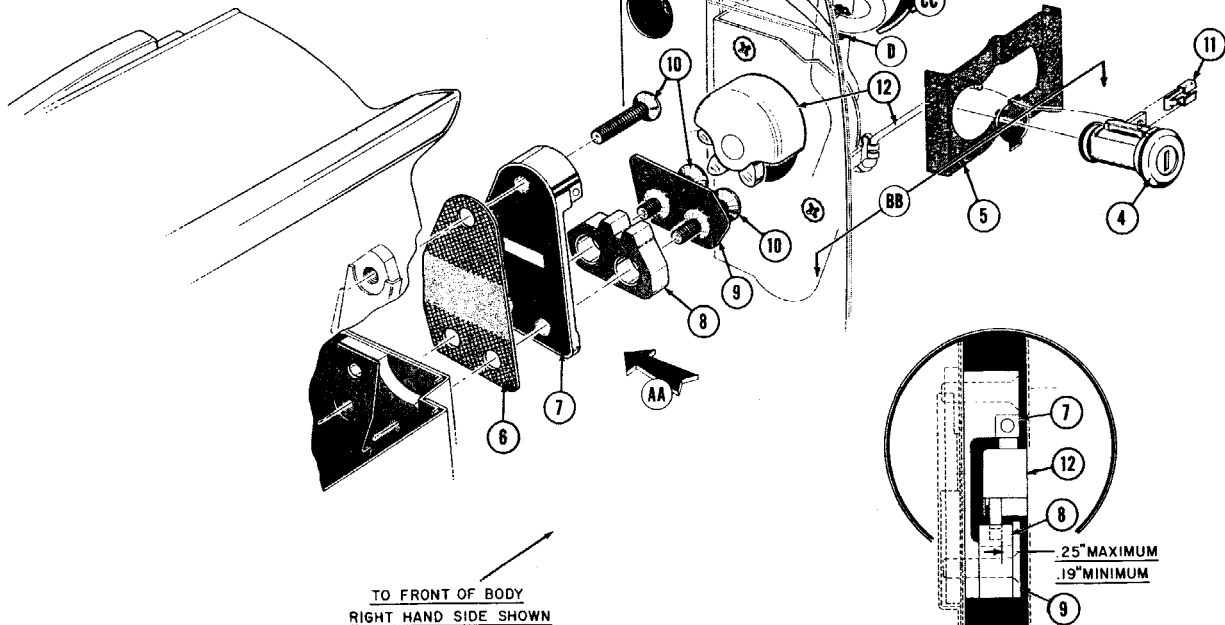
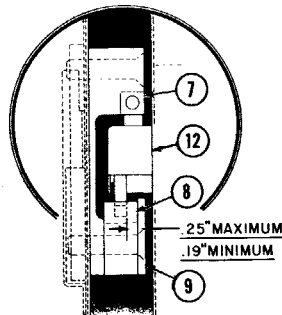
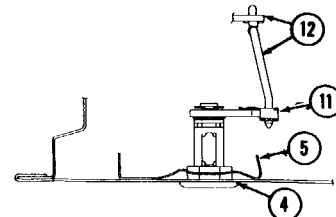
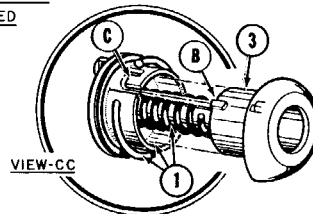


FIGURE - 1



TO FRONT OF BODY
RIGHT HAND SIDE SHOWN

VIEW - AA
ASSEMBLEDSECTIONAL VIEW - BB
ASSEMBLED

VIEW - CC

INSTALLATION - DOOR LOCK - OUTSIDE HANDLE AND ADJUSTMENTS

MODELS C25B-63-76

- 1 (C15B-6322484) BUTTON ASSEMBLY - DOOR OUTSIDE.
- 2 (C15B-63224A08) SPACER - DOOR OUTSIDE BUTTON.
- 3 (C15B-63224A06) BEZEL - DOOR OUTSIDE BUTTON.
NOTE: BUTTON ASSEMBLY AND SPACER, ARE INSERTED THROUGH ACCESS HOLE IN DOOR INNER PANEL, SEE ITEM "A" IN FIGURE 1. LOCK, ITEM "B", ON BEZEL ARE ENGAGED INTO SLOTS, ITEM "C", ON BUTTON ASSEMBLY, SEE VIEW "CC".
- 4 (C25B-6321990-1) CYLINDER ASSEMBLY - DOOR LOCK - LESS KEYS.
- 5 (C17B-8122023) RETAINER - DOOR LOCK CYLINDER.
NOTE: RETAINER, ITEM 5, IS INSERTED THROUGH ACCESS HOLE IN DOOR INNER PANEL, SEE ITEM "A" IN FIGURE 1. RETAINER IS PLACED OVER CYLINDER ASSEMBLY AND POUNCED TOWARD REAR OF BODY TO SECURE CYLINDER ASSEMBLY IN POSITION, SEE SECTIONAL VIEW "BB".
- 6 (C04B-6422058) SHIM - DOOR LOCK STRIKER PLATE, USE AS REQUIRED.
- 7 (C04B-6022008-9) PLATE ASSEMBLY - DOOR LOCK STRIKER.
- 8 (C25B-6322040) INSERT - DOOR LOCK STRIKER PLATE.
NOTE: SEE VIEW "AA" FOR OVERLAP DIMENSIONS OF DOOR LOCK ROTOR AND DOOR LOCK STRIKER PLATE INSERT, ITEM 8.
- 9 (C04B-6422014-5) PLATE - DOOR LOCK STRIKER AUXILIARY.
- 10 (358996-58) SCREW - 3 REQUIRED EACH STRIKER PLATE ASSEMBLY.
- 11 (B94B-6421954) CLIP - DOOR LOCK CONTROL LINK RETAINING - 1 REQUIRED TO SECURE CYLINDER ASSEMBLY, ITEM 4, TO DOOR LOCK CONTROL TO CYLINDER ROD.
- 12 SEE DOOR SECTION, PAGE 2-40-50 FOR INSTALLATION OF DOOR LOCK ASSEMBLY, DOOR LOCK CONTROL TO CYLINDER ROD AND BELLCRANK ASSEMBLY.
- 13 SEE EXTERIOR ORNAMENTATION SECTION, PAGE 2-45-00 FOR INSTALLATION OF DOOR OUTSIDE MOLDING ASSEMBLY.
LUBRICANT: APPLY (M10C6) GREASE TO LOCK RELEASE AT POINTS "D" BEFORE INSTALLATION OF DOOR LOCK ASSEMBLY AND BELLCRANK ASSEMBLY. APPLY ONLY A SUFFICIENT AMOUNT OF GREASE TO ALLOW SMOOTH OPERATION.

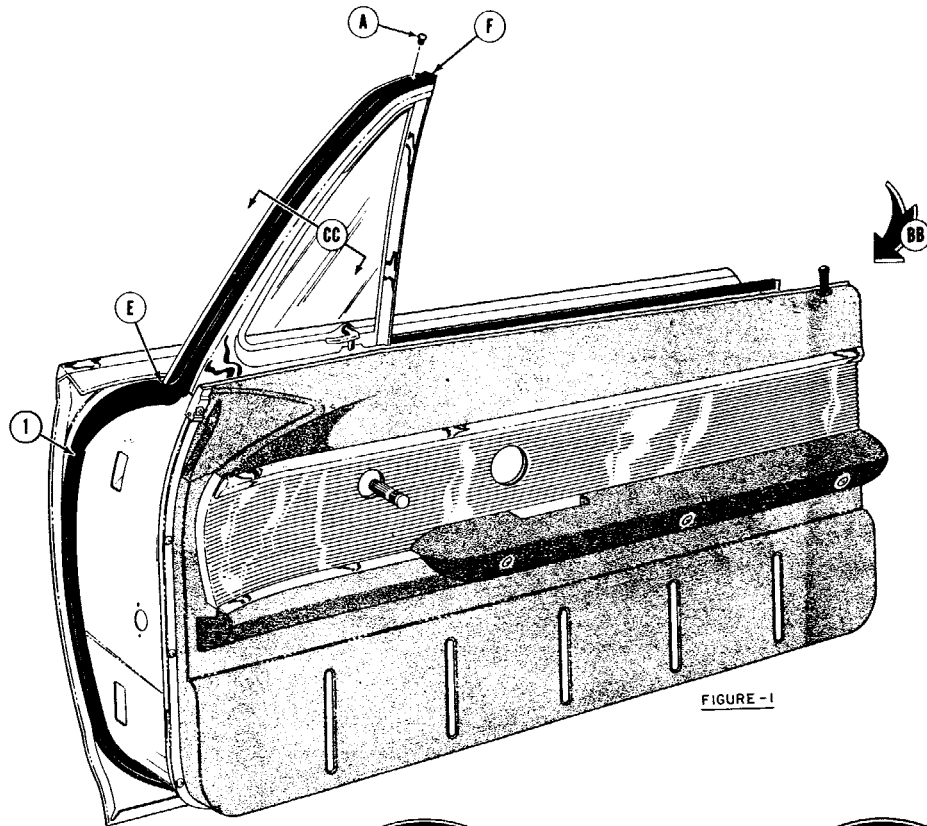
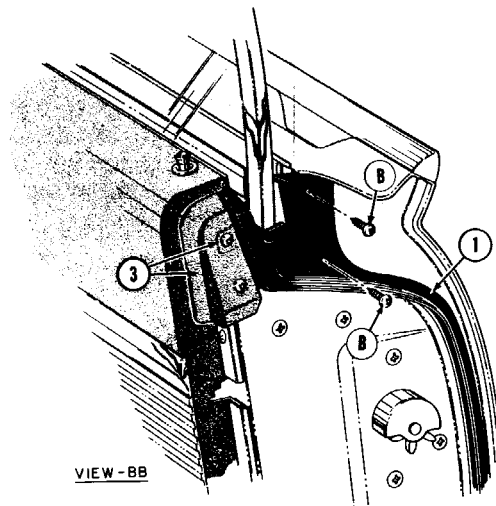


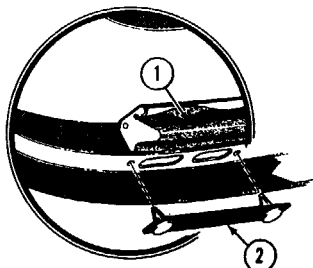
FIGURE -1



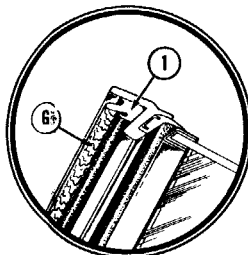
VIEW -BB

INSTALLATION - DOOR WEATHERSTRIP

MODELS C2SB-63-76



VIEW-AA



SECTIONAL VIEW-CC

- ① (C2SB-610030-1) WEATHERSTRIP ASSEMBLY - DOOR. ENTIRE LENGTH OF EACH WEATHERSTRIP ASSEMBLY IS CEMENTED TO DOOR ASSEMBLY ALONG HINGE SIDE. LOCK SIDE AND BOTTOM EDGE OF DOOR AS SHOWN. WEATHERSTRIP ASSEMBLY IS ALSO SECURED ALONG BOTTOM EDGE OF DOOR BY BENDING EDGE OF EXISTING DOOR BOTTOM WEATHERSTRIP RETAINER. SEE VIEW "AA". ENDS OF WEATHERSTRIP ASSEMBLY ARE ALSO SECURED WITH THE FOLLOWING ITEMS SHOWN IN FIGURE 1 AND VIEW "BB":
 A - (50502-58) SCREW - 1 REQUIRED.
 B - (50740-58) SCREW - 2 REQUIRED.
 G - APPLY (M-99879) LUBRICANT TO THE SEALING LIP OF WEATHERSTRIP ASSEMBLY AS SHOWN IN SECTIONAL VIEW "CC" AND BETWEEN POINTS "E" AND "F" IN FIGURE 1.

NOTE: APPLY ONE COAT OF (M-2014-A) CEMENT TO SURFACES OF DOOR ASSEMBLY AND ONE COAT OF (M-5384-T) CEMENT TO WEATHERSTRIP ASSEMBLY. USE DENSE RUBBER PORTIONS OF WEATHERSTRIP ASSEMBLY WITH (M-57) SOLVENT BEFORE APPLICATION OF (M-9384-T) CEMENT.

- ② (C2AB-620700) SEAL ASSEMBLY - DOOR INNER PANEL, BOTTOM DRAIN - 3 REQUIRED EACH SIDE OF BODY, LOCATED AT BOTTOM OF DOOR INSIDE PANEL AS SHOWN IN VIEW "AA".
- ③ SEE BODY ENGINEERING TRIM AND SEALING MANUAL, DOOR SECTION PAGE 2-4640 FOR INSTALLATION OF DOOR BELT BREAK OVER REAR CAP.

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL

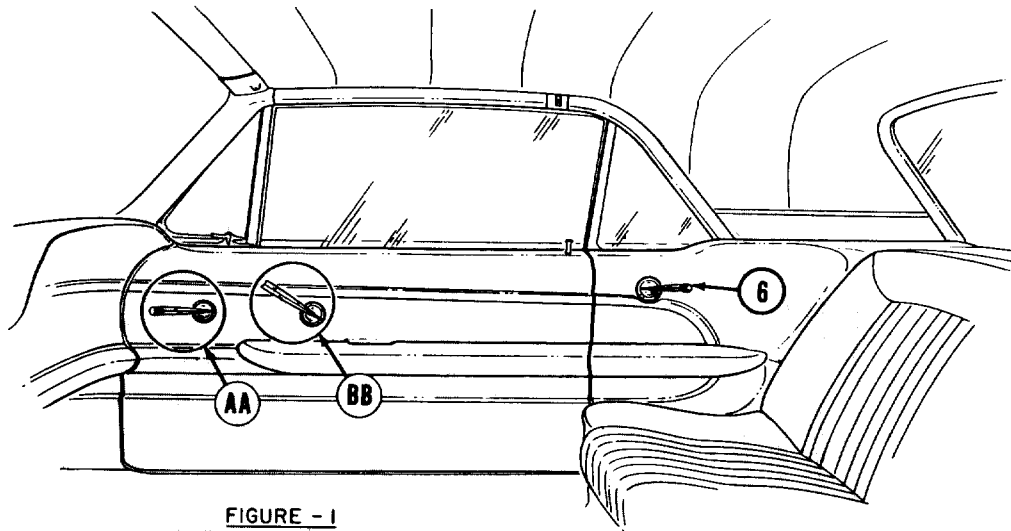
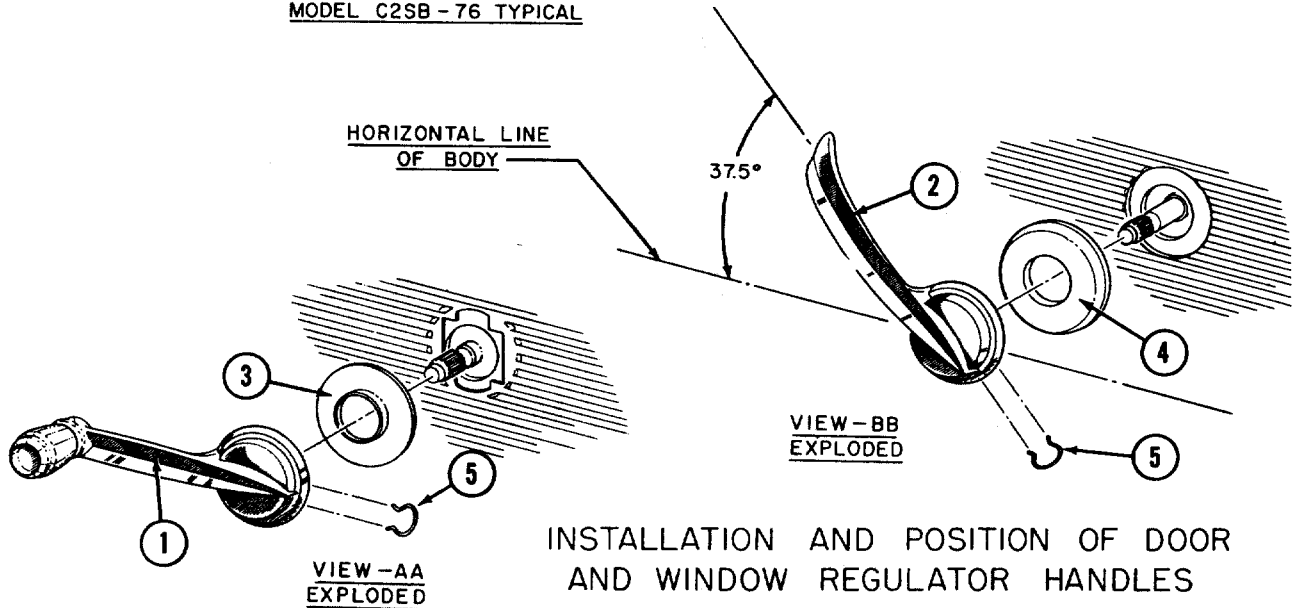


FIGURE - 1
MODEL C2SB-63 SHOWN
MODEL C2SB-76 TYPICAL



INSTALLATION AND POSITION OF DOOR AND WINDOW REGULATOR HANDLES

MODELS C2SB-63-76

- 1 (C2SB-6323342) HANDLE ASSEMBLY - DOOR WINDOW REGULATOR - ONE REQUIRED EACH SIDE OF BODY, SEE VIEW "AA".
- 2 (C2AB-6222600) HANDLE ASSEMBLY - DOOR INSIDE - ONE REQUIRED EACH SIDE OF BODY, SEE VIEW "BB".
- 3 (EAC-7023370-C) PLATE - WINDOW REGULATOR HANDLE - ONE REQUIRED EACH SIDE OF BODY, SEE VIEW "AA".
- 4 (C1SB-63303A20-B) ESCUTCHEON - QUARTER WINDOW REGULATOR HANDLE - ONE REQUIRED EACH SIDE OF BODY, SEE VIEW "BB".
- 5 (REFERENCE) RETAINER SPRING, PART OF HANDLE ASSEMBLIES, ITEMS 1 AND 2.

NOTE: WITH WINDOWS IN CLOSED POSITION, INSTALL DOOR AND WINDOW REGULATOR HANDLES ON SERRATED SHAFTS IN POSITION SHOWN IN FIGURE 1. DOOR WINDOW REGULATOR HANDLE IS POSITIONED HORIZONTALLY IN A FORWARD DIRECTION. DOOR HANDLE IS POSITIONED IN A FORWARD DIRECTION APPROXIMATELY 37 1/2 DEGREES ABOVE HORIZONTAL LINE OF BODY, SEE VIEW "BB". EACH DOOR AND WINDOW REGULATOR HANDLE IS SECURED IN POSITION WITH RETAINER SPRING.

- 6 SEE BODY SIDE SECTION, PAGE 2-4470, FOR INSTALLATION OF QUARTER WINDOW REGULATOR HANDLE.

ILLUSTRATION SECTION

DOOR SECTION

THUNDERBIRD PAGE 2-4684

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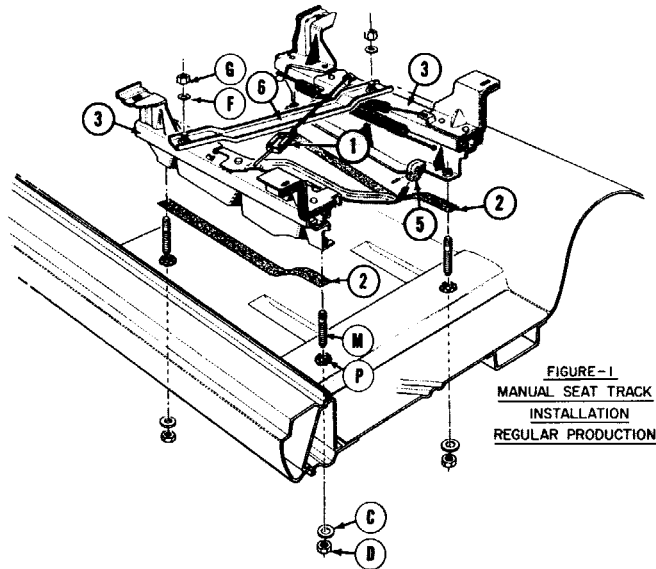


FIGURE-1
MANUAL SEAT TRACK
INSTALLATION
REGULAR PRODUCTION

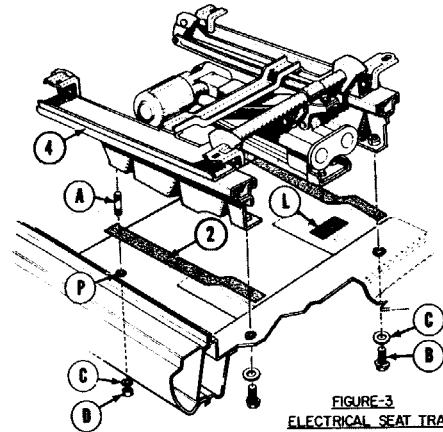


FIGURE-3
ELECTRICAL SEAT TRACK
INSTALLATION
R.P.O.

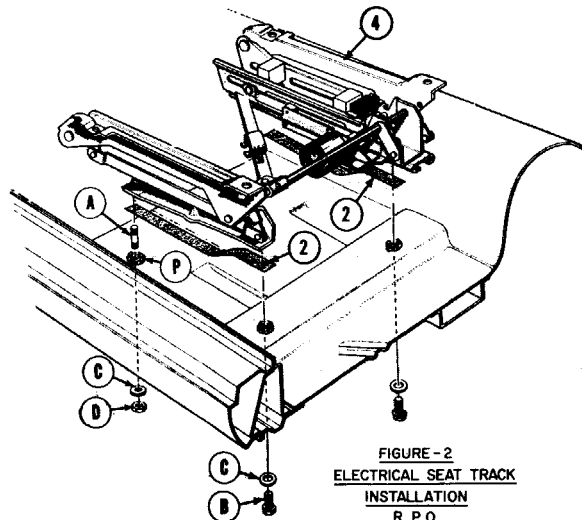
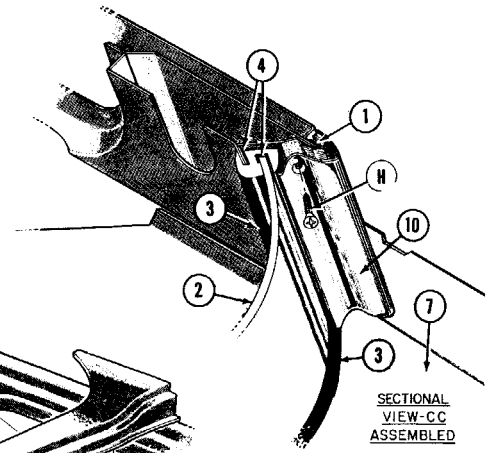
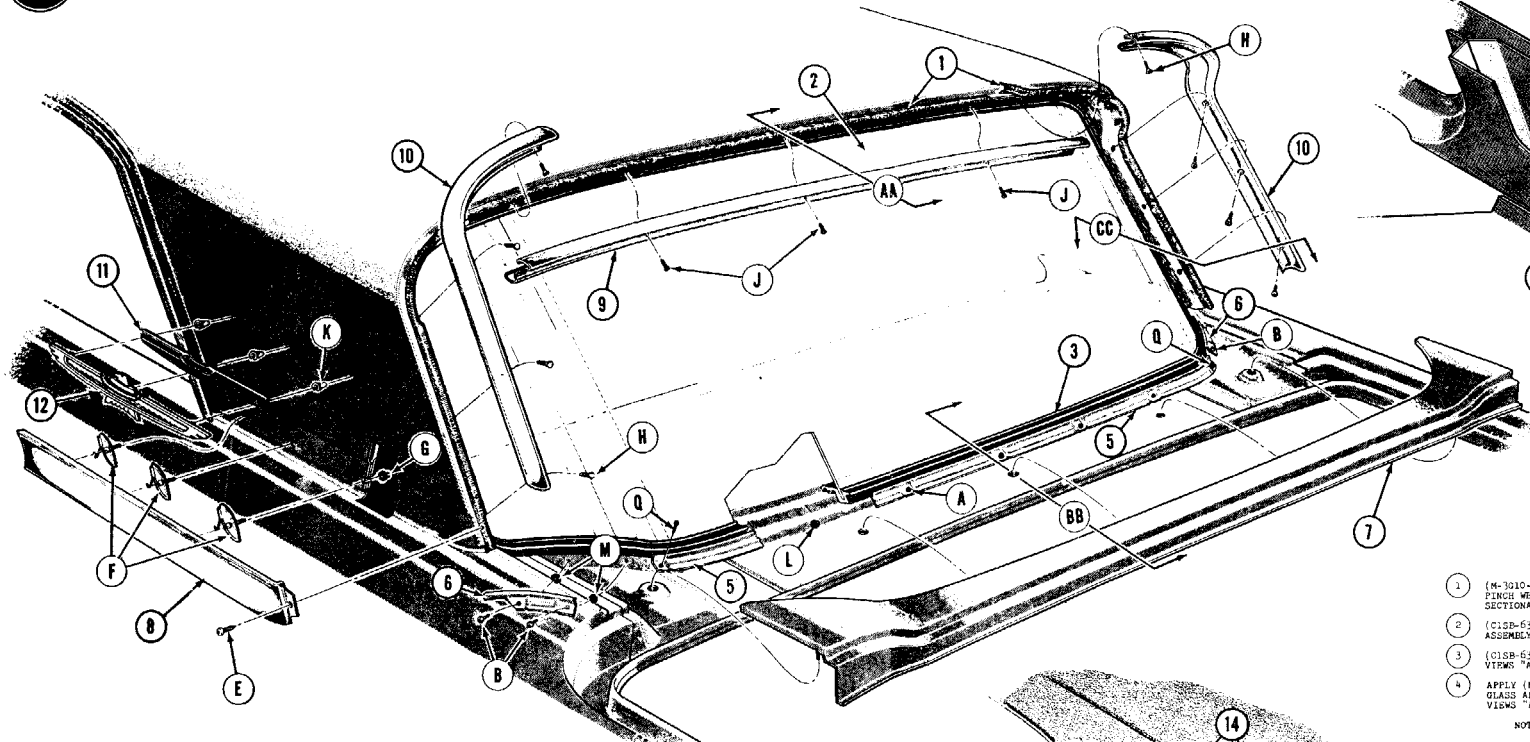


FIGURE-2
ELECTRICAL SEAT TRACK
INSTALLATION
R.P.O.

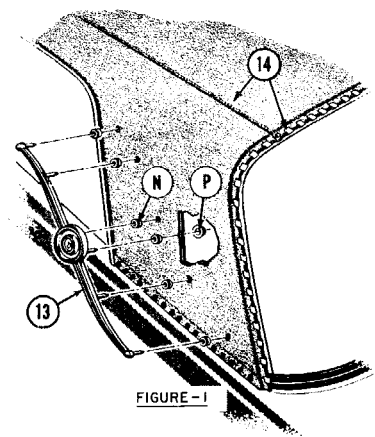
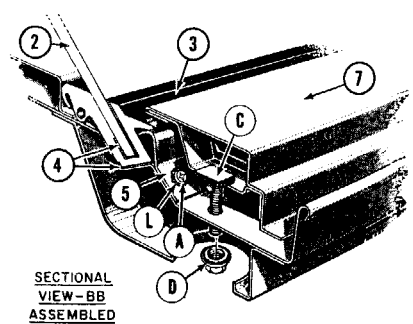
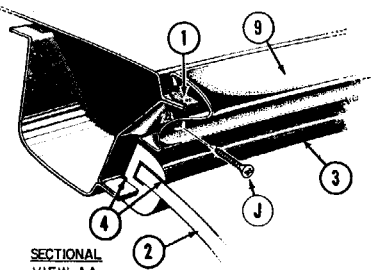
INSTALLATION-SEAT TRACK TO FLOOR

MODELS C2SB-63-76

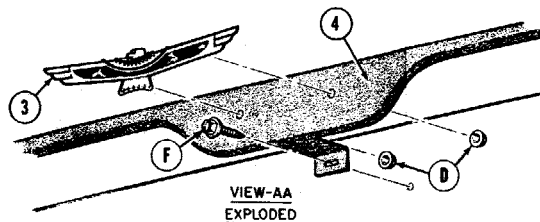
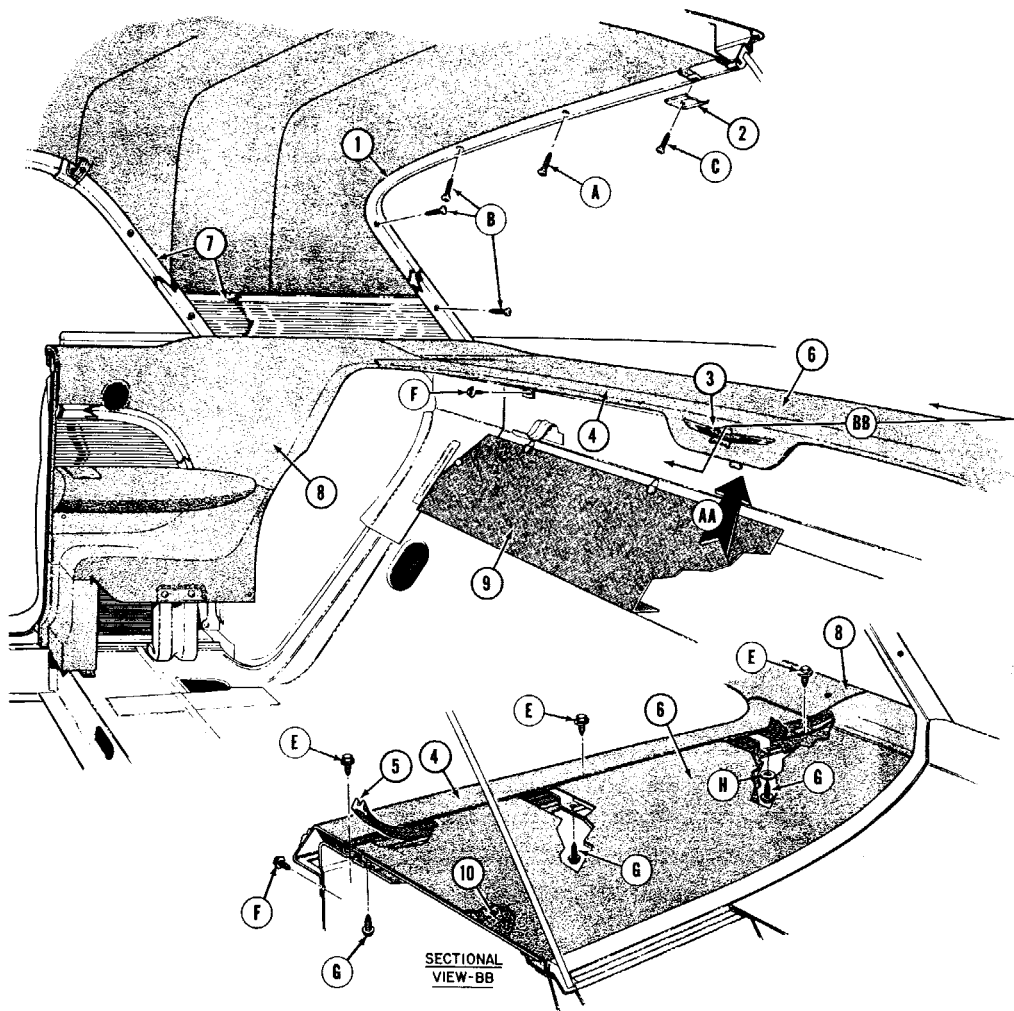
- 1 (C2SB-6361800) ROD ASSEMBLY - FRONT SEAT TRACK LATCH TIE - ONE REQUIRED EACH SIDE OF BODY. EACH END OF ROD IS INSERTED INTO EXISTING HOLE IN LATCH OF RIGHT AND LEFT HAND SEAT TRACK ASSEMBLY.
- 2 (3A-7061748) ANTI-SQUEAK - FRONT SEAT TRACK TO FLOOR - 2 REQUIRED EACH SIDE OF BODY, SEE FIGURES 1, 2 AND 3.
- 3 (C2SB-6361704) AND (C1SB-6361705) TRACK ASSEMBLY - FRONT SEAT, MANUAL ADJUSTABLE. SECURE EACH RIGHT AND LEFT HAND TRACK ASSEMBLY TO FLOOR PAN EACH SIDE OF BODY WITH THE FOLLOWING ITEMS, SEE FIGURE 1:
 - A - (370991-58) STUD - 4 REQUIRED.
 - C - (84728-58) FLAT WASHER - 4 REQUIRED.
 - D - (55673-58) OR (55804-58) NUT - 4 REQUIRED.
 - P - (M-5397-B) SEALER, APPLIED TO HOLES IN FLOOR PAN 2 PLACES, BEFORE INSTALLATION OF TRACK ASSEMBLY.
- 4 (C2SB-6361700) TRACK ASSEMBLY - FRONT SEAT, 4 WAY ELECTRIC - SECURE TRACK ASSEMBLY TO FLOOR PAN EACH SIDE OF BODY WITH THE FOLLOWING ITEMS, SEE FIGURE 2:
 - A - (372637-58) STUD - 2 REQUIRED.
 - B - (37350-57) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
 - C - (84728-58) FLAT WASHER - 4 REQUIRED.
 - D - (55673-58) OR (55804-58) NUT - 2 REQUIRED.
 - P - (M-5397-B) SEALER, APPLIED TO HOLES IN FLOOR PAN 4 PLACES BEFORE INSTALLATION OF TRACK ASSEMBLY.
- (C1SB-6361700-B) TRACK ASSEMBLY - FRONT SEAT, 4 WAY ELECTRIC - SECURE TRACK ASSEMBLY TO FLOOR PAN EACH SIDE OF BODY WITH THE FOLLOWING ITEMS, SEE FIGURE 3:
 - A - (372637-58) STUD - 2 REQUIRED.
 - B - (37350-57) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
 - C - (84728-58) FLAT WASHER - 4 REQUIRED.
 - D - (55673-58) OR (55804-58) NUT - 2 REQUIRED.
 - P - (M-5397-B) SEALER, APPLIED TO HOLES IN FLOOR PAN - 4 PLACES BEFORE INSTALLATION OF TRACK ASSEMBLY.
 - L - (C1SB-6361748) ANTI-SQUEAK - FRONT SEAT TRACK TO FLOOR - 1 REQUIRED, SEE FIGURE 3.
- 5 (C0AA-6361753) HANDLE ASSEMBLY - FRONT SEAT ADJUSTING - ONE REQUIRED EACH SIDE OF BODY. HANDLE IS SECURED TO LATCH WITH EXISTING SET SCREW.
 - LUBRICANT: ALL MOVING PARTS, PIVOT POINTS AND GUIDES THAT HAVE NOT BEEN LUBRICATED AT SOURCE MUST BE LUBRICATED AT ASSEMBLY WITH (M-1246) LUBRICANT.
- 6 (E1DB-6461844) REINFORCEMENT - FRONT SEAT TRACK STABILIZING, SECURE EACH END OF STABILIZING REINFORCEMENT TO TRACK ASSEMBLY ITEM 3, WITH THE FOLLOWING ITEMS, SEE FIGURE 1:
 - P - (84722-58) FLAT WASHER - 1 REQUIRED.
 - G - (55672-58) OR (55603-58) NUT - 1 REQUIRED.



INSTALLATION AND SEALER APPLICATION -
BACK WINDOW AND EXTERIOR MOULDINGS
MODELS C2SB-63A-63B



- 1 (M-3010-A) TAPE - 3/4 X 90 INCHES, FOR MODEL C2SB-63A, APPLIED OVER PINCH WELD FLANGES AT TOP AND SIDES OF BACK WINDOW OPENING, SEE SECTIONAL VIEWS "AA" AND "CC".
- 2 (C1SB-634200G) GLASS - BACK WINDOW, INSERTED INTO WEATHERSTRIP ASSEMBLY, ITEM 5, AS SHOWN IN SECTIONAL VIEWS "AA", "BB" AND "CC".
- 3 (C1SB-634200H) WEATHERSTRIP ASSEMBLY - BACK WINDOW. SEE SECTIONAL VIEWS "AA", "BB" AND "CC".
- 4 APPLY (M-4031-A) OR (M-4031-B) SEALER BETWEEN WEATHERSTRIP ASSEMBLY AND GLASS AND BETWEEN WEATHERSTRIP ASSEMBLY AND BODY, TYPICAL OF SECTIONAL VIEWS "AA", "BB" AND "CC".
NOTE: EXCESS SEALER MUST BE WIPED CLEAN FROM GLASS, WEATHERSTRIP ASSEMBLY AND BODY SURFACES.
- 5 (C1SB-634200I) RETAINER - BACK WINDOW - CENTER, SECURED TO BODY WITH TOP FOLLOWING ITEMS, SEE SECTIONAL VIEW "BB":
A - (42134-SB) SCREW - 5 REQUIRED.
C - (42134-SB) SCREW - 2 REQUIRED.
D - (M-5397-B) SEALER - APPLIED TO HOLES IN BODY 7 PLACES, BEFORE INSTALLATION OF RETAINER.
NOTE: USING RETAINER AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLE INTO BODY AT EACH END OF RETAINER TO RECEIVE SCREW, ITEM "C".
- 6 (C1SB-634200J) RETAINER - BACK WINDOW - SIDE. SECURE EACH SIDE OF BODY FOR MODEL C2SB-63A, SECURED IN POSITION WHEN ITEM 12 IS INSTALLED.
NOTE: LOCATE Moulding IN POSITION AND USING Moulding AS A TEMPLATE, PROVIDE (.137-.121) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "N".
- 7 (C1SB-6340310) PANEL ASSEMBLY - UPPER BACK, SECURED TO BODY WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEW "BB":
A - (359150-S2) BOLT AND RETAINER ASSEMBLY - 5 REQUIRED.
B - (359400-S100) OR (353958-S100) NUT AND WASHER ASSEMBLY - 5 REQUIRED.
NOTE: EACH BOLT AND RETAINER ASSEMBLY, ITEM "C", IS SHIPPED INTO OPENING IN UPPER BACK PANEL ASSEMBLY, ITEM 7, BEFORE INSTALLATION OF PANEL ASSEMBLY.
- 8 (C2SB-632903A-5) Moulding - QUARTER OUTSIDE BELT. SECURE EACH Moulding TO BODY WITH THE FOLLOWING ITEMS:
B - (276307-S101) SCREW - 1 REQUIRED.
F - (C2SB-633006G) RETAINER ASSEMBLY - QUARTER OUTSIDE BELT Moulding - FRONT - 3 REQUIRED.
G - (353921-S100) OR (371265-S100) NUT AND WASHER ASSEMBLY - 3 REQUIRED.
- 9 (C1SB-6342490) Moulding - BACK WINDOW OUTSIDE - UPPER, LOCATED IN POSITION AND SECURED TO BODY WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "AA":
J - (376161-S101) SCREW - 3 REQUIRED.
- 10 (C1SB-6342492-3) Moulding - BACK WINDOW OUTSIDE - SIDE, LOCATE EACH Moulding IN POSITION OVER EACH END OF Moulding, ITEM 9, AND SECURE TO BODY WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "CC":
H - (376303-S101) SCREW - 4 REQUIRED.
NOTE: LOCATE Moulding IN POSITION AND USING Moulding AS A TEMPLATE, PROVIDE (.137-.121) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "H".
- 11 (C1SB-6351740G) ORNAMENT ASSEMBLY - ROOF SIDE - 1 REQUIRED EACH SIDE OF BODY FOR MODEL C2SB-63A, SECURED IN POSITION WHEN ITEM 12 IS INSTALLED.
- 12 (C2SB-6351740G) RETAINER ASSEMBLY - ROOF SIDE ORNAMENT - 1 REQUIRED EACH SIDE OF BODY FOR MODEL C2SB-63A. SECURE EACH RETAINER OVER ORNAMENT ASSEMBLY, ITEM 11, WITH THE FOLLOWING ITEM:
K - (C2SB-6351706) SLAVE NUT - 3 REQUIRED.
- 13 (C2SB-6351740G) ORNAMENT ASSEMBLY - ROOF SIDE - 1 REQUIRED EACH SIDE OF BODY FOR MODEL C2SB-63B. SECURE EACH ORNAMENT ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURE 1:
W - (C2SB-6351706) SEAL ASSEMBLY - ROOF SIDE ORNAMENT - 6 REQUIRED.
F - (373503-S7) NUT - 6 REQUIRED.
NOTE: SEE DRAWING (C1SB-6350202) FOR LOCATION AND SIZE OF HOLES TO BE PROVIDED AT ASSEMBLY TO RECEIVE STUDS OF ORNAMENT ASSEMBLY, ITEM 13.
- 14 SEE TRIM AND SEALER MANUAL, PAGE 2-4837 FOR INSTALLATION OF ROOF OUTSIDE COVER ASSEMBLY FOR MODEL C2SB-63B.

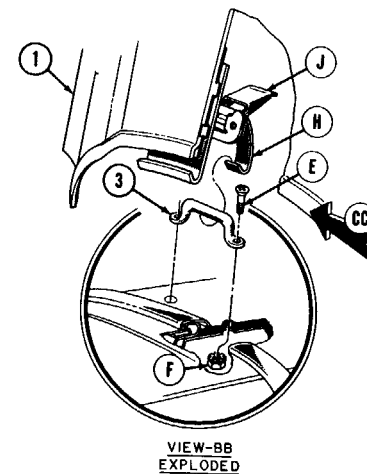
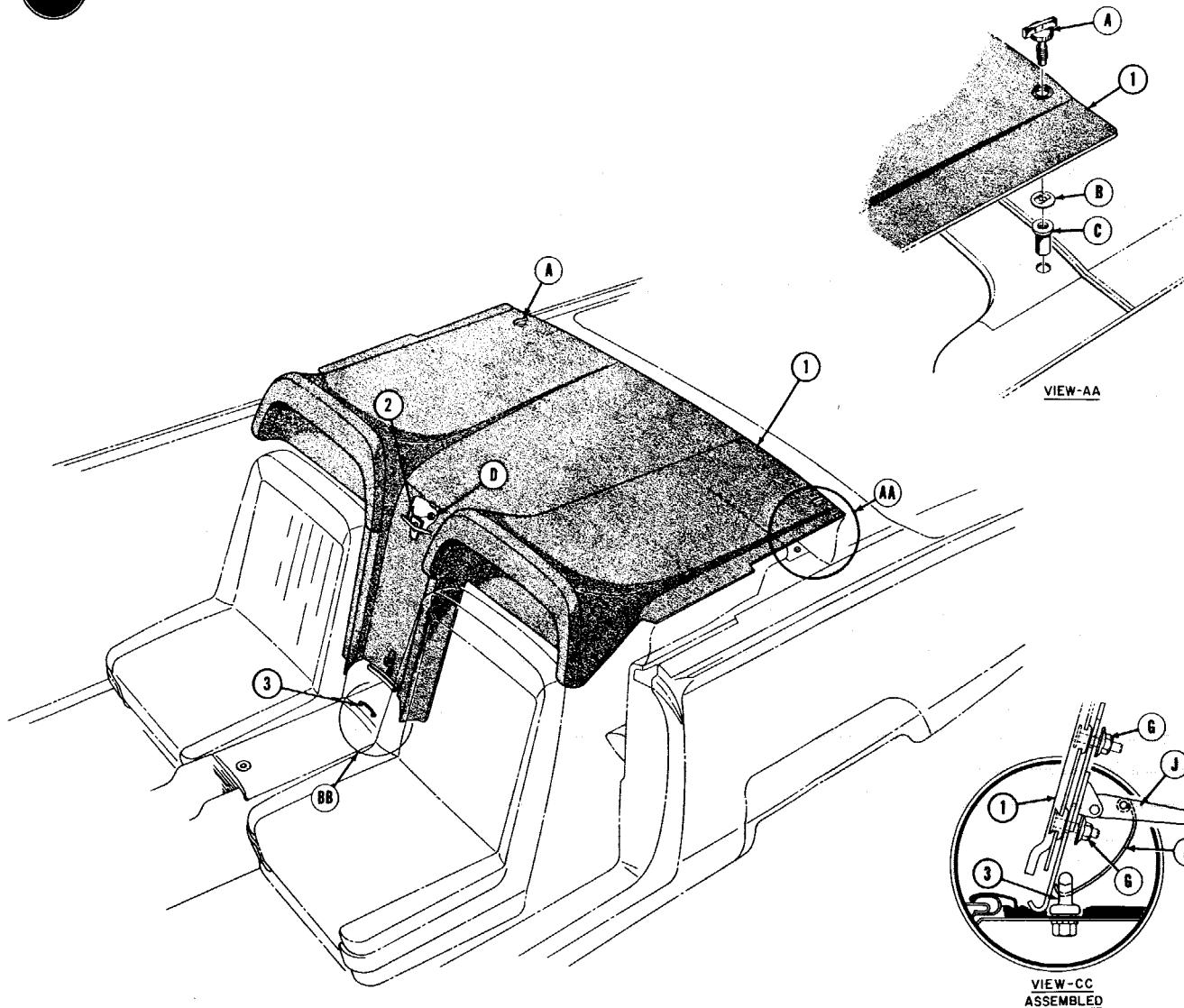


INSTALLATION—BACK WINDOW INTERIOR MOULDINGS AND PACKAGE TRAY PANEL ASSEMBLY

MODELS C2SB-63-76

- 1 (C1SB-6342416-7) FOR MODEL C2SB-63 ONLY, MOULDING - BACK WINDOW GARNISH SIDE. SECURE EACH MOULDING WITH THE FOLLOWING ITEMS:
A - (53060-S13) SCREW - 1 REQUIRED.
B - (53060-S13) SCREW - 3 REQUIRED.
- NOTE: USING MOULDING AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "B".
- 2 (C1SB-6342490) FOR MODEL C2SB-63 ONLY, COVER - BACK WINDOW GARNISH MOULDING - CENTER JOINT, SECURE COVER WITH THE FOLLOWING ITEM:
C - (53060-S13) SCREW - 1 REQUIRED.
- 3 (C1SB-63606A08) ORNAMENT - REAR SEAT BACK, SECURED TO MOULDING, ITEM 3, WITH THE FOLLOWING ITEM SHOWN IN VIEW "AA":
D - (373903-07) NUT - 2 REQUIRED.
- 4 (C2SB-6360706) PANEL - REAR SEAT BACK TO PACKAGE TRAY FINISH, SECURED WITH THE FOLLOWING ITEMS SHOWN IN VIEW "AA" AND SECTIONAL VIEW "BB":
E - (42127-S8) SCREW - 5 REQUIRED.
F - (42127-S8) SCREW - 3 REQUIRED.
- 5 (C1SB-7660796) SEAL - REAR SEAT BACK FINISH PANEL TO PACKAGE TRAY, COMBINED IN POSITION WITH (M-2014-A) CEMENT APPLIED TO BODY AND (M-5384-7) CEMENT APPLIED TO SEAL, SEE SECTIONAL VIEW "BB".
- 6 (C1SB-6346668) FOR MODEL C2SB-63 ONLY, PANEL ASSEMBLY - PACKAGE TRAY TRIM, SECURE PANEL ASSEMBLY WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "BB":
G - (42127-S8) SCREW - 5 REQUIRED.
H - (351218-S8) PLAT WASHER - 1 REQUIRED EACH SIDE OF BODY.
- 7 SEE BODY SIDE SECTION, PAGE 2-4800, FOR INSTALLATION OF BODY SIDE INTERIOR MOULDINGS.
- 8 SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY SIDE SECTION, PAGE 2-4846 FOR INSTALLATION OF QUARTER TRIM PANELS.
- 9 SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY REAR SECTION, PAGE 2-4935 FOR INSTALLATION OF LUGGAGE COMPARTMENT TRIM.
- 10 SEE BODY ENGINEERING TRIM AND SEALING MANUAL, ROOF AND BACK WINDOW SECTION, PAGE 2-4830 FOR INSTALLATION OF PACKAGE TRAY SOUND ABSORBERS.

NOTE: MODEL C2SB-63 SHOWN.
MODEL C2SB-76 TYPICAL.



INSTALLATION-TONNEAU COVER
MODEL C2SB-76B

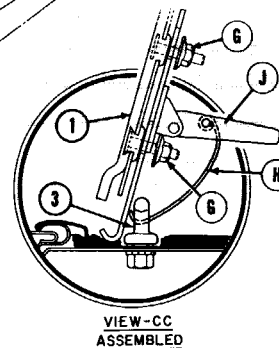
- 1 (C2SB-7650101) COVER AND HEAD REST ASSEMBLY - TONNEAU. SECURED IN POSITION WITH ITEM 3 AND WITH THE FOLLOWING ITEMS:
A - (C2SB-76501A36) RETAINERS - TONNEAU COVER TO BODY - 2 REQUIRED.
B - (351640-532) SPRING NUT - 2 REQUIRED.
C - (374301-537) NUT - 2 REQUIRED.

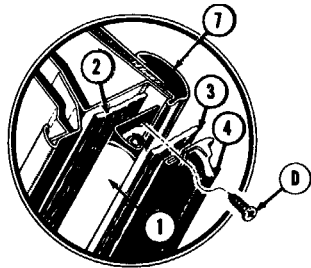
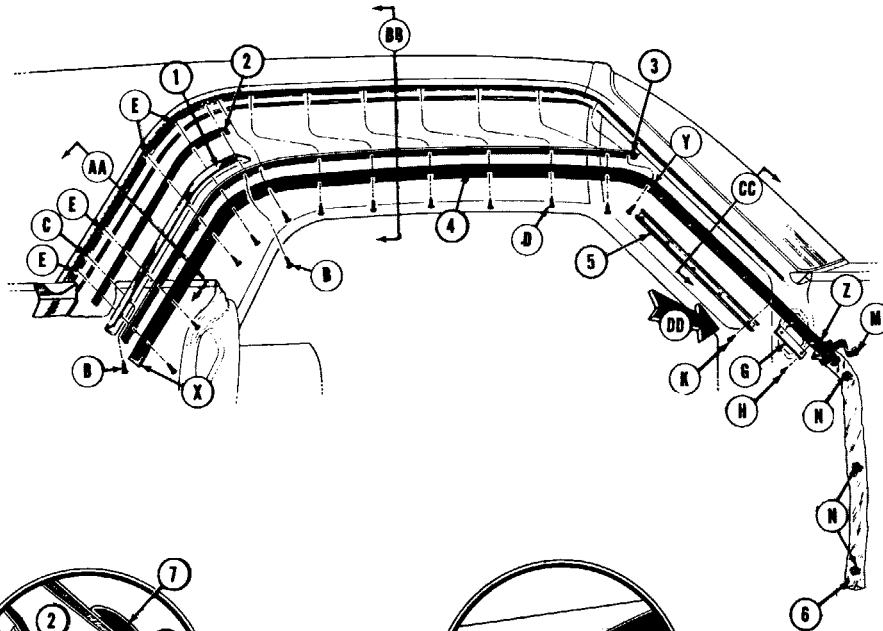
NOTE: USING TONNEAU COVER ASSEMBLY AS A TEMPLATE PROVIDE TWO (.415-.423) INCH DIAMETER HOLES AT ASSEMBLY TO PASTER NUT, ITEM "C".
- 2 (C2SB-16298-A) ORNAMENT - FRONT FENDER SIDE - SECURED IN POSITION WITH THE FOLLOWING ITEM:
D - (372577-57) NUT - 3 REQUIRED.
- 3 (C2SB-7654810) LOOP - FOOTMAN - SECURED IN POSITION WITH THE FOLLOWING ITEMS:
E - (50419-813) SCREW - 2 REQUIRED.
F - (94956-513) NUT AND WASHER ASSEMBLY - 2 REQUIRED.

NOTE: PROVIDE 7/32 INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "E".

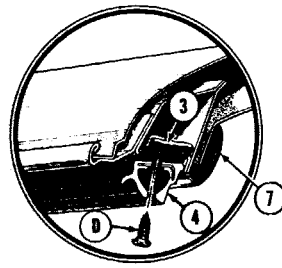
INSTALLATION PROCEDURE:

- STEP 1 POSITION TONNEAU COVER ASSEMBLY TO BODY AND SECURE RETAINERS, ITEM "A", BY TIGHTENING AS SECURELY AS POSSIBLE WITH FINGER APPLIED TORQUE, TO NUTS, ITEM "C". SEE VIEW "AA".
- STEP 2 FOLD RIGHT OR LEFT HAND FRONT SEAT BACK FORWARD TO ALLOW ACCESS TO TONNEAU COVER CLAMP.
- STEP 3 WITH NUTS, ITEM "G", IN UNTIGHTENED POSITION, PLACE HOOK PORTION OF CLAMP ASSEMBLY, ITEM "H", UNDER FOOTMAN LOOP, ITEM 3, AND SECURE BY ACTUATING CLAMP LEVER, ITEM "J". SECURE CLAMP ASSEMBLY IN THIS POSITION TO COVER ASSEMBLY BY TIGHTENING NUTS, ITEM "G". SEE VIEW "CC".

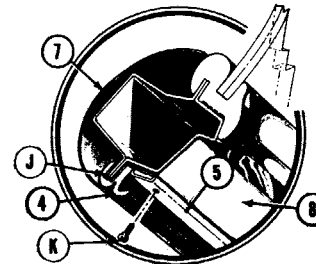




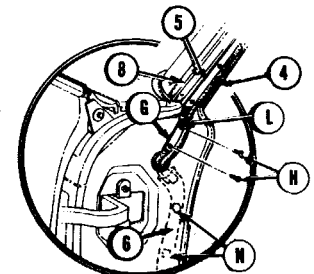
SECTIONAL VIEW-AA



SECTIONAL VIEW-BB
ASSEMBLED



SECTIONAL VIEW-CC
ASSEMBLED



VIEW-DD

- 1 (C2SB-630900-1) WEATHERSTRIP AND RETAINER ASSEMBLY - QUARTER WINDOW UPPER, SECURE EACH ASSEMBLY WITH THE FOLLOWING ITEM:
B - (37700-50) SCREW - 2 REQUIRED.

NOTE: USING WEATHERSTRIP AND RETAINER ASSEMBLY AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLE AT ASSEMBLY, AT POINT "C", TO RECEIVE SCREWS, ITEMS "B".
- 2 (M-4032-B) SEALER APPLIED APPROXIMATELY 20.00 INCHES LONG, EACH SIDE OF BODY, SEE SECTIONAL VIEW "AA".
- 3 (M-4032-B) SEALER APPLIED AS REQUIRED, EACH SIDE OF BODY, FROM POINT "X" TO POINT "Y", SEE SECTIONAL VIEWS "AA" AND "BB".
- 4 (C2SB-635122-3) WEATHERSTRIP ASSEMBLY - ROOF SIDE RAIL. SECURE EACH ASSEMBLY IN POSITION WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEWS "AA", "BB" AND "DD":
D - (37700-50) SCREW - 12 REQUIRED.
G - (C1SB-63513466) RETAINER - ROOF SIDE RAIL WEATHERSTRIP - 1 REQUIRED.
H - (376373-8101) SCREW - 2 REQUIRED.

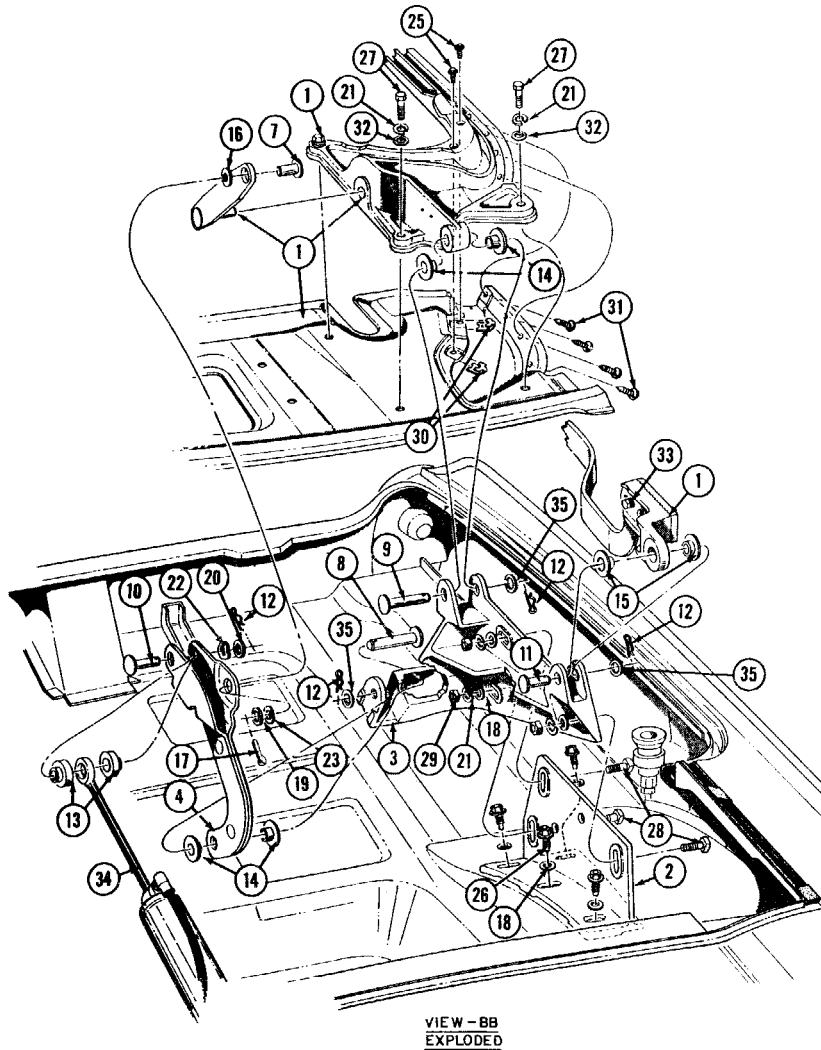
NOTE: FORWARD PORTION OF WEATHERSTRIP ASSEMBLY, BETWEEN POINTS "X" AND "Z" IS CEMENTED TO REAR FACE OF FRONT BODY FILLAR AND MOULDING WITH (M-2014-A) CEMENT, APPLIED TO WEATHERSTRIP AND TO REAR FACE OF FRONT BODY FILLAR AND MOULDING, SEE ITEM "J" IN VIEW "CC". BONDING SURFACE MUST BE WIPED CLEAN WITH (M-597) SOLVENT BEFORE APPLICATION OF CEMENT.

USING WEATHERSTRIP ASSEMBLY AS A TEMPLATE, PROVIDE (.117-.121) INCH DIAMETER HOLES AT ASSEMBLY, AT POINTS "E", TO RECEIVE SCREWS, ITEM "D".

USING A RETAINER AS A TEMPLATE, ITEM "G", PROVIDE (.137-.141) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "H", AT POINT "L". SEE VIEW "DD".
- 5 (C1SB-63513428-9) RETAINER - ROOF SIDE RAIL WEATHERSTRIP - UPPER, SECURE EACH RETAINER WITH THE FOLLOWING ITEM:
K - (374219-5100) SCREW - 5 REQUIRED.

NOTE: USING RETAINER AS A TEMPLATE, PROVIDE (.137-.141) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREWS, ITEM "K".

ALIGN RETAINER PLUSH WITH BOTTOM OF WINDSHIELD OUTSIDE SIDE MOULDING, SEE VIEW "DD".
- 6 (C1SB-6351330) TUBE - ROOF SIDE RAIL WEATHERSTRIP DRAIN - ONE REQUIRED EACH SIDE OF BODY. SECURE TO END OF WEATHERSTRIP ASSEMBLY, ITEM 4, WITH (M-3010-A) TAPE ITEM "M" AND INSERT TUBE THROUGH HOLE PROVIDED IN FILLAR. TUBE IS HELD TO FILLAR WITH 3 DAUBS OF (M-4039-A) SEALER, ITEMS "N", SEE VIEW "DD".
- 7 SEE BODY SIDE SECTION, PAGE 2-4480 FOR INSTALLATION OF INTERIOR MOLDINGS.
- 8 SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4242 FOR INSTALLATION OF WINDSHIELD OUTSIDE - SIDE MOLDINGS.



VIEW - BB
EXPLODED

- | | | |
|---|--|--|
| <p>1 (C2SB-765300) TOP ASSEMBLY - FOLDING (LESS TRIM)</p> <p>2 (C1SB-765044-5) BASE - FOLDING TOP MAIN PIVOT SUPPORT</p> <p>3 (C1SB-765058-9) SUPPORT - FOLDING TOP MAIN PIVOT BRACKET</p> <p>4 (C1SB-765064-9) LINK ASSEMBLY - FOLDING TOP LOWER POWER</p> <p>5 (C1SB-7660410) SEAL - PACKAGE TRAY BALANCE LINK OPENING - 1 REQUIRED EACH SIDE OF BODY</p> <p>6 (C2SB-7646408) RETAINER - PACKAGE TRAY BALANCE LINK OPENING SEAL - 1 REQUIRED EACH SIDE OF BODY</p> <p>7 (35473-31) PIN - 1 REQUIRED EACH SIDE OF BODY</p> <p>8 (357429-31) PIN - 1 REQUIRED EACH SIDE OF BODY</p> <p>9 (370643-58) PIN - 1 REQUIRED EACH SIDE OF BODY</p> <p>10 (370657-58) PIN - 1 REQUIRED EACH SIDE OF BODY</p> <p>11 (370651-58) PIN - 1 REQUIRED EACH SIDE OF BODY</p> <p>12 (352358-37) PIN - SELF LOCKING - 4 REQUIRED EACH SIDE OF BODY</p> <p>13 (C2SB-7650453) BUSHING - 2 REQUIRED EACH SIDE OF BODY</p> <p>14 (C2SB-7660473) BUSHING - 4 REQUIRED EACH SIDE OF BODY</p> <p>15 (C2SB-7650614) BUSHING - 2 REQUIRED EACH SIDE OF BODY</p> | <p>16 (356382-58) WASHER - 1 REQUIRED EACH SIDE OF BODY</p> <p>17 (72038-58) CUTTER PIN - 1 REQUIRED EACH SIDE OF BODY</p> <p>18 (44774-58) PLAT WASHER - 7 REQUIRED EACH SIDE OF BODY</p> <p>19 (356214-58) PLAT WASHER - 1 REQUIRED EACH SIDE OF BODY</p> <p>20 (370651-58) PLAT WASHER - 1 REQUIRED EACH SIDE OF BODY</p> <p>21 (31781-57) SPRING - LOCK WASHER - 5 REQUIRED EACH SIDE OF BODY</p> <p>22 (356375-52) SPRING WASHER - 1 REQUIRED EACH SIDE OF BODY</p> <p>23 (356383-57) SPRING WASHER - 1 REQUIRED EACH SIDE OF BODY</p> <p>24 (51051-58) SCREW - 3 REQUIRED EACH SIDE OF BODY</p> <p>25 (31528-58) SCREW - 2 REQUIRED EACH SIDE OF BODY</p> <p>26 (374774-582) SCREW AND WASHER ASSEMBLY - 4 REQUIRED EACH SIDE OF BODY</p> <p>27 (20446-58) BOLT - 2 REQUIRED EACH SIDE OF BODY</p> <p>28 (373909-58) BOLT - 3 REQUIRED EACH SIDE OF BODY</p> <p>29 (33798-58) NUT - 3 REQUIRED EACH SIDE OF BODY</p> <p>30 (373532-58) NUT - SPRING - 2 REQUIRED EACH SIDE OF BODY</p> | <p>31 (50780-58) SCREW - 4 REQUIRED EACH SIDE OF BODY.</p> <p>NOTE: USING TACKING STRIP, PART OF TOP ASSEMBLY, AS A TEMPLATE, PROVIDE (.349-.353) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM 31.</p> <p>32 (44770-58) PLAT WASHER - 2 REQUIRED EACH SIDE OF BODY.</p> <p>33 SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4866 FOR ADJUSTMENT OF FOLDING TOP MECHANISM.</p> <p>34 SEE DRAWING (C2SB-7646506) FOR INSTALLATION OF FOLDING TOP LIFT MECHANISM.</p> <p>35 (373062-336) PLAT WASHER - 3 REQUIRED EACH SIDE OF BODY.</p> <p>36 SEE DRAWING (C2SB-7646506) FOR INSTALLATION OF PACKAGE TRAY SOUND DEADENER.</p> <p>NOTE: LUBRICATE ALL MOVING PARTS AND PIVOT POINTS NOT LUBRICATED AT SOURCE WITH (M-1C46) LUBRICANT.</p> |
|---|--|--|

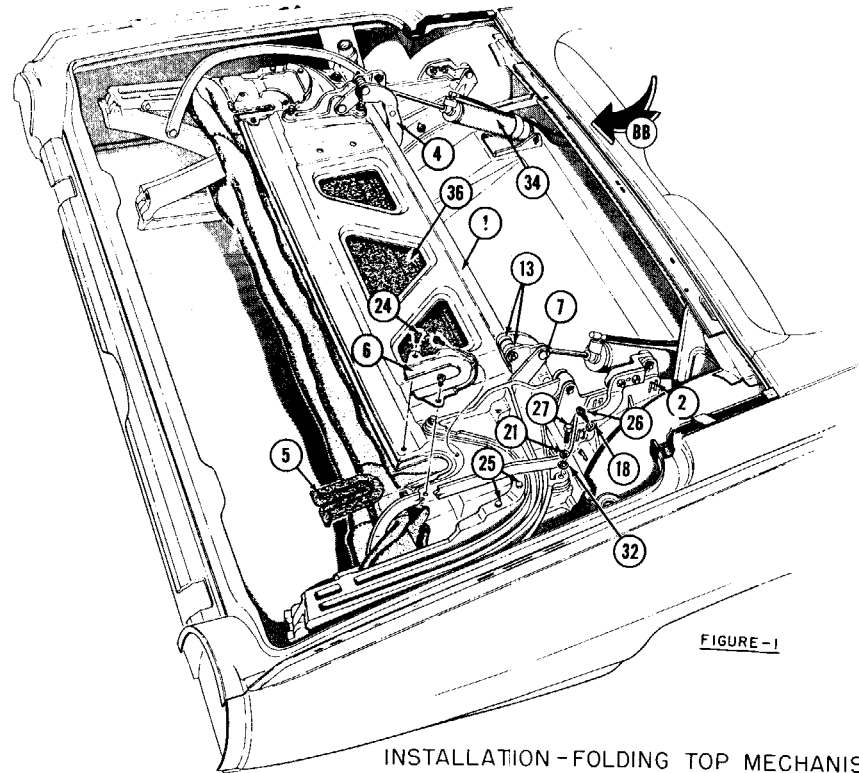


FIGURE-1

INSTALLATION - FOLDING TOP MECHANISM

MODEL C2SB-76

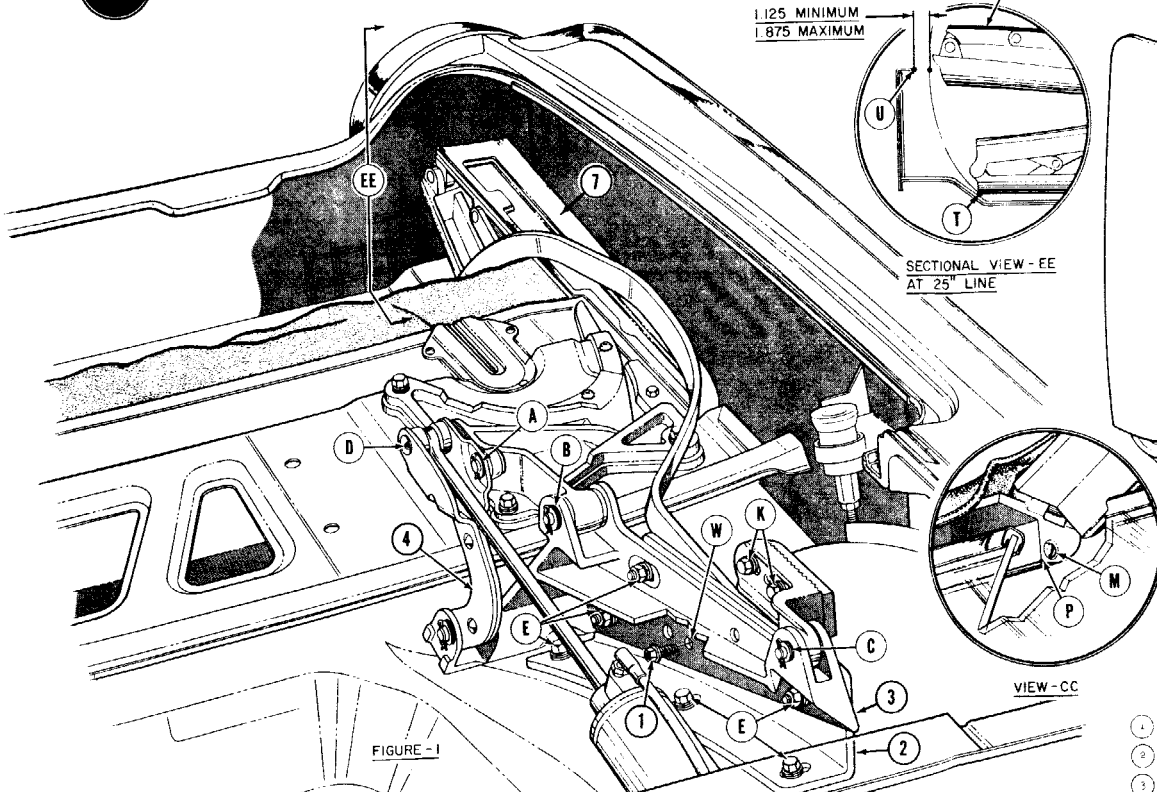
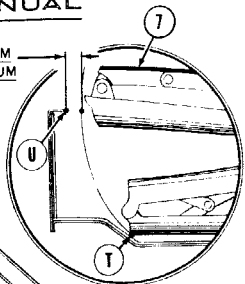
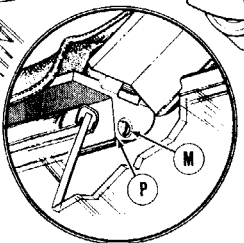


FIGURE -1

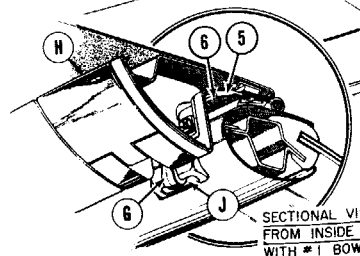
1.125 MINIMUM
1.875 MAXIMUM



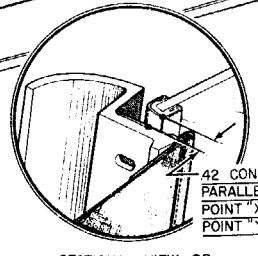
SECTIONAL VIEW - EE
AT 25" LINE



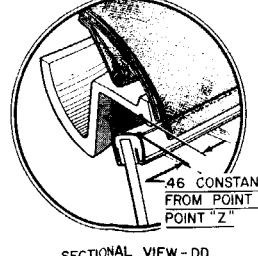
VIEW - CC



SECTIONAL VIEW - AA
FROM INSIDE OF BODY
WITH #1 BOW IN
LOCKED POSITION



SECTIONAL VIEW - BB



SECTIONAL VIEW - DD

- 1 (4000-20) SCREW - ONE REQUIRED EACH SIDE OF BODY. SEE FIGURE 2.
- 2 (5000-1) BRACKET - FOLDING TOP MAIN PIVOT BRACKET - REFERENCE.
- 3 (5100-2) SUPPORT - HOLDING TOP MAIN PIVOT BRACKET - REFERENCE.
- 4 (5000-1) LINK ASSEMBLY - FOLDING TOP LOWER PIVOT - REFERENCE.
- 5 (5140-1) WEATHERSTRIP - FOLDING TOP #1 ROW - REFERENCE.
- 6 (5140-2) RETAINER - FOLDING TOP #1 ROW WEATHERSTRIP - REFERENCE.
- 7 (5000-1) WEATHERSTRIP ASSEMBLY - FOLDING TOP REAR SIDE RAIL - REFERENCE.

NOTE: SEE ROOF AND BACK WINDOW SECTION, PAGES 2-4865 AND 2-4870 FOR INSTALLATION OF FOLDING TOP MECHANISM.

ITEMS 2 AND 3 MUST BE INSTALLED INTO THE BODY IN A REAR POSITION BEFORE INSTALLATION OF THE FOLDING TOP ASSEMBLY.

THE DOOR AND QUARTER WINDOWS MUST BE COMPLETELY ADJUSTED AND IN THE FULLY CLOSED POSITION AND ITEMS 4, 5, 6 AND 7 MUST BE INSTALLED PRIOR TO MAKING THE FOLDING TOP MECHANISM ADJUSTMENTS.

- STEP 1 INSTALL THE FOLDING TOP ASSEMBLY INTO THE BODY AND CONNECT AT POINTS "A", "B" AND "C" EACH SIDE OF BODY, SEE FIGURE 1.
- STEP 2 CONNECT THE LOWER LINK MECHANISM AT POINT "D" EACH SIDE OF BODY, SEE FIGURE 1.
- STEP 3 OPERATE THE TOP LINK MECHANISM TO PLACE THE FOLDING TOP ASSEMBLY IN THE UP POSITION.
- STEP 4 LOOSEN 3 BOLTS AND 3 NUTS, ITEM "B". SEE FIGURE 1, EACH SIDE OF BODY AND ADJUST THE ENTIRE FOLDING TOP ASSEMBLY FORWARD OR AFT, UP OR DOWN AND IN OR OUT AS REQUIRED TO OBTAIN THE CORRECT MARGIN BETWEEN THE PACKAGE TRAY PANEL AND UPPER QUARTER WINDOW GLASS FRAME, SEE FIGURE 2. A FLUSH CONDITION MUST BE OBTAINED ALONG THE TOP SURFACE OF THE BODY MOUNT AND ALONG THE VERTICAL WALL OF THE LUGGAGE COMPARTMENT DRAIN TROUGH, ALSO, THE BOTTOM SURFACE OF THE REAR RAIL. WEATHERSTRIP, SEE ITEM 7, MUST REST FLUSH ON THE SURFACE OF THE UPPER QUARTER PANEL, SEE POINTS "P" IN FIGURE 2. AFTER ADJUSTMENT, TIGHTEN BOLTS AND NUTS, ITEM "B".

- STEP 5 REVOLVE HOOK OF TOGGLE CLAMP; SEE ITEM "O" IN SECTIONAL VIEW "AA", IN OR OUT AS REQUIRED TO OBTAIN 20 POUNDS EFFORT TO RELEASE TOGGLE CLAMP BY PULLING AT POINT "H".
- NOTE: THE HOOK ON TOGGLE CLAMP MUST REST PROPERLY IN SLOT OF WINDSHIELD HEADER, SEE ITEM "J" IN SECTIONAL VIEW "AA".
- STEP 6 LOCK THE #1 BOW TO THE WINDSHIELD HEADER.
- STEP 7 LOOSEN TWO BOLTS, ITEM "K" AND ACORN NUTS, ITEM "L", EACH SIDE OF BODY, SEE FIGURES 1 AND 2. SLIDE THE FRONT SIDE RAIL FORWARD OR AFT IN #1 BOW TO OBTAIN A CONSTANT PARALLEL CONDITION BETWEEN THE OUTSIDE FRONT EDGE OF THE REAR SIDE INTERMEDIATE RAIL AND THE OUTSIDE REAR EDGE OF THE QUARTER WINDOW GLASS FRAME, SEE FIGURE 3 AND SECTIONAL VIEW "BB". AFTER ADJUSTMENT, TIGHTEN BOLTS, ITEM "K" AND ACORN NUTS, ITEM "L".
- STEP 8 SET SCREW, ITEM "M", MUST BE PLUSH WITH END OF FRONT SIDE INTERMEDIATE RAIL ASSEMBLY, SEE VIEW "CC". LOOSEN BOLTS, SEE ITEM "N" IN FIGURE 2 AND LENGTHEN OR SHORTEN BALANCE LINK TO ELIMINATE SAG IN ROOF SIDE RAIL AT POINT "F" AND TO OBTAIN A CONSTANT PARALLEL CONDITION BETWEEN THE FRONT AND INTERMEDIATE FRONT SIDE RAILS AND THE TOP OF THE FRONT DOOR WINDOW GLASS FRAME, SEE FIGURE 3 AND VIEW "DD". AFTER ADJUSTMENT TIGHTEN BOLTS, ITEM "N".

- STEP 9 OPERATE THE FOLDING TOP MECHANISM TO PLACE THE FOLDING TOP ASSEMBLY IN THE STACKED POSITION.
- NOTE: THE FRONT END OF THE FRONT SIDE INTERMEDIATE RAIL ASSEMBLY, POINT "M", MUST CLEAR THE TOP FRONT EDGE OF THE LOWER BACK PANEL AT POINT "I" TO THE DIMENSION SHOWN IN SECTIONAL VIEW "EE".
- STEP 10 OPERATE THE FOLDING TOP MECHANISM TO PLACE THE TOP ASSEMBLY IN THE UP POSITION AND CHECK ALIGNMENT AS INDICATED IN STEPS 4 THROUGH 8. AFTER ALL ADJUSTMENTS OF THE FOLDING TOP MECHANISM ARE COMPLETED, LOCK THE MAIN PIVOT BRACKET SUPPORT, ITEM 3 AND THE MAIN PIVOT SUPPORT BASE, ITEM 2, SECURELY TOGETHER WITH ITEM 1.
- NOTE: USING EXISTING HOLES, ITEM "W", IN MAIN PIVOT BRACKET SUPPORT AS A TEMPLATE, PROVIDE (.285-.290) INCH DIAMETER HOLE INTO MAIN PIVOT SUPPORT BASE TO RECEIVE SCREW, ITEM 1.

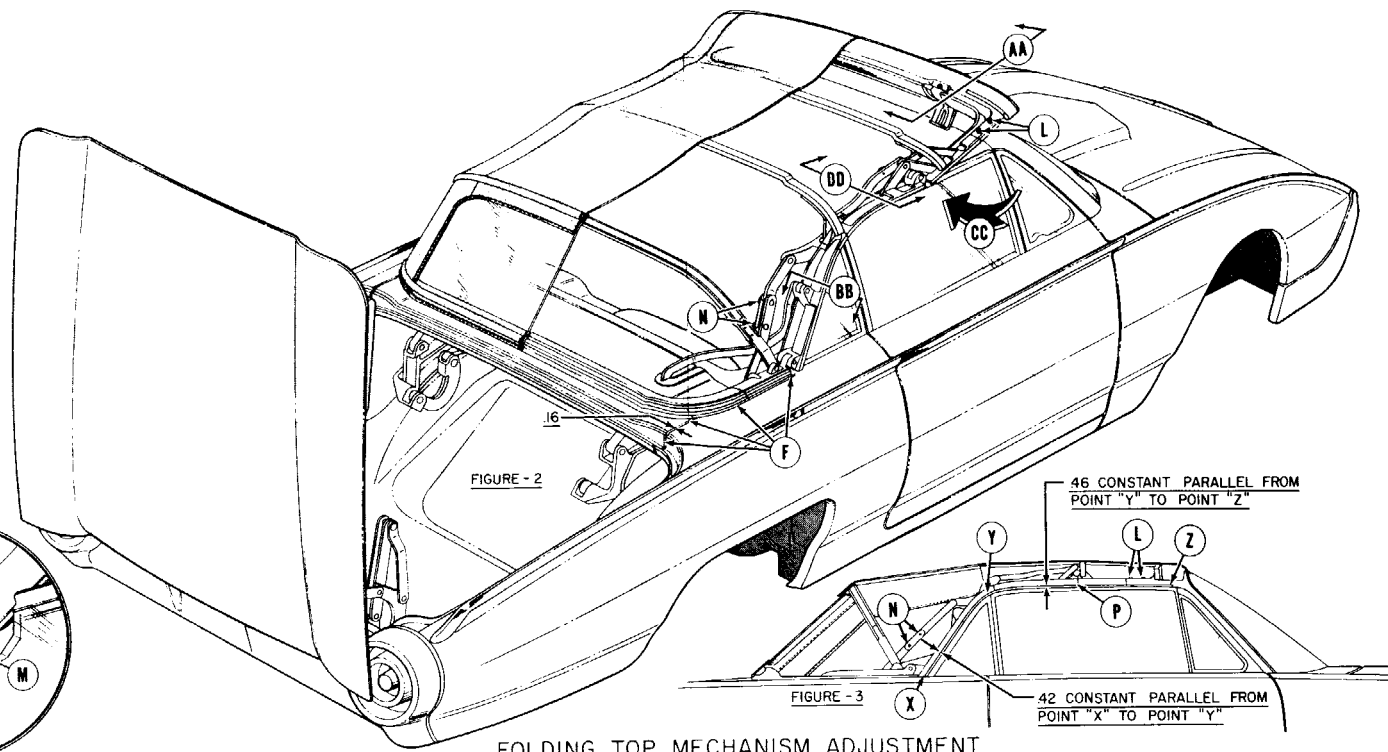


FIGURE -2

FOLDING TOP MECHANISM ADJUSTMENT
MODEL G25B-76

FIGURE -3

46 CONSTANT PARALLEL FROM POINT "Y" TO POINT "Z"

42 CONSTANT PARALLEL FROM POINT "X" TO POINT "Y"

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING INSTALLATION MANUAL

FOLDING TOP-WEATHERSTRIP
INSTALLATION AND ADJUSTMENT

MODEL C25B-76

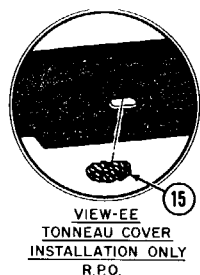
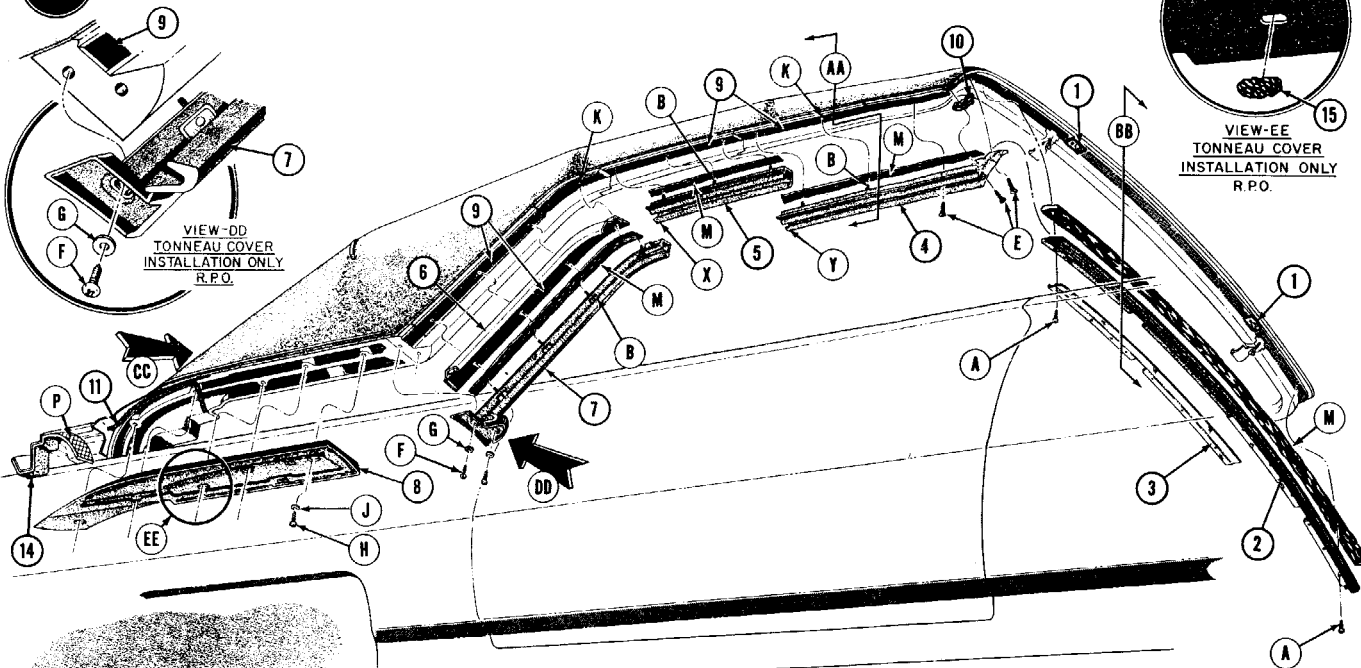
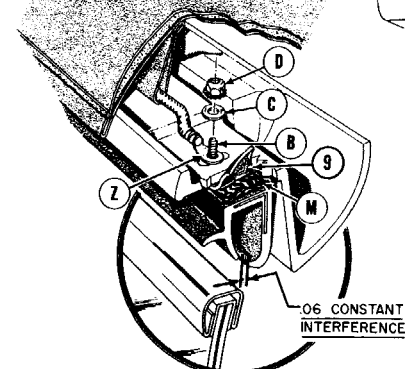
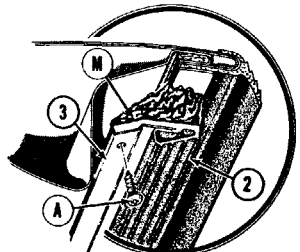


FIGURE 1
REGULAR PRODUCTION
SHOWN

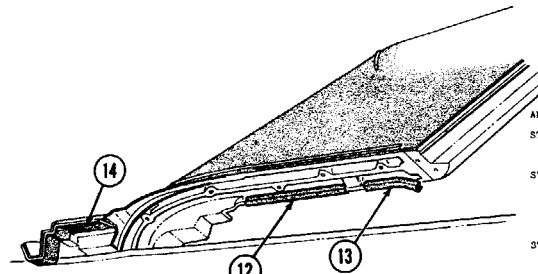
- 1 (M-245-D) SEALER, APPLIED TO JOINT OF #1 ROW INNER PANEL AND DOWEL, EACH SIDE OF BODY AS SHOWN.
 - 2 (C15B-76514A2B) WEATHERSTRIP - FOLDING TOP #1 ROW, SECURED TO #1 ROW WHEN ITEM 1 IS INSTALLED. (M-4632-B) SEALER - APPLIED TO ENTIRE LENGTH OF WEATHERSTRIP ASSEMBLY.
 - 3 (C15B-76514A2C-7) RETAINER - FOLDING TOP #1 ROW WEATHERSTRIP. INSERT EACH RETAINER INTO WEATHERSTRIP, ITEM 2, AND SECURE WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "BB".
A - (52726-88) SCREW - 6 REQUIRED.
 - 4 (C15B-7653986-7) WEATHERSTRIP ASSEMBLY - FOLDING TOP FRONT SIDE RAIL. SECURE EACH ASSEMBLY WITH THE FOLLOWING ITEMS, SEE SECTIONAL VIEW "AA".
B - (35222-82) BOLT - 2 REQUIRED.
C - (44713-58) FLAT WASHER - 2 REQUIRED.
D - (24626-87) NUT AND WASHER ASSEMBLY - 2 REQUIRED.
E - (52017-88) SCREW - 3 REQUIRED.
M - (M-4632-B) SEALER, APPLIED THE ENTIRE LENGTH OF WEATHERSTRIP ASSEMBLY.
 - 5 (C15B-7653928-9) WEATHERSTRIP ASSEMBLY - FOLDING TOP SIDE, INTERMEDIATE FRONT RAIL, SECURE EACH ASSEMBLY WITH THE FOLLOWING ITEMS, TYPICAL OF SECTIONAL VIEW "AA".
B - (35222-82) BOLT - 3 REQUIRED.
C - (44713-58) FLAT WASHER - 3 REQUIRED.
D - (24626-87) NUT AND WASHER ASSEMBLY - 3 REQUIRED.
M - (M-4632-B) SEALER, APPLIED THE ENTIRE LENGTH OF WEATHERSTRIP ASSEMBLY.
 - 6 (C15B-7654002-3) WEATHERSTRIP ASSEMBLY - FOLDING TOP SIDE INTERMEDIATE REAR RAIL OUTER, SECURED WHEN ITEM 7 IS INSTALLED.
 - 7 (C15B-7653900-1) REGULAR PRODUCTION OR (C25B-7653900-1) R.P.O. WEATHERSTRIP ASSEMBLY - FOLDING TOP SIDE, INTERMEDIATE REAR RAIL - INNER, SECURE EACH ASSEMBLY WITH THE FOLLOWING ITEMS, TYPICAL OF SECTIONAL VIEW "AA".
B - (35222-82) BOLT - 4 REQUIRED.
C - (44713-58) FLAT WASHER - 4 REQUIRED.
D - (24626-87) NUT AND WASHER ASSEMBLY - 4 REQUIRED.
E - (52730-88) SCREW - 2 REQUIRED, FOR REGULAR PRODUCTION - 1 REQUIRED FOR R.P.O.
G - (44708-88) FLAT WASHER - 2 REQUIRED, FOR REGULAR PRODUCTION - 1 REQUIRED FOR R.P.O.
M - (M-4632-B) SEALER, APPLIED THE ENTIRE LENGTH OF WEATHERSTRIP ASSEMBLY.
- NOTE: TWO BOLTS, ITEM "B" ARE ALSO USED TO SECURE QUARTER PAD CASE RETAINER ASSEMBLY, ITEM "2", AT POINTS "Z" ON EACH SIDE OF TOP ASSEMBLY, SEE SECTIONAL VIEW "AA". SEE BODY ENGINEERING TRIM AND SEALING MANUAL, ROOF AND BACK WINDOW SECTION, PAGE 2-4840 FOR INSTALLATION OF RETAINER ASSEMBLY.
- 8 (C15B-7654000-1) REGULAR PRODUCTION OR (C25B-7654000-1) R.P.O. USE WITH TONNEAU COVER INSTALLATION ONLY - WEATHERSTRIP ASSEMBLY FOLDING TOP REAR SIDE RAIL. SECURE EACH ASSEMBLY WITH THE FOLLOWING ITEMS:
H - (52737-88) SCREW - 5 REQUIRED FOR REGULAR PRODUCTION OR J - (44713-58) FLAT WASHER - 5 REQUIRED FOR REGULAR PRODUCTION OR 4 REQUIRED FOR R.P.O.
 - 9 (M-3012-C) TAPE - 1/16 X 1 INCH WIDE, TO ACT AS A SHIM BETWEEN ROOF RAILS AND WEATHERSTRIP ASSEMBLIES, IF REQUIRED.
 - 10 (M-205-D) OR (M-4632-B) SEALER. PACK CAVITY BETWEEN FOLDING TOP HEADER PANEL AND FRONT SIDE RAIL WEATHERSTRIP ASSEMBLY WITH SEALER AS REQUIRED.
 - 11 (M-407-C) SEALER, APPLIED AS REQUIRED BETWEEN REAR SIDE RAIL AND WEATHERSTRIP ASSEMBLY, ITEM 8 AS SHOWN.
 - 12 (C25B-7654754) COVER - FOLDING TOP SIDE RAIL REAR R.P.O. 1 REQUIRED EACH SIDE OF BODY. SECURED TO EXPOSED EDGE OF FOLDING TOP SIDE RAIL AS SHOWN IN VIEW "CC".
 - 13 (C25B-7654608) COVER - FOLDING TOP SIDE RAIL FRONT R.P.O. 1 REQUIRED EACH SIDE OF BODY. SECURED TO FRONT EXPOSED EDGE OF FOLDING TOP SIDE RAIL AS SHOWN IN VIEW "CC".
- NOTE: USE (2026-B) CEMENT TO SECURE COVERS.
- 14 (BAP-762774-1) SHIM - QUARTER PANEL TO PACKAGE TRAY PANEL SEAL. 1 REQUIRED EACH SIDE OF BODY. SECURE EACH SHIM WITH THE FOLLOWING ITEM:
T - (M-558-T) CEMENT APPLIED TO SHIM.
 - 15 (M-245-D) SEALER, TO FILL HOLE IN WEATHERSTRIP, ITEM "Q", WHEN SCREW IS REMOVED FOR TONNEAU COVER INSTALLATION, SEE VIEW "EE".



SECTIONAL VIEW-AA
ASSEMBLED



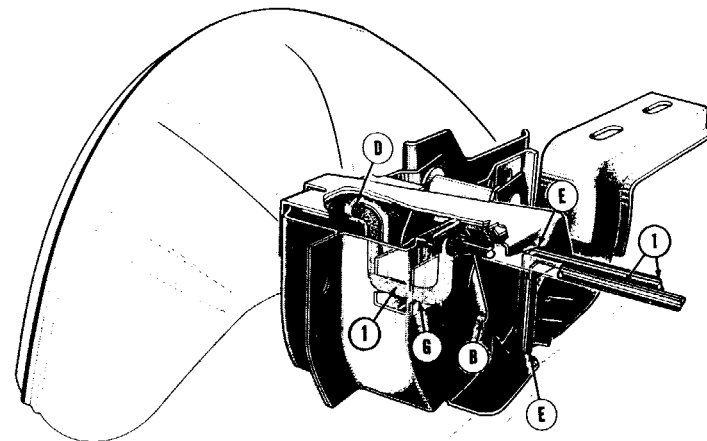
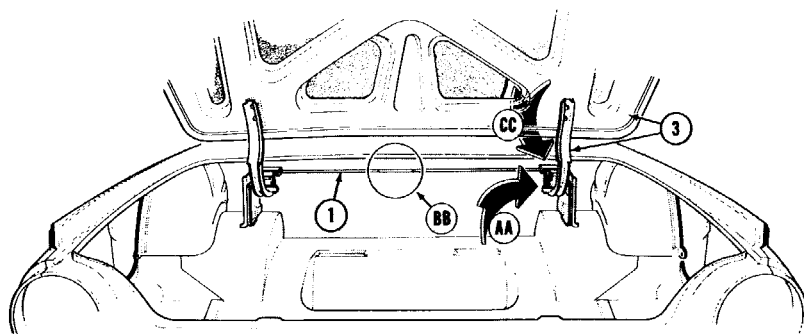
SECTIONAL VIEW-BB
ASSEMBLED



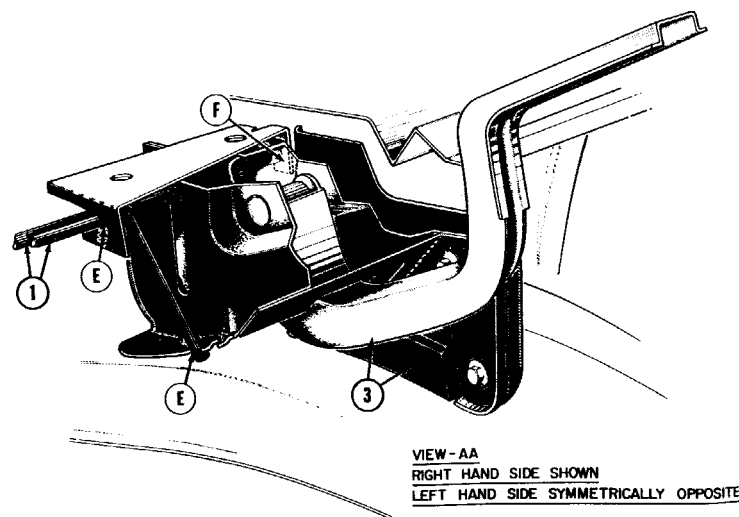
VIEW-CC
TONNEAU COVER
INSTALLATION ONLY
R.P.O.

ADJUSTMENT PROCEDURE:

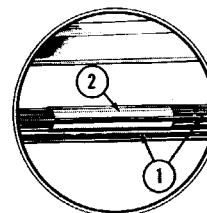
- STEP 1 RAISE THE #1 ROW AND INSTALL WEATHERSTRIPS AND RETAINERS, ITEMS 2 AND 3.
- STEP 2 INSTALL SIDE RAIL WEATHERSTRIP ASSEMBLIES, ITEMS 4-5-6-7 AND 8 INTO POSITION. NUT AND WASHER ASSEMBLIES, ITEMS "D", MUST BE LEFT LOOSE TO PERMIT FURTHER ADJUSTMENT OF WEATHERSTRIP, SEE SECTIONAL VIEW "AA".
- STEP 3 INSTALL SCREWS, ITEM "E" TO SECURE FRONT SIDE RAIL WEATHERSTRIP ASSEMBLY, ITEM 4, IN POSITION.
- NOTE: USING WEATHERSTRIP ASSEMBLY AS A TEMPLATE, PROVIDE (.117-.121) DIAMETER HOLE IN #1 ROW TO RECEIVE SCREWS, ITEM "E".
- STEP 4 POSITION FOLDING TOP AND LOCK #1 ROW TO THE WINDSHIELD HEADER.
- STEP 5 WITH THE DOOR AND QUARTER WINDOWS IN THE CLOSED POSITION, ADJUST THE SIDE RAIL WEATHERSTRIP ASSEMBLIES TOWARD INSIDE OR OUTSIDE OF BODY AS REQUIRED TO OBTAIN THE (.05) INCH INTERFERENCE DIMENSION BETWEEN THE SEALING LIP OF THE WEATHERSTRIP ASSEMBLY AND THE DOOR OF QUARTER WINDOW FRAME AS SHOWN IN SECTIONAL VIEW "AA".
- STEP 6 ADJUST THE INTERMEDIATE REAR SIDE RAIL WEATHERSTRIP ASSEMBLIES, ITEMS 6 AND 7 AND THE INTERMEDIATE SIDE RAIL WEATHERSTRIP ASSEMBLY, ITEM 5, FOR OR APF AS REQUIRED, TO CREATE A WATER TIGHT SEAL AT POINT "X".
- STEP 7 TIGHTEN NUT AND WASHER ASSEMBLIES, ITEMS "D", SECURELY.
- STEP 8 TRIM EXCESS MATERIAL FROM REAR END OF FRONT SIDE RAIL WEATHERSTRIP ASSEMBLY, ITEM 4, TO CREATE A WATER TIGHT SEAL AT POINT "Y".



VIEW - CC
RIGHT HAND SIDE SHOWN
LEFT HAND SIDE SYMMETRICALLY OPPOSITE



VIEW - AA
RIGHT HAND SIDE SHOWN
LEFT HAND SIDE SYMMETRICALLY OPPOSITE



VIEW - BB

INSTALLATION - LUGGAGE COMPARTMENT DOOR HINGE TORSION BAR

MODEL C2SB-63

- 1 (C1SB-6344090-1) BAR - LUGGAGE COMPARTMENT DOOR HINGE - TORSION.
- 2 (1014002) ANTI-RATTLE - LUGGAGE COMPARTMENT DOOR HINGE TORSION BAR. POSITION ANTI-RATTLE AROUND ONE TORSION BAR TO LOCATE SLIT IN POSITION AS SHOWN IN VIEW "BB".
- 3 FOR INSTALLATION OF LUGGAGE COMPARTMENT DOOR AND HINGE ASSEMBLIES, SEE DRAWING (C2SB-6300001).

TORSION BAR INSTALLATION PROCEDURE:

NOTE: THE TORSION BARS MUST BE INSTALLED PRIOR TO THE INSTALLATION OF THE LUGGAGE COMPARTMENT DOOR ASSEMBLY.

STEP 1 - WITH THE RIGHT HAND HINGE ASSEMBLY IN A RAISED POSITION, INSERT THE HAT SHAPED END OF THE RIGHT HAND TORSION BAR THROUGH THE ELONGATED SLOT IN HINGE ASSEMBLY. SEE ITEM "B" IN VIEW "CC" AND INSERT THE END OF TORSION BAR INTO HOLE, ITEM "D" SO THAT END OF TORSION BAR FITS FIRMLY AGAINST FLANGE AT POINT "F", SEE VIEW "AA". POSITION HAT SHAPED PORTION OF TORSION BAR INTO SLOTS, ITEM "E", AS SHOWN IN VIEW "CC".

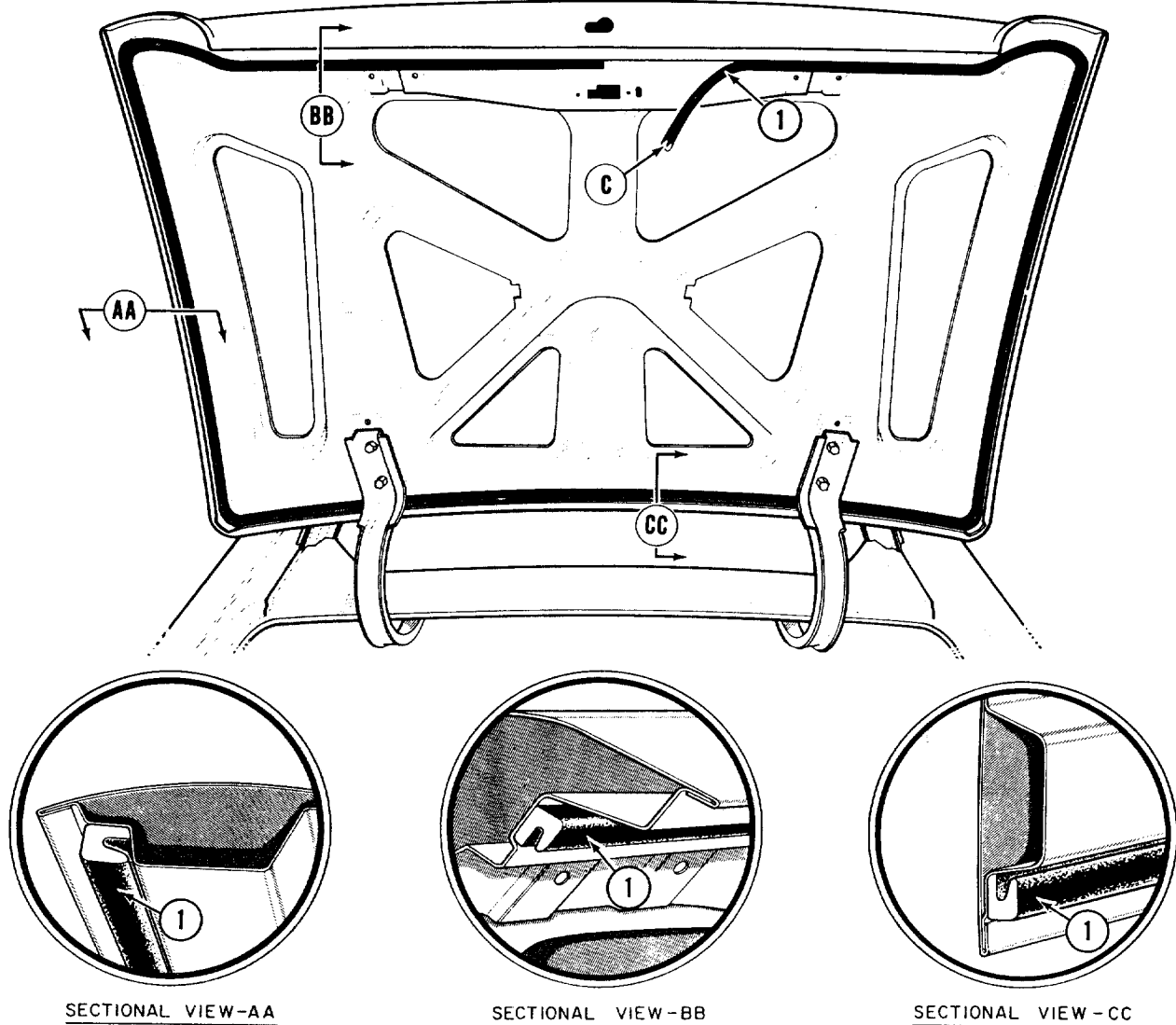
NOTE: THE RIGHT HAND END OF THE RIGHT HAND TORSION BAR IS IDENTIFIED BY THE APPLICATION OF YELLOW PAINT.

STEP 2 - THE LEFT HAND END OF THE RIGHT HAND TORSION BAR IS WOUND UP AND INSERTED INTO THE TWO SLOTS, ITEMS "E", ON THE LEFT HAND HINGE ASSEMBLY, TYPICAL OF VIEWS "AA" AND "CC".

NOTE: REPEAT THE ABOVE PROCEDURE FOR THE LEFT HAND TORSION BAR INSTALLATION.

WHEN ALTERING THE ADJUSTMENT OF THE TORSION BAR TO INCREASE WIND-UP, THE END OF EACH TORSION BAR MUST BE POSITIONED THE SAME.

ALL MOVING PARTS AND PIVOT POINTS THAT HAVE NOT BEEN LUBRICATED AT SOURCE MUST BE LUBRICATED AT ASSEMBLY WITH (M-1052) LUBRICANT.



SECTIONAL VIEW-AA

SECTIONAL VIEW-BB

SECTIONAL VIEW-CC

INSTALLATION - LUGGAGE COMPARTMENT DOOR WEATHERSTRIP

MODEL C2SB-63

- ① (C1VB-5743720) WEATHERSTRIP ASSEMBLY - LUGGAGE COMPARTMENT DOOR. WEATHERSTRIP ASSEMBLY IS CEMENTED IN POSITION AROUND ENTIRE PERIMETER OF LUGGAGE COMPARTMENT DOOR AS SHOWN, SEE SECTIONAL VIEWS "AA", "BB" AND "CC". ENDS OF WEATHERSTRIP ASSEMBLY MUST BE BUTT CEMENTED TOGETHER AT LOWER REAR EDGE OF LUGGAGE COMPARTMENT DOOR WITH (M-2G14-A) CEMENT, SEE POINT "C".

NOTE: SECURE WEATHERSTRIP ASSEMBLY TO LUGGAGE COMPARTMENT DOOR ASSEMBLY WITH (M-5384-T) CEMENT APPLIED TO WEATHERSTRIP ASSEMBLY AND (M-2G14-A) CEMENT APPLIED TO DOOR ASSEMBLY.



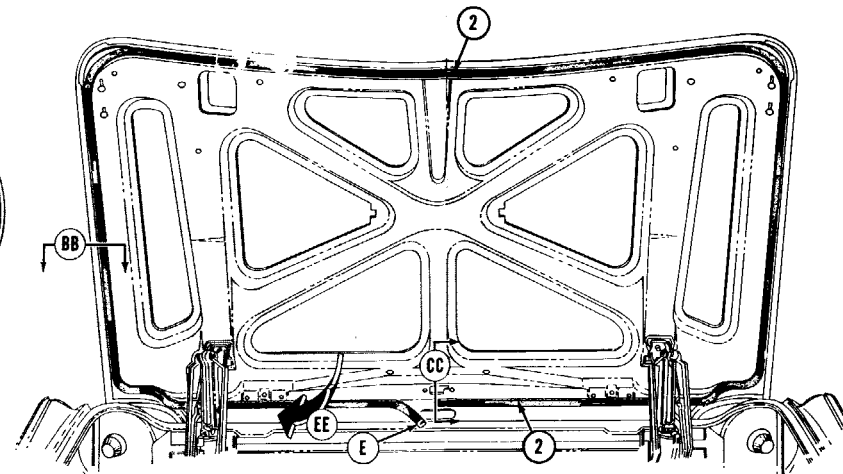
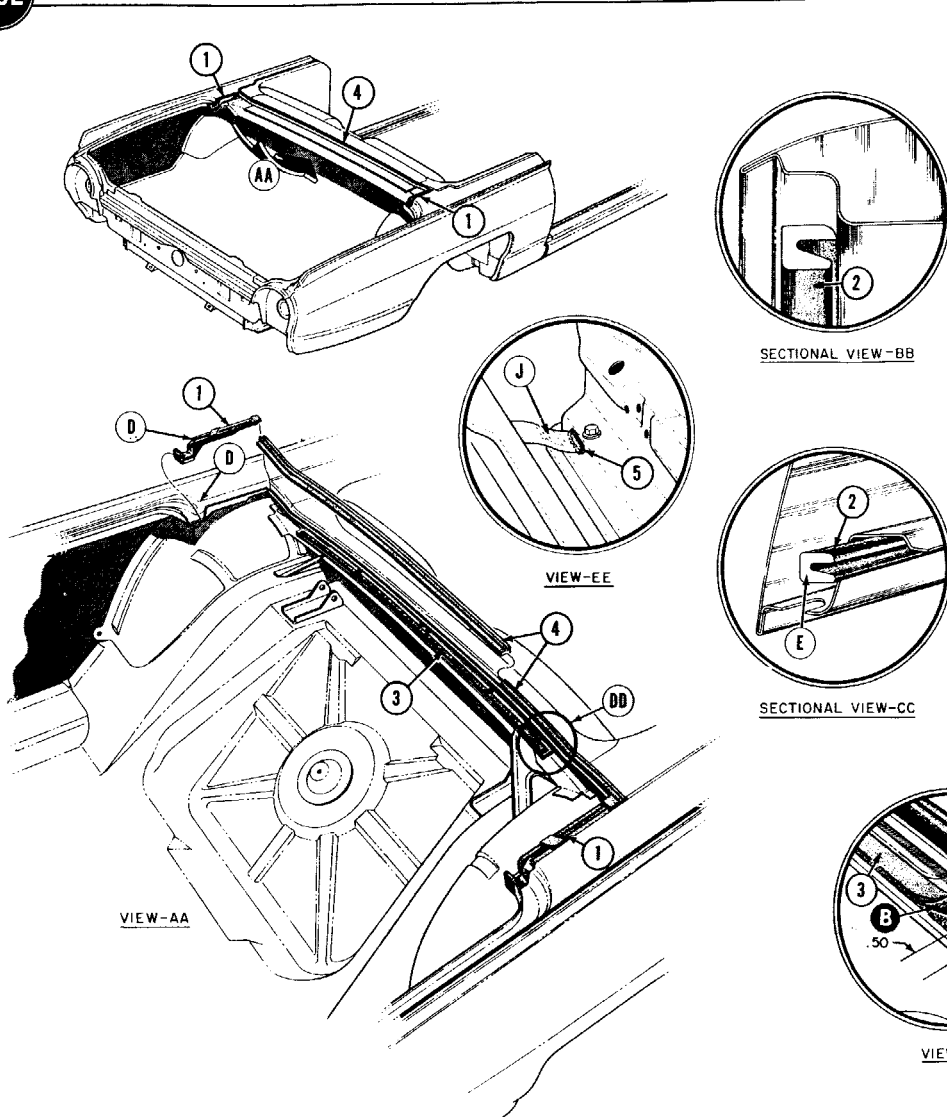
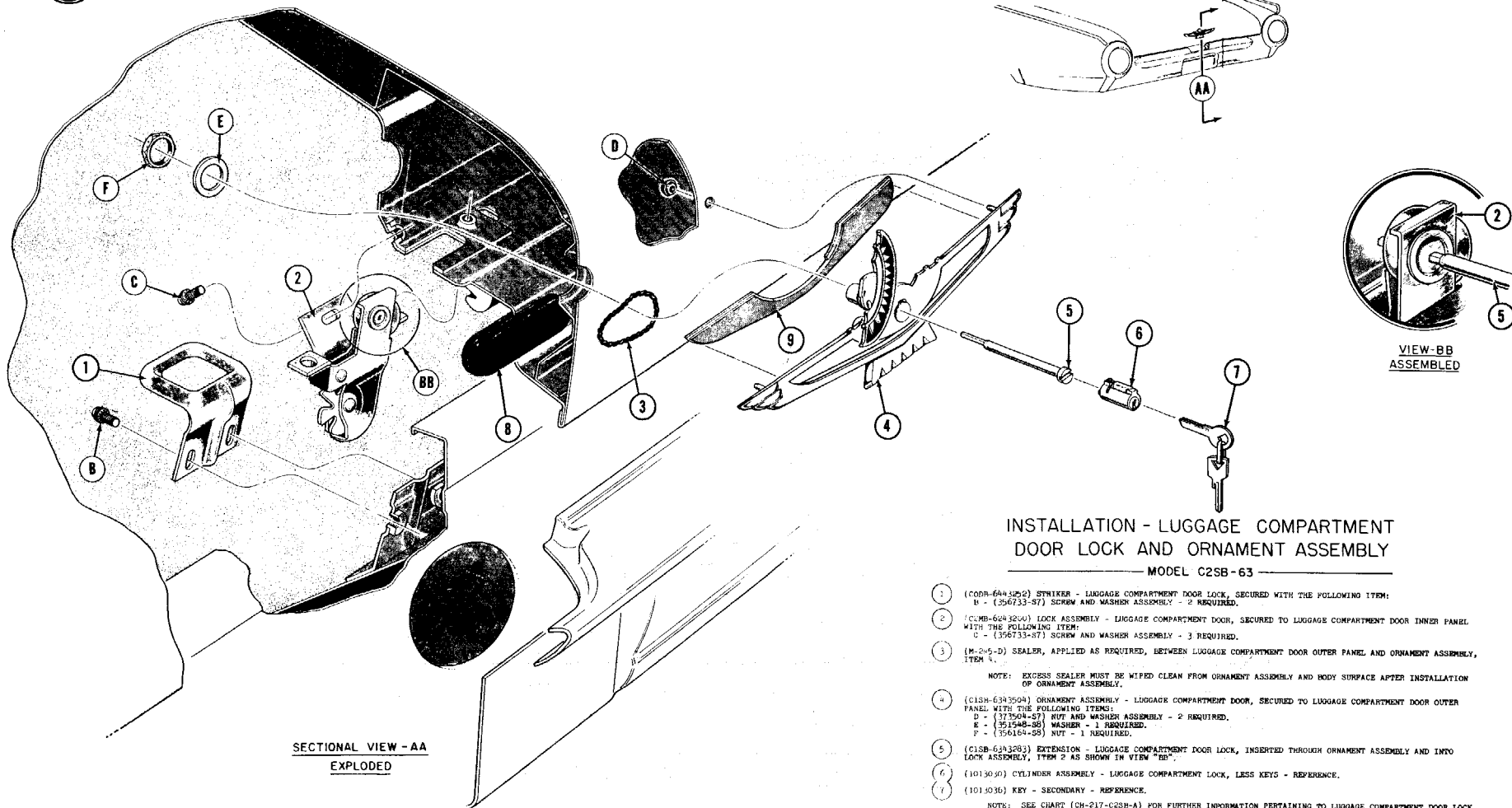


FIGURE-1

INSTALLATION - LUGGAGE COMPARTMENT DOOR WEATHERSTRIP AND SEALS

MODEL C25B-76

- 1 (C25B-7627738-9) SEAL - QUARTER PANEL TO PACKAGE TRAY PANEL. REAR END OF EACH SEAL IS INSERTED OVER END OF DRAIN TROUGH AND SEAL IS CEMENTED IN POSITION WITH (M-5384-T) CEMENT TO SEAL AND (M-2014-A) CEMENT APPLIED TO BODY, SEE VIEW "AA".
NOTE: SEAL MUST BE SECURELY CEMENTED AT ALL POINTS WHERE IT CONTACTS BODY METAL. SEAL MUST ALIGN WITH BODY AT POINTS "D", SEE VIEW "AA".
- 2 (C15B-5743720) WEATHERSTRIP ASSEMBLY - LUGGAGE COMPARTMENT DOOR. WEATHERSTRIP ASSEMBLY IS CEMENTED IN POSITION AROUND ENTIRE PERIMETER OF LUGGAGE COMPARTMENT DOOR ASSEMBLY AS SHOWN. SEE SECTIONAL VIEWS "BB" AND "CC". ENDS OF WEATHERSTRIP ASSEMBLY MUST BE BOTT CEMENTED TOGETHER AT LOWER EDGE OF LUGGAGE COMPARTMENT DOOR ASSEMBLY WITH (M-2014-A) CEMENT, SEE POINT "E" IN FIGURE 1.
NOTE: SECURE WEATHERSTRIP TO LUGGAGE COMPARTMENT DOOR ASSEMBLY WITH (M-5384-T) CEMENT APPLIED TO WEATHERSTRIP AND (M-2014-A) CEMENT APPLIED TO LUGGAGE COMPARTMENT DOOR ASSEMBLY.
- 3 (C25B-7660645B) STRIP - REAR SEAT JACK SPRING SUPPORT PANEL. CEMENTED IN POSITION WITH THE FOLLOWING SHOWN IN VIEW "DD".
A - (M-2014-A) CEMENT APPLIED TO BODY.
B - (M-2014-A) CEMENT APPLIED TO STRIP.
- 4 SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4957 FOR INSTALLATION OF REAR SEAT BACK FINISH PANEL TO PACKAGE TRAY SEAL.
- 5 APPLY (M-4059-A) SEALER 5/16 X 6 INCHES, TO EXISTING OPENING (BUTT AT BOTTOM) WHERE ITEM "1" PASSES THROUGH INNER PANEL AS SHOWN IN VIEW "EE".



SECTIONAL VIEW - AA
EXPLODED

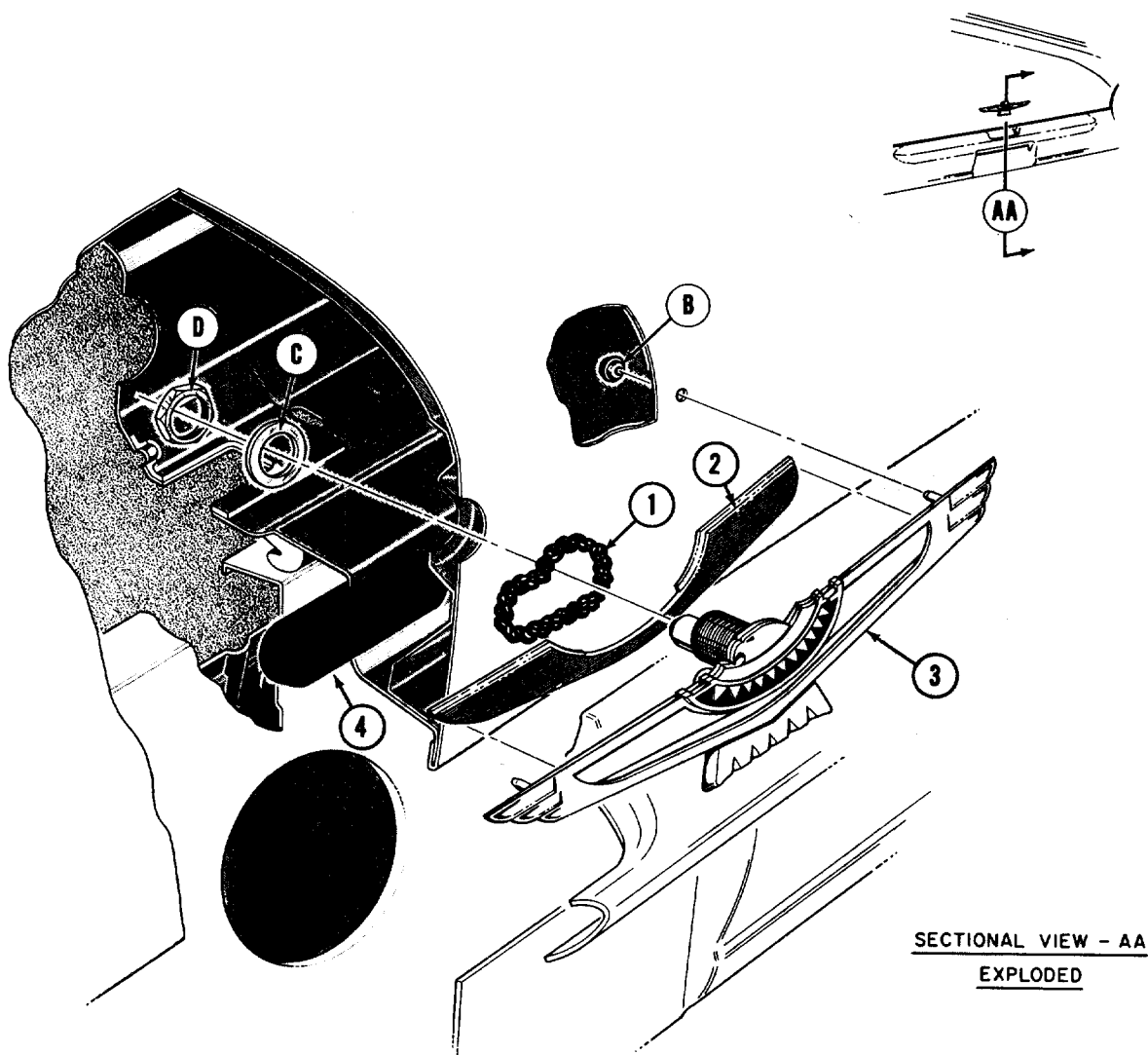
INSTALLATION - LUGGAGE COMPARTMENT DOOR LOCK AND ORNAMENT ASSEMBLY

MODEL C2SB-63

- 1 (C00B-6A4125) STRIKER - LUGGAGE COMPARTMENT DOOR LOCK, SECURED WITH THE FOLLOWING ITEM:
B - (356733-87) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
 - 2 (C1MB-6A4324) LOCK ASSEMBLY - LUGGAGE COMPARTMENT DOOR, SECURED TO LUGGAGE COMPARTMENT DOOR INNER PANEL WITH THE FOLLOWING ITEM:
C - (356733-87) SCREW AND WASHER ASSEMBLY - 3 REQUIRED.
 - 3 (M-2-5-D) SEALER, APPLIED AS REQUIRED, BETWEEN LUGGAGE COMPARTMENT DOOR OUTER PANEL AND ORNAMENT ASSEMBLY, ITEM 4.
- NOTE: EXCESS SEALER MUST BE WIPED CLEAN FROM ORNAMENT ASSEMBLY AND BODY SURFACE AFTER INSTALLATION OF ORNAMENT ASSEMBLY.
- 4 (C1SB-634350) ORNAMENT ASSEMBLY - LUGGAGE COMPARTMENT DOOR, SECURED TO LUGGAGE COMPARTMENT DOOR OUTER PANEL WITH THE FOLLOWING ITEMS:
D - (373504-57) NUT AND WASHER ASSEMBLY - 2 REQUIRED.
E - (351540-05) WASHER - 1 REQUIRED.
F - (356154-05) NUT - 1 REQUIRED.
 - 5 (C1SB-634328) EXTENSION - LUGGAGE COMPARTMENT DOOR LOCK, INSERTED THROUGH ORNAMENT ASSEMBLY AND INTO LOCK ASSEMBLY, ITEM 2 AS SHOWN IN VIEW "BB".
 - 6 (1013050) CYLINDER ASSEMBLY - LUGGAGE COMPARTMENT LOCK, LESS KEYS - REFERENCE.
 - 7 (1013010) KEY - SECONDARY - REFERENCE.
- NOTE: SEE CHART (CH-217-C2SB-A) FOR FURTHER INFORMATION PERTAINING TO LUGGAGE COMPARTMENT DOOR LOCK ASSEMBLY AND KEY PART NUMBERS.
- 8 (C1SB-6343125) COVER - LUGGAGE COMPARTMENT DOOR LOCK ACCESS HOLE.
 - 9 (C1SB-63425A37) MEDALLION ASSEMBLY LUGGAGE COMPARTMENT DOOR ORNAMENT. INSERTED INTO ORNAMENT ASSEMBLY.

LUBRICANT: ALL MOVING PARTS AND PIVOT POINTS THAT HAVE NOT BEEN LUBRICATED AT SOURCE MUST BE LUBRICATED AT ASSEMBLY WITH (M-1046) LUBRICANT.

NOTE: SEE BODY REAR SECTION, PAGE 2-4957 FOR INSTALLATION OF LUGGAGE COMPARTMENT DOOR REAR ORNAMENT ASSEMBLY FOR MODEL C2SB-76.

SECTIONAL VIEW - AA
EXPLODEDINSTALLATION-LUGGAGE COMPARTMENT DOOR
ORNAMENT ASSEMBLY

MODEL C2SB - 76

- ① (M-245-D) SEALER, APPLIED AS REQUIRED BETWEEN LUGGAGE COMPARTMENT DOOR OUTER PANEL AND ORNAMENT ASSEMBLY.
NOTE: EXCESS SEALER MUST BE WIPED CLEAN FROM ORNAMENT ASSEMBLY AND BODY SURFACE AFTER INSTALLATION OF ORNAMENT ASSEMBLY.
- ② (C1SB-63425A32) MEDALLION ASSEMBLY - LUGGAGE COMPARTMENT DOOR ORNAMENT. INSERTED INTO ORNAMENT ASSEMBLY.
- ③ (C1SB-7643504) ORNAMENT ASSEMBLY - LUGGAGE COMPARTMENT DOOR, SECURED TO LUGGAGE COMPARTMENT DOOR OUTER PANEL WITH THE FOLLOWING ITEMS:
B - {373504-S7} NUT AND WASHER ASSEMBLY - 2 REQUIRED.
C - {351548-S8} WASHER - 1 REQUIRED.
D - {356164-S8} NUT - 1 REQUIRED.
- ④ (C1SB-6343125) COVER - LUGGAGE COMPARTMENT DOOR LOCK ACCESS HOLE, INSERTED INTO ACCESS OPENING IN LUGGAGE COMPARTMENT DOOR INNER PANEL AS SHOWN.
NOTE: SEE DRAWING (SK-10752-C1SB-76A) FOR INSTALLATION OF LUGGAGE COMPARTMENT DOOR LOCK MECHANISM.

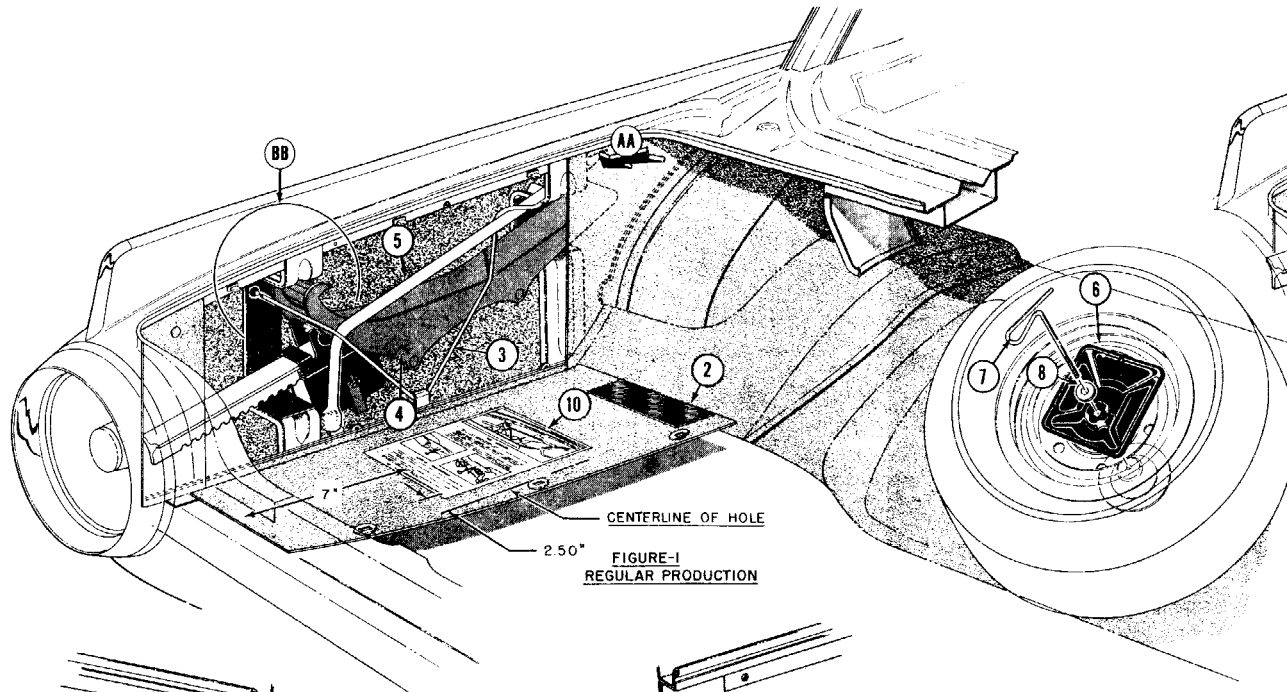


FIGURE-1
REGULAR PRODUCTION

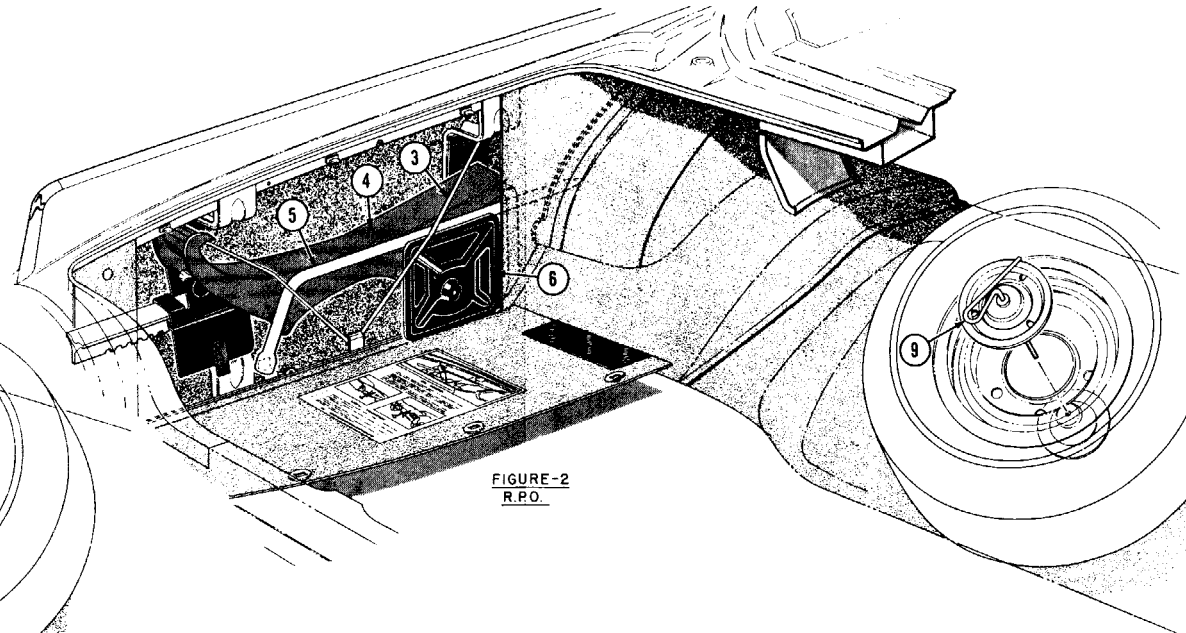
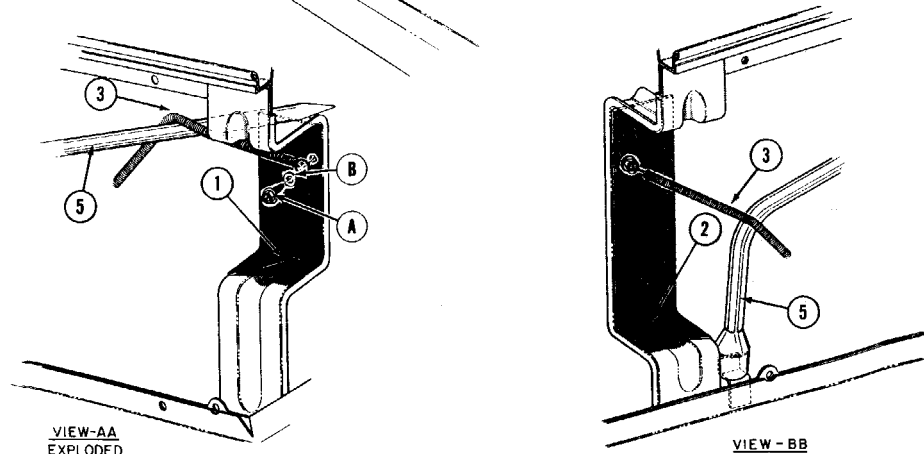


FIGURE-2
R.P.O.

INSTALLATION - BUMPER JACK STORAGE
AND SPARE WHEEL

MODELS C2SB-63-76



VIEW-AA
EXPLODED

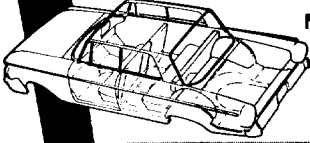
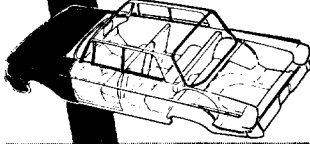
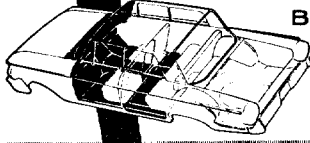
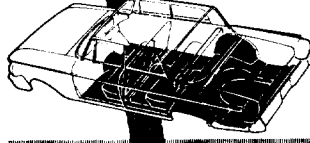
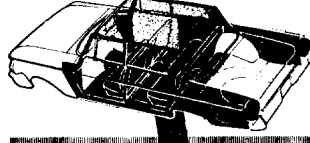

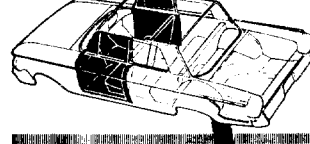
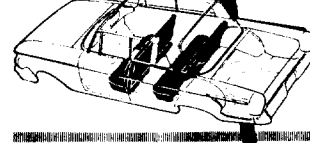
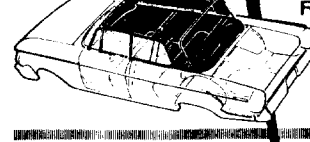

VIEW-BB

- 1 (C15B-17A0A1) ANTI-RATTLE - JACK STORAGE BRACKET - FRONT. SECURE ANTI-RATTLE TO JACK STORAGE BRACKET WITH (M-5384-T) CEMENT APPLIED TO ANTI-RATTLE AND (M-2014-A) CEMENT APPLIED TO BRACKET. SEE VIEW "AA".
- 2 (C15B-17A0A2) ANTI-RATTLE - JACK STORAGE BRACKET - REAR - 2 REQUIRED. SECURE ANTI-RATTLE TO JACK STORAGE BRACKET AND LINDBOARD WITH (M-5384-T) CEMENT APPLIED TO ANTI-RATTLE AND (M-2014-A) CEMENT APPLIED TO BRACKET AND LINDBOARD. SEE VIEW "BB".
- 3 (BAR-17119) SPRING ASSEMBLY - JACK HOLD DOWN. SECURED TO FRONT AND REAR JACK STORAGE BRACKETS. SECURE SPRING ASSEMBLY TO EACH BRACKET AS SHOWN IN VIEWS "AA" AND "BB" WITH THE FOLLOWING ITEMS:
A - (31498-S8) SCREW - 2 REQUIRED.
B - (44730-S8) PLAT WASHER - 2 REQUIRED.
- 4 (COAA-17050) JACK ASSEMBLY - BUMPER. POSITION JACK ASSEMBLY BETWEEN FRONT JACK STORAGE BRACKET AND REAR JACK STORAGE BRACKET AS SHOWN.
- 5 (BDM-17035) WRENCH - JACK HOLD DOWN AND WHEEL NUT. LOCATE WRENCH OVER TOP OF FRONT JACK STORAGE BRACKET AND OVER JACK HANDLE RETAINER AS SHOWN IN VIEWS "AA" AND "BB".
NOTE: JACK ASSEMBLY, ITEM 4 AND WRENCH, ITEM 5, ARE ALSO SECURED IN POSITION BY HOOKING CENTER PORTION OF SPRING ASSEMBLY UNDER JACK HOLD DOWN RETAINING CLIP.

- 6 (COAA-17088) BASE ASSEMBLY - JACK.
- 7 (DAC-1448-C) BOLT - SPARE WHEEL MOUNTING - 1 REQUIRED, REGULAR PRODUCTION ONLY.
- 8 (44720-S8) WASHER - SPARE WHEEL MOUNTING - 1 REQUIRED, REGULAR PRODUCTION ONLY.
- 9 (RAF-1362-A) BOLT ASSEMBLY - SPARE WHEEL MOUNTING - 1 REQUIRED, FOR R.P.O. ONLY.
NOTE: POSITION SPARE WHEEL IN TIRE WELL AS SHOWN. PLACE JACK BASE ASSEMBLY, ITEM 6, OVER HUB OF WHEEL. SECURE SPARE WHEEL WITH BOLT, ITEM 7 AND WASHER, ITEM 8.
- 10 (C15S-17067) LABEL - JACK INSTRUCTIONS.
NOTE: REMOVE PROTECTIVE BACKING AND APPLY LABEL ON SURFACE OF LUGGAGE COMPARTMENT SIDE TRIM PANEL TO DIMENSIONS SHOWN.
ITEMS 4-5 AND 6 ARE CHASSIS RELEASE RESPONSIBILITY. FOR LATEST INFORMATION OF THESE ITEMS, SEE CHASSIS ENGINEERING RELEASES.

MANUALS

SEALER & TRIM INSTALL

	Model Ident. & Spec. Section 4000	SEALER SPECIFICATIONS _____ TRIM SPECIFICATIONS _____ LIST OF INSTALLATION AND KIT DRAWINGS _____	SPEC-A 4000	SPEC-B 4000	4000
	Front End Section 4100	HOOD ADHESIVE • FRONT BODY SEALER _____ FENDER • FRONT END AND FRONT BODY SEALER • PRIMER • DEADENER _____ HOOD SOUND ABSORBERS _____	4100 4110	4120	
	Body Front & Windshield Section 4200	DASH PANEL • PILLAR • FRONT FLOOR PAN • SEALER • PRIMER _____ DASH INSULATOR • SOUND ABSORBER • GLOVE COMPARTMENT HEAT REFLECTOR • SUN VISORS _____ DASH PANEL PLUG BUTTONS • VENT AIR OUTLET • PATENT PLATE • WINDSHIELD AND MOULDINGS _____ WINDSHIELD INTERIOR MOULDINGS • INTERIOR REAR VIEW MIRROR _____ INSTRUMENT PANEL • EXTENSION PANELS AND CONSOLE _____	4200 4220		4230 4250 4260
	Underbody Section 4300	FLOOR PAN • WHEELHOUSE • BODY SIDE SEALERS • DEADENERS _____ FLOOR PAN • SOUND DEADENERS • ABSORBERS • CARPETS _____ SCUFF PLATES • FLOOR PAN PLUG BUTTONS _____	4300	4310	4320
	Body Side Section 4400	QUARTER OUTER PANEL DEADENER • PRIMER • BODY SIDE • CENTER FLOOR PAN • PILLAR SEALERS _____ BODY SOLDER LOCATIONS • BODY PAINT SPRAY APPLICATION _____ COWL SIDE SOUND ABSORBER • QUARTER TRIM WATERSHIELD • TRIM PANEL • HEADLINING _____ QUARTER WINDOW MECHANISM • ADJUSTMENT _____ REGULATOR HANDLES _____ INTERIOR MOULDINGS • COAT HOOKS _____	4400 4420	4430	4460 4470 4480
	Exterior Ornament Section 4500	BODY EXTERIOR MOULDINGS _____			4500
	Door Section 4600	DOOR DEADENER • PRIMER • SEALER _____ DOOR TRIM WATERSHIELDS • TRIM PANEL BUILDUP _____ DOOR TRIM PANEL AND ARM REST INSTALLATION _____ DOOR WINDOW MECHANISM • LOCKS • ADJUSTMENT • OUTSIDE HANDLES _____ DOOR WEATHERSTRIPS • INSIDE HANDLES • GARNISH MOULDINGS _____	4600	4620 4640	4650 4680
	Seat Section 4700	FRONT SEAT CUSHION TRIM BUILDUP _____ FRONT SEAT BACK TRIM BUILDUP _____ REAR SEAT CUSHION TRIM BUILDUP _____ REAR SEAT BACK TRIM BUILDUP _____ FRONT BACK TO CUSHION • FRONT CUSHION TO TRACK • REAR BACK TO BODY _____ FRONT SEAT TRACK ASSEMBLY TO FLOOR _____	4700 4710 4720 4730 4750		4760
	Roof & Back Window Section 4800	ROOF AND UPPER BODY SEALER _____ ROOF AND PACKAGE TRAY SOUND ABSORBERS AND INSTALLATION • _____ ROOF BOWS • ROOF OUTSIDE COVER _____ FOLDING TOP - TRIMMED _____ BACK WINDOW AND INTERIOR MOULDINGS • EXTERIOR MOULDINGS • _____ PACKAGE TRAY PANEL _____ ROOF SIDE RAIL WEATHERSTRIPS • FOLDING TOP MECHANISM AND ADJUSTMENT _____ FOLDING TOP WEATHERSTRIP AND ADJUSTMENT _____	4800 4830 4840		950 360 4870
	Body Rear Section 4900	REAR BODY AND LUGGAGE COMPARTMENT DOOR • DEADENER • ADHESIVE • SEALER _____ LUGGAGE COMPARTMENT SOUND ABSORBERS • DEADENERS • TRIM _____ LUGGAGE COMPARTMENT DOOR HINGE TORSION BARS • WEATHERSTRIPS • LOCK MECHANISM _____ BUMPER JACK AND SPARE WHEEL STOWAGE • REAR BUMPER • FUEL FILLER _____ DOOR • SPLASH SHIELD • FILLERS _____	4900	4930	4950 4980

TRIM COMPONENTS	JOINING						DECK SEAM						FRENCH SEAM						BINDING AND SERGING						HEMMING						
	TOP THREAD	BOTTOM THREAD	STITCH PER INCH	NEEDLE SIZE NUMBER	WIDTH OF SEAM	TYPE OF STITCH	TOP THREAD	BOTTOM THREAD	STITCH PER INCH	NEEDLE SIZE NUMBER	WIDTH OF SEAM	TYPE OF STITCH	TOP THREAD	BOTTOM THREAD	STITCH PER INCH	NEEDLE SIZE NUMBER	WIDTH OF SEAM	TYPE OF STITCH	TOP THREAD	BOTTOM THREAD	STITCH PER INCH	NEEDLE SIZE NUMBER	WIDTH OF SEAM	TYPE OF STITCH	TOP THREAD	BOTTOM THREAD	STITCH PER INCH	NEEDLE SIZE NUMBER	WIDTH OF SEAM	TYPE OF STITCH	
CLOTH HEADLINING	15H5	15H5	7-8	22	3/8"	CHAIN																									
VINYL HEADLINING	15H5	15H5	6-7	22	3/8"	CHAIN																									
CARDBOARD HEADLINING	15H19	15H31	4-5	24	3/8"	LOCK													15H19	15H18 15H31	4-5	24		LOCK							
CUSHIONS, BACKS AND CENTER ARM REST FACINGS TO FACINGS	15H9	15H18	5-6	23	7/16"	LOCK	15H9	15H18	5-6	23	3/16"	LOCK	15H9	15H18	5-6	22	5/16"	LOCK							15H9	15H18	5-6	23	3/8"	LOCK	
CUSHIONS, BACKS AND CENTER ARM REST BOLSTER AREA	15H9	15H9 15H18	5-6	23	7/16"	CHAIN LOCK	15H9	15H18	5-6	23	3/16"	LOCK																			
CUSHIONS, BACKS AND CENTER ARM REST WELT OPERATIONS	15H13	15H9	5-6	24	7/16"	CHAIN LOCK	15H9	15H18	5-6	24	3/16"	LOCK																			
SEW THRU - FALES OPERATIONS	15H19	15H32	5-6	25		CHAIN																									
SEW THRU - MULTI AND SINGLE NEEDLE	15H19	15H9	4-5	24		CHAIN																									
SINGLE PINCH SEAM	15H9	15H18	5-6	23	1/8"	LOCK																									
LISTING FOR WIRE OR CORD	15H9	15H9	5-6	24	7/16"	CHAIN																			15H9	15H9	5-6	24	1/2"	CHAIN	
DOOR ARM RESTS	15H9	15H18	5-6	23	3/8"	LOCK	15H9	15H18	5-6	23	1/8"	LOCK	15H9	15H18	5-6	22	5/16"	LOCK													
SEWING OF PLASTIC	15H9	15H18 15H9	5-6	24	7/16"	LOCK CHAIN																			15H9	15H18 15H9	4-5	24	9/16"	LOCK CHAIN	
LUGGAGE COMPARTMENT	15H3	15H3	5-6	24	3/8"	LOCK	15H3	15H3	5-6	24	3/16"	LOCK							15H3	15H3	5-6	24		LOCK							
CARPETS FOR CUSHIONS	15H13	15H9	5-6	24	7/16"	CHAIN													15H22	15H24	7-8	24	5/16"	CHAIN							
BURTEX FOR CUSHIONS	15H13	15H9	5-6	24	7/16"	CHAIN													15H9	15H18	5-6	24		LOCK							
CARPETS FLOOR COVERING	15H24	15H24	5-6	24	3/8"	LOCK																									
CARPET OVER-CASTING	15H24	15H24	5-6	23	3/8"	CHAIN													15H22	15H24	7-8	24	5/16"	CHAIN							
CARPET HEELPAD	15H13	15H18	5-6	24		LOCK																									
CONVERTIBLE TOPS - REINF. ZIPPER AND BACKLITE	15H20	15H21	5-6	23		LOCK													15H20	15H21	5-6	23		LOCK							
CONVERTIBLE TOP DECK, CENTER TO QUARTER	15H20	15H20	5-6	23	5/8"	CHAIN																									
CONVERTIBLE FOLDING COMPARTMENT	15H9	15H18	5-6	23	3/8"	LOCK	15H9	15H18	5-6	23	1/8"	LOCK													15H9	15H18	5-6	24	1/2"	LOCK	
CONVERTIBLE DUST BOOT	15H9	15H18	5-6	23	3/8"	LOCK	15H9	15H18	5-6	23	1/8"	LOCK							15H9	15H18	5-6	23		LOCK							
OSNABURG FACINGS (SIMILAR APPLICATION)	15H9	15H9	5-6	24	7/16"	CHAIN																			15H9	15H18 15H9	5-6	24	1/2"	LOCK CHAIN	
FLAT NYLAR WELT	15H8	15H18	5-6	23	7/16"	LOCK																									
PAD CASE ASSEMBLY																									15H20	15H20	5-6	24	5/8"	CHAIN	
FALES TACKING AND TRIM	15H9	15H18	4-5	24	1/4"	LOCK																									
BLIND STITCH-TIE DOWN LISTING	15H9		6-7	5/2	3/8"	CHAIN																									

THREAD USAGE STANDARD
 CHAIN STITCH PER 1" OF SEWING
 TOP THREAD 2" BOTTOM THREAD 3.5"
 LOCK STITCH PER 1" OF SEWING
 TOP THREAD 2" BOTTOM THREAD 1.5"
 CARPET SERGING PER 1" OF SEWING
 TOP THREAD 10" BOTTOM THREAD 7"

"M" NUMBER CODE SIZES

M-15H3 NO. 16-4 COTTON THREAD	M-15H20 NO. 138 DACRON THREAD
M-15H5 NO. 24 COTTON THREAD	M-15H21 NO. 138 DACRON BOBBIN
M-15H8 NO. 84 NYLON MULTI-FILAMENT	M-15H22 NO. 330 TEXTURED RAYON SERGING THREAD
M-15H9 NO. 63 NYLON MULTI-FILAMENT	M-15H24 NO. 42 NYLON MULTI-FILAMENT
M-15H13 NO. 99 NYLON TWISTED	M-15H31 NO. 99 TYPE 144 BOBBIN
M-15H18 NO. 63 NYLON BOBBIN	M-15H32 NO. 69 NYLON 2 POUND PACKAGE
M-15H19 NO. 130 NYLON TWISTED	

KEY

- GENUINE LEATHER AND PLAIN SEAMS
- 3/16" WHEN BONDED (USING M-15H5 THREAD)
- ◐ HEM SEW LINE 3/8" FROM EDGE
- DISTANCE BETWEEN EDGE OF BINDING ON BACKLITE AND ELASTIC TO SCOOP OF ZIPPER SHOULD BE .125 ± .00
- COMET ALL MODELS, CUSHIONS AND R.P.O. BACKS TAKE 1/2" JOIN SEAM WITH 5/16" DECK SEAM.
- ▣ ECOLONLINE SWING SEAT AND ALL FLAT NYLAR WELT SEWN AGAINST PLASTIC.
- ▤ 2 DOOR FRONT SEAT BACKS ONLY ON CANADIAN X; COMET Y; COMET AND FALCON.

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING
INSTALLATION - TRIM AND SEALING
MANUALS

INSTALLATION AND KIT DRAWINGS

MODELS C2SB-63-76

THE FOLLOWING IS A LIST OF 1962 THUNDERBIRD PRODUCT LINE ENGINEERING INSTALLATION AND KIT DRAWINGS WHICH ARE PRESENTED IN BLUE PRINT FORM. THESE DRAWINGS MAY BE OBTAINED UPON REQUEST FROM APPROPRIATE BLUE PRINT DISTRIBUTION FACILITIES.

FRONT END ASSEMBLY

SK-10753-C2SB-63A

SKETCH - BODY FRONT END

C2SB-63-76

HOOD

C1SB-16700-1-B
C2SB-16610-A
C1SB-16916-E

INSTALLATION - LOCK ASSEMBLY HOOD
HOOD ASSEMBLY
CABLE ASSEMBLY - HOOD CATCH CONTROL
(SHOWN ON BAC-16916-B)

C2SB-63-76
C2SB-63-76
C2SB-63-76

WINDSHIELD WIPERS AND WASHERS

SK-C1SB-17500-B
SK-C1SB-17A603-A
C1SB-17A603-E

INSTALLATION - WIPER ASSEMBLY - WINDSHIELD
INSTALLATION - KIT-WASHER - WINDSHIELD
KIT - WASHER WINDSHIELD

C2SB-63-76
C2SB-63-76
C2SB-63-76

FOLDING TOP

C1SB-7653000-EP
SK-10752-C1SB-76A

TOP ASSEMBLY - FOLDING (LESS TRIM)
INSTALLATION AND ADJUSTMENT - FOLDING TOP AND
LUGGAGE COMPARTMENT DOOR LIFT MECHANISM

C2SB-76
C2SB-76

SAFETY BELTS

SK-C2SB-6361200-A
C1AB-6261200-AM
C2AB-6261200-AN

INSTALLATION - SEAT BELTS
KIT - BELT AND BUCKLE ASSEMBLY - FRONT SEAT
KIT - BELT AND BUCKLE ASSEMBLY - FRONT SEAT

C2SB-63-76
C2SB-63-76
C2SB-63-76

QUARTER TRIM PANELS

C1SB-6331012-3-DW
C1SB-7631012-3-DW

PANEL ASSEMBLY - QUARTER TRIM
PANEL ASSEMBLY - QUARTER TRIM

C2SB-63
C2SB-76

ARM RESTS

C1SB-6331600-1-BW
C1SB-6324140-1-BW

ARM REST ASSEMBLY - QUARTER TRIMMED
ARM REST ASSEMBLY - DOOR TRIMMED

C2SB-63-76
C2SB-63-76

REAR VIEW MIRRORS

SK-C1SB-17696-B
C1SB-17696-B

INSTALLATION - KIT REAR VIEW OUTSIDE MIRROR
KIT - REAR VIEW OUTSIDE MIRROR

C2SB-63-76
C2SB-63-76

QUARTER WHEEL OPENING COVER

C1SB-6327964-A
SK-C1SB-6327964-A
C2SB-6327846-7A

KIT - COVER - QUARTER WHEEL OPENING
INSTALLATION - COVER - QUARTER WHEEL OPENING
PANEL - QUARTER LOWER

C2SB-63-76
C2SB-63-76
C2SB-63-76

FUEL TANK VENT TUBE

SK-C1SS-9000-A

INSTALLATION - FUEL SYSTEM

C2SB-63-76

EXTERIOR PAINT LINES

SK-10669-C1SB-63A

SKETCH COLOR SEPARATION LINE

C2SB-63

BODY IN WHITE ASSEMBLY

C2SB-6300001-A
C2SB-7600001-A

BODY ASSEMBLY - LESS PAINT AND TRIM
BODY ASSEMBLY - LESS PAINT AND TRIM

C2SB-63
C2SB-76

TORQUE CHARTS

CH-395-C1SB-A
SHEETS 1 THRU 5

CHART - TORQUE REQUIREMENTS
(BODY APPLICATIONS)

C2SB-63-76

ILLUSTRATION SECTION

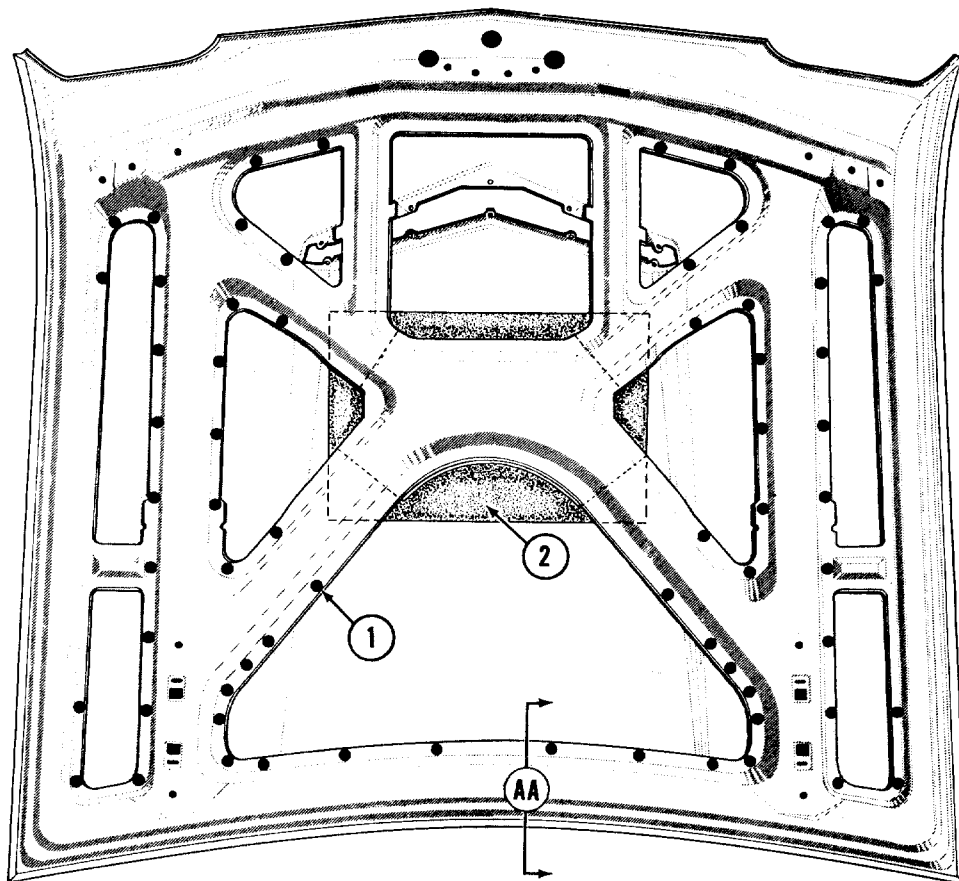
MODEL IDENTIFICATION AND
SPECIFICATIONS SECTION

THUNDERBIRD PAGE 2-4000

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



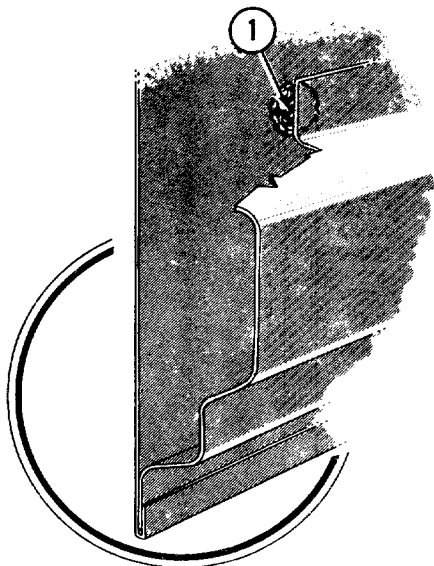
ADHESIVE APPLICATION TO
HOOD INNER AND OUTER PANELS

MODELS C2SB-63-76

- ① APPLY A DAUB OF (M-2058) ADHESIVE - 66 PLACES TO INSIDE SURFACE OF HOOD OUTER PANEL BEFORE WELDING HOOD INNER PANEL AND REINFORCEMENT INTO POSITION. APPLY ADHESIVE AT LOCATIONS INDICATED BY BLACK DOTTED PATTERN, TYPICAL OF SECTIONAL VIEW "AA".

NOTE: SUFFICIENT ADHESIVE MUST BE APPLIED TO INSURE ADEQUATE CONTACT WITH BOTH METAL SURFACES.

- ② (C2SB-16779-A) DEADENER - HOOD PANEL SOUND. SECURE IN POSITION SHOWN (M-2G40) OR (M-5319-C) ADHESIVE.



SECTIONAL VIEW "AA"



ILLUSTRATION SECTION

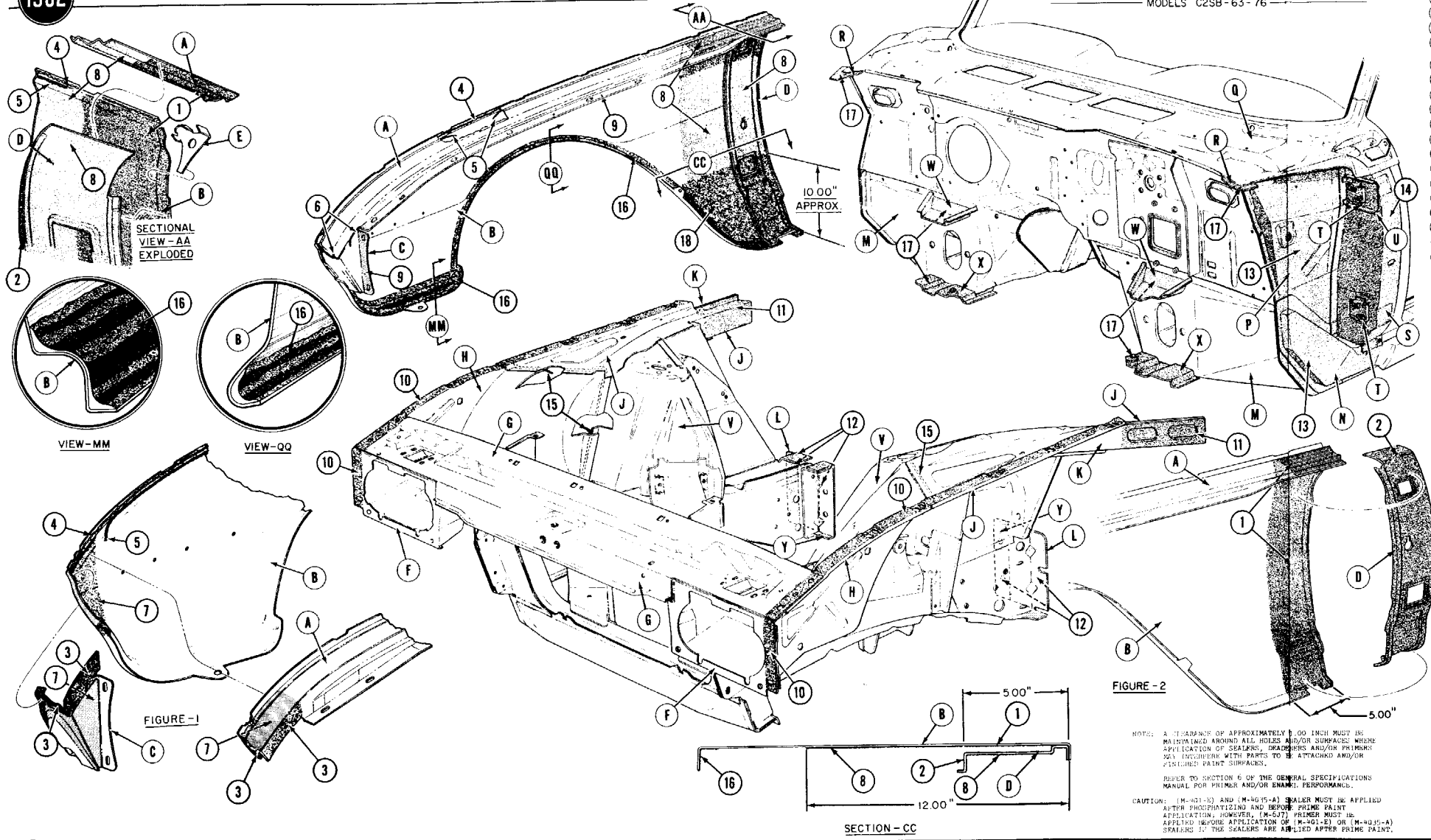
DATE 8-31-61 SUPERSEDES 3-15-61.
EFFECTIVE WITH CSN1-127050 - ITEM 2, (C2SB-16779-A) DEADENER WAS (C1SB-16779-A).
REVISED DRAWING.

FRONT END SECTION

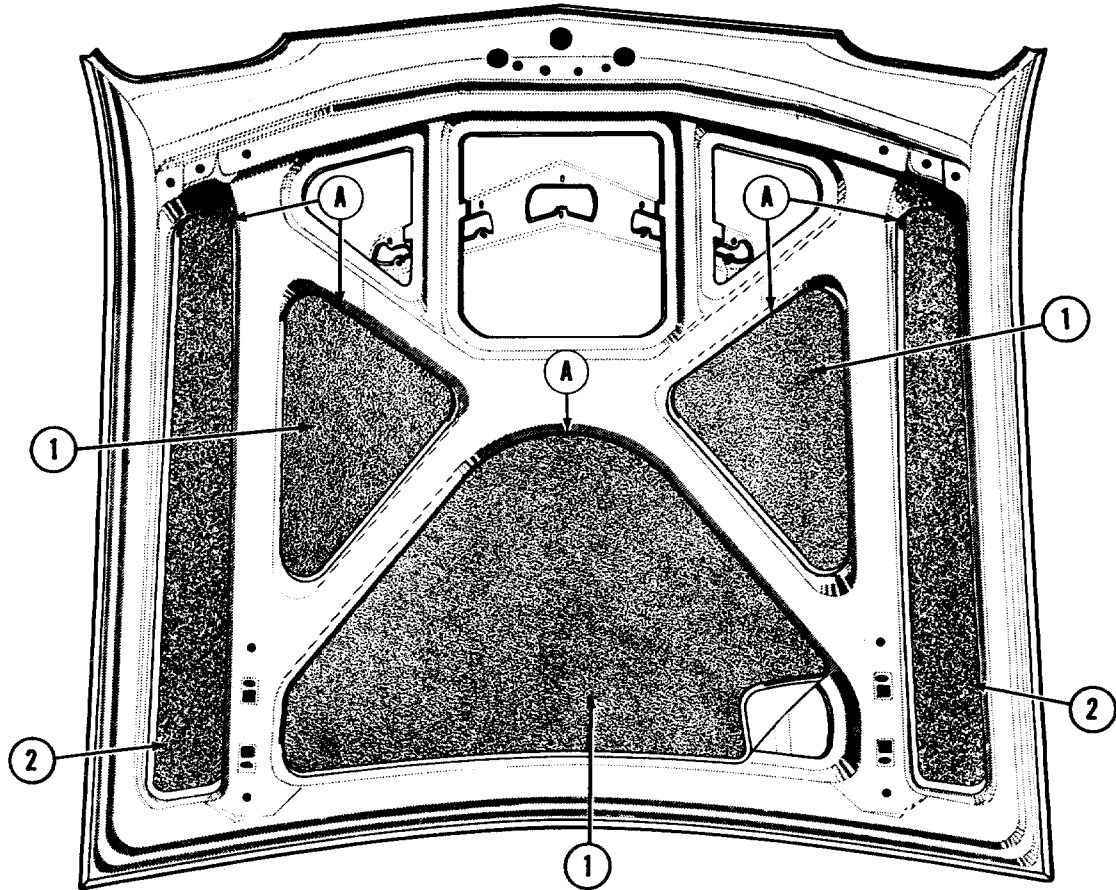
THUNDERBIRD PAGE 2-4100

1962

SEALER AND PRIMER APPLICATION TO BODY AND FRONT END ASSEMBLY
MODELS C2S8-63-76



- | | |
|----|--|
| A | (M-401-2) SEALER - FRONT FENDER - UPPER. |
| B | (M-401-4) SEALER - FRONT FENDER - LOWER. |
| C | (M-401-9) SEALER - FRONT FENDER - FRONT. |
| D | (M-401-10) SEALER - FRONT FENDER - REAR. |
| E | (M-401-11) SEALER - FRONT FENDER - REAR. |
| F | (M-401-12) SEALER - FRONT FENDER - REAR. |
| G | (M-401-13) SEALER - FRONT FENDER - REAR. |
| H | (M-401-14) SEALER - FRONT FENDER - REAR. |
| I | (M-401-15) SEALER - FRONT FENDER - REAR. |
| J | (M-401-16) SEALER - FRONT FENDER - REAR. |
| K | (M-401-17) SEALER - FRONT FENDER - REAR. |
| L | (M-401-18) SEALER - FRONT FENDER - REAR. |
| M | (M-401-19) SEALER - FRONT FENDER - REAR. |
| N | (M-401-20) SEALER - FRONT FENDER - REAR. |
| O | (M-401-21) SEALER - FRONT FENDER - REAR. |
| P | (M-401-22) SEALER - FRONT FENDER - REAR. |
| Q | (M-401-23) SEALER - FRONT FENDER - REAR. |
| R | (M-401-24) SEALER - FRONT FENDER - REAR. |
| S | (M-401-25) SEALER - FRONT FENDER - REAR. |
| T | (M-401-26) SEALER - FRONT FENDER - REAR. |
| U | (M-401-27) SEALER - FRONT FENDER - REAR. |
| V | (M-401-28) SEALER - FRONT FENDER - REAR. |
| W | (M-401-29) SEALER - FRONT FENDER - REAR. |
| X | (M-401-30) SEALER - FRONT FENDER - REAR. |
| Y | (M-401-31) SEALER - FRONT FENDER - REAR. |
| Z | (M-401-32) SEALER - FRONT FENDER - REAR. |
| 1 | APPLY (M-6337-B) WELD PRIMER TO ENTIRE REINFORCEMENT AREA OF ITEMS "A" AND "B" TO DIMENSION SHOWN BEFORE WELDING ITEM "D" INTO POSITION. SEE VIEW "AA", SECTION "CC" AND FIGURE 2. |
| 2 | APPLY (M-6337-B) WELD PRIMER TO OUTSIDE SURFACE OF ITEM "D" BEFORE WELDING INTO POSITION. SEE VIEW "AA", SECTION "CC" AND FIGURE 2. |
| 3 | APPLY (M-6337-B) WELD PRIMER BETWEEN JOINT OF ITEMS "A", "B" AND "C". APPLY WELD PRIMER TO BOTH JOINING SURFACES AS SHOWN. |
| 4 | APPLY (M-6337-B) WELD PRIMER OR (M-4076-A) WELD SEALER ALONG THE ENTIRE LENGTH OF JOINT BETWEEN ITEMS "A" AND "B". SEE SECTIONAL VIEW "AA" AND FIGURE 1. |
| 5 | APPLY (M-4040-A) OR (M-5335-B) SEALER ALONG JOINT OF ITEMS "A" AND "B", AFTER WELDING, SEE FIGURE 1. |
| 6 | APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A", "B" AND "C" AS SHOWN. |
| 7 | APPLY (M-6337-B) WELD PRIMER OR (M-6349) PRIMER, ACCORDING TO C-800 SPECIFICATION, TO INSIDE SURFACE OF ITEMS "A", "B" AND "C". SEE FIGURE 1. |
| 8 | APPLY (M-6337-B) OR (M-6123) PRIMER TO INSIDE SURFACES OF ITEMS "A", "B" AND "C" TO DIMENSION SHOWN IN SECTION "CC". |
| 9 | APPLY (M-6337-B) OR (M-6123) PRIMER TO BOTTOM SURFACE OF PLANGE, ITEM "C" AND REAR SURFACE OF PLANGE, ITEM "C" AS SHOWN. |
| 10 | APPLY (M-6337-B) OR (M-6123) PRIMER TO FRONT SURFACE OF ITEM "F" AND TOP SURFACE OF PLANGE, ITEMS "G", "H" AND "I". |
| 11 | APPLY (M-6337-B) PRIMER TO REAR SURFACES OF ITEMS "J" AND "K" AS SHOWN. |
| 12 | APPLY (M-6337-B) PRIMER TO REAR SURFACES OF ITEMS "L" AND "M" AS SHOWN. |
| 13 | APPLY (M-6337-B) OR (M-6123) PRIMER TO OUTSIDE SURFACES OF ITEMS "N", "O" AND "P" AS SHOWN. |
| 14 | APPLY (M-6337-B) OR (M-6123) PRIMER TO OUTSIDE SURFACES OF ITEMS "Q", "R" AND "S" AS SHOWN. |
| 15 | APPLY (M-4040-A) SEALER TO THE UNDERSIDE OF JOINT OF ITEMS "H", "I" AND "J" AS SHOWN. |
| 16 | APPLY (M-4040-A) SEALER ALONG FLANGE OF BODY FRONT FENDER LOWER, ITEM "H", SEE VIEWS "MM" AND "QQ". |
| 17 | APPLY (M-6337-B) WELD PRIMER TO BOTTOM SURFACES OF ITEMS "R", "W" AND TO TOP SURFACE OF ITEM "X" AS SHOWN. |
| 18 | APPLY (M-6337-B) WELD PRIMER OR (M-6123) TO INSIDE SURFACE OF ITEM "W" TO DIMENSION SHOWN. |
- NOTE: A STRIP OF APPROXIMATELY 1.00 INCH MUST BE MAINTAINED AROUND ALL HOLES AND/OR SURFACES WHERE APPLICATION OF SEALERS, DRAUGHTERS AND/OR PRIMERS IS TO OCCUR. INSURE WITH PARTS TO BE ATTACHED AND/OR FINISHED PRIME SURFACES.
- REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.
- CAUTION: (M-401-E) AND (M-4015-A) SEALER MUST BE APPLIED AFTER PHOSPHATIZING AND BEFORE PRIME PAINT APPLICATION. HOWEVER, (M-6337) PRIMER MUST BE APPLIED BEFORE APPLICATION OF (M-401-E) OR (M-4015-A) SEALERS IF THE SEALERS ARE APPLIED AFTER PRIME PAINT.
- NOTE: AFTER (M-4040-A) SEALER IS APPLIED, IT MUST BE FINISHED WELL INTO JOINTS TO INSURE PROPER SEAL.
- IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-E) OR (M-4015-A) SEALER WOULD NOT ADEQUATELY SEAL THE JOINT, (M-4015-A) SEALER MAY BE USED AS AN ALTERNATE.
- (M-4015-A) SEALER MUST BE WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.
- (M-401-E) SEALER MUST BE BRUSHED OR WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.



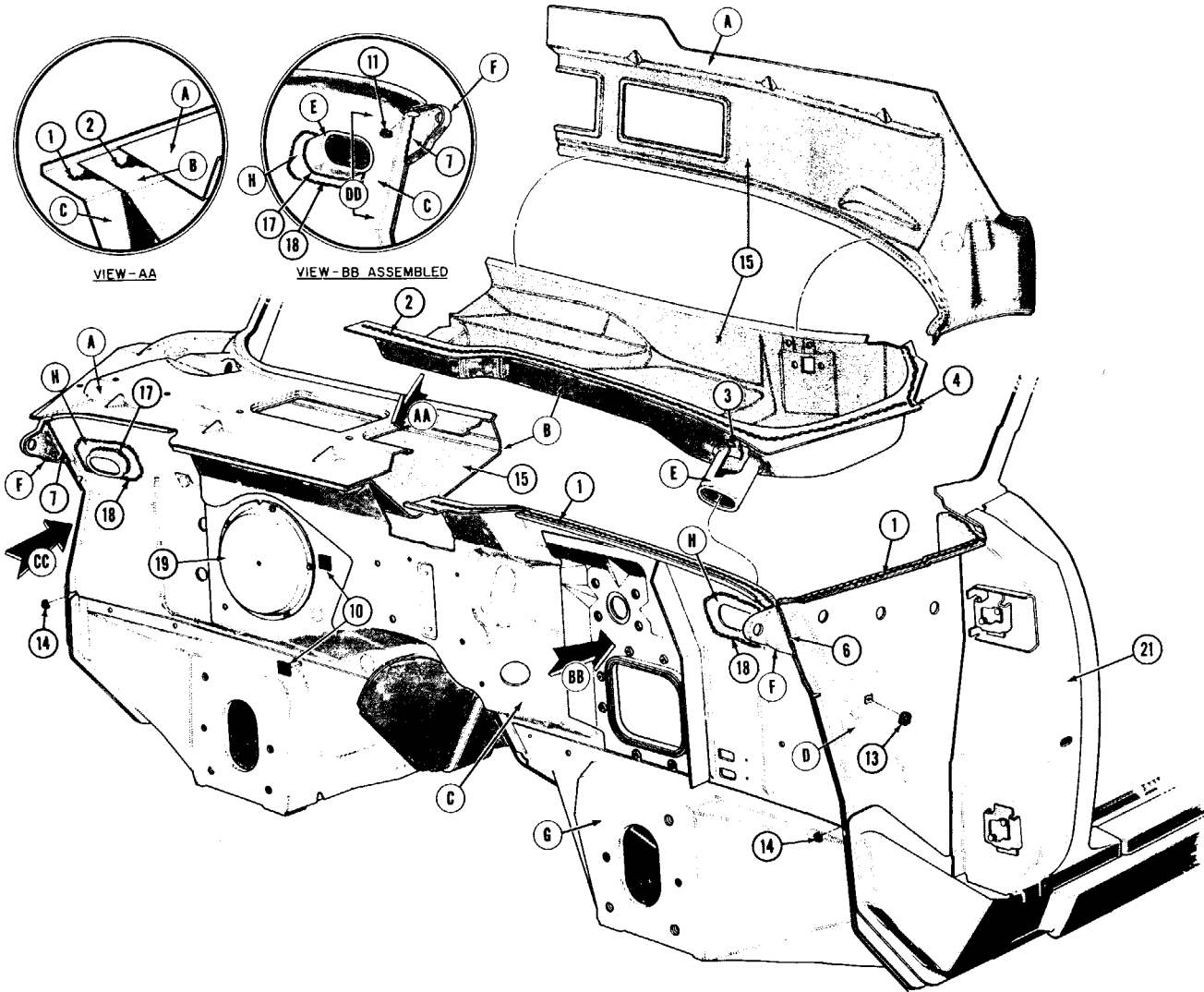
INSTALLATION - HOOD SOUND ABSORBERS

MODELS C2SB-63 - 76

- 1 (C2SB-16738) ABSORBER - HOOD SOUND.
2 (C2SB-16842) ABSORBER - HOOD SIDE SOUND.

NOTE: SEPARATE HOOD ABSORBERS, ITEMS 1 AND 2 ALONG SLIT LINES PROVIDED IN ABSORBERS. SPRAY AN EVEN COAT OF (M-2043) OR (M-2056) ADHESIVE OVER THE ENTIRE SURFACE OF THE NON-SKIN SIDE OF EACH ABSORBER AND ALONG LEADING EDGES, AS INDICATED BY HEAVY LINES. ITEMS "A" WHILE ADHESIVE IS STILL TACKY APPLY ABSORBERS INTO POSITION ON INSIDE SURFACE OF HOOD OUTER PANEL. ABSORBERS MUST BE ROLLED INTO PLACE WITH A PAINT TYPE ROLLER TO INSURE PROPER ADHESION.

APPLY ADHESIVE AT THE RATE OF APPROXIMATELY 0.5 OUNCE PER SQUARE FOOT OF AREA.



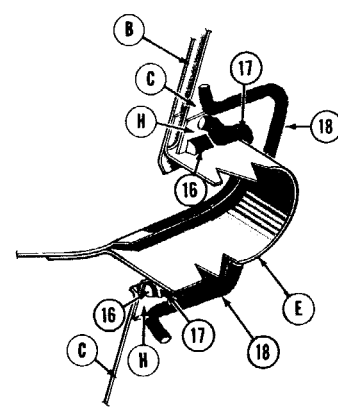
- A (02015) PANEL - COWL TOP.
- B (02033) PANEL - COWL TOP INNER.
- C (01055) PANEL - DASH.
- D (02044-1) PANEL - COWL SIDE.
- E (02020) COLLAR - COWL TOP INNER PANEL DRAIN.
- F (02044-5) REINFORCEMENT - COWL SIDE PANEL.
- G (01604-5) REINFORCEMENT - DASH PANEL LOWER.
- H (02044-4) PLATE - COWL TOP INNER PANEL.

SEE INSTALLATION MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4230 FOR INSTALLATION OF DASH PANEL HEATER OPENING COVER, CHROME TRIM AND PLUG BUTTONS.

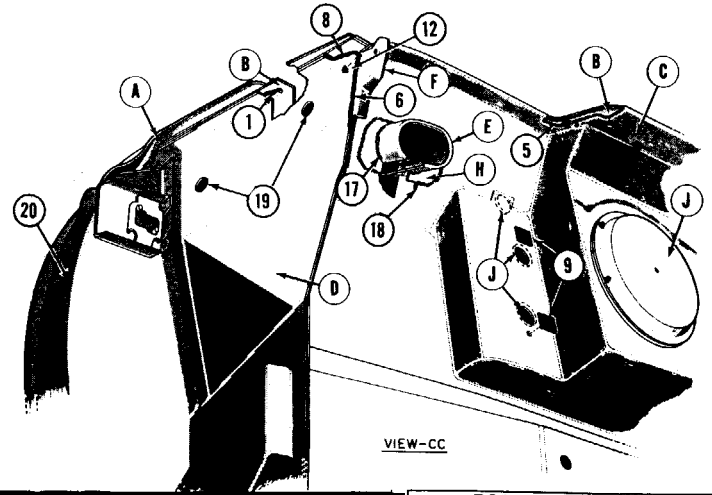
- 1 APPLY (M-4060) WELD SEALER THE ENTIRE LENGTH OF JOINT BETWEEN ITEMS "B", "C" AND "D" BEFORE WELDING AS SHOWN IN VIEW "AA".
- 2 APPLY (M-4070-A) OR (M-4060) WELD SEALER THE ENTIRE LENGTH OF JOINT BETWEEN ITEMS "A" AND "B" BEFORE WELDING AS SHOWN IN VIEW "AA".
- 3 APPLY (M-4060) WELD SEALER THE ENTIRE LENGTH OF JOINT BETWEEN ITEMS "B" AND "E" AS SHOWN.
- 4 APPLY (M-4060) WELD SEALER BETWEEN THE JOINT OF ITEMS "A" AND "B" AS SHOWN.
- 5 APPLY (M-4060-A) SEALER ALONG JOINT OF ITEMS "B" AND "C" AS SHOWN IN VIEW "CC".
- 6 APPLY (M-5397-A) OR (M-4060-A) SEALER ALONG JOINTS OF ITEMS "D" AND "E" AS SHOWN IN VIEW "CC".
- 7 APPLY (M-4060-A) OR (M-5397-A) SEALER ALONG JOINT OF ITEMS "C" AND "F" AS SHOWN IN VIEW "BB".
- 8 APPLY (M-5397-A) OR (M-4060-A) SEALER ALONG JOINT OF ITEMS "B" AND "G" AS SHOWN IN VIEW "CC".
- 9 APPLY (M-3010-A) TAPE 1 X 1 INCHES OR (M-5397-B) SEALER TO EXISTING HOLES WHEN HEATER OR AIR CONDITIONING IS NOT INSTALLED. SEE VIEW "CC".
- 10 APPLY (M-3010-A) TAPE 1 X 1 INCHES OR (M-5397-B) SEALER TO EXISTING HOLES EXCEPT WHEN HEATER IS INSTALLED.

- 11 APPLY A GRAIN OF (M-5397-B) OR (M-4060-A) SEALER TO EXISTING OPENING AS SHOWN IN VIEW "DD".
 - 12 APPLY A GRAIN OF (M-5397-B) OR (M-4060-A) SEALER TO EXISTING OPENING AS SHOWN IN VIEW "CC".
 - 13 APPLY A GRAIN OF (M-4060) OR (M-5397-B) SEALER TO NUT, LEFT HAND SIDE OF BODY ONLY, AS SHOWN.
 - 14 APPLY A GRAIN OF (M-5397-A) OR (M-4060-A) SEALER TO EXISTING OPENING AS SHOWN.
 - 15 APPLY (M-6337-B) WELD PRIMER OR (M-6349) OR (M-6133) PRIMER TO THE INNER SURFACES OF ITEMS "A" AND "B" AS SHOWN.
 - 16 (M-4060-B) SEALER, APPLIED ALONG INNER JOINT OF PLATE AND ITEM "F", SEE SECTIONAL VIEW "DD".
 - 17 (M-4060-A) OR (M-5083) SEALER, APPLIED ALONG INNER JOINT OF PLATE, ITEM "H" AND ITEM "I" OVER SEALER, ITEM 16. SEE VIEWS "BB", "CC" AND SECTIONAL VIEW "DD".
 - 18 (M-4060-A) OR (M-2043) SEALER, APPLIED ALONG OUTER JOINT OF PLATE, ITEM "H" AND ITEM "C" AS SHOWN IN VIEWS "BB" AND "CC".
- NOTE: USING EACH PLATE AS A TEMPLATE, PROVIDE TWO (133-137) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEMS "H".
- 19 SEE (CK-C32B-1073-03A) FOR APPLICATION OF SEALER.
 - 20 SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 3-4202, FOR SEALER APPLICATION TO FRONT BODY FILLER.

NOTE: SEALER REQUIREMENTS ARE FOR EACH SIDE OF BODY EXCEPT AS NOTED.
IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4060-A) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-5397-B) SEALER MAY BE USED AS AN ALTERNATE.



SECTIONAL VIEW-DD



VIEW-CC

SEALER APPLICATION TO FRONT BODY PILLAR

MODELS C2SB-63-76

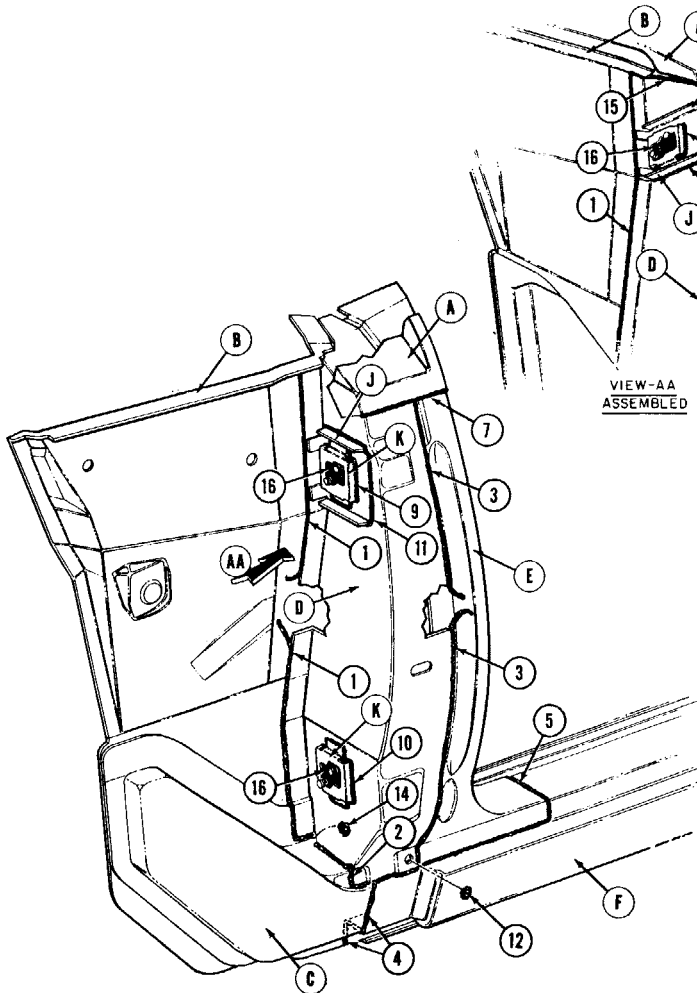


FIGURE-1

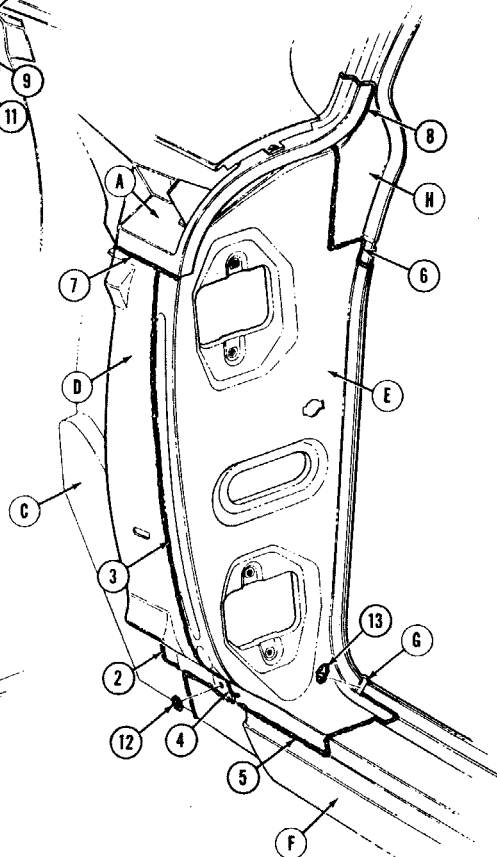


FIGURE-2

- A (02015) PANEL - COWL TOP.
- B (02044-5) PANEL - COWL SIDE.
- C (10492-3) EXTENSION - FLOOR SIDE OUTER MEMBER.
- D (02660-1) PILLAR - FRONT BODY LOWER FRONT.
- E (02650-1) PILLAR - FRONT BODY LOWER REAR.
- F (10120-1) MEMBER - FLOOR SIDE OUTER.
- G (10116-7) MEMBER - FLOOR SIDE INNER.
- H (02516-7) PILLAR - FRONT BODY UPPER OUTER.
- I (02570) PLATE - FRONT BODY PILLAR UPPER HINGE REINFORCEMENT.
- J (02640) RETAINER - FRONT BODY PILLAR HINGE ANCHOR PLATE.
- 1 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "B" AND "D", SEE FIGURE 1 AND VIEW "AA".
- 2 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "D" AND "E", SEE FIGURE 1.
- 3 APPLY (M-4045) SEALER ALONG JOINTS OF ITEMS "D" AND "E", SEE FIGURES 1 AND 2.
- 4 APPLY (M-4045) SEALER ALONG JOINTS OF ITEMS "C", "D" AND "F", SEE FIGURES 1 AND 2.
- 5 APPLY (M-401-E) OR (M-4045) SEALER ALONG JOINT OF ITEMS "E" AND "F", SEE FIGURES 1 AND 2.
- 6 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "E" AND "H", SEE FIGURE 2.
- 7 APPLY (M-4045) SEALER ALONG JOINTS OF ITEMS "A", "D" AND "E", SEE FIGURES 1 AND 2.
- 8 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A" AND "H", SEE FIGURE 2.
- 9 APPLY (M-4040-A) OR (M-2043) SEALER ALONG JOINT OF ITEMS "J" AND "K", SEE FIGURE 1 AND VIEW "AA".
- 10 APPLY (M-4040-A) OR (M-2043) SEALER ALONG JOINT OF ITEMS "D" AND "K", SEE FIGURE 1.
- 11 APPLY (M-4040) OR (M-2043) SEALER ALONG JOINT OF ITEMS "D" AND "J", SEE FIGURE 1 AND VIEW "AA".
- 12 APPLY A DAUB OF (M-4035-A) OR (M-5397-B) SEALER TO EXISTING HOLE, SEE FIGURES 1 AND 2.
- 13 APPLY A DAUB OF (M-4040-A) OR (M-5397-B) SEALER TO EXISTING OPENING, SEE FIGURE 1.
- 14 APPLY (M-4040-A) OR (M-5397-B) SEALER ALONG EXISTING OPENING BETWEEN ITEMS "A" AND "D", SEE VIEW "AA".
- 15 APPLY (M-4040-A) OR (M-2043) SEALER IN OPENINGS AROUND BOLTS OF ITEMS "K", TWO PLACES EACH SIDE OF BODY. SEE FIGURE 1 AND VIEW "AA".
- 16

NOTE: AFTER (M-4040-A) SEALER IS APPLIED, IT MUST BE BRUSHED WEL INTO JOINTS TO INSURE PROPER SEAL.

IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4035-A) SEALER MAY BE USED AS AN ALTERNATE.

IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4040-A) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-5397-B) SEALER MAY BE USED AS AN ALTERNATE.

(M-4035-A) SEALER MUST BE WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.

(M-401-E) SEALER MUST BE BRUSHED OR WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.

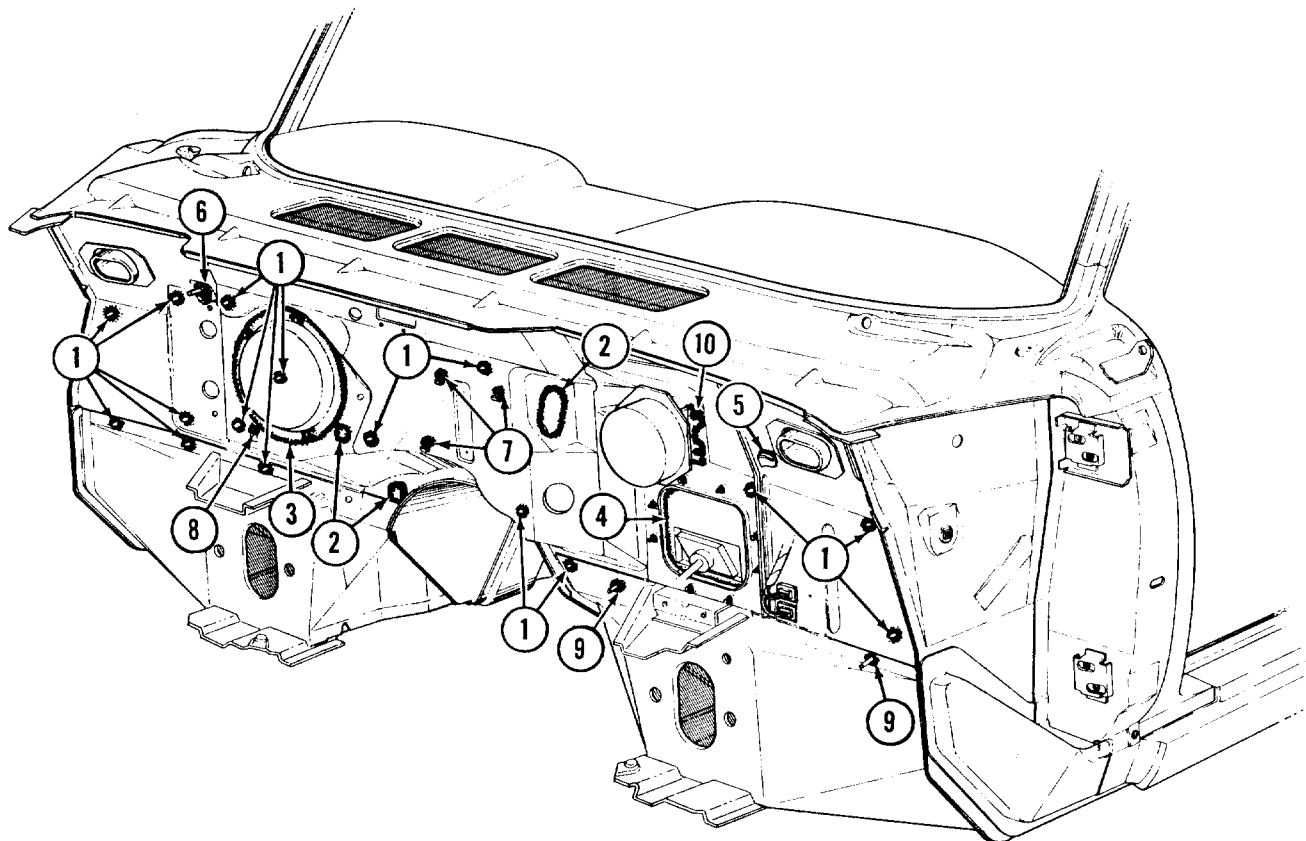
JOINTS ON ALL WEATHERSTRIP SEALING SURFACES MUST BE SMOOTH AND FLUSH WITHIN .04 INCHES.

CAUTION: (M-401-E) AND (M-4035-A) SEALER MUST BE APPLIED AFTER PHOSPHATIZING AND BEFORE PRIME PAINT APPLICATION; HOWEVER, (M-637) PRIMER MUST BE APPLIED BEFORE APPLICATION OF (M-401-E) OR (M-4035-A) SEALERS IF THE SEALERS ARE APPLIED AFTER PRIME PAINT.

1963

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



BODY FRONT SEALER AND ADHESIVE

MODELS C35B-63-76

- | | |
|--|---|
| <p>① SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF EACH DASH INSULATOR CLIP WHERE IT PROTRUDES THROUGH THE DASH PANEL AS SHOWN.</p> <p>② SPRAY (M-2643) ADHESIVE AROUND ENTIRE PERIMETER OF EACH KNOCKOUT AS SHOWN, WHEN AIR CONDITIONING IS NOT USED.</p> <p>③ SPRAY (M-2643) ADHESIVE AROUND ENTIRE PERIMETER OF DASH PANEL HEATER OPENING COVER AS SHOWN.</p> <p>④ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF STEERING COLUMN OPENING COVER AS SHOWN.</p> <p>⑤ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF ELECTRIC WIRING STRAP AS SHOWN.</p> <p>⑥ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF GROMMET FOR HEATER VACUUM HOSE AS SHOWN.</p> | <p>⑦ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF ELECTRIC WIRING CLIPS AS SHOWN.</p> <p>⑧ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF BRAKE LINE CLIP AS SHOWN.</p> <p>⑨ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF FUEL LINE RETAINER AS SHOWN.</p> <p>⑩ SPRAY (M-2643) ADHESIVE AROUND PERIMETER OF BRAKE BOOSTER LINKAGE ASSEMBLY BRACKET AS SHOWN.</p> |
|--|---|

NOTE: FOR CLARITY THE FRONT END ASSEMBLY IS NOT SHOWN.



ILLUSTRATION SECTION

BODY FRONT AND
WINDSHIELD SECTION

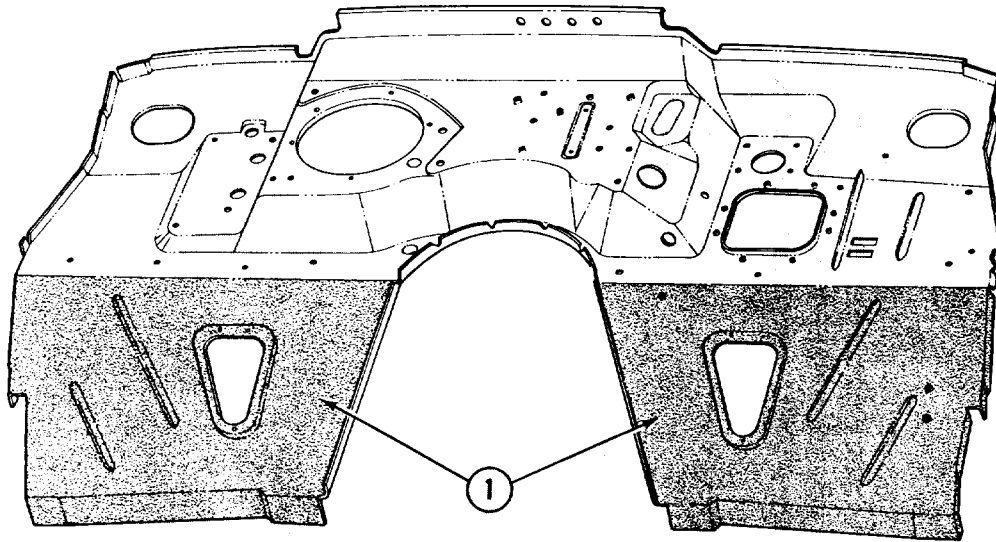
THUNDERBIRD PAGE 3-4201

51

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



DASH PANEL PRIMER

— MODELS C2SB-63-76 —

1 APPLY (M-6J37-B) WELD PRIMER TO UNDERSIDE OF DASH PANEL AS SHOWN.

NOTE: REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.



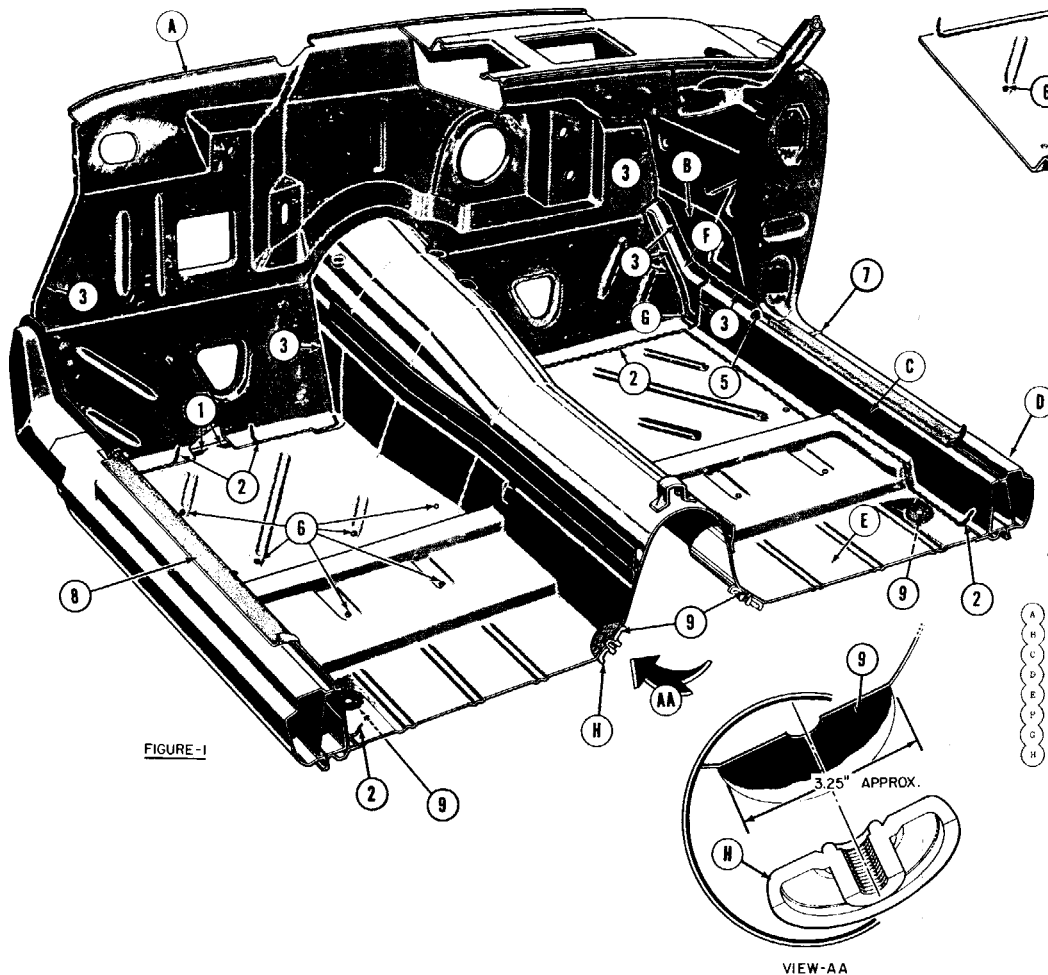


FIGURE-1

VIEW-AA

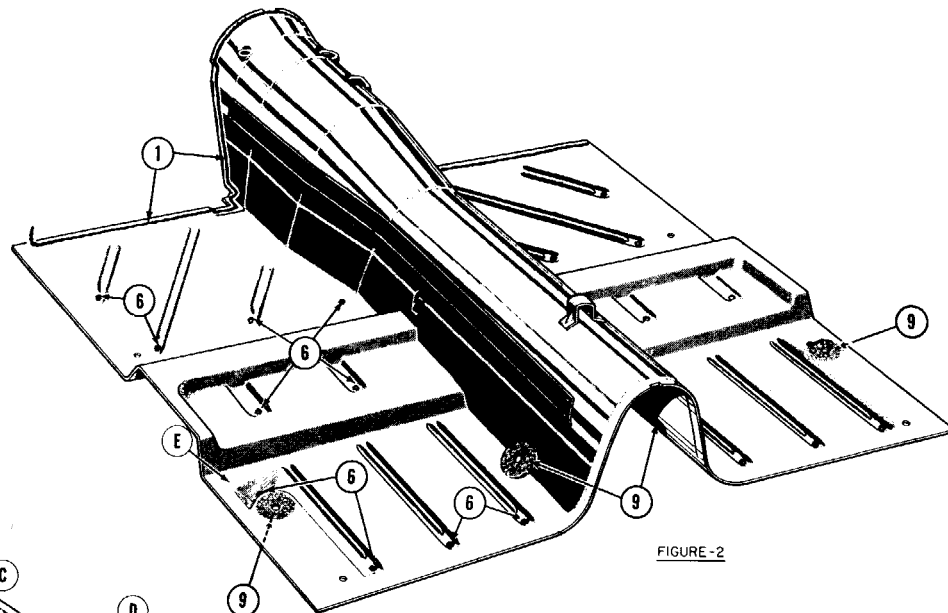


FIGURE-2

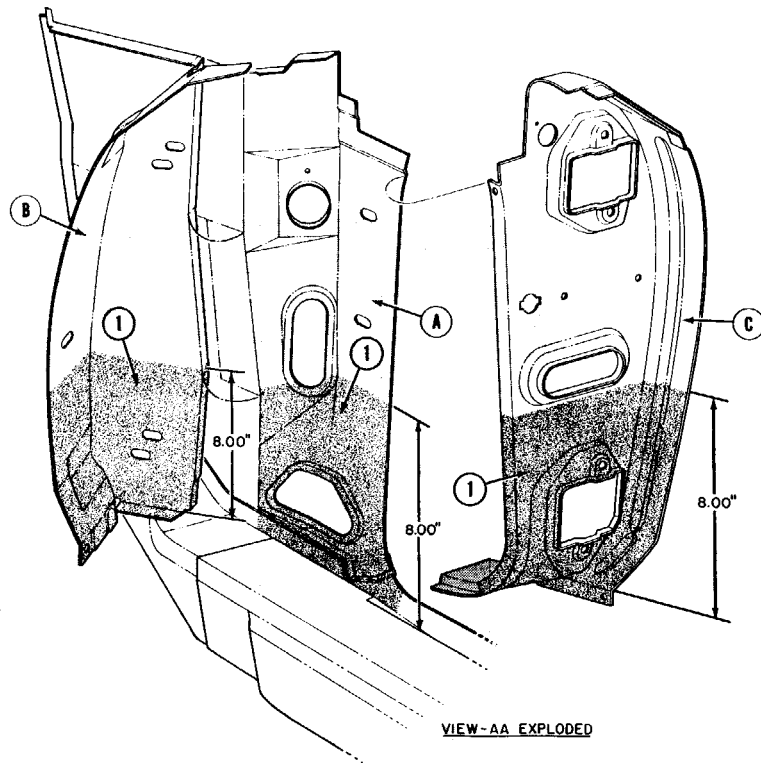
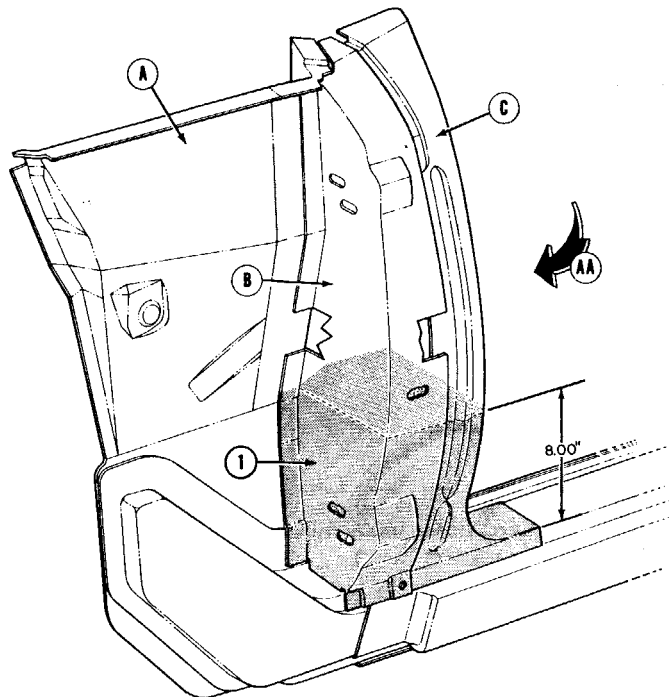
SEALER APPLICATION TO FRONT FLOOR-COWL SIDE AND DASH PANEL

MODELS C2SB-63-76

- | | | | |
|---|--|---|---|
| A | (01605) PANEL - DASH. | 5 | APPLY A DAUB OF (M-5397-B) SEALER. |
| H | (02044-5) PANEL - COWL SIDE. | 6 | APPLY A DAUB OF (M-4040-A) OR (M-5397-B) SEALER TO EXISTING DRAIN HOLES, 10 PLACES, EACH SIDE OF BODY. |
| C | (10116-7) MEMBER - FLOOR SIDE INNER. | 7 | SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4202 FOR APPLICATION OF SEALER. |
| D | (10120-1) MEMBER - FLOOR SIDE OUTER. | 8 | (M-5010-A) TAPE, 3 X 40 INCHES, ONE REQUIRED EACH SIDE OF BODY, APPLIED OVER FINCH WELD JOINT AND BRIDGED ACROSS HARVEST OF FLOOR SIDE OUTER MEMBER AS SHOWN. SEE BODY SIDE SECTION, PAGE 2-4406, FOR CONTINUATION OF TAPE. |
| E | (11140) PAN - FRONT FLOOR. | 9 | APPLY (M-5337-B) WELD PRIMER OR (M-6133) PRIMER TO UNDERSIDE FLOOR PAN, 4 PLACES, TO DIMENSION SHOWN, BEFORE WELDING REINFORCEMENT ASSEMBLIES, ITEM "H", INTO POSITION. SEE VIEW "AA". |
| P | (10066-7) EXTENSION - FLOOR SIDE INNER MEMBER FRONT. | | |
| C | (10508-9) BRACKET - FLOOR SIDE INNER MEMBER FRONT EXTENSION TO DASH. | | |
| H | REINFORCEMENT ASSEMBLY - FRONT SEAT BELT ANCHOR TO FLOOR PAN (REFERENCED). | | |
| | 1 | APPLY (M-4076-A) OR (M-5339-Y) WELD SEALER, SEE FIGURE 2. | |
| | 2 | APPLY (M-4022) OR (M-4040-A) SEALER, SEE BODY SIDE SECTION, PAGE 2-4406 FOR CONTINUATION OF SEALER APPLICATION. | |
| | 3 | APPLY (M-4040-A) SEALER. | |
| | 4 | ITEM REMOVED. | |

NOTE: REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.

IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4040-A) OR (M-4022) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-5397-B) SEALER MAY BE USED AS AN ALTERNATE.



COWL SIDE AND FRONT PILLAR PRIMER
MODELS C2SB-63-76

- A (02038-9) PANEL ASSEMBLY - COWL SIDE.
 B (02660-1) PILLAR - FRONT BODY LOWER - FRONT.
 C (02690-1) PILLAR - FRONT BODY LOWER - REAR.
 1 APPLY (M-637-B) WELD PRIMER TO INSIDE SURFACE OF FRONT BODY PILLAR, ITEMS "A", "B", AND "C" AS SHOWN IN VIEW "AA".

NOTE: DIMENSIONS SHOWN ARE TAKEN FROM TOP SURFACE OF FLOOR SIDE OUTER MEMBER.

REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.

SEE FRONT END SECTION, PAGE 2-4110 FOR FURTHER PRIMER APPLICATION TO ITEMS "A" AND "B".

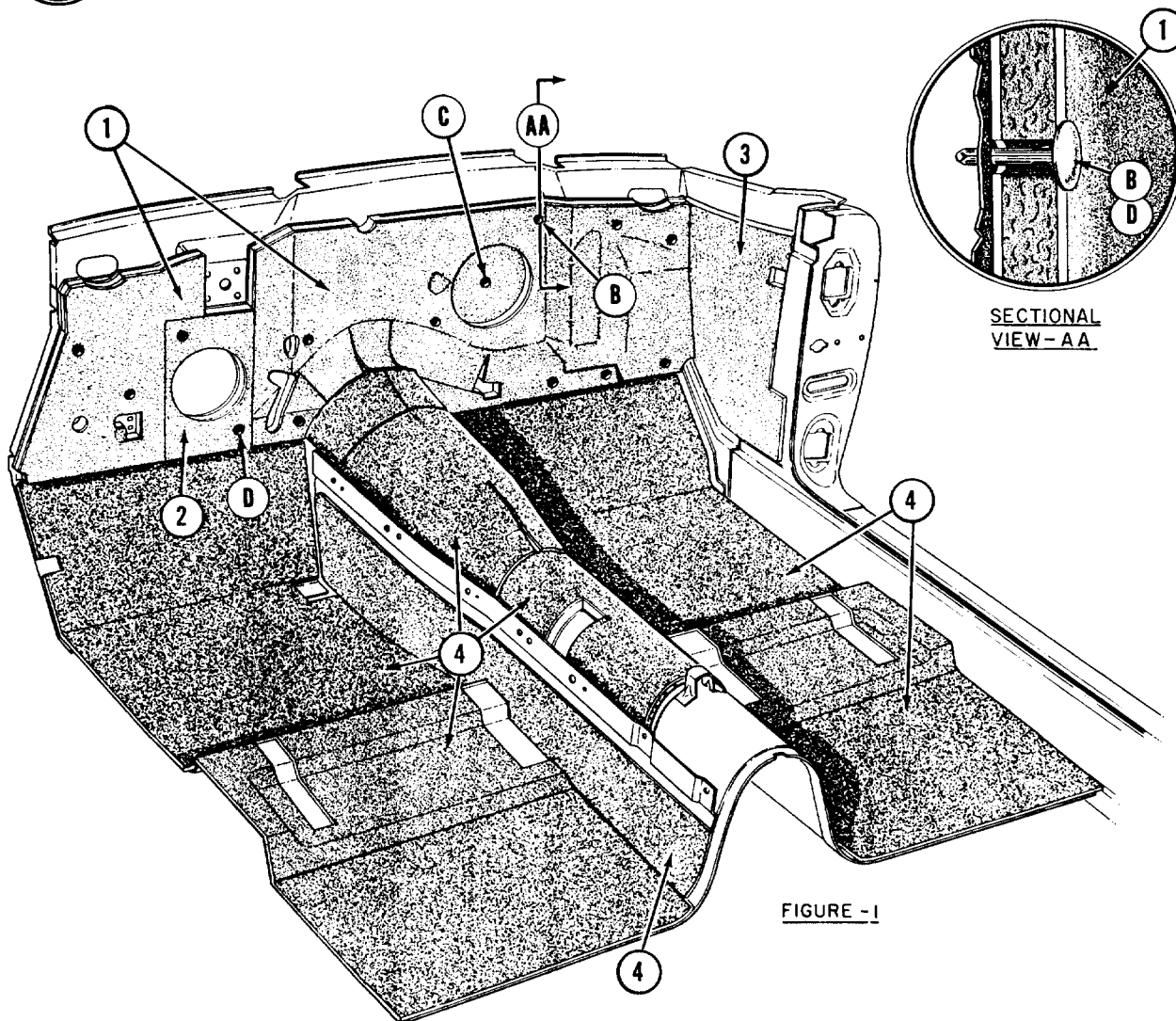
SECTIONAL
VIEW-AA

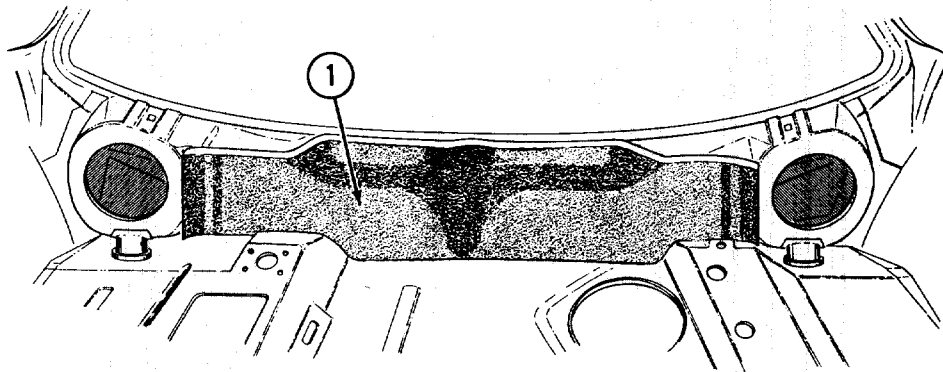
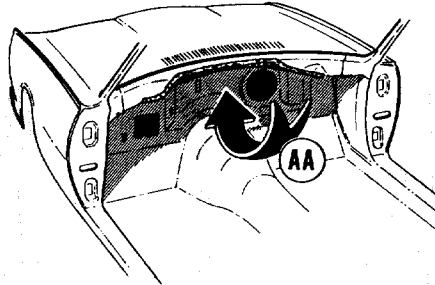
FIGURE -1

INSTALLATION-DASH INSULATOR AND COWL SIDE SOUND ABSORBER

MODELS C2SB-63-76

- ① (C2SB-6301670-1-D) REGULAR PRODUCTION OR (C2SB-6301670-E) R.P.O. R.H. ONLY, INSULATOR ASSEMBLY - DASH, SECURED WITH THE FOLLOWING ITEM, TYPICAL OF SECTIONAL VIEW "AA":
B - (357036-3100) CLIP - DASH LINER - 12 REQUIRED.
- NOTE: DELETE ONE DASH LINER CLIP AT CENTER OF KNOCKOUT, ITEM "C" WHEN R.P.O. AIR CONDITIONER IS INSTALLED.
- ② (C2SB-6301743B) INSULATOR ASSEMBLY - DASH PANEL STEERING COLUMN OPENING COVER, SECURED WITH THE FOLLOWING ITEM, TYPICAL OF SECTIONAL VIEW "AA".
D - (357036-3100) CLIP - DASH LINER - 2 REQUIRED.
- ③ (C2SB-6302997-3) ABSORBER - COWL SIDE PANEL - SOUND, SECURED IN POSITION SHOWN, WITH (M-2696) OR (M-2694-B) ADHESIVE.
- ④ SEE UNDERBODY SECTION, PAGE 2-4310 FOR INSTALLATION OF DEADENERS.





VIEW-AA

COWL TRIM SOUND ABSORBER

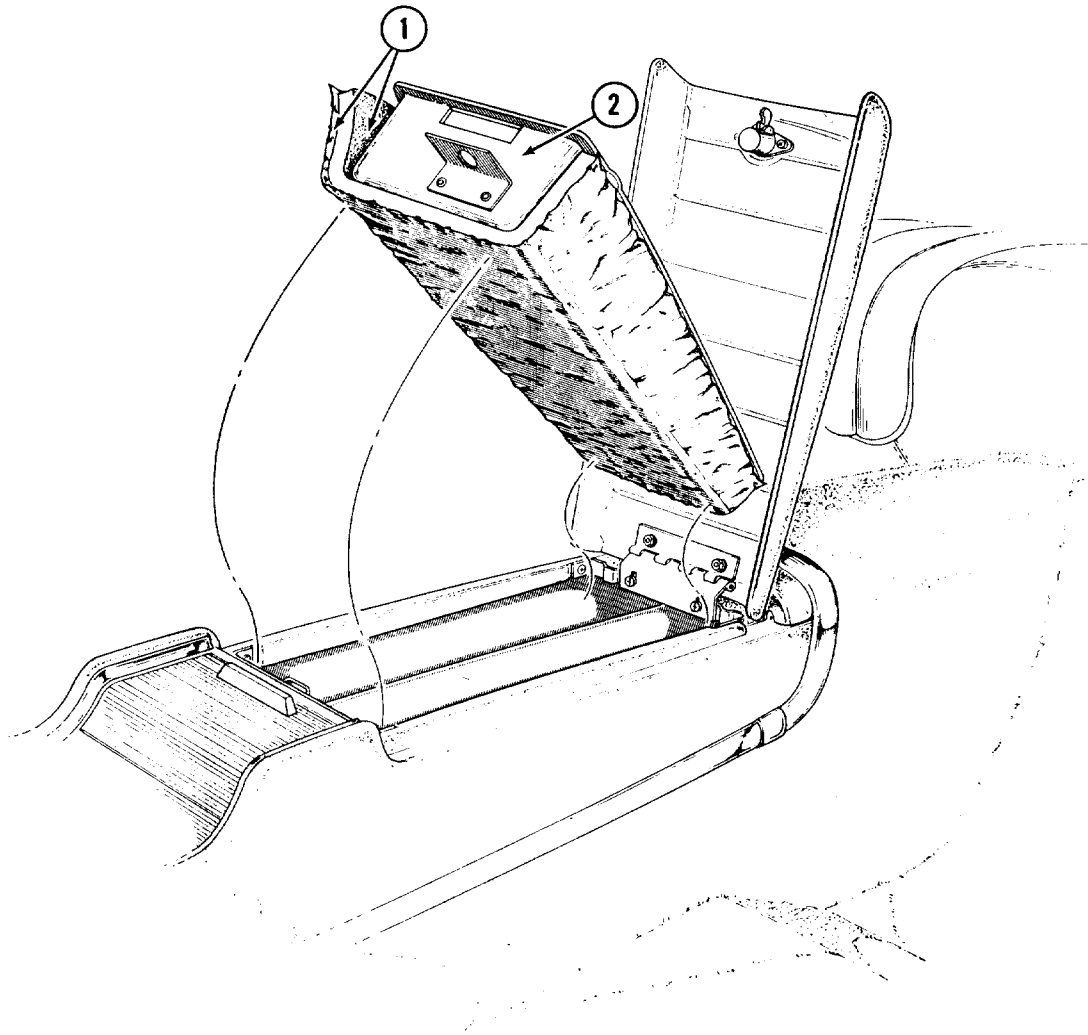
MODELS C2SB-63-76

- ① (C2SB-6302423) FOR REGULAR PRODUCTION OR
(C1SB-6302423-D) FOR R.P.O. AIR CONDITIONING, ABSORBER -
COWL TOP PANEL - SOUND.

NOTE: (C1SB-6302423-D) SOUND ABSORBER MUST BE
CEMENTED IN POSITION WITH FOIL SIDE TOWARD
INSIDE OF BODY.

SPOT CEMENT SOUND ABSORBER IN POSITION
SHOWN WITH (M-2056) OR (M-2035-B) ADHESIVE.

- ② ITEM REMOVED.

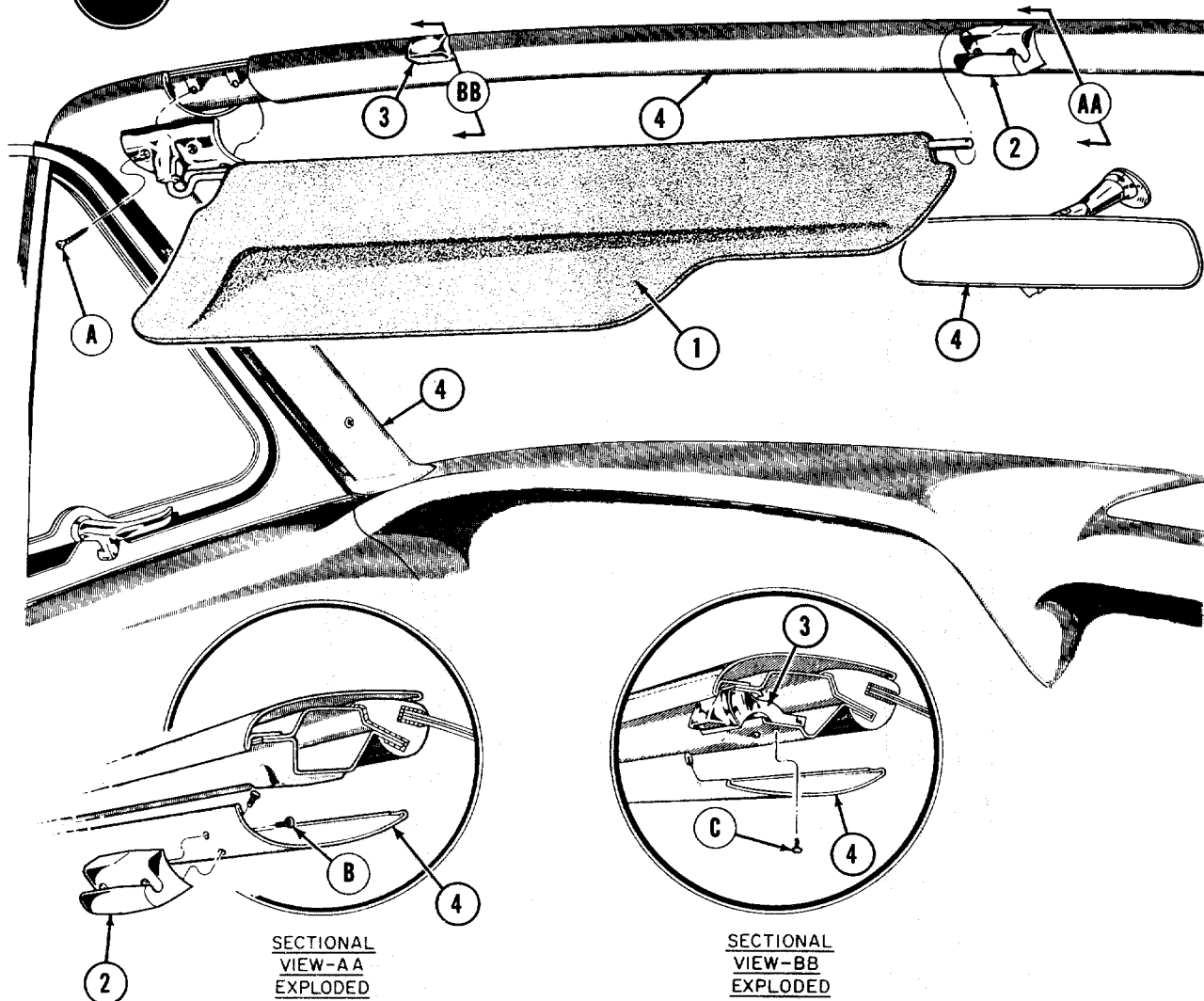


INSTALLATION—GLOVE COMPARTMENT HEAT REFLECTOR

MODELS C2SB-63-76

- ① (COVER-GLOSS) REFLECTOR ASSEMBLY—GLOVE COMPARTMENT OUTER—HEAT. SECURE TO BOTTOM OF GLOVE COMPARTMENT ASSEMBLY WITH (M-301-10) SCREWS. ALL EDGES OF FOLIUM MUST FACE TOWARD BODY METAL.
- ② SEE BODY ENGINEERING INSTALLATION MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 25-26, FOR INSTALLATION OF GLOVE COMPARTMENT ASSEMBLY.





INSTALLATION - INTERIOR SUN VISOR

MODELS C2SB-63-76

- ① (C1SB-6304100-1) FOR MODEL C1SB-63 OR (C1SB-7604100-1) FOR MODEL C1SB-76. VISOR ASSEMBLY - INSIDE. SECURE EACH ASSEMBLY WITH THE FOLLOWING ITEM:
A - (52468-514) SCREW - 4 REQUIRED.

NOTE: POSITION VISOR ASSEMBLY BRACKET OVER END OF GARNISH MOULDINGS AND USING VISOR ASSEMBLY BRACKET AS A TEMPLATE, PROVIDE (.137-.141) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "A".

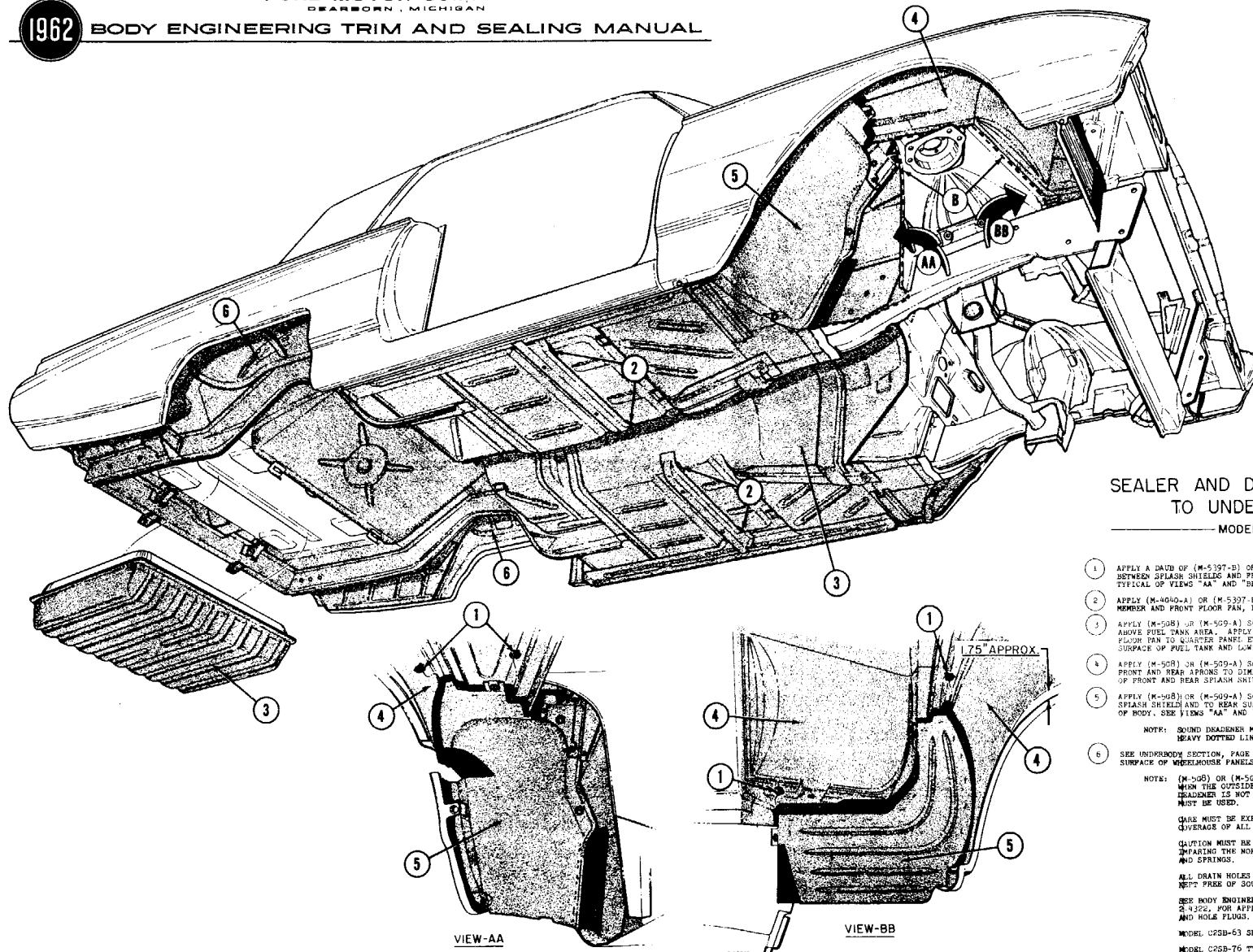
- ② (C1SB-6304141) CLIP ASSEMBLY - VISOR ARM, SECURED TO UPPER GARNISH MOULDING, BEFORE INSTALLATION, WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "AA":
B - (50801-57) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
- ③ (C1SB-7604530) PLATE - ROOF HOLD DOWN CLAMP LATCH, FOR MODEL C1SB-76 ONLY - ONE REQUIRED EACH SIDE OF BODY. SECURE EACH PLATE WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "BB":
C - (54541-57) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.

- ④ SEE BODY ENGINEERING INSTALLATION MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4250 FOR INSTALLATION OF WINDSHIELD GARNISH MOULDING AND INSIDE REAR VIEW MIRROR.

NOTE: SEE CHART (CH-87-C7SB) FOR COLOR CLARIFICATION OF VISOR ASSEMBLY, ITEM 1.

MODEL C1SB-76 SHOWN, MODEL C1SB-63 TYPICAL.





SEALER AND DEADENER APPLICATION TO UNDERSIDE OF BODY

MODELS C2SB-63-76

- 1 APPLY A DAUB OF (M-5397-B) OR (M-5335-B) SEALER TO OPENINGS THAT MAY OCCUR BETWEEN SPLASH SHIELDS AND FENDERS OR FENDER APRONS, EACH SIDE OF BODY, TYPICAL OF VIEWS "AA" AND "BB"
- 2 APPLY (M-4040-A) OR (M-5397-B) SEALER TO EXISTING OPENINGS BETWEEN #2 CROSS MEMBER AND FRONT FLOOR PAN, EACH SIDE OF BODY.
- 3 APPLY (M-508) OR (M-509-A) SOUND DEADENER OVER ENTIRE FLOOR PAN ASSEMBLY, EXCEPT ABOVE FUEL TANK AREA. APPLY SOUND DEADENER TO INCLUDE THE INSIDE SURFACE OF FLOOR PAN TO QUARTER PANEL EXTENSIONS, FLOOR SIDE MEMBERS, SLICES, END AND BOTTOM SURFACE OF FUEL TANK AND LOWER OUTSIDE SURFACES OF DASH PANEL.
- 4 APPLY (M-508) OR (M-509-A) SOUND DEADENER TO EXPOSED SURFACE OF FRONT FENDER AND FRONT AND REAR APRONS TO DIMENSION SHOWN, EACH SIDE OF BODY, AFTER INSTALLATION OF FRONT AND REAR SPLASH SHIELDS.
- 5 APPLY (M-508) OR (M-509-A) SOUND DEADENER TO FRONT SURFACE OF FRONT FENDER REAR SPLASH SHIELD AND TO REAR SURFACE OF FRONT FENDER FRONT SPLASH SHIELD, EACH SIDE OF BODY. SEE ITEMS "AA" AND "BB".
- 6 SEE UNDERBODY SECTION, PAGE 2-4305, FOR APPLICATION OF SOUND DEADENER TO INSIDE SURFACE OF WHEELHOUSE PANELS.

NOTE: SOUND DEADENER MUST NOT BE APPLIED OVER THE AREA INCLUDED WITHIN THE HEAVY DOTTED LINE, SEE ITEM "B".

NOTE: (M-508) OR (M-509-A) SOUND DEADENER IS INDICATED BY DARK SHADED AREAS. WHEN THE OUTSIDE TEMPERATURE IS BELOW 32°F AND THE (M-508) SOUND DEADENER IS NOT GIVEN BAKED, (M-509-A), A FASTER DRYING SOUND DEADENER MUST BE USED.

CARE MUST BE EXERCISED, WHEN APPLYING SOUND DEADENER, TO INSURE FULL COVERAGE OF ALL AREAS.

CAUTION MUST BE EXERCISED TO KEEP UNDERCOATING OVERSPRAY FROM IMPAIRING THE NORMAL FUNCTION OF MOVABLE PARTS SUCH AS DRIVE SHAFT AND SPRINGS.

ALL DRAIN HOLES AND AREAS WHERE PARTS ARE TO BE ATTACHED MUST BE NETT FREE OF SOUND DEADENER.

SEE BODY ENGINEERING INSTALLATION MANUAL, UNDERBODY SECTION, PAGE 2-4322, FOR APPLICATION OF SOUND DEADENER TO UNDERBODY FLOOR BUTTONS AND HOLE PLUGS.

MODEL C2SB-63 SHOWN.

MODEL C2SB-76 TYPICAL.

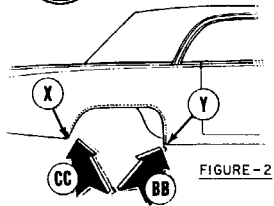
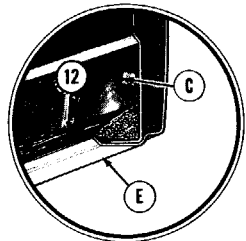
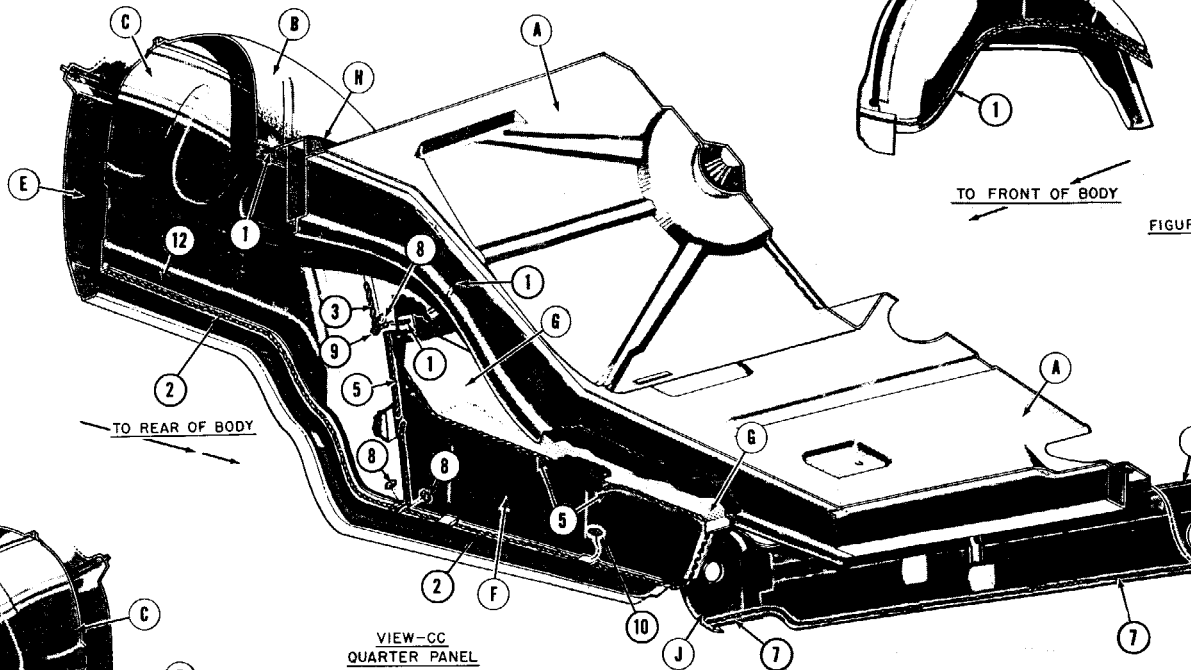


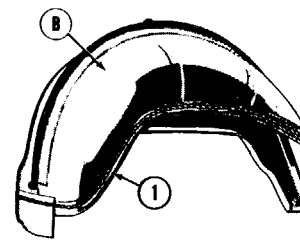
FIGURE-2



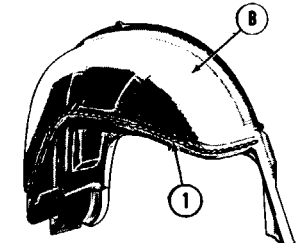
VIEW-EE
ASSEMBLED



VIEW-CC
QUARTER PANEL
AND LOWER BACK PANEL
EXPLODED

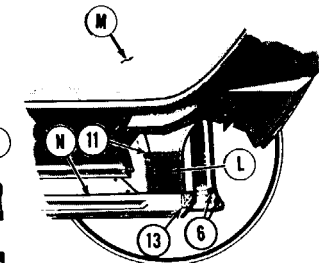


TO FRONT OF BODY

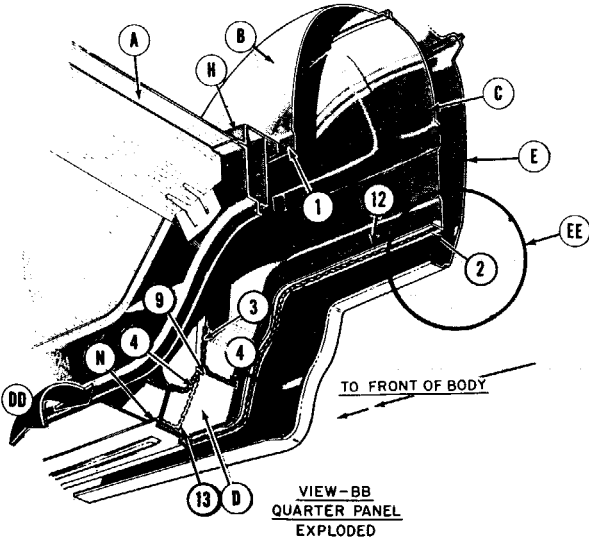


TO REAR OF BODY

FIGURE-1



VIEW-DD



VIEW-BB
QUARTER PANEL
EXPLODED

SEALER APPLICATION-REAR FLOOR PAN TO WHEELHOUSE
AND FLOOR SIDE MEMBER-UNDERSIDE

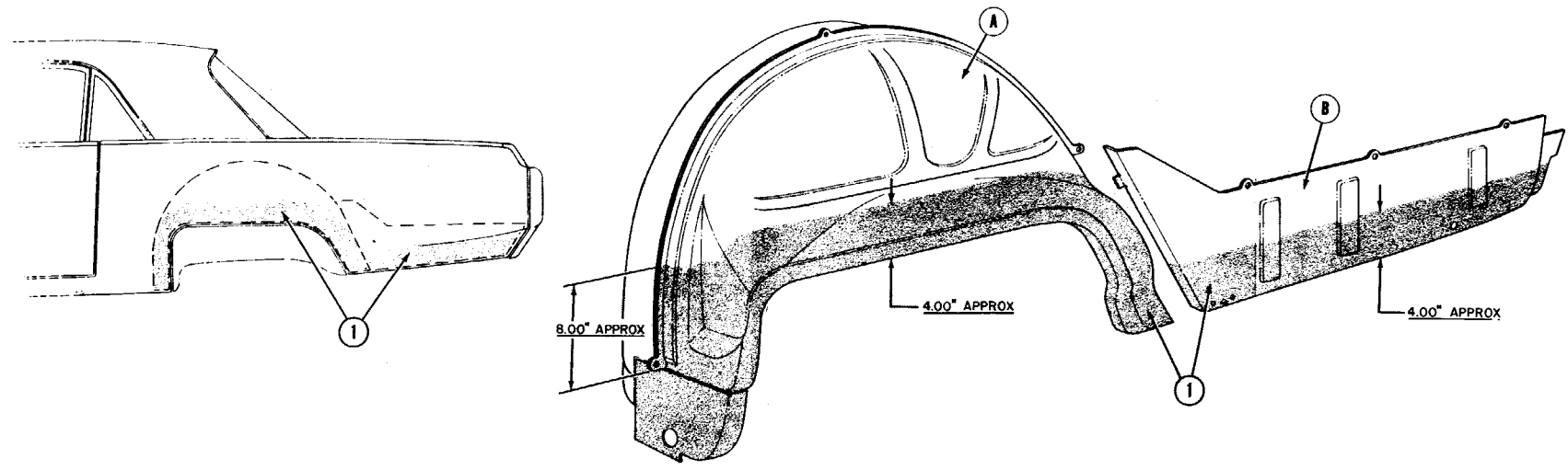
MODELS C25B-63-76

- A (11218) PAN - REAR FLOOR.
- B (27886-7) PANEL - QUARTER WHEELHOUSE - INNER.
- C (27894-5) PANEL - QUARTER WHEELHOUSE - OUTER.
- D (27950-1) EXTENSION - QUARTER WHEELHOUSE - FRONT.
- E (27846-7) PANEL QUARTER - LOWER.
- F (11250-1) EXTENSION - REAR FLOOR PAN TO QUARTER PANEL.
- G (11252-3) EXTENSION - REAR FLOOR PAN REAR CORNER.
- H (111426-7) EXTENSION - REAR FLOOR PAN TO WHEELHOUSE.
- I (27970-1) REINFORCEMENT REAR LAMP OPENING.
- J (40324) PANEL - LOWER BACK.
- K (10116-7) MEMBER - FLOOR SIDE INNER.
- L (11160) PAN - CENTER FLOOR.
- M (10026-7) MEMBER - FLOOR SIDE LOWER.

- 1 APPLY (M-4076-A) WELD SEALER OR (M-4060) SEALER THE ENTIRE LENGTH OF JOINT BETWEEN ITEMS "B", "N" AND "O". SEE FIGURE 1, VIEWS "BB" AND "CC".
- 2 APPLY A BEAD OF (M-4060) SEALER THE ENTIRE LENGTH OF JOINT BETWEEN ITEMS "A", "C", "D" AND "F". SEE VIEWS "BB" AND "CC".
- 3 APPLY A BEAD OF (M-4040-A) SEALER - 3 INCHES LONG TO FRONT AND REAR JOINTS OF ITEMS "B" AND "C", SEE VIEWS "BB" AND "CC".
- 4 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "B", "C" AND "D", SEE VIEW "BB".
- 5 APPLY (M-4040-A) SEALER TO JOINT OF ITEMS "C", "F" AND "O", SEE VIEW "CC".
- 6 APPLY A DAIS OF (M-4040-A) OR (M-5397-B) SEALER TO EXISTING OPENING AT JOINT OF ITEMS "D" AND "E", SEE VIEW "DD".
- 7 APPLY (M-4076-A) WELD SEALER OR (M-4060) SEALER BETWEEN THE JOINT OF ITEMS "A", "O", "J" AND "K", SEE VIEW "CC".

- 8 APPLY A DAIS OF (M-4040-A) OR (M-5397-A) OR (M-5397-B) SEALER TO EXISTING OPENINGS, TWO PLACES, AT THE JOINT OF ITEMS "C", "E" AND "F", AND ONE PLACE AT THE JOINT OF ITEMS "B", "C" AND "O", SEE VIEW "CC".
- 9 APPLY A DAIS OF (M-4040-A) OR (M-5397-A) OR (M-5397-B) SEALER AT THE JOINT OF ITEMS "B", "C" AND "D", SEE VIEWS "BB" AND "CC".
- 10 APPLY A DAIS OF (M-5397-B) OR (M-4040-A) OR (M-5397-A) SEALER TO EXISTING OPENING AT JOINT OF ITEMS "E" AND "F", SEE VIEW "CC".
- 11 APPLY (M-4040-A) SEALER TO EXISTING OPENING BETWEEN JOINT OF ITEMS "I" AND "N", SEE VIEW "DD".
- 12 APPLY (M-4040-A) SEALER ALONG LOWER FLANGE OF ITEM "C" BETWEEN POINTS "A" AND "F", SEE FIGURE 2 AND VIEWS "BB", "CC" AND "EE".
- 13 APPLY (M-4060) SEALER BETWEEN ITEMS "D" AND "N", SEE VIEWS "BB" AND "DD".

NOTE: IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4040-A) SEALER WILL NOT ADEQUATELY SEAL THE JOINT (M-5397-B) SEALER MAY BE USED AS AN ALTERNATE.



WHEELHOUSE AND REAR FLOOR PAN EXTENSION PRIMER

MODELS C2SB-63-76

- (A) (27882-1) WHEELHOUSE ASSEMBLY - QUARTER.
- (B) (11250-1) EXTENSION - REAR FLOOR PAN TO QUARTER PANEL.
- (1) (M-6J37-B) WELD PRIMER - APPLIED TO OUTER SURFACE OF ITEMS "A" AND "B", TO DIMENSIONS SHOWN.

NOTE: REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR PAINT PERFORMANCE.

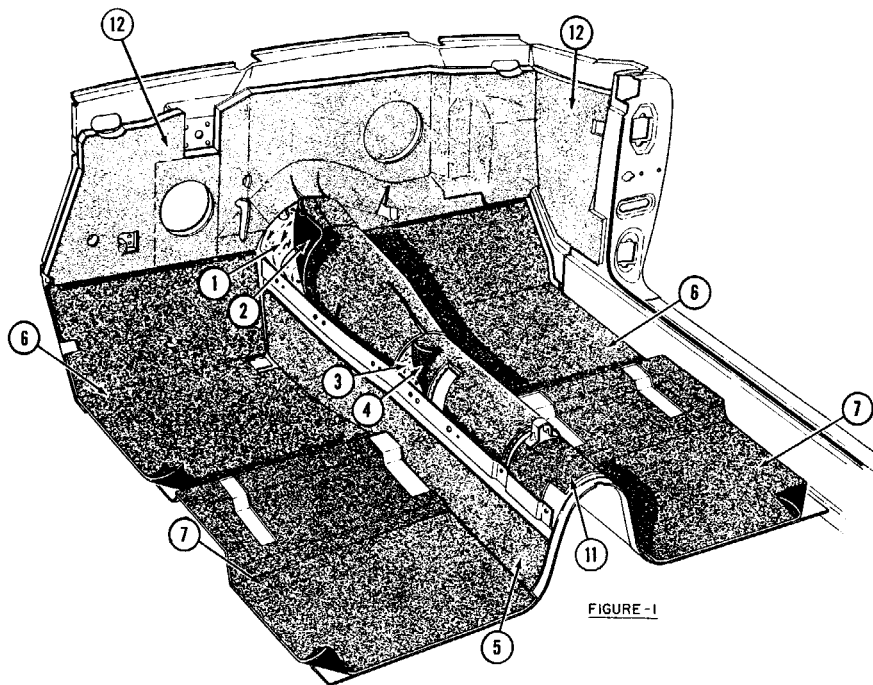


FIGURE -1

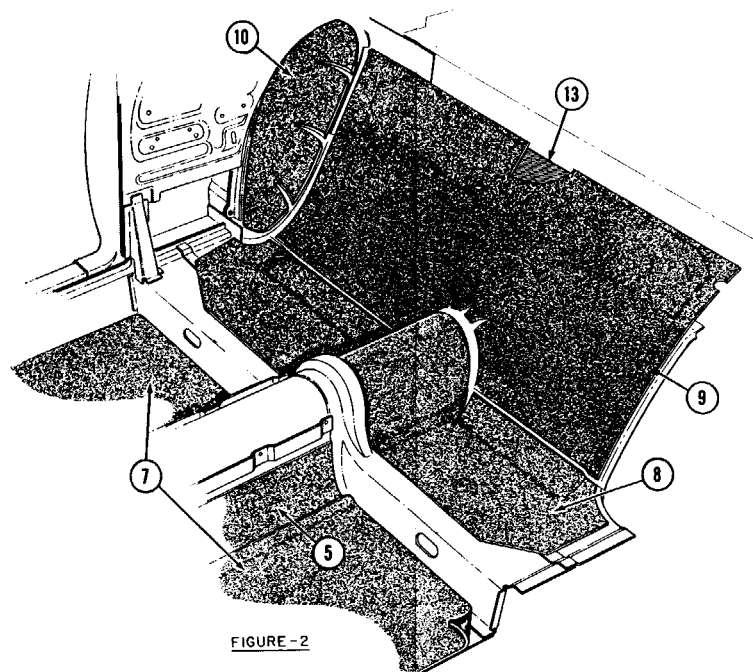


FIGURE -2

INSTALLATION—FLOOR PAN AND WHEELHOUSE SOUND ABSORBERS AND DEADENERS

MODELS C2SB-63-76

- ① (C1SB-6311400) ABSORBER ASSEMBLY - FRONT FLOOR PAN CENTER FRONT - SOUND.
- ② (C1SB-6311165) DEADENER - FRONT FLOOR PAN CENTER FRONT - SOUND.
- ③ (C2SB-6311402) ABSORBER ASSEMBLY - FRONT FLOOR PAN CENTER REAR - SOUND.
- ④ (C2SB-6311166) DEADENER - FRONT FLOOR PAN CENTER REAR - SOUND.
- ⑤ (C1SB-6311098-9) DEADENER - FRONT FLOOR PAN INTERMEDIATE SOUND.
- ⑥ (C2SB-6311177) R.H. AND (C2SB-6311173) L.H. DEADENER - FRONT FLOOR PAN SIDE - SOUND.
- ⑦ (C1SB-6311204-5) DEADENER - REAR FLOOR PAN SIDE - SOUND.
- ⑧ (C2SB-6311494) DEADENER - REAR FLOOR PAN UNDER SEAT SOUND - FRONT.
- ⑨ (C2SB-6311478) DEADENER - REAR FLOOR PAN UNDER SEAT SOUND - REAR.
- ⑩ (C2SB-6327786-7) DEADENER - QUARTER WHEELHOUSE - SOUND.
- ⑪ (C1SB-6311538) DEADENER - REAR FLOOR PAN CENTER - SOUND.

NOTE: SPOT CEMENT SOUND DEADENERS IN POSITION SHOWN, WITH (M-2035-B) OR (M-2055-A) ADHESIVE. SPOT CEMENT SOUND ABSORBERS IN POSITION SHOWN, WITH (M-2055) OR (M-2035-B) ADHESIVE. WAFFLE SIDE OF SOUND DEADENERS MUST BE CEMENTED FACE DOWN.

⑫ SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4P20 FOR INSTALLATION OF DASH INSULATOR ASSEMBLY AND COMB SIDE PANEL SOUND ABSORBER.

⑬ SEE BODY REAR SECTION, 4900, FOR INSTALLATION OF LUGGAGE COMPARTMENT FRONT LINING BOARD.

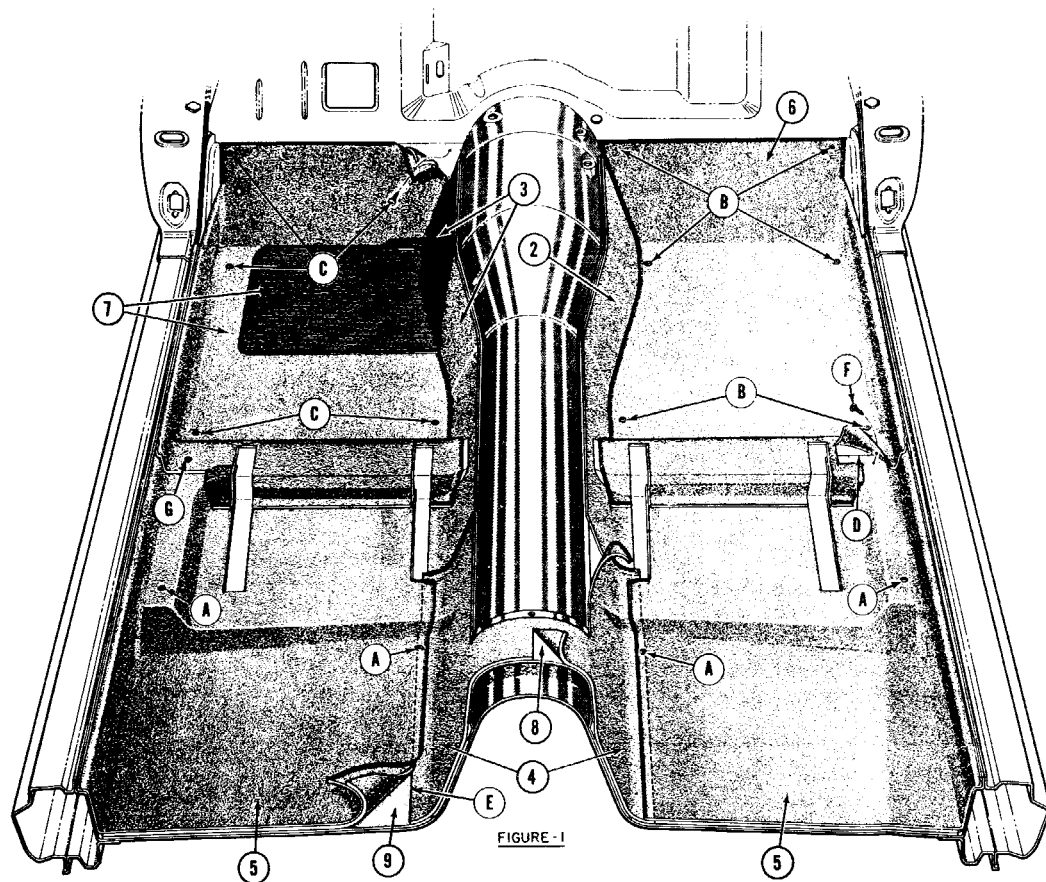


FIGURE-1

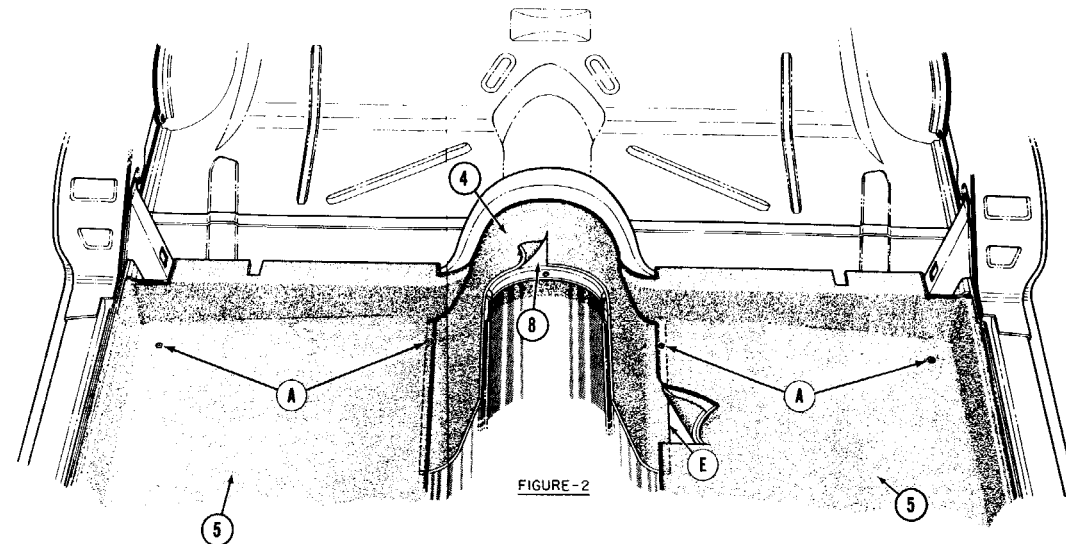
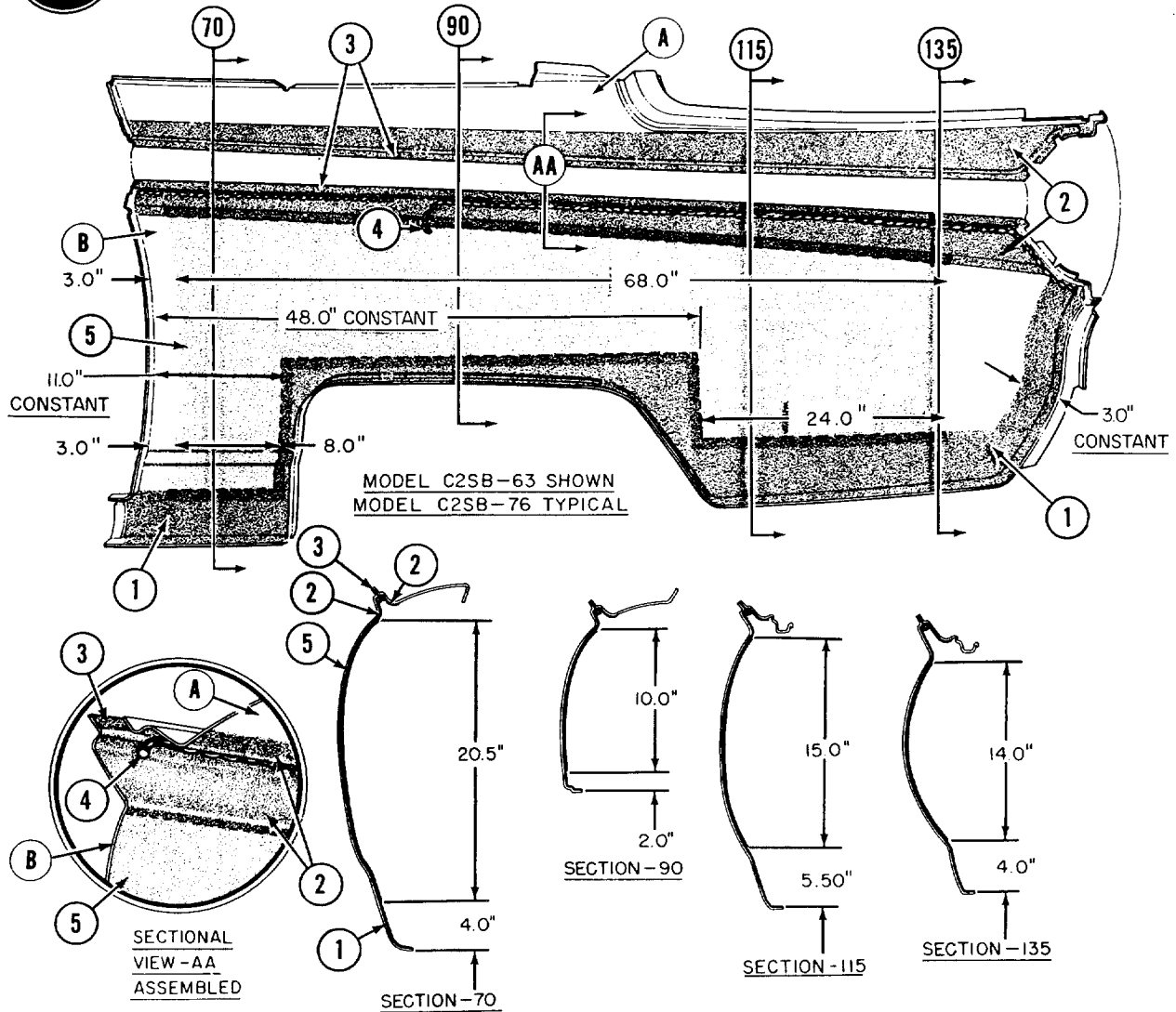


FIGURE-2

INSTALLATION-FLOOR CARPETS

MODELS C2SB-63-76

- 1 ITEM REMOVED.
- 2 (C1SB-6313160) CARPET - CENTER TUNNEL FRONT SIDE - RIGHT HAND, LOCATED IN POSITION SHOWN IN FIGURE 1, AND SECURED WITH (M-2055-A) OR (M-2035-B) CEMENT.
- 3 (C1SB-6313163) CARPET ASSEMBLY - FLOOR TUNNEL SIDE - LEFT HAND, LOCATED IN POSITION SHOWN IN FIGURE 1, AND SECURED WITH (M-2055-A) OR (M-2035-B) CEMENT.
- 4 (C1SB-6313196) CARPET ASSEMBLY - FLOOR TUNNEL REAR, LOCATED IN POSITION OVER RISER, ITEM 8 AND SECURED WITH (M-2055-A) OR (M-2035-B) CEMENT. SEE FIGURES 1 AND 2.
- 5 (C2SB-6313046-7) CARPET ASSEMBLY - REAR FLOOR SIDE LOCATED IN POSITION SHOWN IN FIGURES 1 AND 2. EACH ASSEMBLY IS SECURED WITH THE FOLLOWING ITEM:
A - (351746-842) SCREW - 4 REQUIRED.
- 6 (C2SB-6313164) CARPET ASSEMBLY - FRONT FLOOR SIDE - RIGHT HAND, LOCATED IN POSITION SHOWN IN FIGURE 1 AND SECURED WITH THE FOLLOWING ITEM:
D - (351746-842) SCREW - 6 REQUIRED.
F - (374840-82) DRIVE NAIL - 1 REQUIRED.
- 7 (C2SB-6313167) CARPET ASSEMBLY - FRONT FLOOR SIDE - LEFT HAND, LOCATED IN POSITION SHOWN IN FIGURE 1 AND SECURED WITH THE FOLLOWING ITEM:
C - (351746-842) SCREW - 5 REQUIRED.
G - (374840-82) DRIVE NAIL - 1 REQUIRED.
NOTE: PIERCE (.133-.137) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEMS "A", "B" AND "C".
- 8 SEE INSTALLATION MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-426C FOR INSTALLATION OF REAR SEAT AND TUNNEL OPENING RISER.
NOTE: SEE CHANT (CH-505-C15B) FOR COLOR CLARIFICATION.
FOR FURTHER INFORMATION PERTAINING TO CARPET ASSEMBLIES, SEE BODY TRIM ASSEMBLY BREAKDOWN, FORM (E-2868-C).
REAR EDGES OF FRONT CARPET ASSEMBLIES, ITEMS 6 AND 7, MUST OVERLAP FORWARD ENDS OF REAR CARPET ASSEMBLY, ITEM 5, AT POINT "D". EDGES OF REAR CARPET ASSEMBLY, ITEM 4, MUST OVERLAP CARPET ASSEMBLY, ITEM 5, AS SHOWN AT POINTS "E". SEE FIGURES 1 AND 2.
- 9 SEE UNDERBODY SECTION, PAGE 2-4310 FOR INSTALLATION OF SOUND DEADENER.



WELD SEALER-PRIMER AND DEADENER APPLICATION TO QUARTER OUTER PANELS

MODELS C2SB-63-76

- (A) (2784-5) PANEL - QUARTER UPPER.
(B) (2784-6-7) PANEL - QUARTER LOWER.
- (1) APPLY (M-6J37-B) WELD PRIMER OR (M-6J32) PAINT PRIMER TO THE INSIDE SURFACE ALONG LOWER AND REAR AREAS OF ITEM "B" TO DIMENSIONS SHOWN.
- (2) APPLY (M-6J37-B) WELD PRIMER TO INSIDE SURFACE OF ITEMS "A" AND "B" AS SHOWN IN SECTIONAL VIEW "AA".
- (3) APPLY (M-6J37-B) WELD PRIMER TO INSIDE SURFACE OF THE FLANGES OF ITEMS "A" AND "B" AS SHOWN BEFORE WELDING.
- (4) APPLY A BEAD OF (M-4Q45-A) OR (M-5335-B) SEALER TO THE UNDERSIDE OF THE JOINT OF ITEMS "A" AND "B" AFTER WELDING. APPLY SEALER THE ENTIRE LENGTH OF JOINT.
- (5) APPLY (M-5G8) OR (M-5G12-A) SOUND DEADENER TO INSIDE SURFACE OF LOWER QUARTER PANELS TO DIMENSION SHOWN.

NOTE: A CLEARANCE OF APPROXIMATELY 1.00 INCH MUST BE MAINTAINED AROUND ALL HOLES AND/OR SURFACES WHERE APPLICATION OF SEALERS, DEADENERS AND/OR PRIMERS MAY INTERFERE WITH PARTS TO BE ATTACHED AND/OR FINISHED PAINT SURFACES.

WELD PRIMER AND DEADENER MUST BE APPLIED TO INSURE AN OVERLAP OF EITHER MATERIAL OVER THE OTHER A MINIMUM OF 1.00 INCH AT ADJACENT AREAS.

SECTION DIMENSIONS SHOWN ARE TAKEN 90 DEGREES FROM A VERTICAL LINE OF BODY. DIMENSION FROM INSIDE SURFACE OF FLANGES.

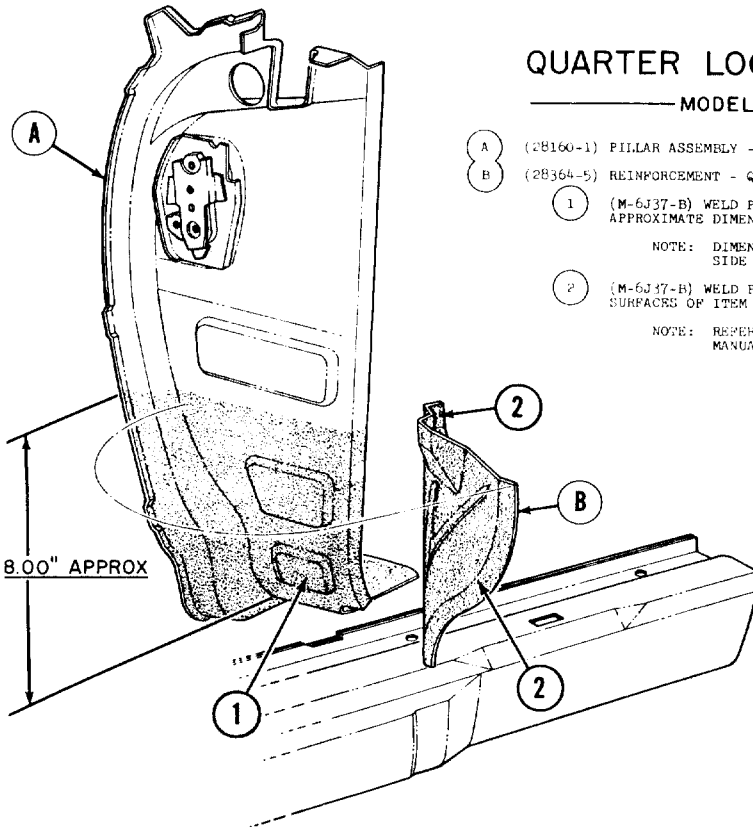
REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.





QUARTER LOCK PILLAR PRIMER

MODELS C2SB-63-76

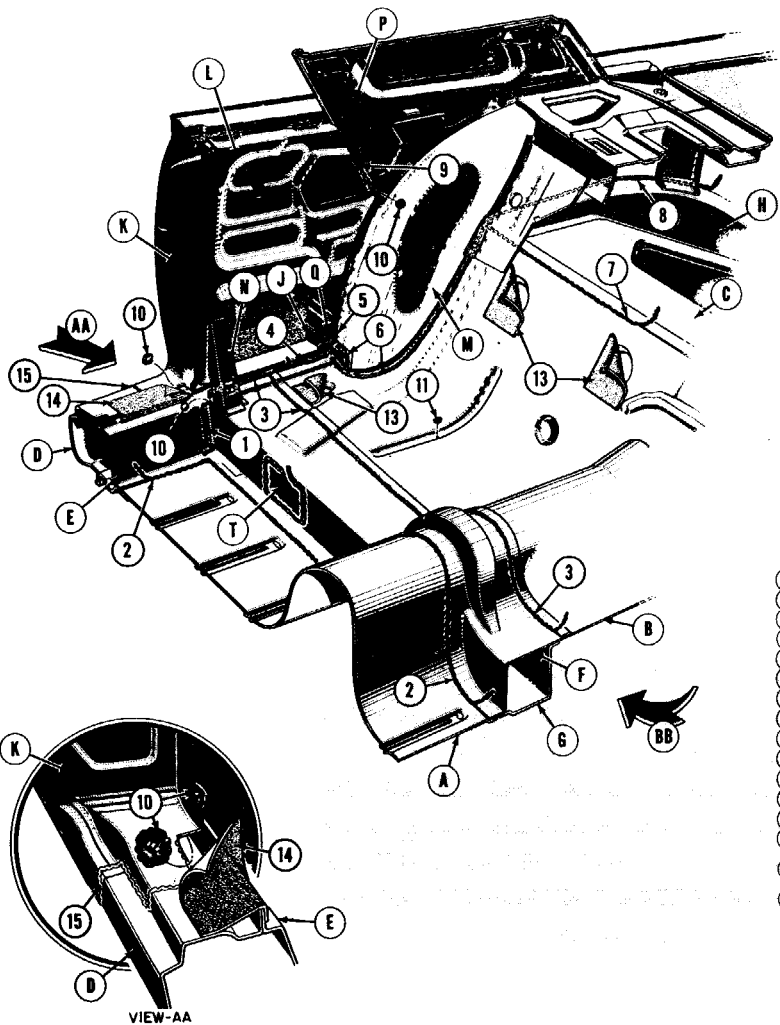


- A (2B160-1) PILLAR ASSEMBLY - QUARTER LOCK - FRONT.
 - B (2B364-5) REINFORCEMENT - QUARTER LOCK PILLAR.
 - 1 (M-6J37-B) WELD PRIMER, APPLIED TO INSIDE SURFACE OF ITEM "A" TO APPROXIMATE DIMENSION SHOWN. SEE VIEW "AA".
 - 2 (M-6J37-B) WELD PRIMER, APPLIED TO ENTIRE INSIDE AND OUTSIDE SURFACES OF ITEM "B" AS SHOWN IN VIEW "AA".
- NOTE: DIMENSION SHOWN IS TAKEN FROM UPPER SURFACE OF FLOOR SIDE OUTER MEMBER.
- NOTE: REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.

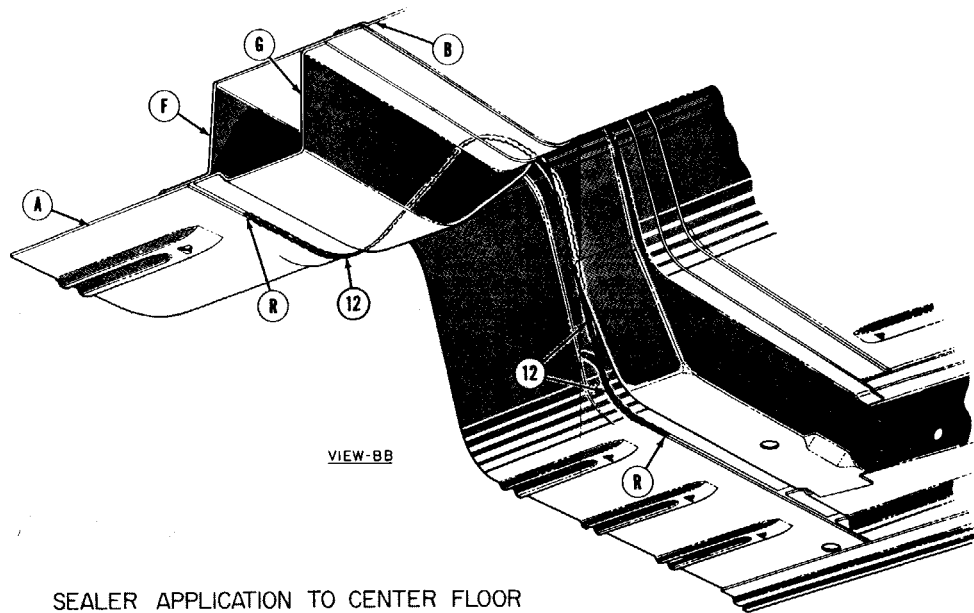
8.00" APPROX

VIEW-AA





VIEW-AA



VIEW-BB

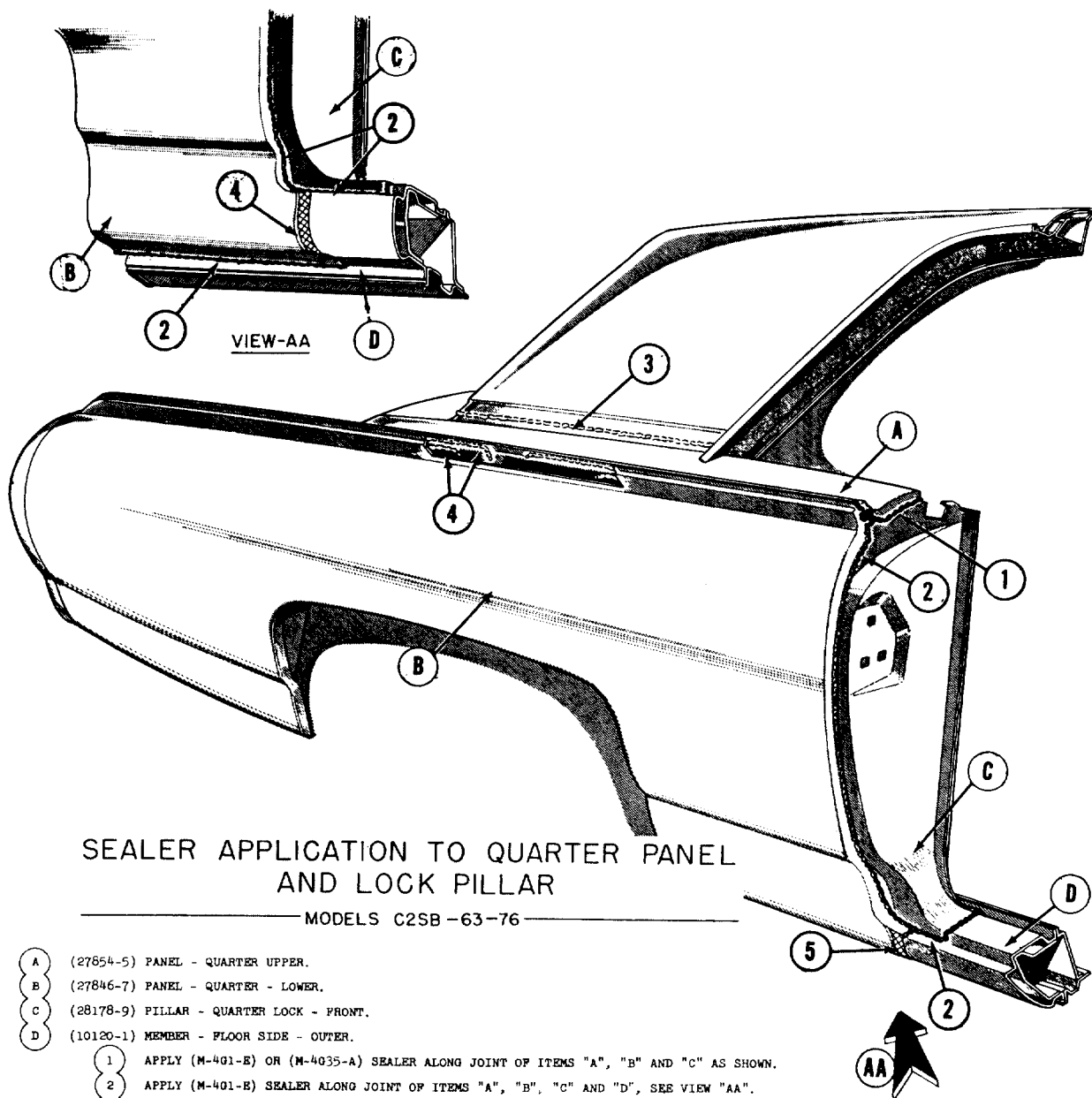
SEALER APPLICATION TO CENTER FLOOR
PAN AND BODY SIDE PANELS

MODELS C2SB-63-76

- | | | |
|---|--|---|
| <p>(A) (11190) PAN - FRONT FLOOR.
(B) (11160) PAN - CENTER FLOOR.
(C) (11218) PAN - REAR FLOOR.
(D) (10170-1) MEMBER - FLOOR SIDE OUTER.
(E) (10116-7) MEMBER - FLOOR SIDE INNER.
(F) (10836) MEMBER - FLOOR CROSS #3 UPPER.
(G) (10738) MEMBER - FLOOR CROSS #3 LOWER.
(H) (111A26-7) EXTENSION - REAR FLOOR PAN TO WHEELHOUSE.
(J) (27950-1) EXTENSION - QUARTER WHEELHOUSE FRONT.
(K) (28178-9) PILLAR - QUARTER LOCK FRONT.
(L) (27876-7) PANEL - QUARTER WINDOW REGULATOR.
(M) (27886-7) PANEL - QUARTER WHEELHOUSE INNER.
(N) (28268-9) BRACE - QUARTER LOCK PILLAR.
(P) (513420-1) RAIL - ROOF SIDE INNER - REAR FOR MODEL C2SB-63 OR (41736-7) RAIL - BELT SIDE FOR MODEL C2SB-76.
(Q) (27774-5) DEFLECTOR - QUARTER WHEELHOUSE TO FLOOR SIDE MEMBER - WATER.
(T) (10889) COVER - FLOOR CROSS MEMBER #3 UPPER ACCESS HOLE.</p> <p>1 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "F" AND "E" AS SHOWN.
2 APPLY (M-4040-A) OR (M-4022) SEALER ALONG JOINT OF ITEMS "A", "P" AND "E" AS SHOWN.</p> <p>NOTE: FOR CONTINUATION OF SEALER APPLICATION ALONG FRONT FLOOR PAN AND FLOOR SIDE INNER MEMBER, SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4200.</p> | <p>3 APPLY (M-4040-A) OR (M-4022) SEALER ALONG JOINT OF ITEMS "P", "H" AND "E" AS SHOWN.
4 APPLY (M-4040-A) OR (M-4022) SEALER ALONG JOINT OF ITEMS "H" AND "L" AS SHOWN.
5 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "Q", "M" AND "J" AS SHOWN.
6 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "B", "M" AND "C" AS SHOWN.
7 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "D" AND "C" AS SHOWN.
8 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "H" AND "M" AS SHOWN.</p> <p>NOTE: FOR CONTINUATION OF SEALER ALONG REAR FLOOR PAN JOINT TO INNER WHEELHOUSE PANEL, SEE BODY REAR SECTION, PAGE 2-4904.</p> <p>9 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "L" AND "P" AS SHOWN.
10 APPLY A DAUB OF (M-5397-B) SEALER TO EXISTING OPENINGS, 3 PLACES, EACH SIDE OF BODY AS SHOWN, SEE VIEW "AA".
11 APPLY A DAUB OF (M-5397-B) OR (M-4040-A) SEALER TO EXISTING DRAIN HOLE IN CENTER FLOOR PAN, EACH SIDE OF BODY.
12 APPLY (M-4040-A) SEALER ALONG JOINT OF ITEMS "A" AND "P" FROM UNDERSIDE OF BODY BETWEEN POINT "M" EACH SIDE OF TUNNEL, SEE VIEW "BB".
13 (M-3010-A) TAPE, 4 X 5 INCHES, 3 REQUIRED, EACH SIDE OF BODY, APPLIED OVER EXISTING HOLES IN ITEM "B" AS SHOWN AFTER PAINT.
14 (M-3010-A) TAPE, 3 X 40 INCHES, 1 REQUIRED EACH SIDE OF BODY, APPLIED OVER PINCH WELD JOINT AND BRIDGED ACROSS RAMP OF FLOOR SIDE OUTER MEMBER AS SHOWN, SEE VIEW "AA".</p> | <p>NOTE: FOR CONTINUATION OF TAPE APPLICATION SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4200.</p> <p>15 SEE BODY SIDE SECTION, PAGE 2-4415 FOR APPLICATION OF SEALER.</p> <p>NOTE: AFTER (M-4040-A) SEALER IS APPLIED, IT MUST BE BRUSHED WELL INTO JOINTS TO INSURE PROPER SEAL.</p> <p>IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-D) OR (M-401-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4017-A) SEALER MAY BE USED AS AN ALTERNATE.</p> <p>IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4040-A) OR (M-4022) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-5397-B) SEALER MAY BE USED AS AN ALTERNATE.</p> <p>(M-4025-A) SEALER MUST BE WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.</p> <p>(M-401-E) SEALER MUST BE BRUSHED OR WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.</p> <p>MODEL C2SB-63 SHOWN, MODEL C2SB-76 TYPICAL.</p> <p>CAUTION: (M-401-D), (M-401-E) AND (M-4025-A) SEALERS MUST BE APPLIED AFTER PHOSPHATIZING AND BEFORE PRIME PAINT APPLICATION; HOWEVER, (M-517) PRIMER MUST BE APPLIED BEFORE APPLICATION OF (M-401-D), (M-401-E) OR (M-4025-A) SEALERS IF THE SEALERS ARE APPLIED AFTER PRIME PAINT.</p> |
|---|--|---|

1962

BODY ENGINEERING TRIM AND SEALING MANUAL



SEALER APPLICATION TO QUARTER PANEL
AND LOCK PILLAR

MODELS C2SB-63-76

- A (27854-5) PANEL - QUARTER UPPER.
- B (27846-7) PANEL - QUARTER - LOWER.
- C (28178-9) PILLAR - QUARTER LOCK - FRONT.
- D (10120-1) MEMBER - FLOOR SIDE - OUTER.

- 1 APPLY (M-401-E) OR (M-4035-A) SEALER ALONG JOINT OF ITEMS "A", "B" AND "C" AS SHOWN.
- 2 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A", "B", "C" AND "D", SEE VIEW "AA".
- 3 SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4800 FOR SEALER APPLICATION.
- 4 SEE BODY SIDE SECTION, PAGE 2-4402 FOR SEALER APPLICATION.
- 5 SEE BODY SIDE SECTION, PAGE 2-4420 FOR SOLDER APPLICATION.

NOTE: IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-D) OR (M-401-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4035-A) SEALER MAY BE USED AS AN ALTERNATE.

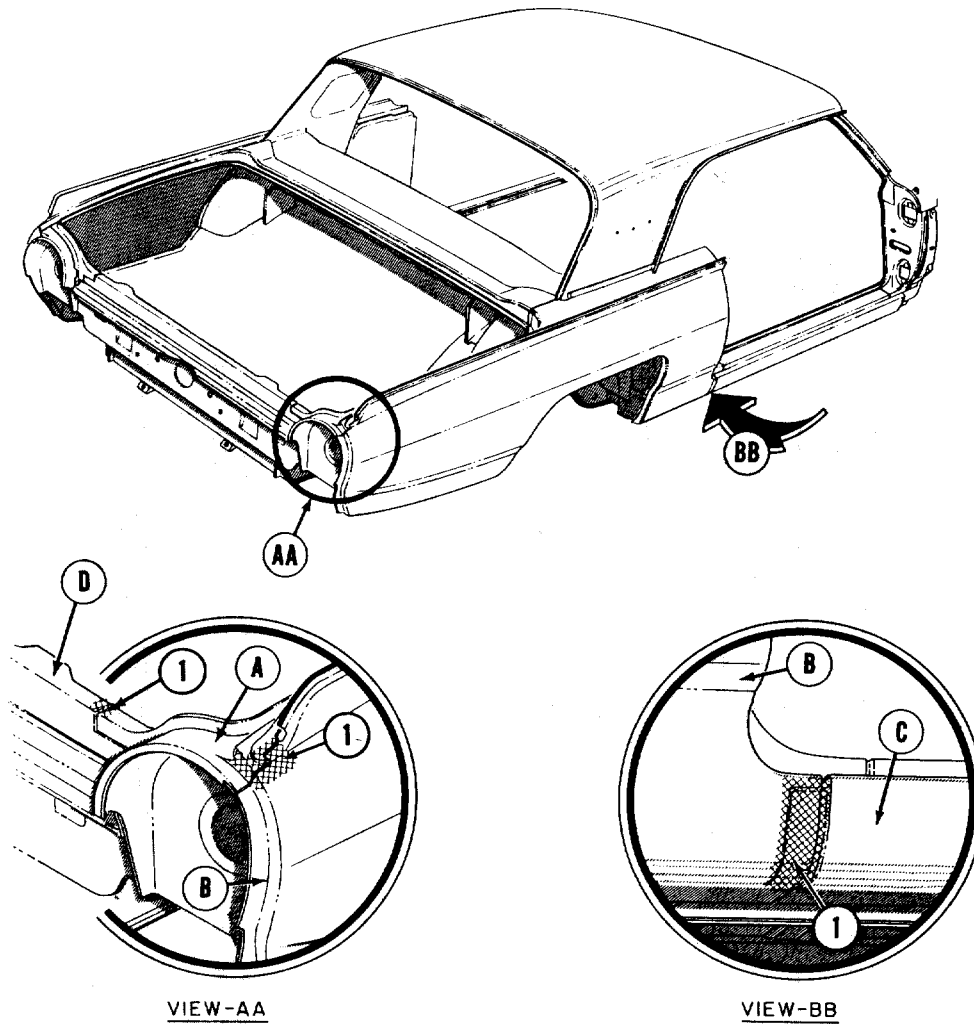
MODEL C2SB-63 SHOWN.

MODEL C2SB-76 TYPICAL.

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



VIEW-AA

VIEW-BB

SOLDER APPLICATION TO BODY

MODELS C2SB-63-76

- A (27854-5) PANEL - QUARTER UPPER.
- B (27846-7) PANEL - QUARTER LOWER.
- C (10120-1) MEMBER - FLOOR SIDE OUTER.
- D (40324) PANEL - LOWER BACK.

- 1 APPLY (M-1513-C) OR (M-1584-B) SOLDER, AS REQUIRED TO AREA OF JOINTS ILLUSTRATED, EACH SIDE OF BODY. SOLDER MUST BE FINISHED SMOOTH AND MUST CONFORM TO BODY CONTOURS.

NOTE: JOINTS ON ALL WEATHERSTRIP SEALING SURFACES MUST BE SMOOTH AND PLUSH WITHIN .04 INCHES.

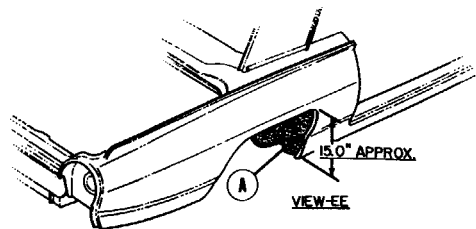
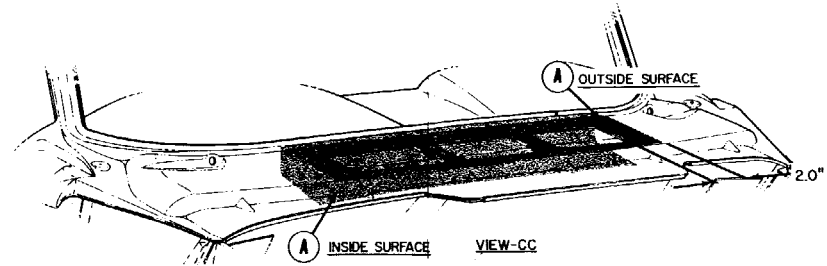
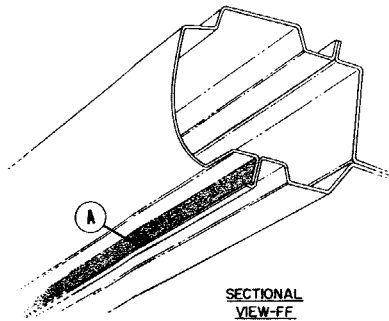
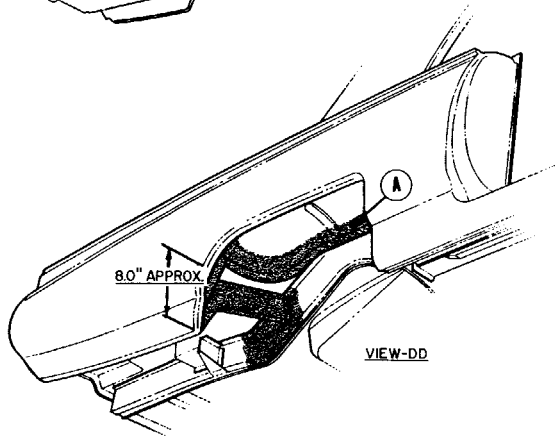
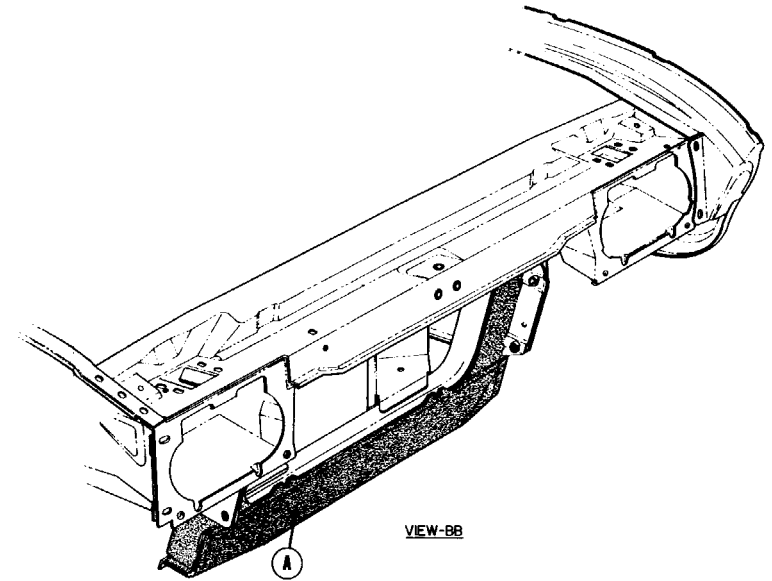
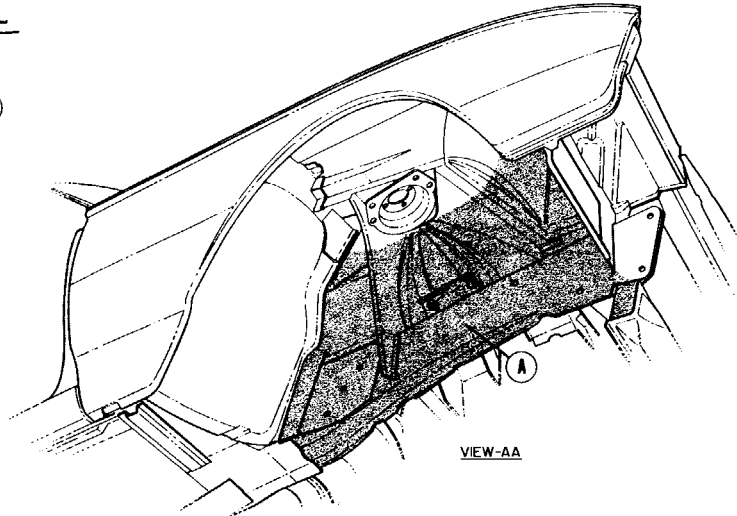
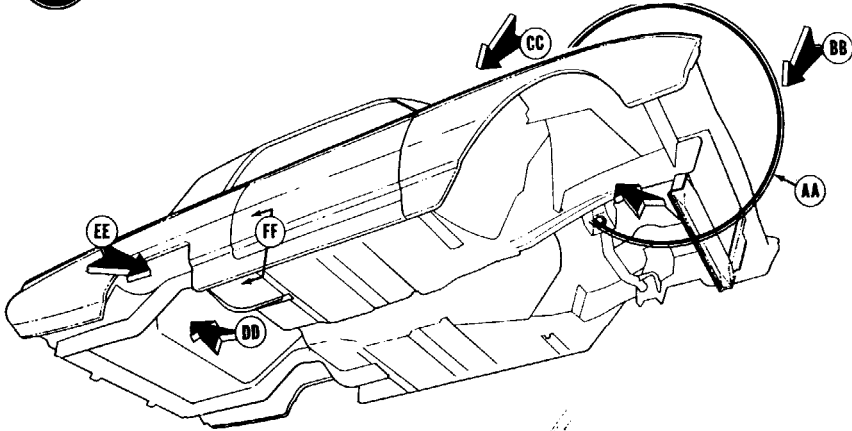


ILLUSTRATION SECTION

BODY SIDE SECTION

DATE 10-11-61 SUPERSEDES 3-24-61
EFFECTIVE WITH CSN1-128032 INCREASED SOLDER APPLICATION. ADDED ITEM "D", (40324) PANEL
- LOWER BACK. REVISED VIEW "AA".

THUNDERBIRD PAGE 2-4420 68



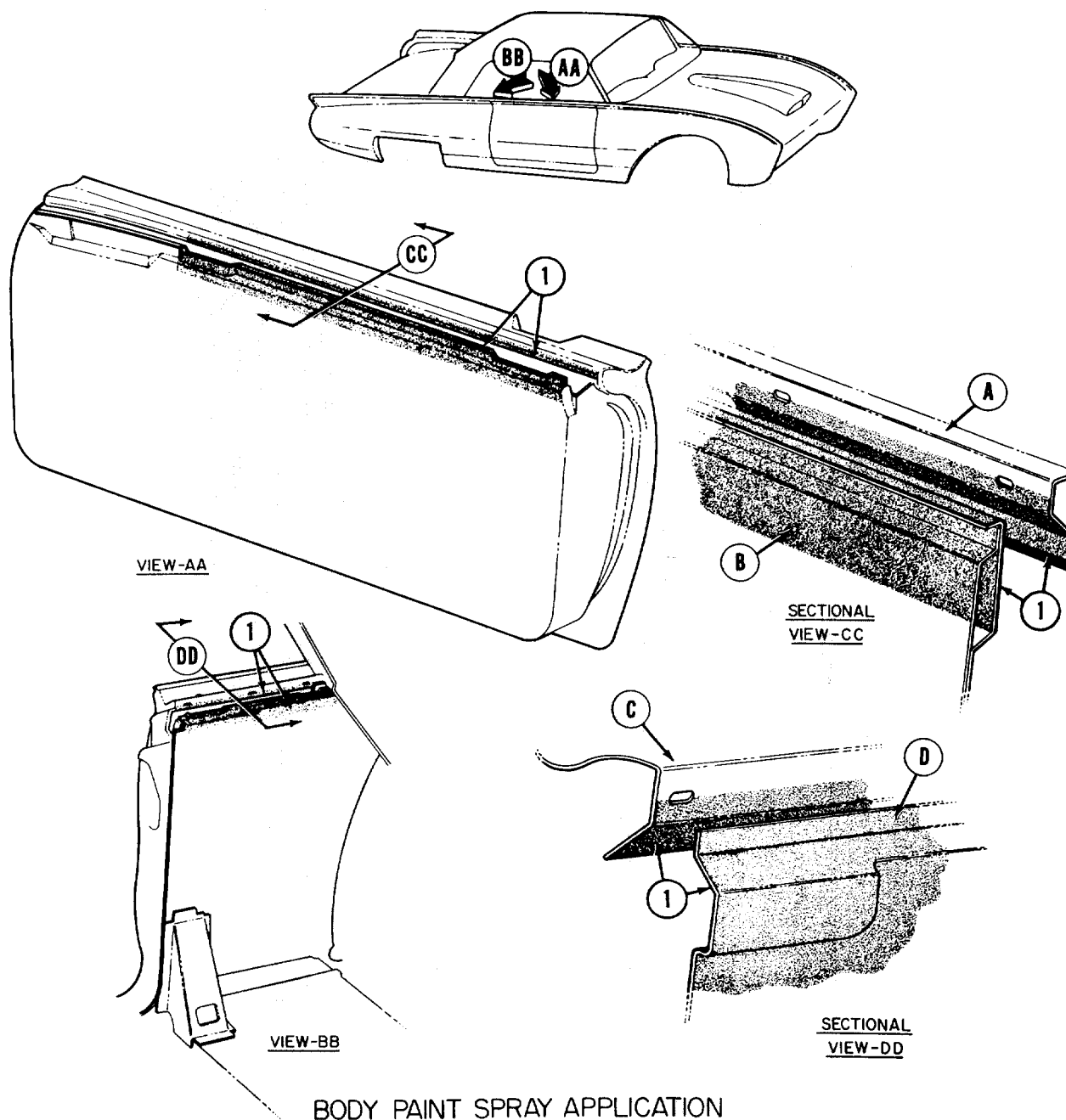
BODY PAINT SPRAY APPLICATION
MODELS ALL C2SB

(A) (M-62J-5) DULL BLACK PAINT APPLIED TO SHADDED AREAS AFTER FINAL BODY COLOR.
NOTE: PAINT NOT REQUIRED ON INSIDE SURFACE OF FENDERS.

1962

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DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



BODY PAINT SPRAY APPLICATION

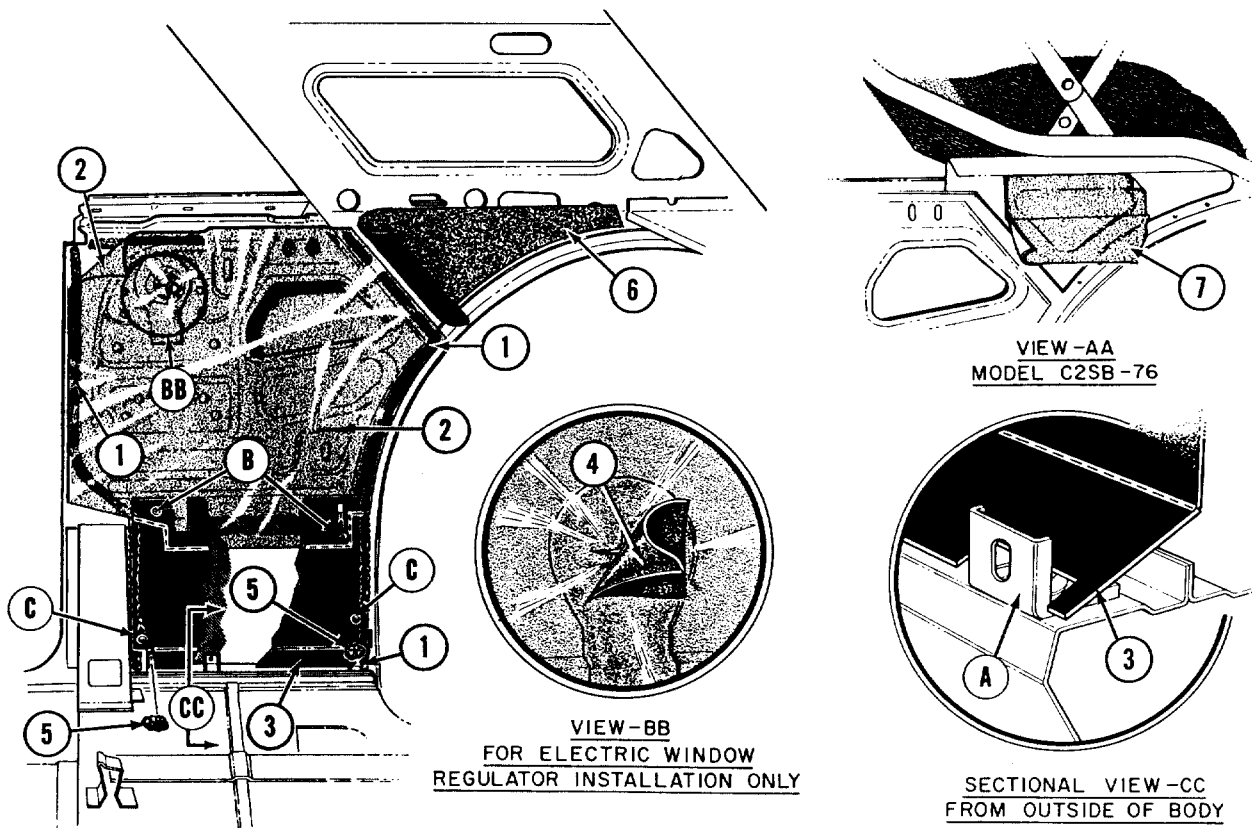
MODELS ALL C2SB

- A (20364-5) PANEL - DOOR OUTSIDE - UPPER.
- B (20220-1) PANEL - DOOR INSIDE.
- C (27854-5) PANEL - QUARTER UPPER.
- D (27876-7) PANEL - QUARTER WINDOW REGULATOR.
- 1 APPLY (M-62J5) DULL BLACK PAINT TO SHADED AREAS ON DOORS AND QUARTERS AFTER FINAL BODY COLOR.



ILLUSTRATION SECTION

BODY SIDE SECTION



INSTALLATION AND SEALER APPLICATION-QUARTER
TRIM WATER SHIELD AND DEADENER

MODELS C2SB-63-76

- 1 APPLY A 3/16 INCH DIAMETER BEAD OF (M-4673-B) SEALER TO QUARTER WINDOW REGULATOR PANEL, LOCK PILLAR BRACE AND WHEELHOUSE INNER PANEL AS INDICATED BY DARK SHADED AREAS EACH SIDE OF BODY.
 - 2 (C2SB-63310A20) SHIELD - QUARTER TRIM WATER - UPPER - ONE REQUIRED EACH SIDE OF BODY. SECURE UPPER PORTION OF WATER SHIELD TO QUARTER REGULATOR PANEL BY PRESSING FIRMLY AGAINST SEALER BEADS. INSERT LOWER PORTION OF WATER SHIELD INTO ACCESS OPENING BELOW QUARTER WINDOW REGULATOR PANEL AS SHOWN.
 - 3 (C1SB-6331090) SHIELD - QUARTER TRIM WATER - 1 REQUIRED EACH SIDE OF BODY. LOWER EDGE OF WATER SHIELD IS BENT ALONG SCORE LINE AND NOTCH IN BOTTOM EDGE OF WATER SHIELD MUST FIT AROUND QUARTER WINDOW GUIDE BRACKET, ITEM "A", SEE SECTIONAL VIEW "CC". SIDE EDGES OF WATER SHIELD ARE PLACED INBOARD OF WHEELHOUSE ASSEMBLY AND QUARTER LOCK PILLAR REINFORCEMENT FLANGES, BELOW QUARTER WINDOW REGULATOR PANEL. UPPER EDGE AND LOWER EDGE OF WATER SHIELD IS SECURED WITH THE FOLLOWING ITEMS:
B - (370219-S8) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
C - (370219-S8) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.
- NOTE: USING WATER SHIELD AS A TEMPLATE, PROVIDE (.125-.129) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREWS, ITEM "C".
- 4 APPLY (M-3010-A) TAPE - 2 X 2 INCHES OVER SPLIT IN UPPER QUARTER TRIM WATER SHIELD, WHEN ELECTRIC WINDOW REGULATOR IS INSTALLED EACH SIDE OF BODY, SEE VIEW "BB".
 - 5 APPLY A DAUB OF (M-5397-A) OR (M-5397-B) SEALER TO NOTCHED EDGE BOTH SIDES AT SCORE LINE OF LOWER QUARTER TRIM WATER SHIELD, 2 PLACES, AFTER INSTALLATION EACH SIDE OF BODY.
 - 6 (C1SB-63310A26) DEADENER - QUARTER INNER PANEL INSIDE SOUND - FOR MODEL C2SB-63 ONLY - ONE REQUIRED EACH SIDE OF BODY, CEMENTED IN POSITION SHOWN WITH (M-2035-B) OR (M-2055-A) ADHESIVE.
 - 7 APPLY (M-3010-A) TAPE - 4 X 6.5 INCHES OR 2 PIECES 2.5 X 6.5 INCHES, SEE VIEW "AA" EACH SIDE OF BODY.
 - 8 ITEM REMOVED.
 - 9 ITEM REMOVED.



1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN
BODY ENGINEERING TRIM AND SEALING MANUAL

INSTALLATION - BODY SIDE AND INTERIOR TRIM

MODELS C2SB-63-76

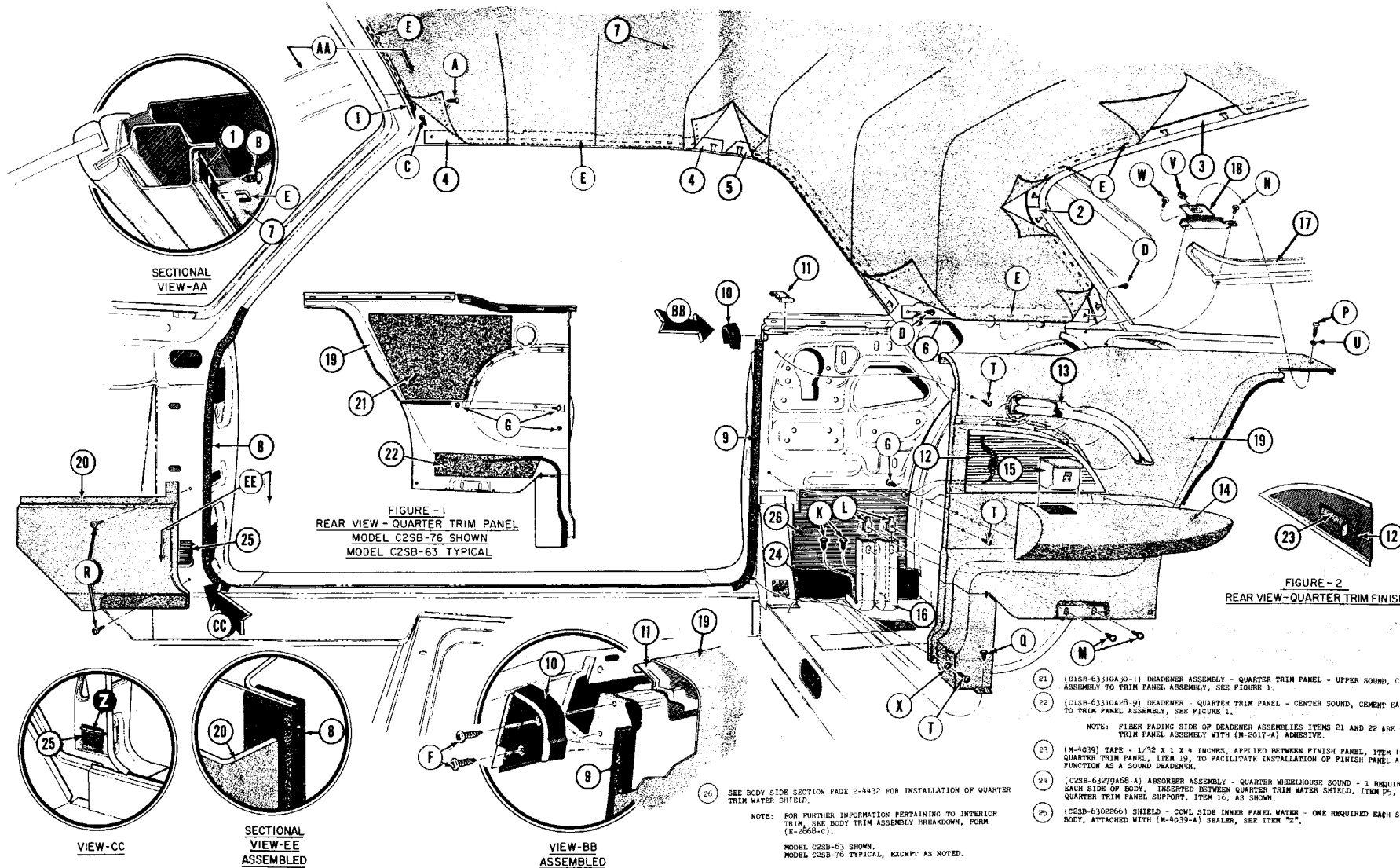
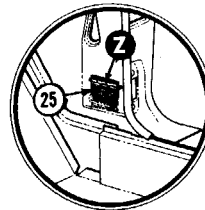


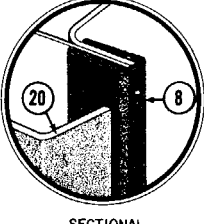
FIGURE - 1
REAR VIEW - QUARTER TRIM PANEL
MODEL C2SB-76 SHOWN
MODEL C2SB-63 TYPICAL

FIGURE - 2
REAR VIEW - QUARTER TRIM FINISH

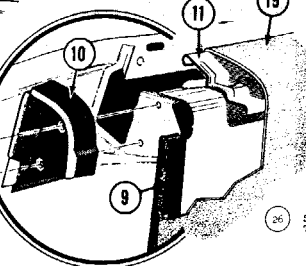
- 1 (C1SB-6351016-7) STRIP ASSEMBLY - ROOF HEADLINING REAR TACKING, FOR MODEL C2SB-63 ONLY. SECURE EACH ASSEMBLY AS SHOWN IN SECTIONAL VIEW "AA" WITH THE FOLLOWING ITEMS:
A - (52726-88) SCREW - 1 REQUIRED AT EACH OUTSIDE END OF STRIP ASSEMBLY.
B - (52726-88) SCREW - 2 REQUIRED.
- NOTE: USING TACKING STRIP ASSEMBLY AS A TEMPLATE, PROVIDE (.137-.141) INCH HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "A".
- 2 (C1SB-6351052) STRIP - ROOF HEADLINING REAR OUTER TACKING - ONE REQUIRED EACH SIDE OF BODY, FOR MODEL C2SB-63 ONLY. SECURE EACH TACKING STRIP TO BACKLITE BY BENDING EXISTING METAL BODY TABS TO FACE OF TACKING STRIP AS SHOWN.
- 3 (C1SB-6350974) STRIP - ROOF HEADLINING REAR TACKING - ONE REQUIRED EACH SIDE OF BODY, FOR MODEL C2SB-63 ONLY. SECURE EACH TACKING STRIP TO BACKLITE BY BENDING EXISTING METAL BODY TABS TO FACE OF TACKING STRIP AS SHOWN.
- 4 (C2SB-6370994) STRIP - ROOF HEADLINING SIDE FRONT TACKING - ONE REQUIRED EACH SIDE OF BODY, FOR MODEL C2SB-63 ONLY. SECURE EACH TACKING STRIP AS SHOWN BY BENDING EXISTING METAL BODY TABS TO FACE OF TACKING STRIP. SECURE FRONT OF EACH TACKING STRIP WITH THE FOLLOWING ITEM:
C - (52726-88) SCREW - 1 REQUIRED.
- 5 (C2SB-6350998) STRIP - ROOF HEADLINING SIDE REAR TACKING - ONE REQUIRED EACH SIDE OF BODY, FOR MODEL C2SB-63 ONLY. SECURE EACH TACKING STRIP AS SHOWN BY BENDING EXISTING METAL BODY TABS TO FACE OF TACKING STRIP.
- 6 (C1SB-63519408) STRIP - ROOF HEADLINING SIDE RAIL TACKING - ONE REQUIRED EACH SIDE OF BODY, FOR MODEL C2SB-63 ONLY. SECURE EACH TACKING STRIP AS SHOWN WITH THE FOLLOWING ITEM:
D - (52810-88) SCREW - 4 REQUIRED.
- 7 (C1SB-6351916) HEADLINING ASSEMBLY - ROOF, FOR MODEL C2SB-63 ONLY. INSERT ROOF BOMS INTO LISTING OF HEADLINING ASSEMBLY, THEN INSERT ENDS OF ROOF BOMS INTO BODY. SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4834 FOR INSTALLATION OF ROOF BOMS. HEADLINING IS SECURED AS SHOWN, TYPICAL OF SECTIONAL VIEW "AA" WITH THE FOLLOWING ITEM:
E - (35528-810) OR (35158-88) STAPLE - 198 REQUIRED. INSERT 38 AT HEADERS, 50 AT EACH SIDE RAIL AND 60 AT BACKLITE.
- 8 (C1SB-6302600) WINDLACE ASSEMBLY - DOOR OPENING FRONT. SECURE EACH WINDLACE ASSEMBLY TO BODY BY SNAPPING OVER COWL SIDE PLUNGERS, AS SHOWN, SEE SECTIONAL VIEW "BB".
- 9 (C1SB-6331290) WINDLACE ASSEMBLY - QUARTER LOCK PILLAR. SECURE EACH WINDLACE ASSEMBLY TO BODY BY SNAPPING OVER QUARTER PILLAR PLUNGERS, AS SHOWN, SEE VIEW "BB".
- 10 (C2SB-6328306-7) WEATHERSTRIP ASSEMBLY - QUARTER LOCK PILLAR AT W/LT. SECURE EACH WEATHERSTRIP ASSEMBLY WITH THE FOLLOWING ITEM, SEE VIEW "BB":
F - (52724-88) SCREW - 2 REQUIRED.
- 11 (C1SB-6311067) RETAINER - QUARTER TRIM PANEL FRONT - ONE REQUIRED EACH SIDE OF BODY. EACH RETAINER IS SECURED BY INSERTING TAB INTO EXISTING HOLE OF WINDOW REGULATOR PANEL AND CLINCHED SECURELY, SEE VIEW "BB".
- 12 (C1SB-6331042-3) PANEL - QUARTER TRIM FINISH. EACH PANEL IS SECURED IN POSITION WHEN MOLDING, ITEM 13, AND ARM REST, ITEM 14, ARE INSTALLED.
- 13 (C1SB-6329042-3) MOLDING ASSEMBLY - QUARTER TRIM PANEL. INSERT METAL FRONTS OF EACH MOLDING ASSEMBLY THROUGH QUARTER TRIM PANEL. MOLDING ASSEMBLY IS SECURED BY CLINCHING METAL FRONTS TO REAR FACE OF QUARTER TRIM PANEL, TYPICAL OF FIGURE 1.
- 14 (C1SB-6311600-1) ARM REST ASSEMBLY - QUARTER TRIMMED. SECURE EACH ASSEMBLY TO QUARTER TRIM PANEL WITH THE FOLLOWING ITEM:
G - (373014-88) SCREW - 4 REQUIRED, SEE FIGURE 1.
- 15 (C1SB-6330702) RECEPTACLE ASSEMBLY - QUARTER ARM - ONE REQUIRED EACH SIDE OF BODY, INSERTED INTO QUARTER ARM REST RECEPTACLE OPENING.
- 16 (C1SB-6331396) SUPPORT - QUARTER TRIM LOWER PANEL TO FLOOR - ONE REQUIRED EACH SIDE OF BODY. SECURE EACH SUPPORT WITH THE FOLLOWING ITEM:
K - (373014-88) SCREW - 2 REQUIRED.
- 17 SEE BODY ENGINEERING INSTALLATION MANUAL ROOF AND BACK WINDOW SECTION, PAGE 2-4857, FOR INSTALLATION OF PACKAGE TRAY FINISH PANEL.
- 18 (C1SB-6331043-3) EXTENSION - QUARTER TRIM PANEL UPPER. SECURE EACH EXTENSION IN POSITION WITH THE FOLLOWING ITEMS:
L - (4217-88) SCREW - 1 REQUIRED.
M - (4217-88) SCREW - 1 REQUIRED.
N - (4217-88) SCREW - 1 REQUIRED.
- NOTE: USING EXTENSION AS A TEMPLATE, PROVIDE (.144-.148) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "M".
- 19 (C2SB-6331012-3) FOR MODEL C2SB-63, OR (C2SB-7631012-3) FOR MODEL C2SB-76. PANEL ASSEMBLY - QUARTER TRIM. UPPER EDGE OF EACH TRIM PANEL ASSEMBLY IS HOOKED OVER FLANGE OF RETAINER, ITEM 11, SEE VIEW "BB", AND SECURED WITH THE FOLLOWING ITEMS:
O - (45191-82) SPRING NUT - 2 REQUIRED.
P - (373014-88) SCREW - 2 REQUIRED.
Q - (52726-88) SCREW - 3 REQUIRED.
R - (52726-88) SCREW - 1 REQUIRED.
S - (373014-88) SCREW - 1 REQUIRED.
T - (24654-83) WASHER - 1 REQUIRED.
U - (24654-83) WASHER - 1 REQUIRED.
V - (24654-83) WASHER - 1 REQUIRED.
X - (55654-813) WASHER - 1 REQUIRED.
- NOTE: USING QUARTER TRIM PANEL ASSEMBLY AS A TEMPLATE, PROVIDE (.105-.109) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "P".
- NOTE: USING TRIM PANEL ASSEMBLY AS A TEMPLATE, PROVIDE (.149-.153) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "Q".
- 20 (C2SB-6302344-5) PANEL - COWL SIDE TRIM. EACH PANEL IS LOCATED IN POSITION WITH THE REAR EDGE PLACED OVER WINDLACE ASSEMBLY, ITEM 8, SEE SECTIONAL VIEW "BB", AND SECURED WITH THE FOLLOWING ITEM:
R - (350075-813) SCREW - 2 REQUIRED.
- NOTE: USING COWL TRIM PANEL AS A TEMPLATE, PROVIDE (.127-.130) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "R".
- 21 (C1SB-6331043-1) DEADENER ASSEMBLY - QUARTER TRIM PANEL - UPPER SOUND, CEMENT EACH ASSEMBLY TO TRIM PANEL ASSEMBLY, SEE FIGURE 1.
- 22 (C1SB-6331043-2) DEADENER - QUARTER TRIM PANEL - CENTER SOUND, CEMENT EACH ASSEMBLY TO TRIM PANEL ASSEMBLY, SEE FIGURE 1.
- NOTE: FIBER FADING SIDE OF DEADENER ASSEMBLIES ITEMS 21 AND 22 ARE CEMENTED TO TRIM PANEL ASSEMBLY WITH (M-2017-A) ADHESIVE.
- 23 (M-4039) TAPE - 1/32 X 1 X 4 INCHES, APPLIED BETWEEN FINISH PANEL, ITEM 12 AND QUARTER TRIM PANEL, ITEM 19, TO FACILITATE INSTALLATION OF FINISH PANEL AND TO FUNCTION AS A SOUND DEADENER.
- 24 (C2SB-6327968-A) ABSORBER ASSEMBLY - QUARTER WHEELHOUSE SOUND - 1 REQUIRED EACH SIDE OF BODY. INSERTED BETWEEN QUARTER TRIM WATER SHIELD, ITEM 25, AND QUARTER TRIM PANEL SUPPORT, ITEM 16, AS SHOWN.
- 25 (C2SB-6302266) SHIELD - COWL SIDE INNER PANEL WATER - ONE REQUIRED EACH SIDE OF BODY, ATTACHED WITH (M-4039-A) SEALER, SEE ITEM "Z".
- 26 SEE BODY SIDE SECTION PAGE 2-4432 FOR INSTALLATION OF QUARTER TRIM WATER SHIELD.
- NOTE: FOR FURTHER INFORMATION PERTAINING TO INTERIOR TRIM, SEE BODY TRIM ASSEMBLY BREAKDOWN, FORM (B-2868-C).
- MODEL C2SB-63 SHOWN.
MODEL C2SB-76 TYPICAL, EXCEPT AS NOTED.



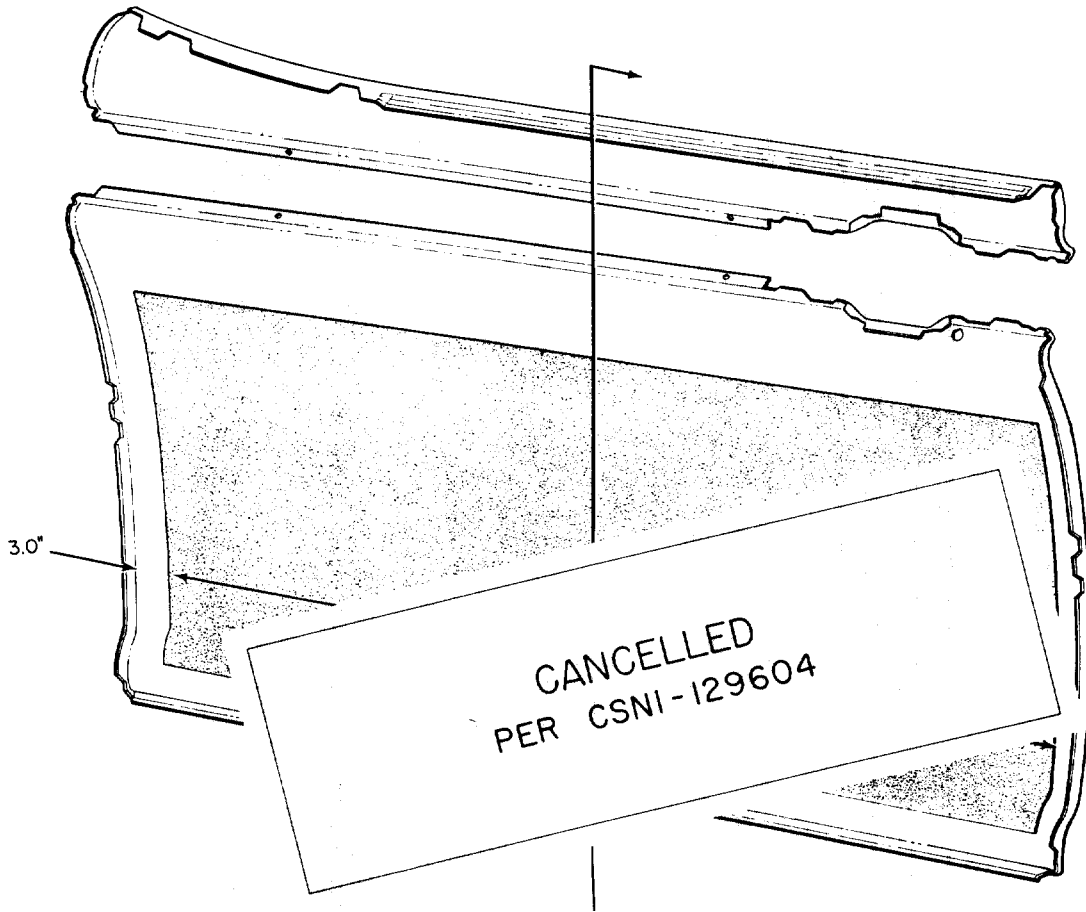
VIEW - CC



SECTIONAL VIEW - EE ASSEMBLED



VIEW - BB ASSEMBLED



DEADENER APPLICATION TO DOOR OUTER PANELS

— MODELS C2SB-63-76 —

- ① APPLY (M-1-54) SOUND DEADENER TO INSIDE SURFACE OF DOOR OUTSIDE LOWER PANEL TO DIMENSIONS SHOWN. APPLY SOUND DEADENER AT THE RATE OF 0.4 POUND PER SQUARE FOOT OF AREA, DRY WEIGHT, WITH A TOLERANCE OF PLUS OR MINUS 0.1 POUND.

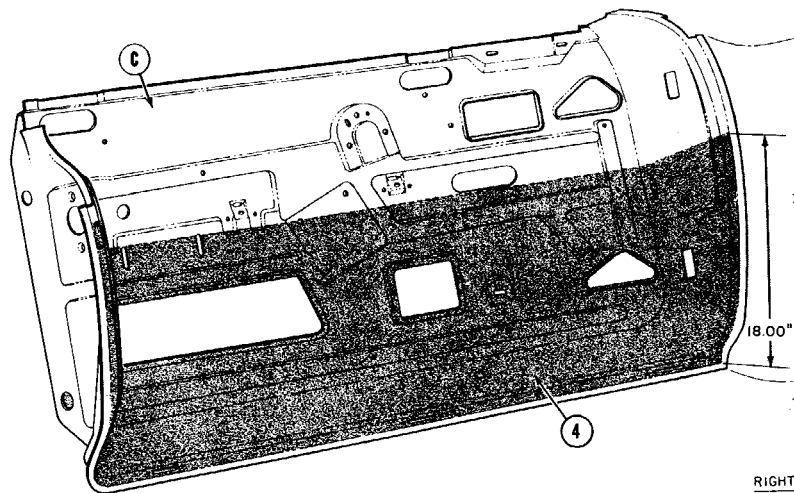
NOTE: THE ABOVE ILLUSTRATION INDICATES THE DESIRED PATTERN FOR THE APPLICATION OF SOUND DEADENER. THE SOUND DEADENER PATTERN MAY BE SHIFTED IN ANY DIRECTION TO A MAXIMUM OF 1.0 INCH. SLIGHT PATTERN VARIATIONS OR FEATHERING OUT OF THE SOUND DEADENER IS PERMISSIBLE, PROVIDED THE PATTERN AREA SHOWN IS NOT REDUCED MORE THAN TEN PERCENT.

AN AREA APPROXIMATELY 2 INCHES IN DIAMETER AROUND ALL DOOR PANEL EXTERIOR MOLDING RETAINER HOLES MUST BE KEPT FREE OF SOUND DEADENER.

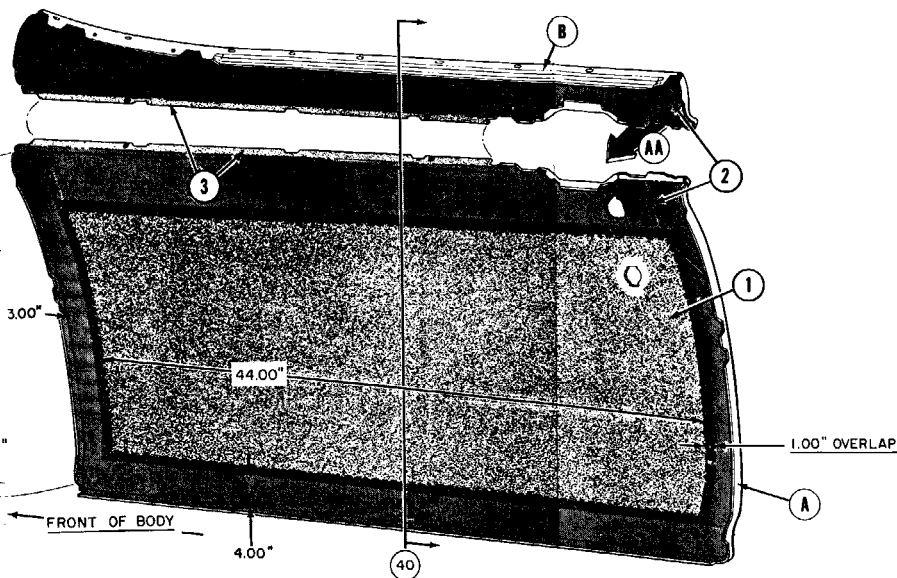
SECTION DIMENSIONS SHOWN ARE TAKEN AT 90 DEGREES FROM A VERTICAL LINE OF BODY. DIMENSION FROM TRADE SURFACE OF FLANGES.

WELL PRIMER AND DEADENER MUST BE APPLIED TO INSURE AN OVERLAP OF EITHER MATERIAL OVER THE OTHER A MINIMUM OF 1.0 INCH AT ADJACENT AREAS.





RIGHT HAND
DOOR SHOWN



DEADENER-SEALER AND WELD PRIMER APPLICATION
TO DOOR INNER AND OUTER PANELS

MODELS C25B-63-76

- (A) (20204-5) PANEL - DOOR OUTSIDE - LOWER.
- (B) (20364-5) PANEL - DOOR OUTSIDE - UPPER.
- (C) (20200-1) PANEL - DOOR INSIDE.
- (1) APPLY (M-5012-A) SOUND DEADENER.
- (2) APPLY (M-5J37-B) WELD PRIMER.
- (3) APPLY (M-4075-A) OR (M-5339-V) WELD SEALER OR (M-6J37-B) WELD PRIMER TO FLANGES OF ITEMS "A" AND "B".
- (4) APPLY (M-6134) DIP PRIMER.
- (5) APPLY (M-401-E) SEALER ALONG JOINTS OF ITEMS "A" AND "B" AS SHOWN AFTER THEY HAVE BEEN WELDED TOGETHER, SEE VIEW "AA".

NOTE: (M-401-E) SEALER MUST BE APPLIED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.

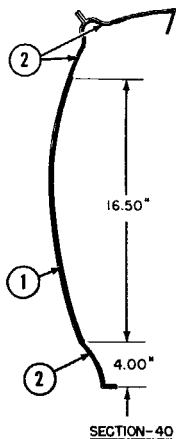
IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4035-A) SEALER MAY BE USED AS AN ALTERNATE.

A CLEARANCE OF APPROXIMATELY 1.00 INCH MUST BE MAINTAINED AROUND ALL HOLES AND/OR SURFACES WHERE APPLICATION OF SEALERS, DEADENERS AND/OR FILMS MAY INTERFERE WITH PARTS TO BE ATTACHED AND/OR FINISHED PAINT SURFACES.

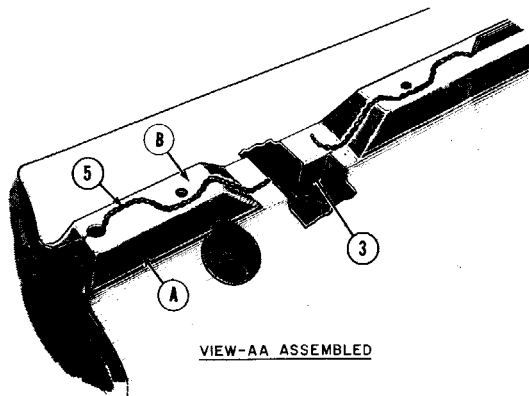
SECTION DIMENSIONS SHOWN ARE TAKEN AT 90 DEGREES FROM A VERTICAL LINE OF BODY. DIMENSION FROM INSIDE SURFACE OF FLANGES.

WELD PRIMER AND DEADENERS MUST BE APPLIED TO INSURE AN OVERLAP OF EITHER MATERIAL OVER THE OTHER A MINIMUM OF 1.00 INCH AT ADJACENT AREAS.

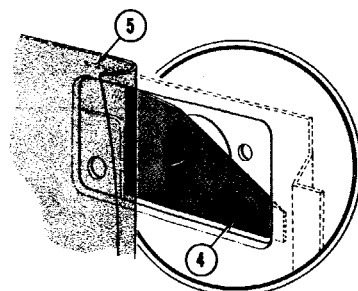
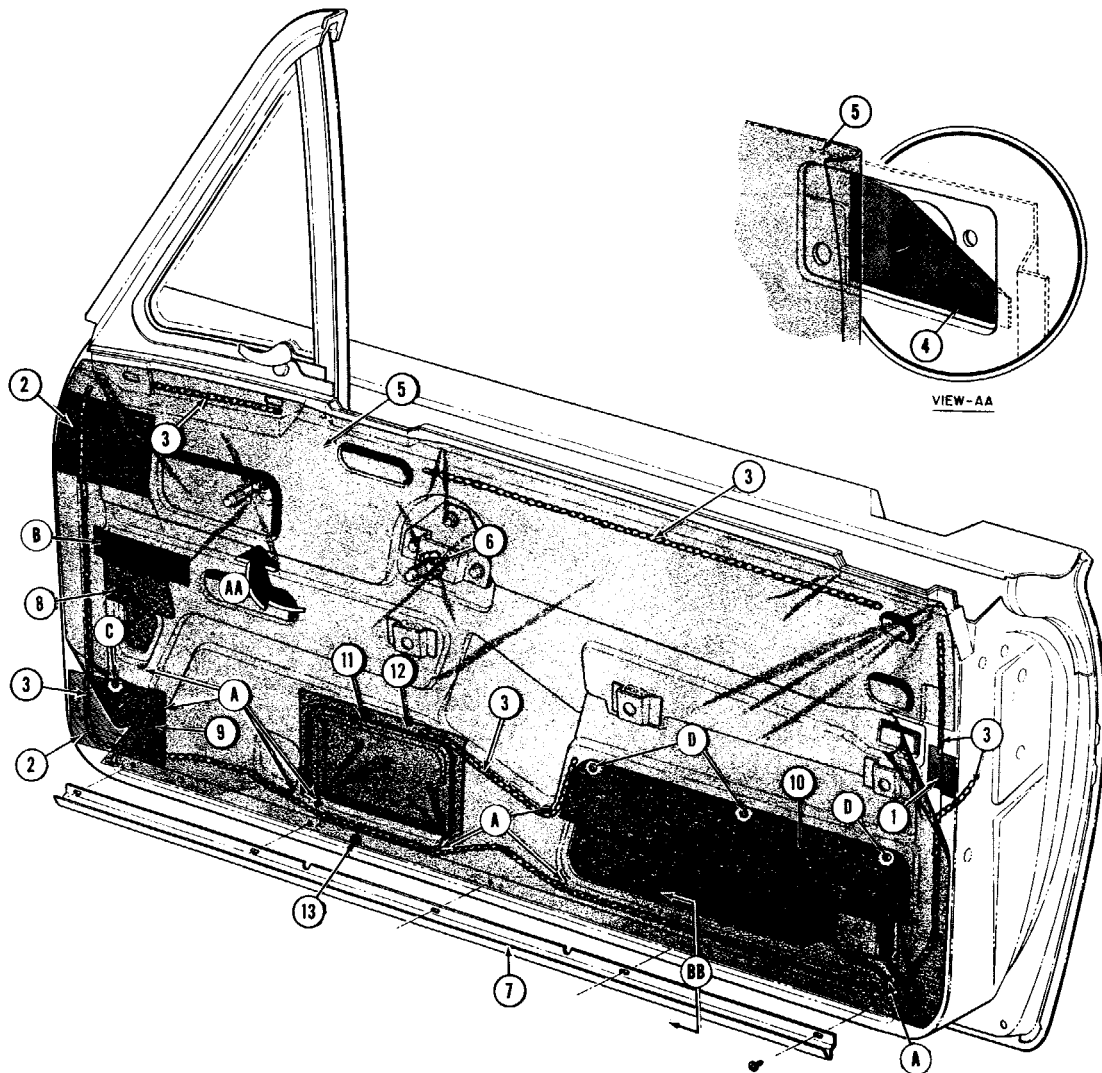
REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR ENAMEL PERFORMANCE.



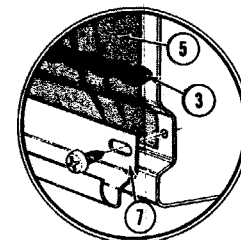
SECTION-40



VIEW-AA ASSEMBLED



VIEW-AA



SECTIONAL VIEW-BB

INSTALLATION AND SEALER APPLICATION - DOOR TRIM WATER SHIELD

MODELS C25B - 63-76

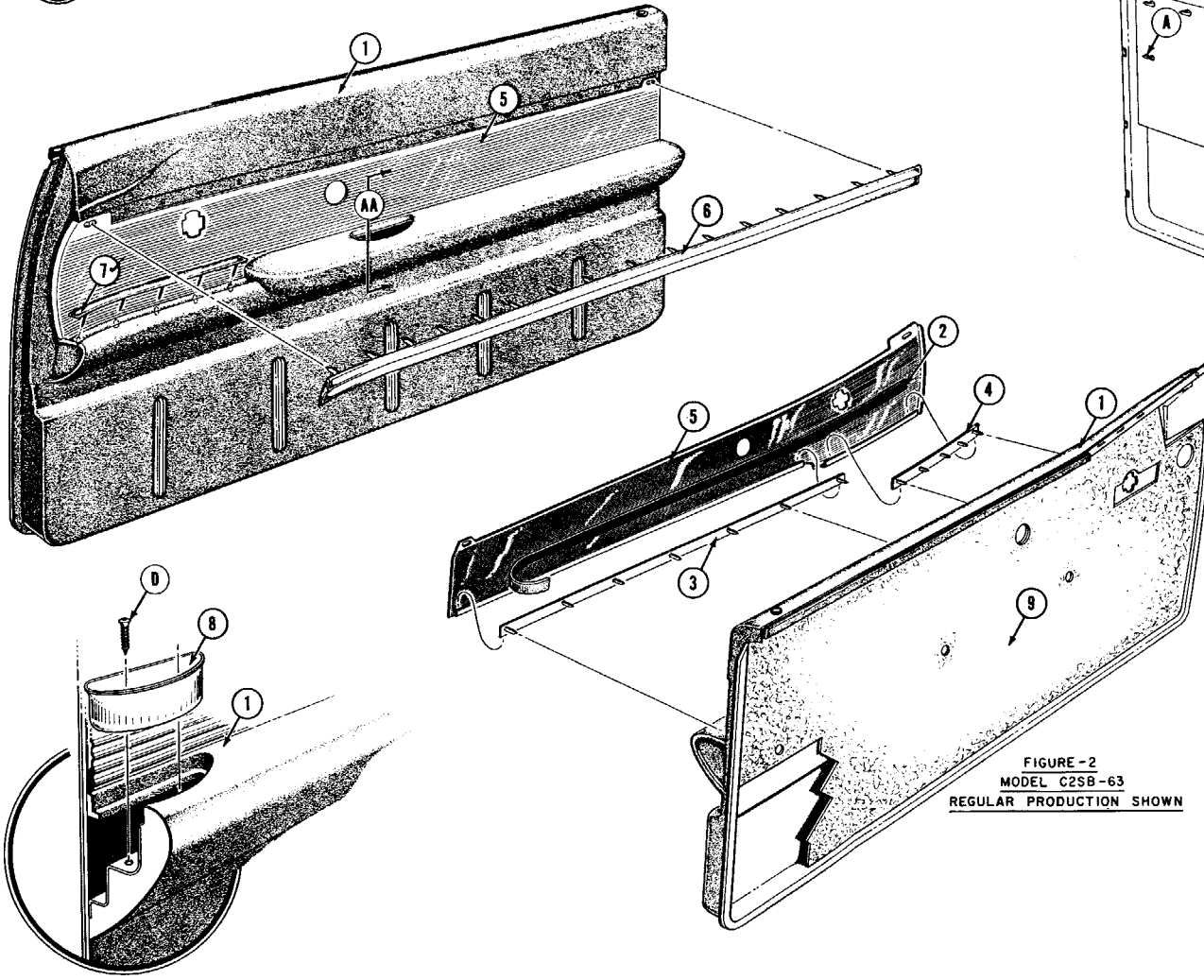
- 1 APPLY (M-3610-A) TAPE, 2 X 2 INCHES, OVER EXISTING HOLE.
- 2 APPLY (M-3610-A) TAPE, 4 X 6 INCHES, OVER ACCESS HOLES, TWO PLACES AS SHOWN.
- 3 APPLY A 3/16 INCH DIAMETER BEAD OF (M-4073-B) SEALER TO DOOR INNER PANEL AS INDICATED, TO SECURE DOOR TRIM WATER SHIELD, ITEM 5.

NOTE: DRAIN HOLE, ITEM "A", 6 PLACES, MUST BE KEPT FREE OF SEALER.
- 4 APPLY (M-3610-A) TAPE, 3 X 5 INCHES, OVER EXISTING HOLES IN DOOR HINGE SIDE REINFORCEMENT ASSEMBLY, FOR ELECTRIC WINDOW INSTALLATION ONLY. SEE VIEW "AA".
- 5 (C25B-63237A04) SHIELD - DOOR TRIM WATER, SECURED TO DOOR INNER PANEL BY PRESSING FIRMLY AGAINST SEALER BEADS.
- 6 APPLY (M-5397-B) SEALER AROUND DOOR LOCK REMOTE CONTROL SHAFT AFTER INSTALLATION OF WATER SHIELD.
- 7 SEE DOOR SECTION, PAGE 2-4640 FOR INSTALLATION OF TRIM RETAINER.
- NOTE: WATER SHIELD IS SECURED TO DOOR INNER PANEL BEFORE INSTALLATION OF TRIM RETAINER, ITEM 7, SEE SECTIONAL VIEW "BB".
- 8 (C15B-6323896-0) SHIELD - DOOR TRIM WATER INNER FRONT - UPPER, ONE REQUIRED EACH SIDE OF BODY, SECURED IN POSITION WITH THE FOLLOWING ITEM:
B - (M-3610-A) TAPE 2 X 6 INCHES - ONE REQUIRED.
- 9 (C15B-6323896-2) SHIELD - DOOR TRIM WATER INNER FRONT - LOWER, ONE REQUIRED EACH SIDE OF BODY, SECURED IN POSITION WITH THE FOLLOWING ITEM:
C - (373014-38) SCREW - ONE REQUIRED.
- 10 (C25B-6323893-1) SHIELD - DOOR TRIM WATER - REAR, ONE REQUIRED EACH SIDE OF BODY, SECURED IN POSITION WITH THE FOLLOWING ITEM:
D - (373014-38) SCREW - 3 REQUIRED.
- 11 APPLY A 3/16 INCH BEAD OF (M-4073-B) SEALER TO DOOR INNER PANEL AS INDICATED, TO SECURE SHIELD, ITEM 12.
- 12 (C15B-6323848) SHIELD - DOOR TRIM WATER INNER, ONE REQUIRED EACH SIDE OF BODY, SECURED TO DOOR INNER PANEL BY PRESSING AGAINST SEALER BEAD.

NOTE: ON MANUAL WINDOW UNITS, INSERT TONGUE ON BOTTOM OF SHIELD INTO OPENING IN DOOR INNER PANEL.

ON ELECTRICAL WINDOW UNITS, LOOSEN MOTOR MOUNTING BRACKET, INSERT TONGUE ON BOTTOM OF SHIELD, AND RETIGHTEN MOTOR MOUNTING BRACKET.
- 13 APPLY A DAUB OF (M-5397-A), (M-4073) OR (M-5397-B) SEALER OVER EXISTING HOLE WHEN ELECTRIC WINDOW REGULATOR IS NOT USED.

NOTE: PROVIDE .146 - .150 DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEMS "C" AND "D".



SECTIONAL VIEW-AA

FIGURE-2
MODEL C2SB-63
REGULAR PRODUCTION SHOWN

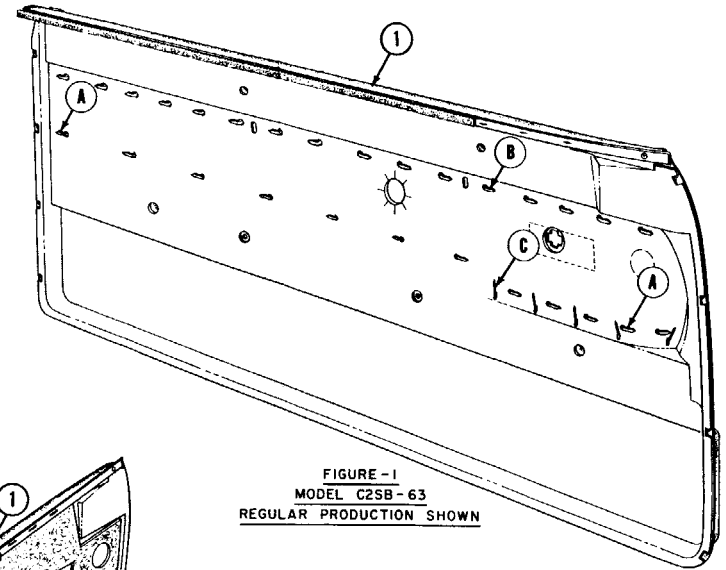


FIGURE-1
MODEL C2SB-63
REGULAR PRODUCTION SHOWN

FRONT DOOR PANEL-TRIMMED

MODELS C2SB-63-76

REGULAR PRODUCTION AND R.P.O.

- 1 (C2SB-6323662-3) COVER ASSEMBLY - DOOR TRIM PANEL.
 - 2 (M-4039-A) TAPE - 1/32 X 1 X 41 INCHES, APPLIED BETWEEN FINISH PANEL, ITEM 5, AND DOOR TRIM PANEL, ITEM 1, SEE FIGURE 2.
 - 3 (C2SB-63237A52) STRIP - DOOR TRIM INSIDE FINISH PANEL REAR.
 - 4 (C2SB-63237A54) STRIP - DOOR TRIM INSIDE FINISH PANEL FRONT.
- NOTE: ITEMS 3 AND 4, DOOR TRIM STRIPS, ARE INSERTED INTO BOTTOM FLANGE ON BACK OF FINISH PANEL, ITEM 5, AND SECURED BY BENDING METAL PRONG ITEM "A", TO REAR OF DOOR TRIM PANEL, SEE FIGURE 1.
- 5 (C2SB-63237A22-A) REGULAR PRODUCTION FOR MODELS ALL C2SB, RIGHT HAND SIDE OF BODY OR (C2SB-63237A23-A) REGULAR PRODUCTION, OR (C2SB-63237A23-B) R.P.O. FOR MODEL C2SB-63, LEFT HAND SIDE OF BODY, OR (C2SB-76237A23-A) REGULAR PRODUCTION, OR (C2SB-76237A23-B) R.P.O. FOR MODEL C2SB-76, LEFT HAND SIDE OF BODY. PANEL - DOOR TRIM INSIDE FINISH PANEL, SECURED TO DOOR TRIM PANEL, ITEM 1, BY DOOR TRIM STRIPS AND LOWER MOULDING ASSEMBLY, ITEMS 3-4 AND 7 AT THE BOTTOM AND UPPER MOULDING ASSEMBLY, ITEM 6, AT THE TOP.
 - 6 (C2SB-632110-1) MOULDING ASSEMBLY - DOOR TRIM - UPPER. SECURE EACH MOULDING BY BENDING METAL PRONGS, ITEM "B", TO REAR FACE OF DOOR TRIM PANEL, SEE FIGURE 1.
 - 7 (C2SB-632096-7) MOULDING ASSEMBLY - DOOR TRIM - LOWER. SECURE EACH MOULDING BY BENDING METAL PRONGS, ITEM "C", TO REAR FACE OF DOOR TRIM PANEL, SEE FIGURE 1.
 - 8 (BAE-6424142) PLATE - DOOR ARM REST FINGER TIP. SECURE EACH FINGER TIP PLATE TO DOOR TRIM PANEL WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "AA":
D - (52255-513) SCREW - 2 REQUIRED.
 - 9 (C1SB-632326-4) ABSORBER - DOOR TRIM PANEL - SOUND, LOCATED IN POSITION AS SHOWN IN FIGURE 2.

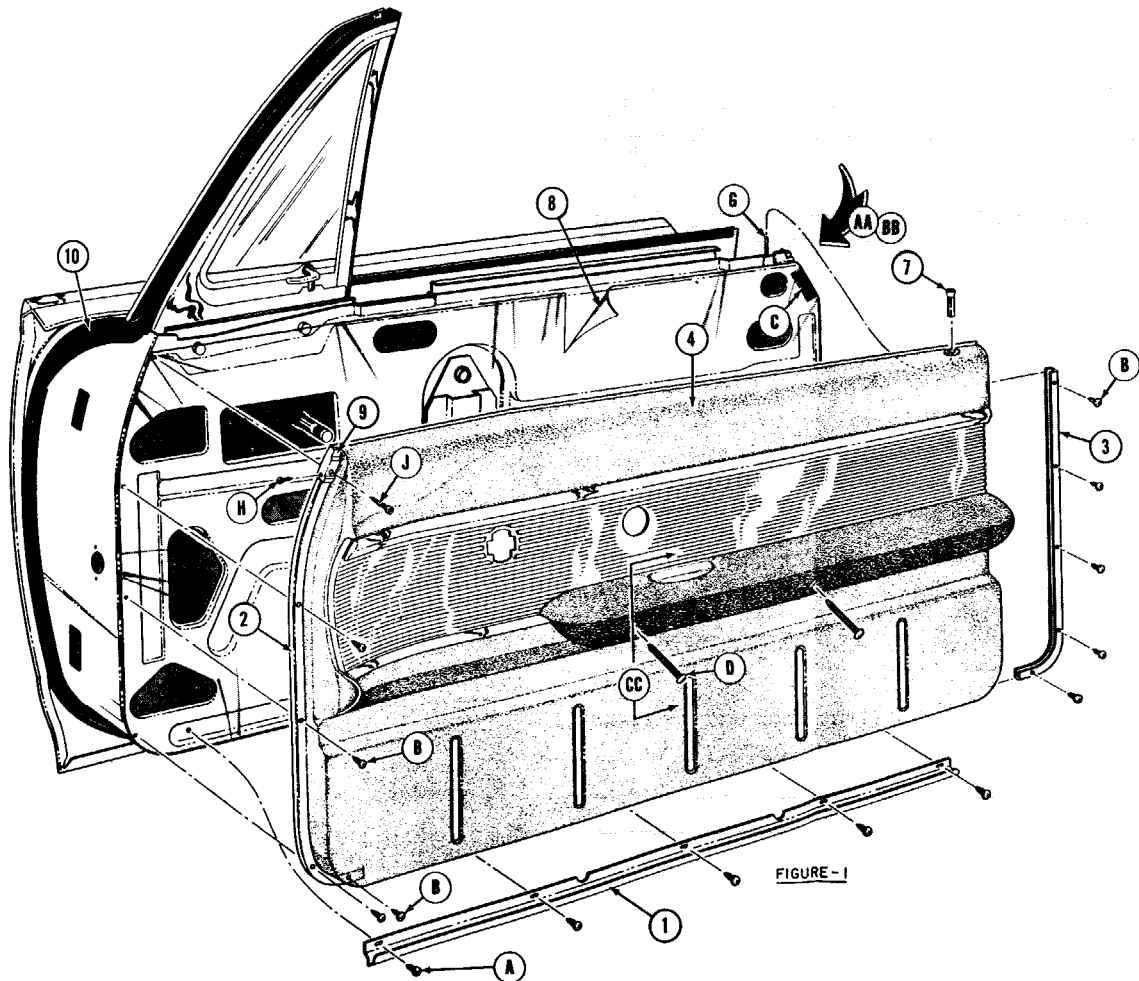
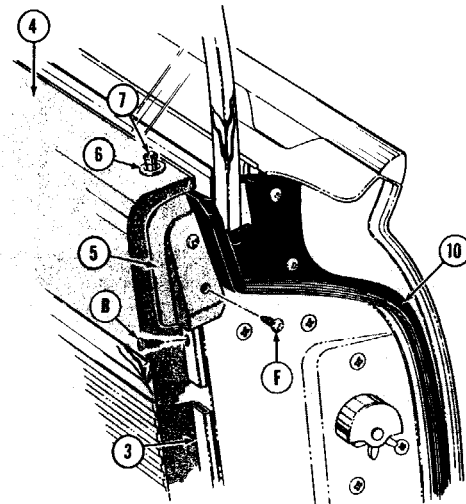
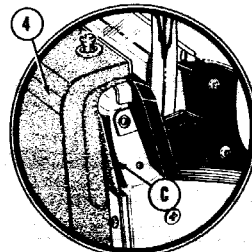


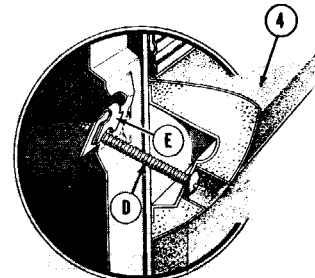
FIGURE - 1



VIEW-AA
ASSEMBLED



VIEW-BB
ASSEMBLED



SECTIONAL
VIEW-CC
ASSEMBLED

INSTALLATION-DOOR TRIM PANEL
AND ARM REST
MODELS C2SB-63-76

- 1 (C1SD-610147) RETAINER - DOOR TRIM PANEL - 1 REQUIRED EACH SIDE OF BODY. SECURE EACH RETAINER WITH THE FOLLOWING ITEM:
A - (5270-58) SCREW - 5 REQUIRED.
- 2 (C2SB-6327A24-5-A) OR (C2SB-6327A24-5-B) RETAINER - DOOR TRIM PANEL - FRONT.
- 3 (C2SB-6327A26-7-A) OR (C2SB-6327A26-7-B) RETAINER - DOOR TRIM PANEL - REAR.
NOTE: RETAINERS, ITEMS 2 AND 3 ARE POSITIONED OVER FRONT AND REAR DOOR TRIM PANEL FLANGES AS SHOWN IN FIGURE 1 AND VIEW "AA".
- 4 (2394-5) PANEL ASSEMBLY - DOOR TRIM. EACH DOOR TRIM PANEL ASSEMBLY IS POSITIONED IN DOOR TRIM PANEL RETAINER, ITEM 1. DOOR TRIM PANEL ASSEMBLY IS THEN SECURED TO DOOR INNER PANEL WITH THE FOLLOWING ITEMS:
B - (53027-513) SCREW - 9 REQUIRED.
C - (M-3012-D) SEALER TAPE - 1/16 X 1 X 2 INCHES APPLIED TO DOOR INNER PANEL AS SHOWN. SEE FIGURE 1 AND VIEW "BB".
D - (173881-58) SCREW - 2 REQUIRED.
E - (375460-532) NUT - 2 REQUIRED.
NOTE: USING DOOR TRIM PANEL RETAINERS, ITEMS 2 AND 3, AS TEMPLATES, PROVIDE (.125-.126) INCH DIAMETER HOLES AT ASSEMBLY INTO DOOR INNER PANEL TO RECEIVE SCREWS, ITEM "B".
NUT, ITEM "E", IS LOCATED IN POSITION SHOWN IN SECTIONAL VIEW "CC" BEFORE INSTALLATION OF DOOR TRIM PANEL ASSEMBLY.
- 5 (C2SB-6320362-3) CAP - DOOR BELT BREAKOVER - REAR. SECURE EACH CAP OVER REAR UPPER EDGE OF DOOR TRIM PANEL ASSEMBLY WITH THE FOLLOWING ITEM SHOWN IN VIEW "AA":
F - (52720-514) SCREW - 2 REQUIRED.
NOTE: USING REAR BREAKOVER CAP AS A TEMPLATE, PROVIDE (.125-.126) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "F".
- 6 (89MB-5721999) GROMMET - FRONT DOOR LOCK KNOB - 1 REQUIRED EACH SIDE OF BODY. EACH GROMMET IS INSERTED INTO EXISTING HOLE AT UPPER REAR END OF DOOR TRIM PANEL ASSEMBLY AS SHOWN IN VIEW "AA".
- 7 (C1VB-5721850) KNOB - FRONT DOOR LOCK CONTROL ROD - 1 REQUIRED EACH SIDE OF BODY. INSTALL DOOR LOCK KNOB OVER UPPER END OF LOCK ROD ASSEMBLY, ITEM "D", SEE FIGURE 1 AND VIEW "AA".
- 8 SEE DOOR SECTION PAGE 2-4620, FOR INSTALLATION OF DOOR TRIM WEATHERSTRIP.
- 9 (C1SB-6120360-1) CAP - DOOR BELT BREAKOVER - FRONT. SECURE EACH CAP IN POSITION WITH THE FOLLOWING ITEMS:
H - (52720-513) SCREW - 1 REQUIRED.
J - (53027-513) SCREW - 1 REQUIRED.
- 10 SEE BODY ENGINEERING INSTALLATION MANUAL, DOOR SECTION, PAGE 2-4620 FOR INSTALLATION OF DOOR WEATHERSTRIP.

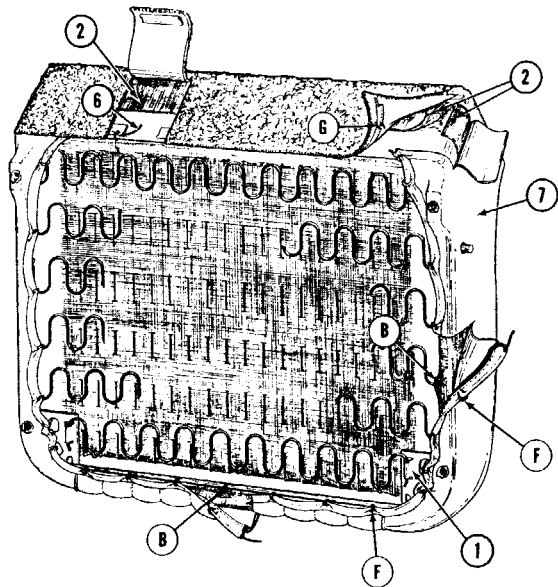


FIGURE - 1

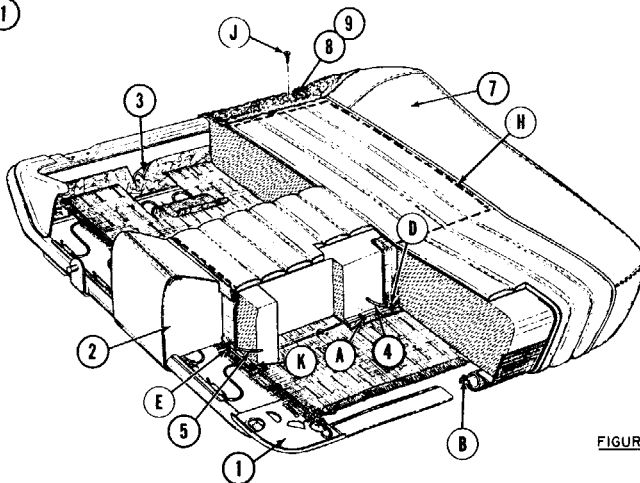


FIGURE - 2

FRONT SEAT CUSHION - TRIMMED

—MODELS C2SB-63-76—

- 1 (C2SB-6363100) SPRING ASSEMBLY.
- 2 (C2SB-6363222) PAD ASSEMBLY, LOCATED OVER SPRING ASSEMBLY AND SECURED TO FRONT BOLSTER WIRE ON SPRING ASSEMBLY WITH ONE HOO RING, SEE ITEM "A" IN FIGURE 2 AND AT EACH SIDE BOLSTER WIRE WITH 3 HOO RINGS. SEE ITEM "B" IN FIGURE 2. LISTING ALONG FRONT AND SIDE EDGES OF PAD ASSEMBLY ARE SECURED TO BOTTOM OF SPRING ASSEMBLY WITH 13 HOO RINGS EQUALLY SPACED. SEE ITEM "C". TOTAL OF 20 HOO RINGS REQUIRED TO SECURE PAD ASSEMBLY. ENDS OF PAD ASSEMBLY LISTINGS ARE CEMENTED TO LISTINGS OF METAL PANEL ON SPRING ASSEMBLY. REAR LISTING ON PAD ASSEMBLY IS CEMENTED TO METAL PANEL ON SPRING ASSEMBLY AS SHOWN IN FIGURE 1.
- NOTE: USE (M-2035-B) CEMENT AS AN ALTERNATE TO HOO RINGS, ITEM "B", TO CEMENT PAD ASSEMBLY TO BOTTOM OF SPRING ASSEMBLY.
- 3 (DAK-633176) ANTI-RATTLE - ONE REQUIRED, CEMENTED TO INSIDE OF METAL PANEL AT REAR OF SPRING ASSEMBLY, SEE FIGURE 2.
- 4 (C1SD-6363240) WIRE - BOLSTER - ONE REQUIRED, INSERTED INTO FRONT LISTING OF COVER ASSEMBLY, SEE FIGURE 2.
- 5 (1L-7265447) WIRE - BOLSTER - 2 REQUIRED, ONE EACH SIDE OF COVER ASSEMBLY, INSERTED INTO SIDE LISTINGS OF COVER ASSEMBLY, SEE FIGURE 2.
- 6 (MRF-6363002) WIRE - ONE REQUIRED, INSERTED INTO LISTING AT REAR OF COVER ASSEMBLY, SEE FIGURE 1.
- 7 (60900) COVER ASSEMBLY, LOCATED OVER PAD AND SPRING ASSEMBLY. BOLSTER LISTING ON COVER ASSEMBLY IS SECURED TO TOP OF SPRING ASSEMBLY ALONG FRONT BOLSTER WIRE WITH 5 HOO RINGS EQUALLY SPACED, SEE ITEM "D" IN FIGURE 2. AND TO EACH SIDE BOLSTER WIRE ON SPRING ASSEMBLY WITH 6 HOO RINGS EQUALLY SPACED, SEE ITEM "E" IN FIGURE 2. COVER ASSEMBLY IS ALSO SECURED TO BOTTOM OF SPRING ASSEMBLY ALONG FRONT AND SIDE EDGES WITH 23 HOO RINGS, SEE ITEM "F". REAR EDGE OF COVER ASSEMBLY IS SECURED TO BOTTOM OF SPRING ASSEMBLY WITH 2 HOO RINGS, SEE ITEM "G", IN FIGURE 1.
- NOTE: COVER ASSEMBLY IS ALSO CEMENTED WITH (M-2027-B) CEMENT, TO PAD ASSEMBLY, ITEM 2, IN AREA ENCOMPASSED BY LINE "H".
- 8 (C2SB-6361643) PLATE - DRIVER SEAT BACK - SCUFF - 2 REQUIRED, FOR DRIVER SIDE ONLY. SECURE EACH SCUFF PLATE WITH THE FOLLOWING ITEM:
J - (52735-513) SCREW - 2 REQUIRED.
- 9 (C2SB-6161643) PLATE - FRONT SEAT BACK SCUFF - 2 REQUIRED, FOR PASSENGER SIDE ONLY. SECURE EACH SCUFF PLATE WITH THE FOLLOWING ITEM:
J - (52735-513) SCREW - 2 REQUIRED.

NOTE: CENTER HOLE OF SCUFF PLATES MUST ALIGN PROPERLY WITH STOPS OF FRONT SEAT BACK.
USE (M-2035-B) CEMENT.
FOR FURTHER INFORMATION PERTAINING TO COVER ASSEMBLY, SEE BODY TRIM ASSEMBLY BREAKDOWN, FORM (M-2018-C).

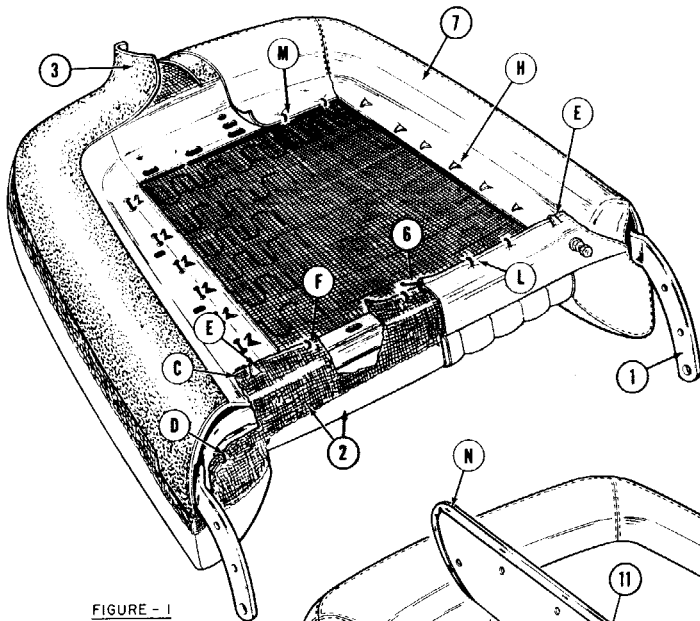
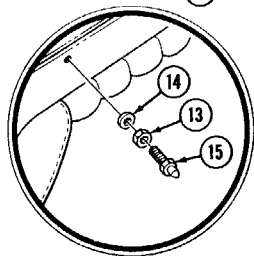


FIGURE - 1



VIEW-BB

PASSENGER SIDE ONLY

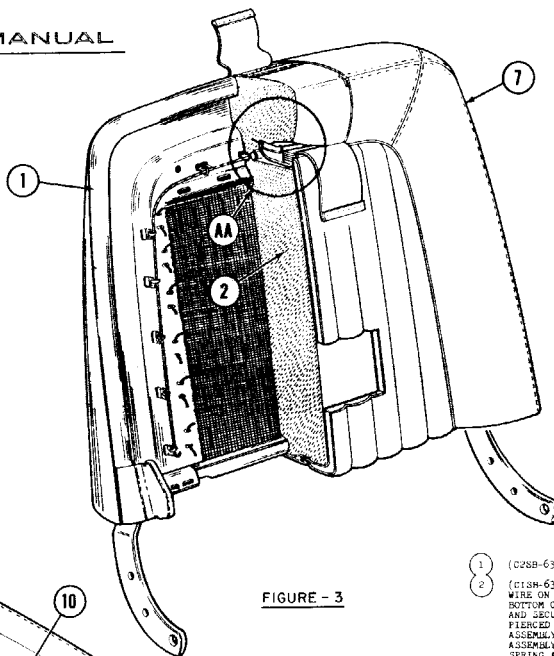
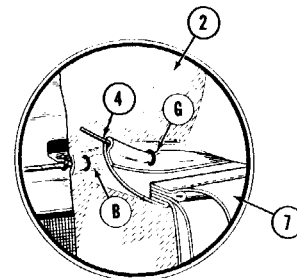


FIGURE - 3



VIEW-AA

FRONT SEAT BACK - TRIMMED

MODELS C2SB-63-76

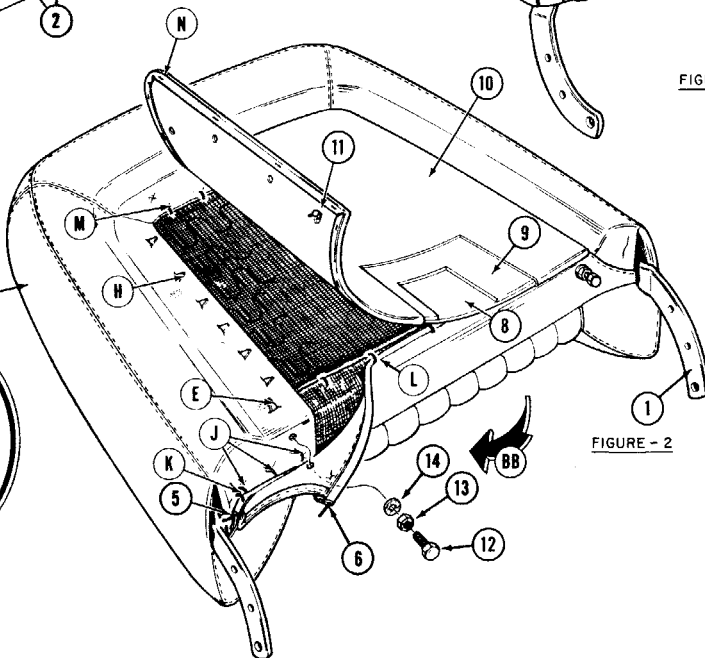


FIGURE - 2

- 1 (C2SB-6364700) SPRING ASSEMBLY.
- 2 (C2SB-6364800) PAD ASSEMBLY, LOCATED OVER SPRING ASSEMBLY AND SECURED THROUGH PAD ASSEMBLY TO BOLSTER WIRE ON SPRING ASSEMBLY WITH 7 HOG RINGS EQUALLY SPACED, SEE ITEM "B" IN VIEW "AA". LISTING AT BOTTOM OF PAD ASSEMBLY IS CUT AT POINT "C". SEE FIGURE 1, AND EACH OPPOSITE PORTION IS FOLDED UNDER AND SECURED TO SPRING ASSEMBLY WITH ONE HOG RING, SEE ITEM "E" IN FIGURE 1. TABS, ITEM "E" ARE PIERCED THROUGH LISTING AT BOTTOM OF PAD ASSEMBLY, LISTING IS ALSO SECURED TO FRAME MEMBER OF SPRING ASSEMBLY WITH 3 HOG RINGS, SEE ITEM "F" IN FIGURES 1. TOTAL OF 12 HOG RINGS REQUIRED TO SECURE PAD ASSEMBLY TO SPRING ASSEMBLY. LISTING AT TOP AND SIDES OF PAD ASSEMBLY IS CEMENTED TO REAR FACE OF SPRING ASSEMBLY WITH (M-2035-B) CEMENT.
- NOTE: USE (M-2035-B) CEMENT AS AN ALTERNATE TO HOG RINGS, ITEM "F", TO CEMENT PAD ASSEMBLY TO BOTTOM OF SPRING ASSEMBLY.
- 3 (C1SD-6364800) PAD - FRAME - ONE REQUIRED EACH SIDE OF SPRING ASSEMBLY, SECURE EACH PAD OVER LISTING OF PAD ASSEMBLY, ITEM "D" AND TO SIDE OF SPRING ASSEMBLY WITH (M-2035-B) CEMENT, SEE FIGURE 1.
- 4 (C1SD-6366448) WIRE - BOLSTER - ONE REQUIRED, INSERTED INTO BOLSTER LISTING ON COVER ASSEMBLY, SEE FIGURE 3, AND VIEW "AA".
- 5 (HAF-6105416) WIRE - ONE REQUIRED EACH SIDE OF COVER ASSEMBLY, INSERT WIRES INTO LISTINGS AT BOTTOM OF COVER ASSEMBLY AS SHOWN IN FIGURE 2.
- 6 (HA-7965443) WIRE - ONE REQUIRED, INSERT WIRE INTO LISTING AT BOTTOM OF COVER ASSEMBLY AS SHOWN IN FIGURE 2.
- 7 (64416) COVER ASSEMBLY, LOCATED OVER PAD AND SPRING ASSEMBLY AND SECURED TO BOLSTER WIRE WITH 17 HOG RINGS EQUALLY SPACED, SEE ITEM "G" IN VIEW "AA". TABS, ITEMS "H" AND "I" AT REAR OF SPRING ASSEMBLY, ARE PIERCED THROUGH COVER ASSEMBLY AND BENT OVER SECURELY, EXCEPT ITEM "E". REAR PORTION OF COVER ASSEMBLY IS PULLED OVER BOTTOM OF SPRING ASSEMBLY AND SECURED AT EACH SIDE WITH 3 HOG RINGS, SEE ITEM "J" IN FIGURE 2. FRONT PORTION OF COVER ASSEMBLY IS PULLED OVER BOTTOM OF PAD AND SPRING ASSEMBLY AND SECURED THROUGH EACH SIDE LISTING TO SPRING ASSEMBLY WITH ONE HOG RING, SEE ITEM "K" IN FIGURE 2. LOWER LISTING OF COVER ASSEMBLY IS PULLED OVER BOTTOM OF SPRING ASSEMBLY AND SECURED THROUGH LISTING TO SPRING ASSEMBLY WITH 5 HOG RINGS, EQUALLY SPACED, SEE ITEM "L" AND TAB, ITEM "E", IS PIERCED THROUGH COVER ASSEMBLY AND BENT OVER SECURELY. TOP REAR EDGE OF COVER ASSEMBLY IS SECURED TO SPRING ASSEMBLY WITH 5 HOG RINGS, SEE ITEM "M" IN FIGURES 1 AND 3. A TOTAL OF 35 HOG RINGS ARE REQUIRED TO SECURE COVER ASSEMBLY TO SPRING ASSEMBLY.
- 8 (C1SD-6361632) PANEL - REAR TRIM. APPLY (M-2017-A) OR (M-2022-A) OR (M-2022-B) CEMENT TO FRONT FACE OF REAR TRIM PANEL.
- 9 (C1SD-6364825) PAD - REAR TRIM PANEL.
- 10 (PATTERN PART) COVER - PANEL REAR.
- NOTE: PAD AND COVER, ITEMS 9 AND 10 ARE LOCATED ON TRIM PANEL. ITEM 8 AND OUTER EDGES OF COVER ARE CEMENTED AND SECURED TO REAR PANEL WITH SIXTEEN 5/32 INCH STAPLES, SEE ITEM "N" IN FIGURE 2. USE (M-2017-A) OR (M-2022-A) OR (M-2022-B) CEMENT.
- 11 (358575-53) CLIP - PANEL ASSEMBLY REAR - 9 REQUIRED, INSERTED INTO HOLES IN TRIM PANEL, ITEM 8.
- 12 (354533-513) BOLT - 2 REQUIRED, DRIVER SIDE ONLY.
- 13 (33923-813) NUT - 2 REQUIRED.
- 14 (44722-513) PLAT WASHER - 2 REQUIRED.
- 15 (C2SB-6361064) STOP - 2 REQUIRED PER PASSENGER SIDE ONLY - SEE VIEW "BB".

NOTE: FOR FURTHER INFORMATION PERTAINING TO REAR PANEL COVER AND COVER ASSEMBLY, SEE BODY TRIM ASSEMBLY BREAKDOWN, FORM (E-2868-C)

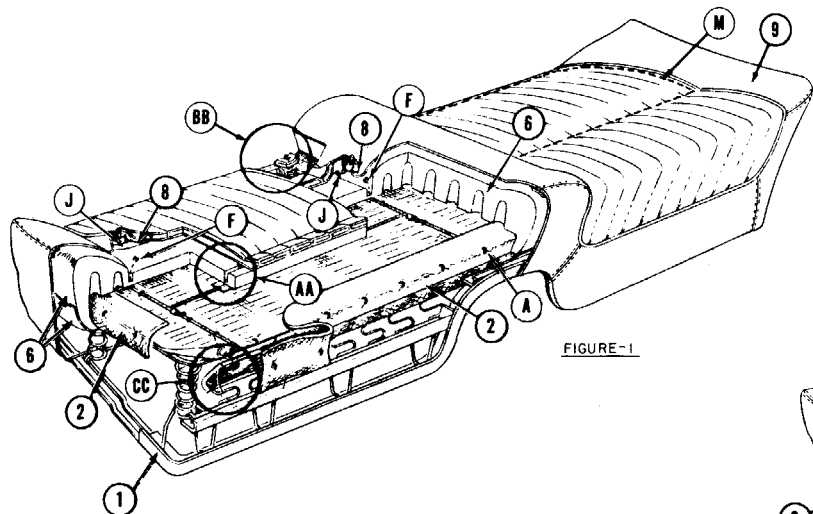
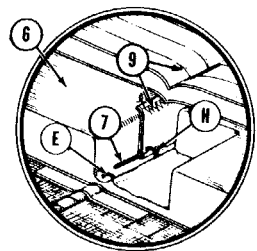


FIGURE-1



VIEW-AA

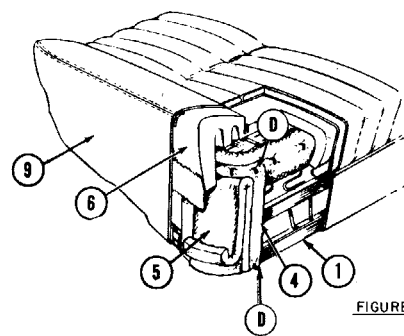


FIGURE-3

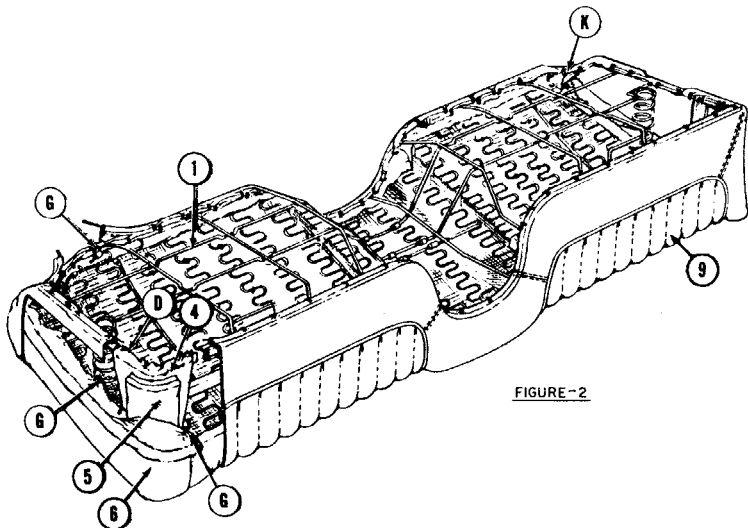
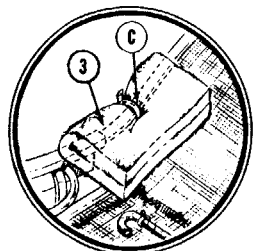
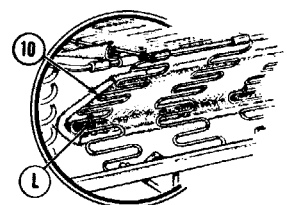


FIGURE-2



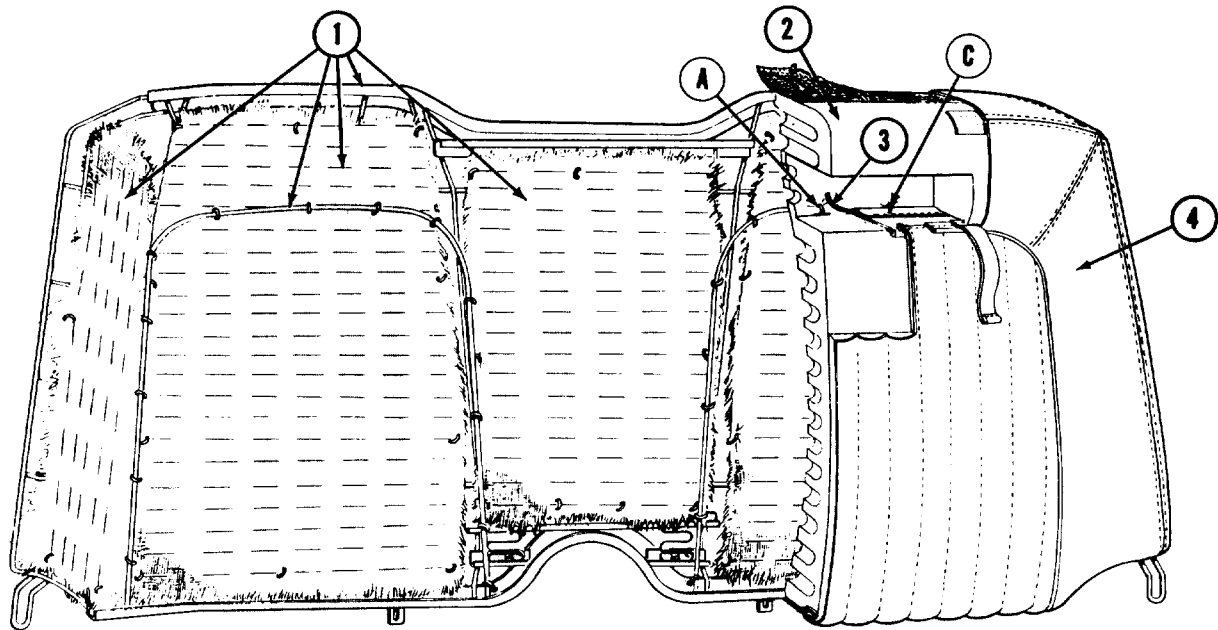
VIEW-BB



VIEW-CC

REAR SEAT CUSHION-TRIMMED
MODELS C25B-63-76

- 1 (C25B-6363140) SPRING ASSEMBLY - REAR CORNER CUSHION.
 - 2 (BAP-6363233) PAD - BORDER WIRE - ONE REQUIRED, SECURED TO TOP BORDER WIRE ALONG FRONT AND SIDES OF SPRING ASSEMBLY WITH 13 HOOK RINGS, EQUALLY SPACED, SEE ITEM "J" IN FIGURE 1.
 - 3 (C15B-63631A58) FILLER - REAR - 2 REQUIRED, EACH FILLER FOLDED OVER AND SECURED OVER PAD SUPPORT ASSEMBLY TO WIRE ELEMENT EACH SIDE OF HUMP IN SPRING ASSEMBLY WITH 1 HOOK RING, SEE ITEM "O" IN VIEW "BB".
 - 4 (C15B-6368900) FOUNDATION - FRONT CORNER - ONE REQUIRED EACH SIDE OF CUSHION ASSEMBLY, SECURED TO SPRING ASSEMBLY AS SHOWN WITH 8 HOOK RINGS, 4 AT TOP AND 4 AT BOTTOM, SEE ITEMS "P" IN FIGURES 2 AND 3.
 - 5 (M-17H5-A) PAD - 5 1/2 X 13 INCHES LONG - ONE REQUIRED AT EACH FRONT CORNER OF CUSHION ASSEMBLY. PAD IS FOLDED OVER AND SECURED IN POSITION SHOWN IN FIGURE 3 WHEN PAD AND COVER ASSEMBLIES, ITEMS 6 AND 9 ARE SECURED TO SPRING ASSEMBLY.
 - 6 (C15B-6363840) PAD ASSEMBLY, LOCATED OVER SPRING ASSEMBLY. PAD ASSEMBLY IS SECURED TO EACH FRONT BOLSTER WIRE OF SPRING ASSEMBLY THROUGH PAD ASSEMBLY AT BOLSTER DEPRESSIONS WITH 8 HOOK RINGS EQUALLY SPACED, SEE ITEM "E" IN VIEW "AA", AND TO EACH INSIDE AND OUTSIDE BOLSTER WIRE WITH 5 HOOK RINGS EQUALLY SPACED, SEE ITEMS "P" IN FIGURE 1. REAR AND SIDE EDGES OF PAD ASSEMBLY ARE SECURED TO SPRING ASSEMBLY WITH 20 HOOK RINGS, SEE ITEMS "O" IN FIGURE 2. TOTAL OF 57 HOOK RINGS REQUIRED TO SECURE PAD ASSEMBLY.
 - 7 (C15B-63631A60) WIRE - BOLSTER - 2 REQUIRED, INSERT ONE WIRE INTO EACH FRONT BOLSTER LISTING OF COVER ASSEMBLY, SEE VIEW "AA".
 - 8 (C15B-63631A56) WIRE - BOLSTER - 4 REQUIRED, INSERT ONE WIRE INTO EACH INSIDE AND OUTSIDE BOLSTER LISTING OF COVER ASSEMBLY, SEE FIGURE 1.
 - 9 (63804) COVER ASSEMBLY, LOCATED OVER PAD AND SPRING ASSEMBLY AND SECURED TO EACH FRONT BOLSTER WIRE WITH 5 HOOK RINGS EQUALLY SPACED, SEE ITEM "N" IN VIEW "AA" AND TO EACH INSIDE AND OUTSIDE BOLSTER WIRE WITH 6 HOOK RINGS EQUALLY SPACED, SEE ITEM "J" IN FIGURE 1. OUTER EDGES OF COVER ASSEMBLY ARE SECURED TO BOTTOM OF SPRING ASSEMBLY WITH 60 HOOK RINGS EQUALLY SPACED, SEE ITEM "K" IN FIGURE 2. TOTAL OF 94 HOOK RINGS REQUIRED TO SECURE COVER ASSEMBLY.
- NOTE: COVER ASSEMBLY IS ALSO CEMENTED WITH (M-2022-B) CEMENT, TO PAD ASSEMBLY, ITEM 6, IN AREA ENCOMPASSED BY LINE "M".
- 10 (C15B-57647A00) ANTI-RATTLE - SIDE - 2 REQUIRED, ONE EACH SIDE, SECURED TO SPRING ASSEMBLY WITH 3 HOOK RINGS, SEE ITEM "L" IN VIEW "CC".
- NOTE: FOR FURTHER INFORMATION PERTAINING TO COVER ASSEMBLY, SEE BODY TRIM ASSEMBLY BREAKDOWN, FORM (E-2668-C).



REAR SEAT BACK - TRIMMED
MODELS C2SB-63-76

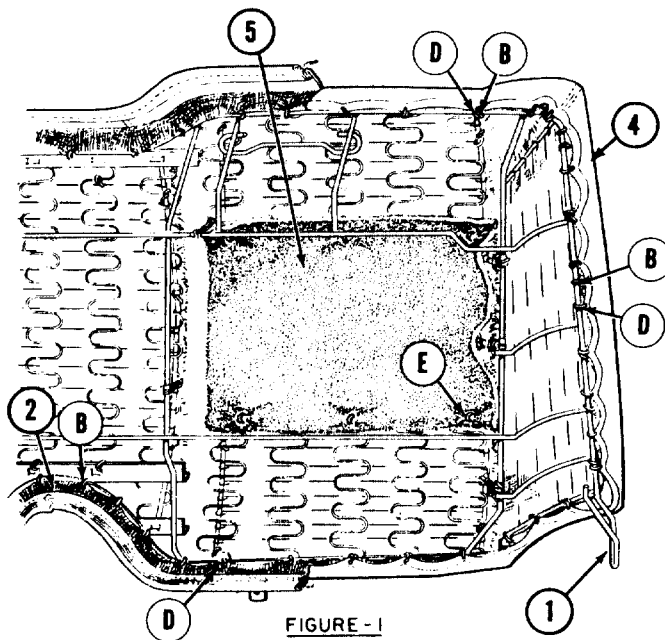


FIGURE -1

- 1 (C1SB-6366700) SPRING ASSEMBLY - REAR SEAT BACK.
- 2 (C1SB-6366800) PAD ASSEMBLY, LOCATED OVER SPRING AND PAD SUPPORT ASSEMBLIES AND SECURED IN POSITION TO EACH BOLSTER WIRE ON SPRING ASSEMBLY WITH 13 HOG RINGS EQUALLY SPACED, SEE ITEM "A". SHEETING ON PAD ASSEMBLY IS SECURED TO SPRING ASSEMBLY ALONG TOP, SIDE AND BOTTOM EDGES WITH 54 HOG RINGS EQUALLY SPACED, SEE ITEMS "B" IN FIGURE 1. TOTAL OF 80 HOG RINGS REQUIRED TO SECURE PAD ASSEMBLY.
- 3 (BAA-4063240) BOLSTER WIRE - 2 REQUIRED, INSERT ONE WIRE INTO EACH BOLSTER LISTING OF COVER ASSEMBLY.
- 4 (66600) COVER ASSEMBLY, LOCATED OVER PAD AND SPRING ASSEMBLY. BOLSTER LISTING OF COVER ASSEMBLY IS SECURED TO BOLSTER WIRE WITH 17 HOG RINGS EQUALLY SPACED, SEE ITEM "C", EACH SIDE OF SEAT BACK. TOTAL OF 34 HOG RINGS REQUIRED TO SECURE COVER ASSEMBLY TO BOLSTER WIRES ON SPRING ASSEMBLY. OUTER EDGES OF COVER ASSEMBLY ARE SECURED TO REAR OF SPRING ASSEMBLY ALONG TOP, BOTTOM AND SIDE EDGES WITH 63 HOG RINGS EQUALLY SPACED, SEE ITEM "D". TOTAL OF 97 HOG RINGS REQUIRED TO SECURE COVER ASSEMBLY.
- 5 (C1SB-6366850) ANTI-RATTLER - SPRING REAR - 1 REQUIRED, EACH SIDE OF SEAT BACK. SECURE EACH ANTI-RATTLER WITH 6 HOG RINGS LOCATED AS SHOWN, SEE ITEM "E" IN FIGURE 1.

NOTE: FOR FURTHER INFORMATION PERTAINING TO COVER ASSEMBLIES, SEE BODY TRIM ASSEMBLY BREAKDOWN FORM (E-2868-C).

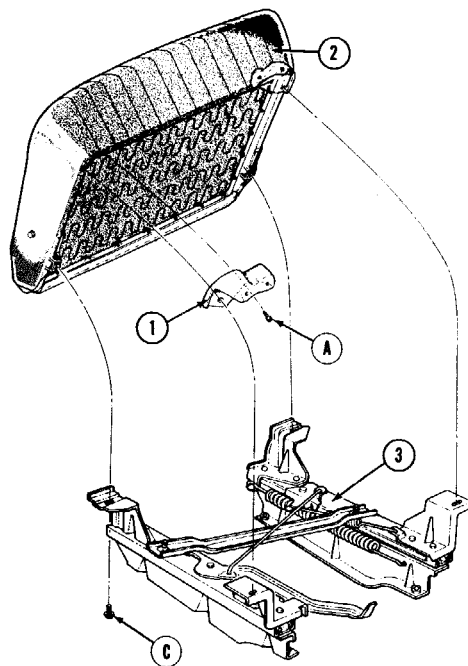


FIGURE -1

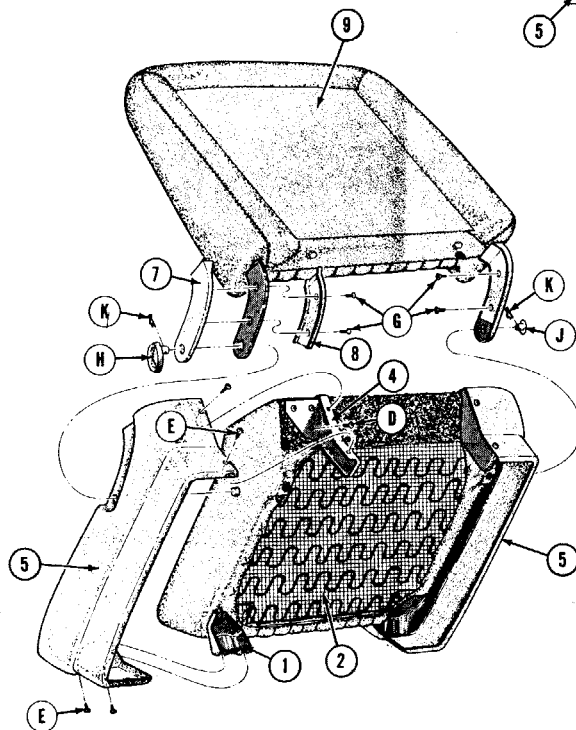
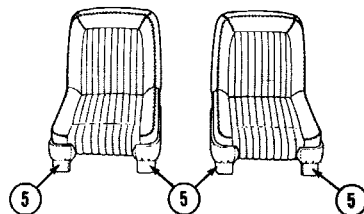
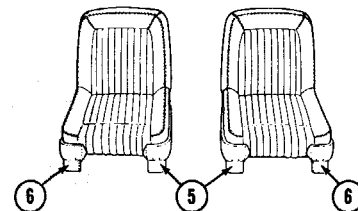


FIGURE -2

FIGURE -3
REGULAR PRODUCTIONFIGURE -4
R. P. O. ELECTRICAL

INSTALLATION-FRONT SEAT BACK TO CUSHION AND CUSHION TO TRACK

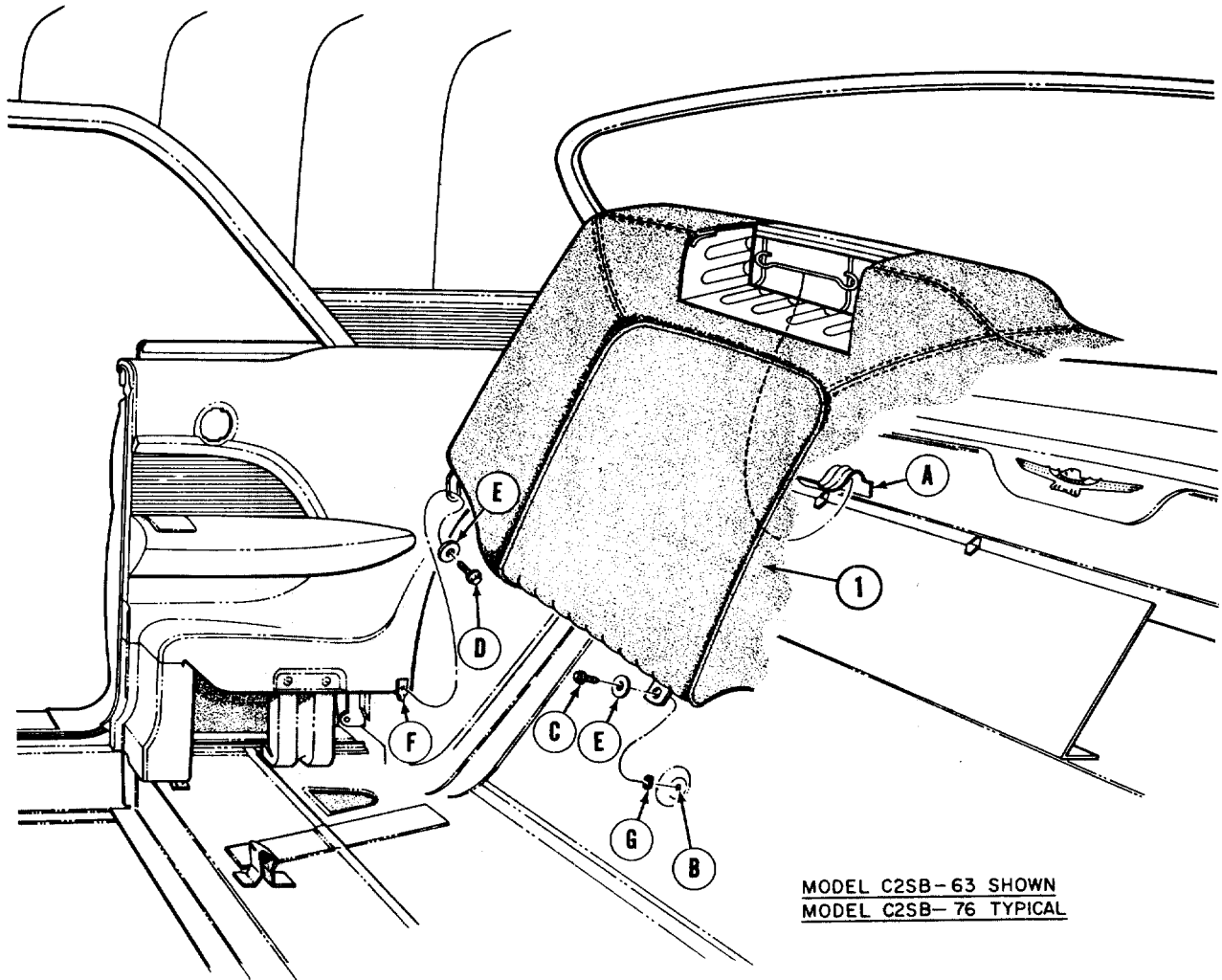
MODELS C2SB-63-76

- 1 (C1SB-6362168-9) SUPPORT - FRONT SEAT CUSHION SIDE SHIELD FRONT. SECURE SIDE SHIELD SUPPORT EACH SIDE OF FRONT SEAT CUSHION ASSEMBLY WITH THE FOLLOWING ITEM:
A - (52727-513) SCREW - 1 REQUIRED.
- NOTE: SIDE SHIELD SUPPORT IS ALSO SECURED WHEN ITEM 2 IS INSTALLED TO ITEM 3.
- 2 (60050) FRONT SEAT CUSHION ASSEMBLY. SECURE EACH SEAT CUSHION ASSEMBLY IN POSITION TO SEAT TRACK ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURE 1.
C - (371791-57) SCREW AND WASHER ASSEMBLY - 4 REQUIRED.
- 3 (61704-5) TRACK ASSEMBLY - FRONT SEAT. SEE BODY ENGINEERING INSTALLATION MANUAL SEAT SECTION, PAGE 2-4750 FOR INSTALLATION OF SEAT TRACK TO FLOOR.
- 4 (C1SB-6362194-5) SUPPORT - FRONT SEAT CUSHION SIDE SHIELD - REAR. SECURE EACH SUPPORT TO FRONT SEAT CUSHION ASSEMBLY WITH THE FOLLOWING ITEM:
D - (52735-95) SCREW - 3 REQUIRED.
- 5 (C2SB-6362186-7) SHIELD - FRONT SEAT CUSHION - SIDE, MANUAL, AND ELECTRICAL INSTALLATION, SEE FIGURE 3 AND FIGURE 4. SECURE EACH SIDE SHIELD TO FRONT AND REAR SHIELD SUPPORTS, ITEMS 1 AND 4 WITH THE FOLLOWING ITEM:
E - (52727-513) SCREW - 4 REQUIRED.
- 6 (C1SB-6362186-7-EW) SHIELD - FRONT SEAT CUSHION - SIDE, ELECTRICAL, R.P.O., SEE FIGURE 4. SECURE EACH SHIELD TO FRONT AND REAR SIDE SHIELD SUPPORTS, ITEMS 1 AND 4, WITH THE FOLLOWING ITEM:
E - (52727-513) SCREW - 4 REQUIRED.
- 7 (C1SB-6361694-5) COVER - FRONT SEAT BACK PIVOT SIDE OUTER.
- 8 (C2SB-6361692-3) COVER - FRONT SEAT BACK PIVOT SIDE INNER. SECURE EACH SIDE INNER COVER TO BACK ASSEMBLY, ITEM 8 AND SIDE OUTER COVER, ITEM 6, WITH THE FOLLOWING ITEM:
G - (50095-513) SCREW - 2 REQUIRED.
- 9 (60126) FRONT SEAT BACK ASSEMBLY. BACK ASSEMBLY IS SECURED TO CUSHION ASSEMBLY OVER SIDE SHIELD, ITEMS 5 AND 6 WITH THE FOLLOWING ITEMS:
H - (C1SB-6361697) SLEEVE - FRONT SEAT BACK HINGE PIVOT OUTER - 1 REQUIRED.
J - (C1SB-6361696) SLEEVE ASSEMBLY - FRONT SEAT BACK PIVOT INNER - 1 REQUIRED.
K - (372793-57) PIN - 2 REQUIRED.

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



MODEL C2SB-63 SHOWN
MODEL C2SB-76 TYPICAL

INSTALLATION—REAR SEAT BACK TO BODY

MODELS C2SB-63-76

1

REAR SEAT BACK ASSEMBLY, SECURED IN POSITION BY ENGAGING EACH HANGER WIRE AT TOP OF REAR SEAT BACK ASSEMBLY UNDER EACH BRACKET, ITEM "A", ON REAR SEAT BACK PANEL. BOTTOM OF REAR SEAT BACK ASSEMBLY IS SECURED TO FLOOR PAN AT POINT "B" AND TO REAR QUARTER TRIM PANEL ASSEMBLY EACH SIDE OF BODY WITH THE FOLLOWING ITEMS:

- C - (42154-S8) SCREW - 1 REQUIRED.
- D - (42154-S8) SCREW - 1 REQUIRED.
- E - (356208-S6) PLAT WASHER - 2 REQUIRED.
- F - (45194-S7) SPRING NUT - 1 REQUIRED.
- G - (M-5397-B) SEALER, APPLIED TO HOLE AT POINT "B".

NOTE: USING METAL TABS AT BOTTOM OF REAR SEAT BACK ASSEMBLY AS A TEMPLATE, PIERCE (.188-.192) INCH DIAMETER HOLES INTO FLOOR PAN AT POINT "B" TO RECEIVE SCREWS, ITEM "C".



ILLUSTRATION SECTION

SEAT SECTION

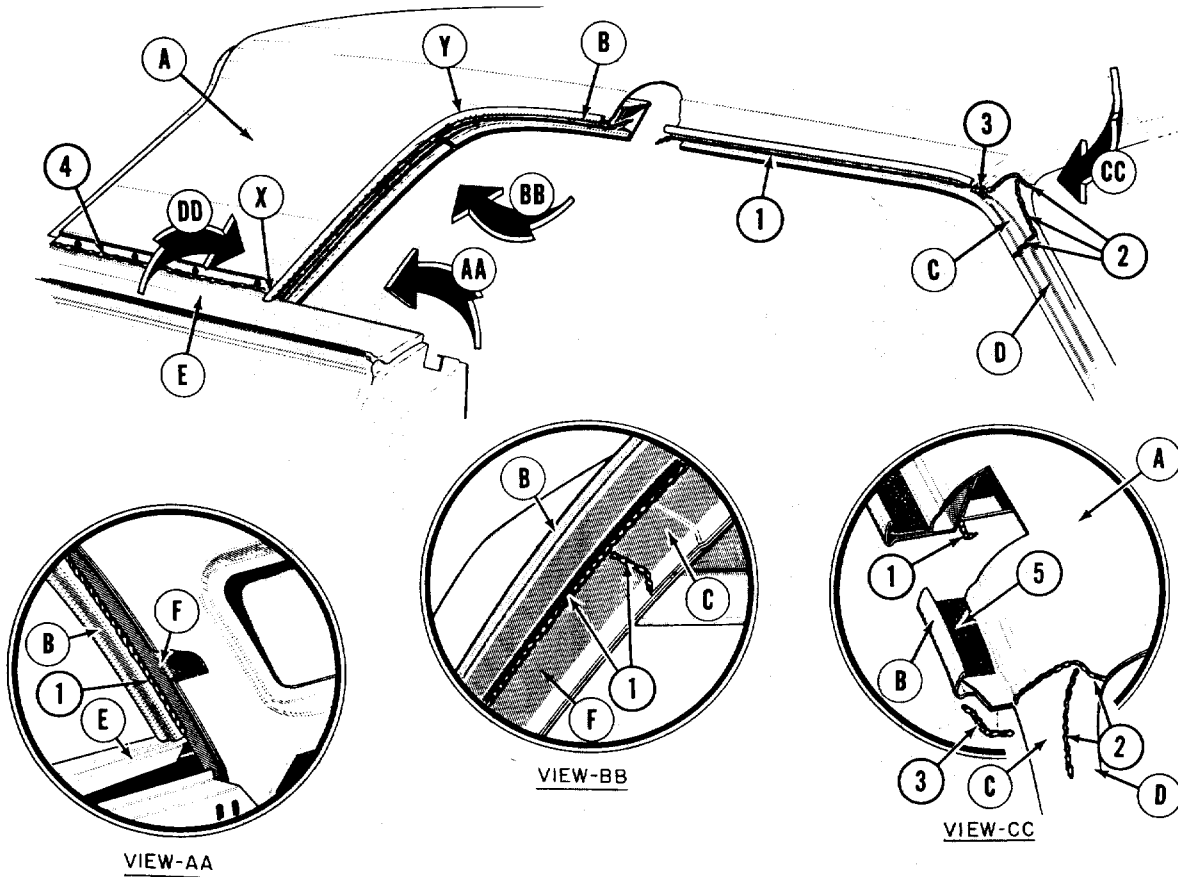
THUNDERBIRD PAGE 2-4752

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1962

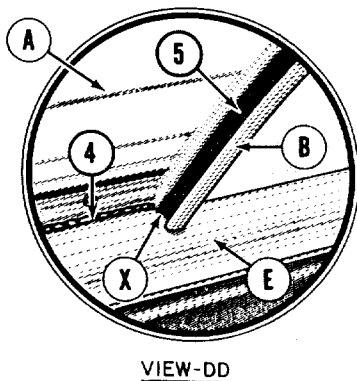
FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



SEALER APPLICATION - ROOF PANEL TO
ROOF SIDE RAIL

MODEL C2SB-63



- A (50202) PANEL - ROOF.
 - B (517CC-1) MOULDING - ROOF DRIP SIDE.
 - C (515A12-3) RAIL - ROOF SIDE OUTER - FRONT.
 - D (02516-7) PILLAR - FRONT BODY UPPER OUTER.
 - E (27894-5) PANEL - QUARTER UPPER.
 - F (515A16-7) RAIL - ROOF SIDE OUTER - REAR.
- 1 APPLY (M-4G1-E) SEALER ALONG THE JOINT OF ITEMS "B", "C" AND "F", SEE VIEWS "AA", "BB" AND "CC".
 - 2 APPLY (M-4G1-E) SEALER ALONG THE JOINT OF ITEMS "A", "C" AND "D", SEE VIEW "CC".
 - 3 APPLY (M-4G1-E) OR (M-4G3-A) SEALER TO JOINT OF ITEMS "A" AND "B", SEE VIEW "CC".
 - 4 APPLY (M-4G1-E) SEALER ALONG THE JOINT OF ITEMS "A" AND "E", SEE VIEW "DD".
 - 5 APPLY (M-4G1-D) SEALER ALONG THE JOINT OF ITEMS "A" AND "B", SEE VIEWS "CC" AND "DD".

NOTE: (M-4G1-E) SEALER MAY BE USED AS AN ALTERNATE WITH (M-4G1-D) SEALER, ITEM 5, BETWEEN POINTS "X" AND "Y" ONLY.

(M-4G1-D) SEALER MUST BE BLENDED OVER (M-4G1-E) SEALER AT POINT "Y" TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.

IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4G1-D) OR (M-4G1-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4G35-A) SEALER MAY BE USED AS AN ALTERNATE.

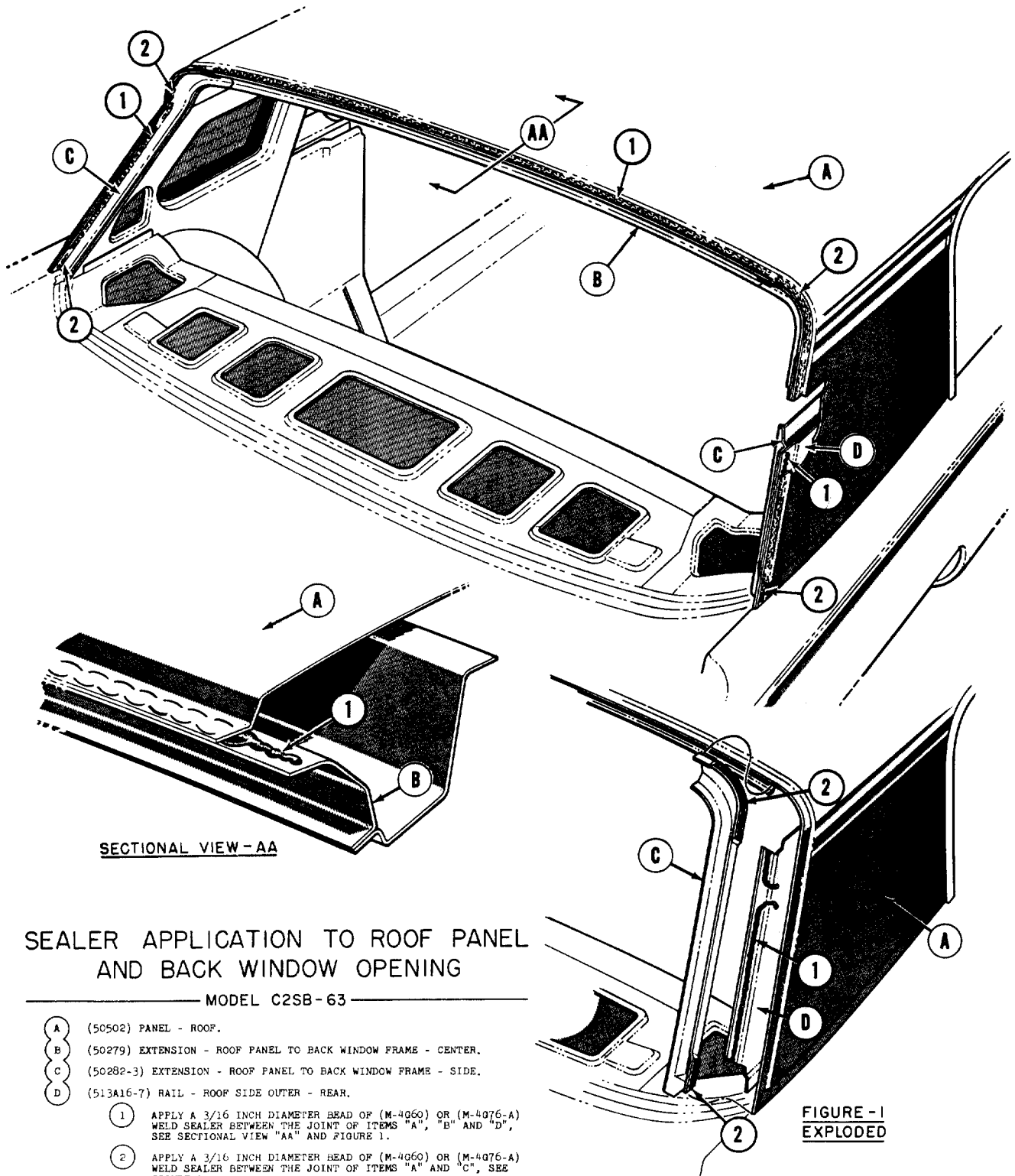
JOINTS ON ALL WEATHERSTRIP SEALING SURFACES MUST BE SMOOTH AND FLUSH WITHIN .004 INCHES.

ILLUSTRATION SECTION

DATE 3-24-61 SUPERSEDES 10-10-60.
EFFECTIVE WITH CSMI-103786 - ADDED WEATHERSTRIP SEALING SURFACE NOTE.

ROOF AND BACK WINDOW
SECTION

THUNDERBIRD PAGE 2-4800



SECTIONAL VIEW - AA

SEALER APPLICATION TO ROOF PANEL
AND BACK WINDOW OPENING

MODEL C2SB-63

- A (50502) PANEL - ROOF.
 - B (50279) EXTENSION - ROOF PANEL TO BACK WINDOW FRAME - CENTER.
 - C (50282-3) EXTENSION - ROOF PANEL TO BACK WINDOW FRAME - SIDE.
 - D (513A16-7) RAIL - ROOF SIDE OUTER - REAR.
- 1 APPLY A 3/16 INCH DIAMETER BEAD OF (M-4060) OR (M-4076-A) WELD SEALER BETWEEN THE JOINT OF ITEMS "A", "B" AND "D", SEE SECTIONAL VIEW "AA" AND FIGURE 1.
 - 2 APPLY A 3/16 INCH DIAMETER BEAD OF (M-4060) OR (M-4076-A) WELD SEALER BETWEEN THE JOINT OF ITEMS "A" AND "C", SEE FIGURE 1.

FIGURE - I
EXPLODED

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL

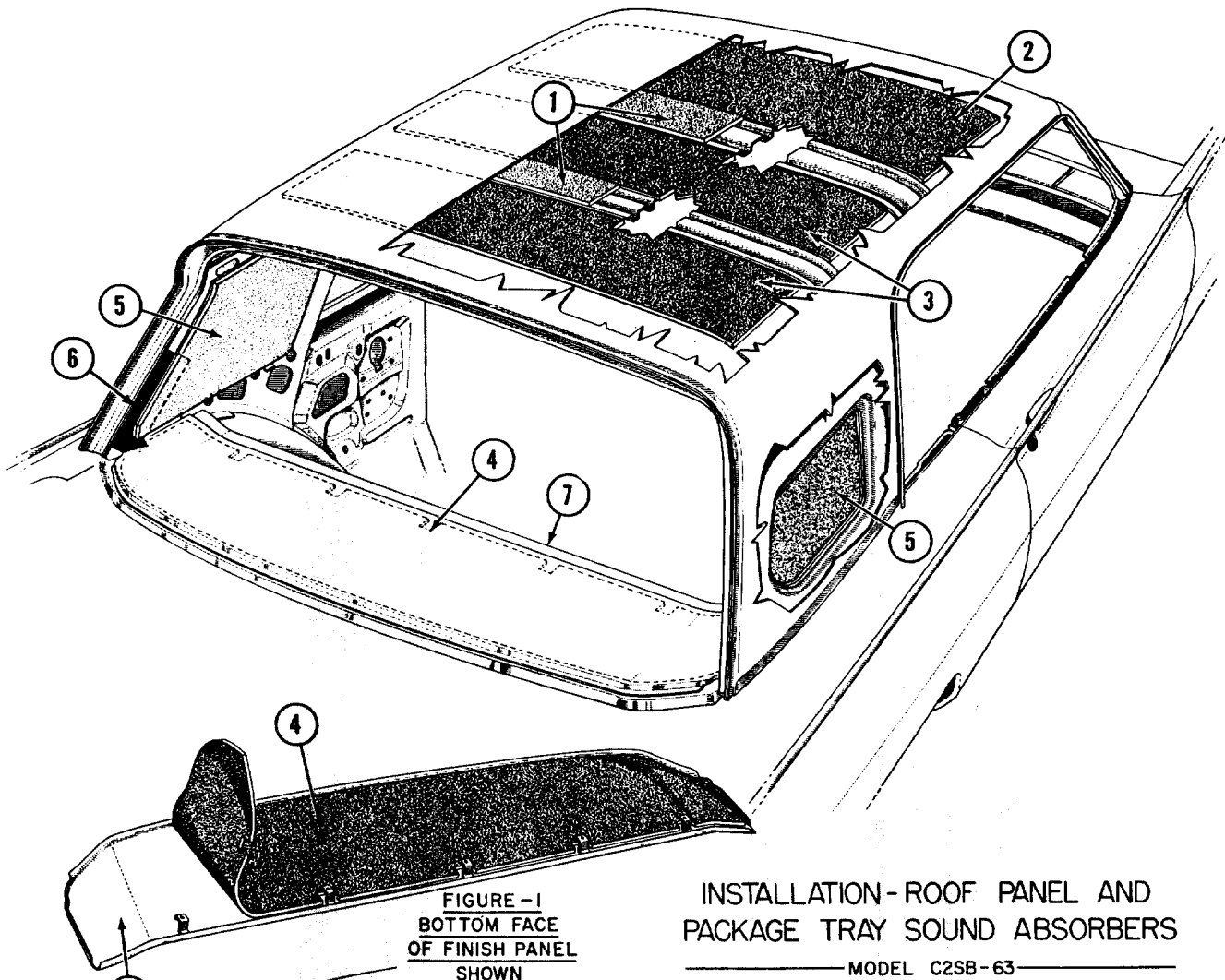


FIGURE -1
BOTTOM FACE
OF FINISH PANEL
SHOWN

INSTALLATION-ROOF PANEL AND
PACKAGE TRAY SOUND ABSORBERS

MODEL C2SB-63

- 1 SEE DRAWINGS (C1SB-6350222) AND (C1SB-6350217) FOR INSTALLATION OF ROOF REINFORCEMENT SOUND ABSORBERS.
- 2 (C1SB-6354310) ABSORBER - ROOF PANEL FRONT SOUND - 1 REQUIRED.
- 3 (C1SB-6354322) ABSORBER - ROOF PANEL CENTER SOUND - 2 REQUIRED.

NOTE: SECURE ROOF SOUND ABSORBERS IN POSITION TO ROOF PANEL WITH (M-2056) CEMENT AFTER ROOF REINFORCEMENTS ARE INSTALLED INTO BODY.

- 4 (C2SB-6346688) ABSORBER - PACKAGE TRAY TRIM PANEL - SOUND SECURED IN POSITION SHOWN IN FIGURE 1 WITH (M-2035-B) OR (M-2056) CEMENT.
- 5 (C1SB-63513B18-9) DEADENER ASSEMBLY - ROOF SIDE INNER REAR RAIL - SOUND, EACH DEADENER ASSEMBLY IS CEMENTED IN POSITION SHOWN WITH (M-2035-B) OR (M-2056) ADHESIVE.

NOTE: FELT SIDE OF DEADENER ASSEMBLY IS CEMENTED TO BODY.

- 6 (M-3G10-A) TAPE - 3 X 8 INCHES - 1 REQUIRED EACH SIDE OF BODY.
- 7 SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4857 FOR INSTALLATION OF PACKAGE TRAY TRIM PANEL ASSEMBLY.

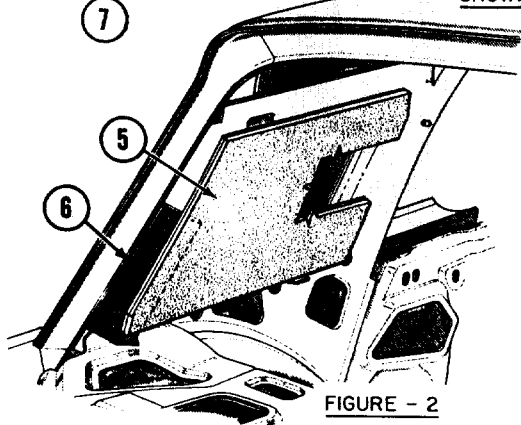


FIGURE - 2

ILLUSTRATION SECTION

DATE 6-19-62 SUPERSEDES 12-1-61
EFFECTIVE WITH CSN1-131431 - ITEM 4, (C2SB-6346688) WAS (C1SB-6346688).

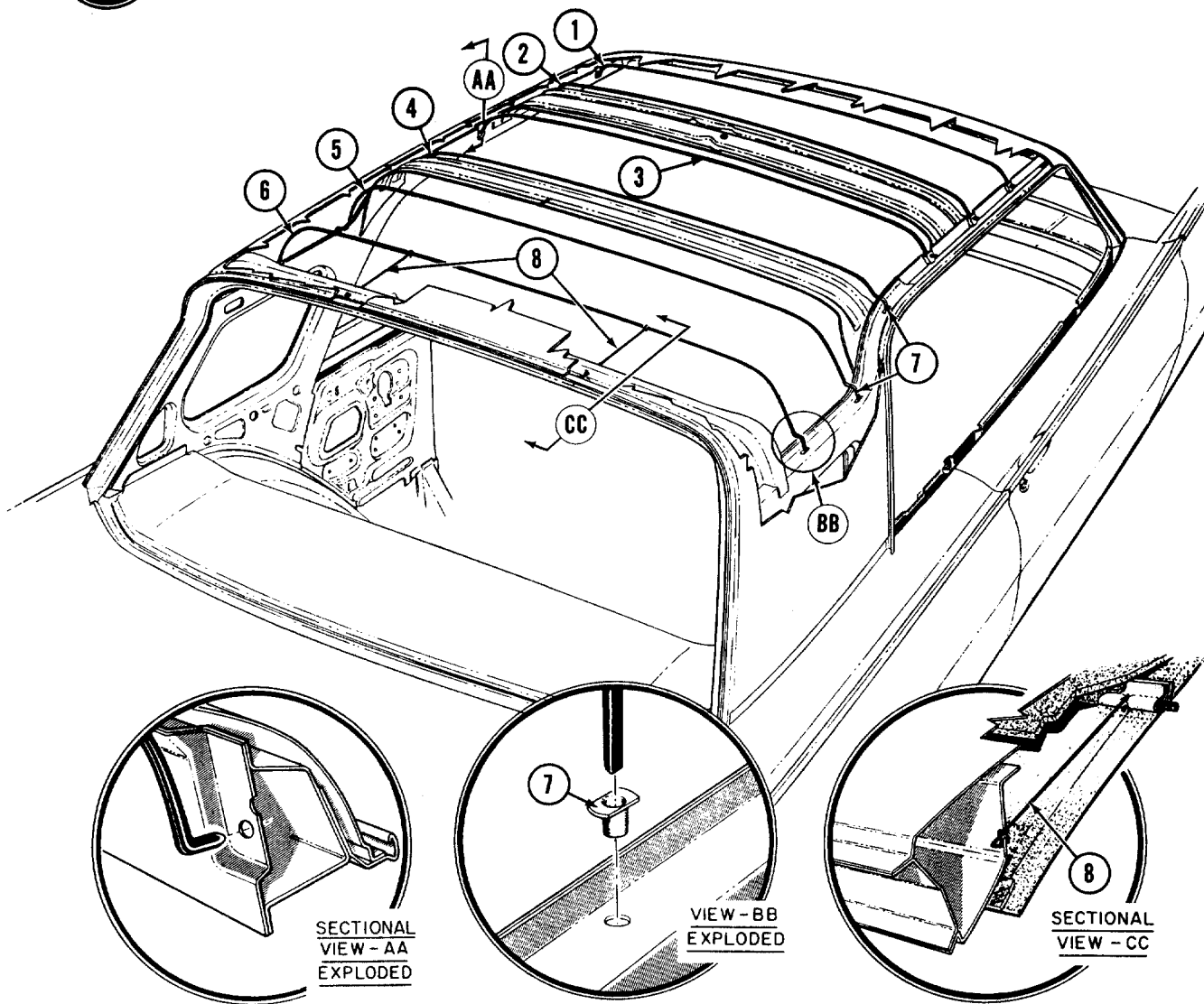
ROOF AND BACK WINDOW
SECTION

THUNDERBIRD PAGE 2-4830 86

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL



INSTALLATION - ROOF BOWS TO BODY

MODEL C2SB - 63

NOTE: IDENTIFY ROOF BOWS BY COLORS INDICATED IN CLARIFICATION CHART, AND INSERT INTO HEADLINING ASSEMBLY IN THEIR RESPECTIVE LISTINGS. END OF BOWS, ITEMS 1-2 AND 3 ARE INSERTED INTO HOLES IN ROOF SIDE RAILS, TYPICAL OF SECTIONAL VIEW "AA". ENDS OF BOWS, ITEMS 4-5 AND 6 ARE INSERTED INTO RETAINERS, ITEM 7, TYPICAL OF VIEW "BB".

HEADLINING ASSEMBLY IS OMITTED FOR CLARITY OF DRAWING.

ITEM	PART NO.	COLOR	
		ONE END	OPPOSITE END
1	C1SB-6352101	GREEN	GREEN
2	C1SB-6352101	GREEN	GREEN
3	C1SB-6352103	GREEN	BLUE
4	C1SB-6352104	PLAIN	PLAIN
5	C1SB-6352105	RED	PLAIN
6	C1SB-6352106	GREEN	PLAIN

7 (BAA-4052182) RETAINER - ROOF HEADLINING SUPPORT - 3 REQUIRED EACH SIDE OF BODY, LOCATED AT NUMBER 4-5 AND 6 DOWN POSITIONS, TYPICAL OF VIEW "BB".

8 (BAE-6452180) OR (C1SB-6352180) RETAINER - ROOF HEADLINING SUPPORT - REAR - 2 REQUIRED, SECURED IN POSITION BETWEEN ROOF SOUND ABSORBER AND HEADLINING MATERIAL AS ILLUSTRATED IN SECTIONAL VIEW "CC".



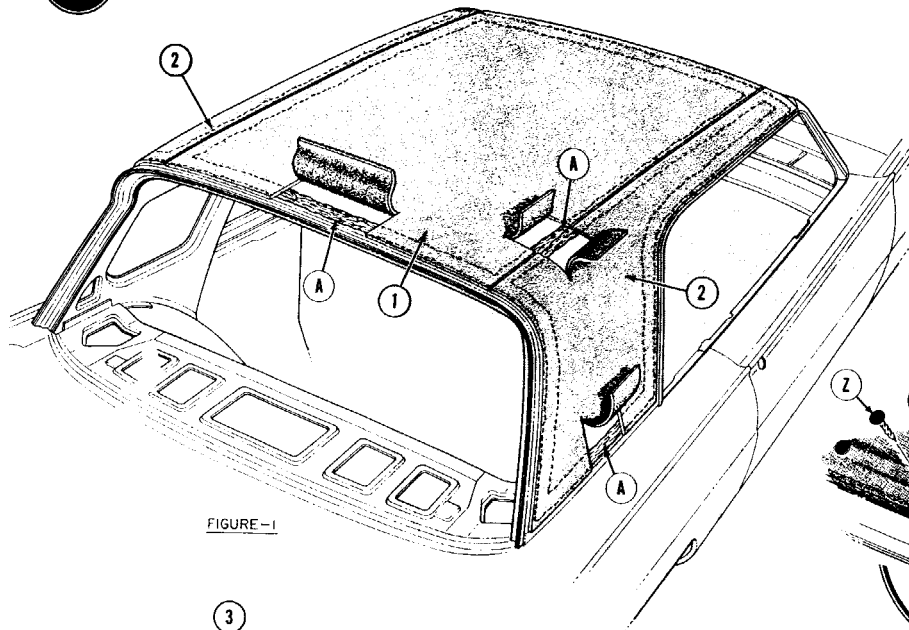


FIGURE-1

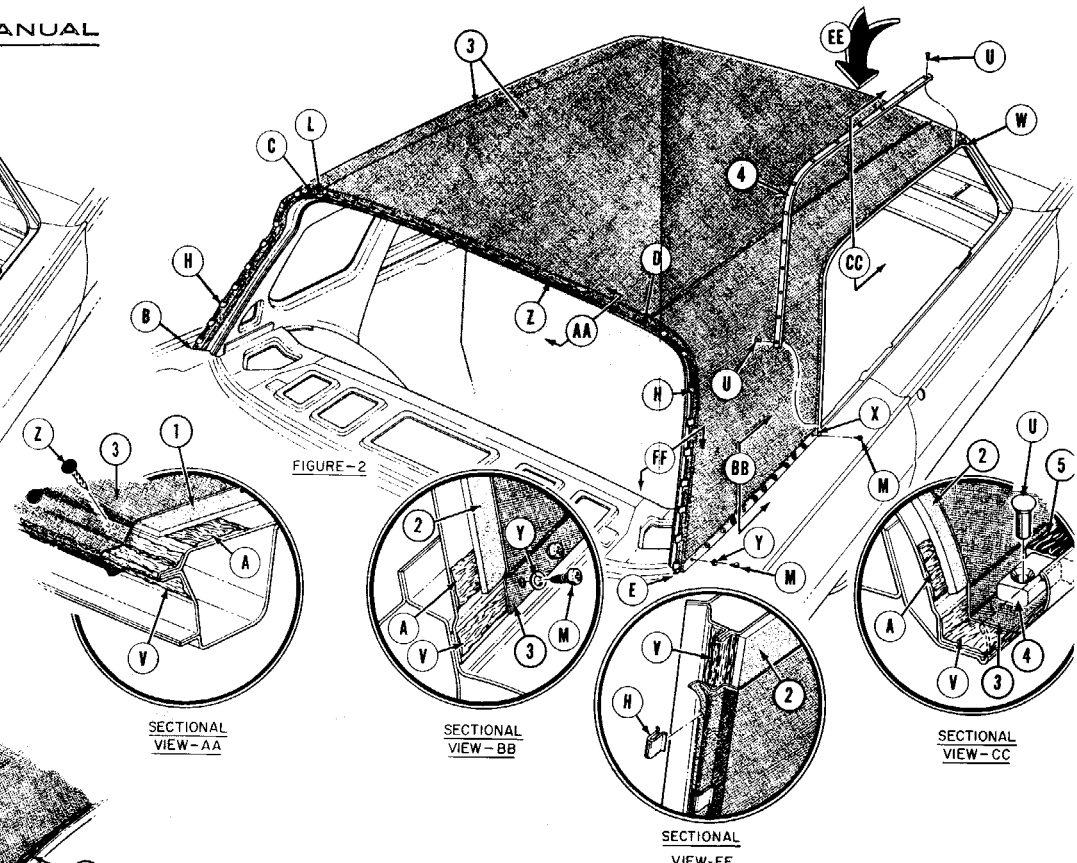
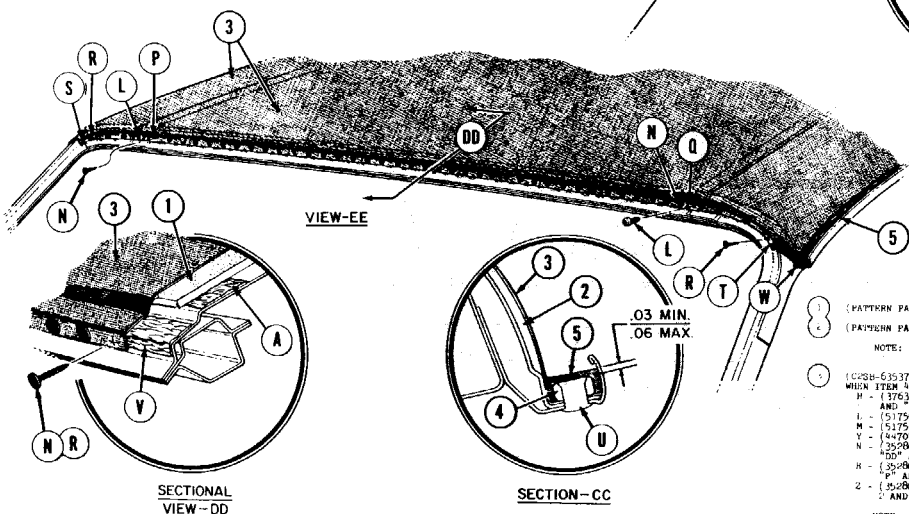


FIGURE-2



VIEW-EE

SECTIONAL VIEW-DD

SECTION-CC

INSTALLATION - ROOF OUTSIDE COVER ASSEMBLY

MODEL C2SB-63B

- 1 (PATTERN PART) PAD - ROOF OUTSIDE CENTER.
- 2 (PATTERN PART) PAD - ROOF OUTSIDE SIDE, 1 REQUIRED EACH SIDE OF ROOF PANEL ASSEMBLY.
- 3 (C2SB-635700) COVER ASSEMBLY - ROOF OUTSIDE, SECURED WITH THE FOLLOWING ITEMS AND MINUS ITEM 4 IS INSTALLED:
 - M - (376330-02) CLIP - TRIM - 9 REQUIRED EACH SIDE OF BODY, BETWEEN POINTS "B" AND "C" AND POINTS "E" AND "F".
 - L - (51750-56) SCREW - 2 REQUIRED EACH SIDE OF BODY, SEE FIGURE 2 AND VIEW "EE".
 - M - (51754-56) SCREW - 9 REQUIRED EACH SIDE OF BODY, SEE FIGURE 2 AND VIEW "BB".
 - Y - (44707-58) WASHER - 9 REQUIRED EACH SIDE OF BODY, SEE FIGURE 2 AND VIEW "BB".
 - N - (25002-A) DRIVE NAIL - 28 REQUIRED BETWEEN POINTS "B" AND "C", SEE VIEWS "DD" AND "EE".
 - R - (25002-A) DRIVE NAIL - 28 REQUIRED EACH SIDE OF BODY BETWEEN POINTS "S" AND "P" AND POINTS "Q" AND "W", SEE VIEW "EE" AND TYPICAL OF VIEW "DD".
 - Z - (25002-A) DRIVE NAIL - 18 REQUIRED BETWEEN POINTS "C" AND "D", SEE FIGURE 2 AND VIEW "AA".
- 4 NOTE: PROVIDE (.109-.112) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS ITEMS "L" AND "M".
- 5 (C2SB-635759) RETAINER - ROOF OUTSIDE COVER, 1 REQUIRED EACH SIDE OF BODY, SECURED WITH THE FOLLOWING ITEM, SEE FIGURE 2 AND VIEW "CC":
 - U - (.276-11-3) RIVET - 2 REQUIRED.
- 6 NOTE: ITEM 6 MUST BE SECURED TO ROOF DRIP SIDE MOLDING IN SUCH A POSITION AS TO ALLOW THE INSTALLATION OF QUARTER WINDOW BEIT MOLDING. SEE BODY ENGINEERING INSTALLATION MANUAL, ROOF AND BACK WINDOW SECTION, PAGE 2-4. USING RETAINER AS A TEMPLATE, PROVIDE 9/64 INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE RIVETS, ITEM "U".
- 7 BEFORE INSTALLATION OF ITEMS 3 AND 4 (M-6017-A) OR (M-2035-B) CEMENT, ITEM "V", MUST BE APPLIED TO METAL SURFACES, SEE VIEWS "AA" THRU "DD".
- 8 (M-1005-A) SEALER FOR WHITE TOPS OR (M-4045-B) SEALER FOR BLACK TOPS, APPLIED OVER ENTIRE SURFACE OF RETAINER ITEM 1, FROM POINT "M" TO POINT "M" TO DIMENSION SHOWN AFTER ITEM 1 IS INSTALLED, SEE SECTION "CC", VIEWS "DD" AND "EE".
- 9 NOTE: (M-4045-A) OR (M-4045-B) SEALER MUST BE BRUSHED OR WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.

FOR FURTHER INFORMATION PERTAINING TO PATTERN PARTS AND COVER ASSEMBLY BUILD UP, SEE BODY TRIM ASSEMBLY BREAKDOWN FORM (E-2666-C).

DATE 1-25-67 SUPERSEDES 9-18-66.
 NONPATIVE WITH CORN-119339 ITEM 3, (51750-56) TRIM CLIP - 8 REQUIRED WAS 07, (51750-56) SCREW - 1 REQUIRED WAS 30, ADDED (51754-56) SCREW AND (44707-58) PLAT WASHER (8 REQUIRED), (25002-A) DRIVE NAIL - 6 REQUIRED WAS 59, REVISED POINT CALL OUT IN FIGURE 2, REVISED DRAWING OF FIGURE 2, VIEW "AA" AND VIEW "EE" AND ADDED VIEW "FF". ITEM 1, REVISED DRAWING (2021-63-174) RETAINER.

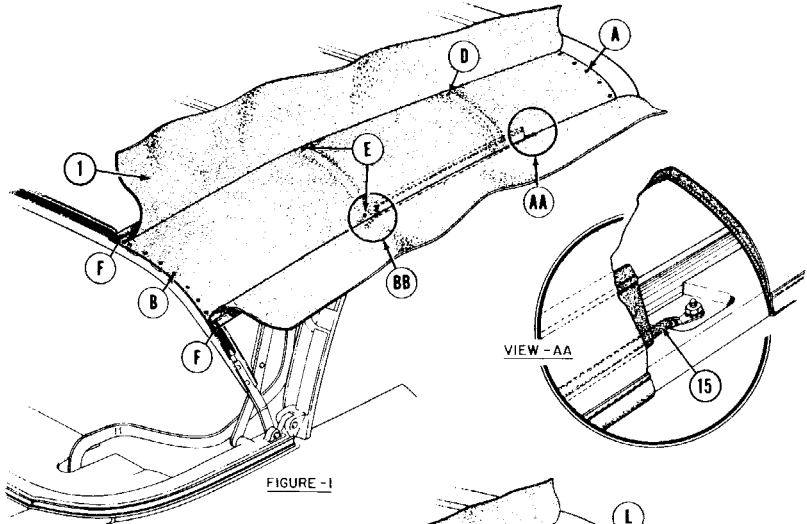


FIGURE -1

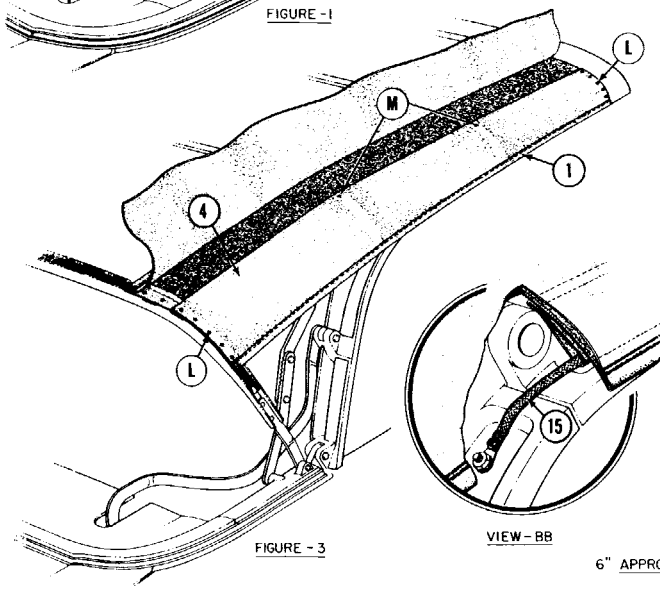


FIGURE -3

VIEW-BB

6" APPROX.

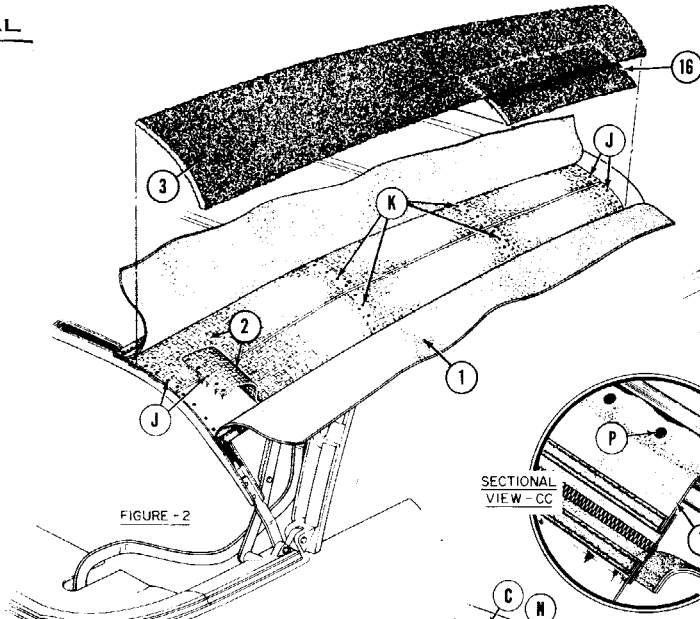


FIGURE -2

SECTIONAL VIEW-CC

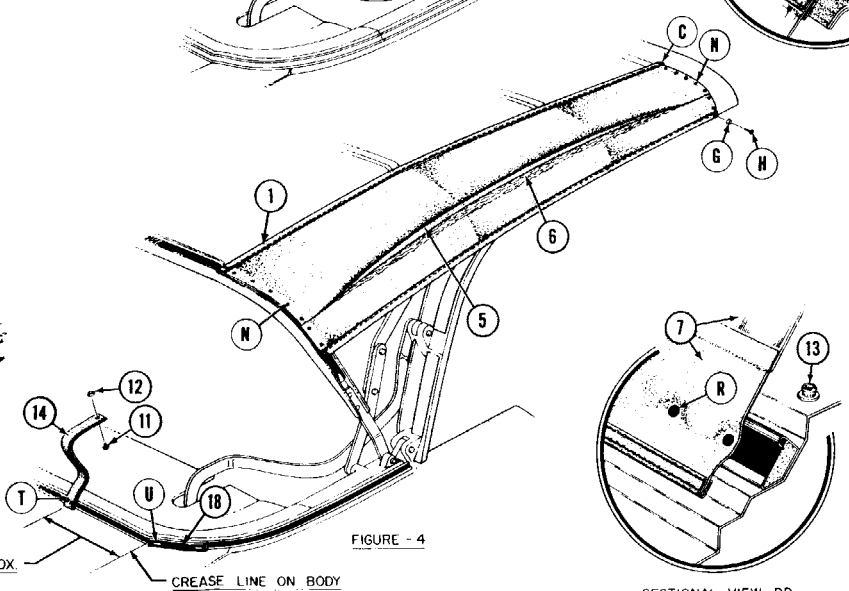


FIGURE -4

SECTIONAL VIEW-DD

CREASE LINE ON BODY

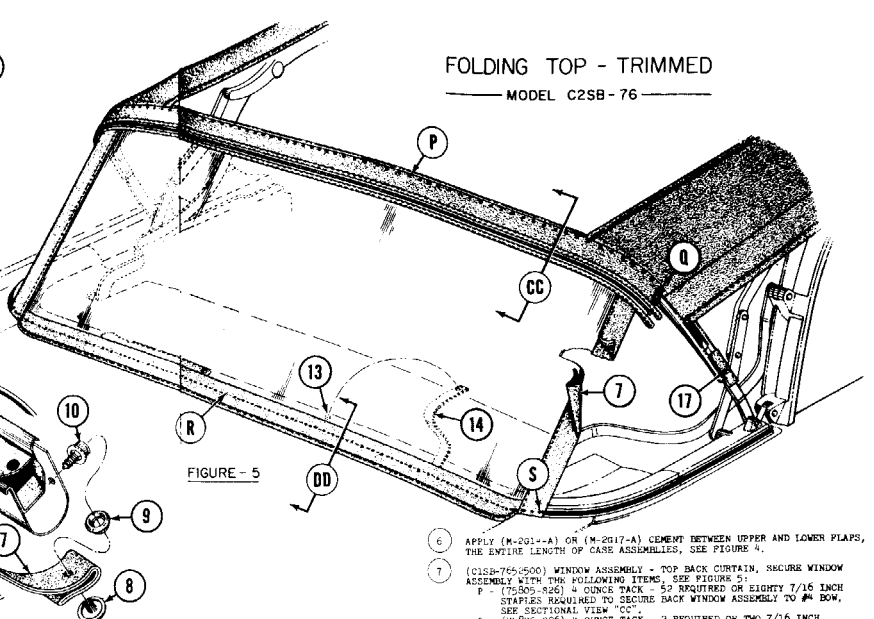


FIGURE -5

FOLDING TOP - TRIMMED
MODEL C2SB - 76

- 6 APPLY (M-201-A) OR (M-2017-A) CEMENT BETWEEN UPPER AND LOWER FLAPS, THE ENTIRE LENGTH OF CASE ASSEMBLIES, SEE FIGURE 4.
 - 7 (C15B-76500) WINDOW ASSEMBLY - TOP BACK CURTAIN, SECURE WINDOW ASSEMBLY WITH THE FOLLOWING ITEMS, SEE FIGURE 5:
P - (75805-226) 4 OUNCE TACK - 52 REQUIRED OR EIGHTY 7/16 INCH STAPLES REQUIRED TO SECURE BACK WINDOW ASSEMBLY TO #4 BOW, SEE SECTIONAL VIEW "CC".
Q - (75805-226) 4 OUNCE TACK - 2 REQUIRED ON TWO 7/16 INCH STAPLES REQUIRED TO SECURE OUTER EDGE OF BACK WINDOW ASSEMBLY TO #4 BOW EACH SIDE OF TOP ASSEMBLY.
R - (75801-526) 6 OUNCE TACK - 56 REQUIRED OR NINETY 7/16 INCH STAPLES REQUIRED TO SECURE BACK WINDOW ASSEMBLY TO CENTER BELT TACKING STRIP, SEE SECTIONAL VIEW "DD".
S - (75801-526) 6 OUNCE TACK - 2 REQUIRED OR TWO 7/16 INCH STAPLES REQUIRED TO SECURE OUTER EDGES OF BACK WINDOW ASSEMBLY TO CENTER BELT TACKING STRIP.
 - 8 (353504-S) FASTENER BUTTON - ONE REQUIRED, SEE SECTIONAL VIEW "CC".
 - 9 (95460-58) FASTENER SOCKET - ONE REQUIRED, SEE SECTIONAL VIEW "CC".
 - 10 (70307-2100) STUD FASTENER - REFERENCE - ONE REQUIRED RIGHT HAND SIDE OF #4 BOW, SEE SECTIONAL VIEW "CC".
 - 11 (353504-S) FASTENER - BUTTON - ONE REQUIRED EACH STRAP ASSEMBLY, SEE FIGURE 4 AND TYPICAL OF SECTIONAL VIEW "CC".
 - 12 (95460-58) FASTENER - SOCKET - ONE REQUIRED EACH STRAP ASSEMBLY, SEE FIGURE 4 AND TYPICAL OF SECTIONAL VIEW "CC".
 - 13 (35309-S1) STUD FASTENER - ONE REQUIRED EACH SIDE OF BODY, SEE FIGURE 5 AND SECTIONAL VIEW "DD".
 - 14 (C15B-76500) STRAP ASSEMBLY - FOLDING TOP BACK CURTAIN - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY, LOCATE AND SECURE EACH ASSEMBLY TO TACKING STRIP ASSEMBLY TO DIMENSION SHOWN IN FIGURE 4 WITH THE FOLLOWING ITEM:
T - (75805-226) 4 OUNCE TACK - 2 REQUIRED OR TWO 7/16 INCH STAPLES
 - 15 (C15B-765088) RETAINER ASSEMBLY - QUARTER PAD CASE - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY, INSERT RETAINER ASSEMBLY THROUGH LISTING ON CASE ASSEMBLY, EACH END OF RETAINER ASSEMBLY IS SECURED TO TOP ASSEMBLY WITH NUTS AND WASHERS ARE INSTALLED, SEE FIGURE 1 AND VIEWS "AA" AND "BB". SEE BODY ENGINEERING INSTALLATION MANUAL, ROOF AND BACK WINDOW SECTION, PAGES 2-1670 FOR INSTALLATION OF WEATHERSTRIPS.
 - 16 (C15B-765086) PAD - TOP SIDE QUARTER FRONT BETWEEN #1 AND #2 BOW - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY CEMENTED IN POSITION WITH (M-2014-A) OR (M-2057-B) CEMENT, SEE FIGURE 2.
 - 17 (C15B-7651405) FILLER - FOLDING TOP #4 BOW - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY CEMENTED IN POSITION SHOWN WITH (M-2014-A) OR (M-2017-A) CEMENT, SEE FIGURE 5.
 - 18 (C2SB-7641700) FILLER - BELT CENTER TACKING STRIP, 1 REQUIRED EACH SIDE OF BODY. SECURE EACH FILLER WITH TWO 7/16 INCH STAPLES, SEE ITEM "U" IN FIGURE 4.
- NOTE: WHEN (M-2057-B) CEMENT IS USED, APPLY ONE COAT TO EACH SURFACE CEMENTED.

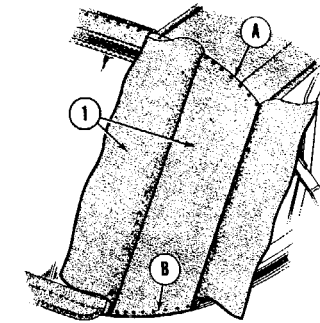


FIGURE -1

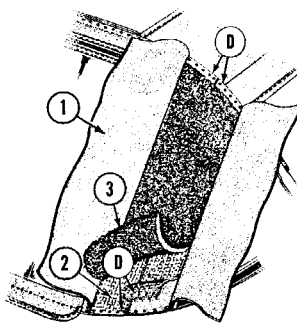


FIGURE -2

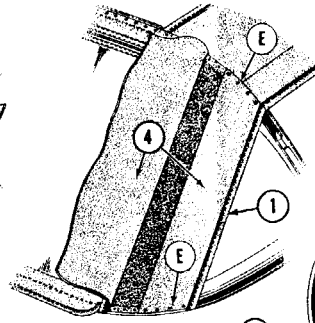
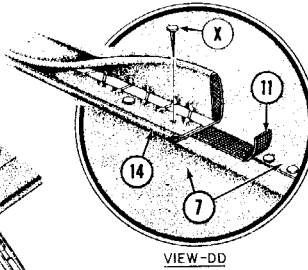
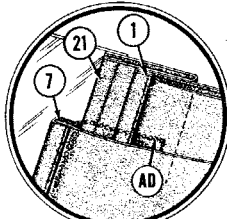


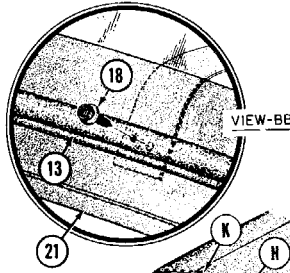
FIGURE -3



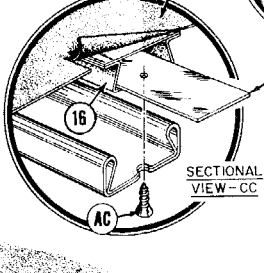
VIEW-DD



SECTIONAL VIEW-EE



VIEW-BB



SECTIONAL VIEW-CC

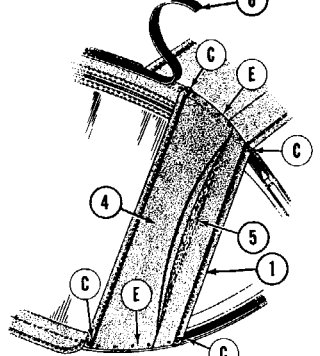


FIGURE -4

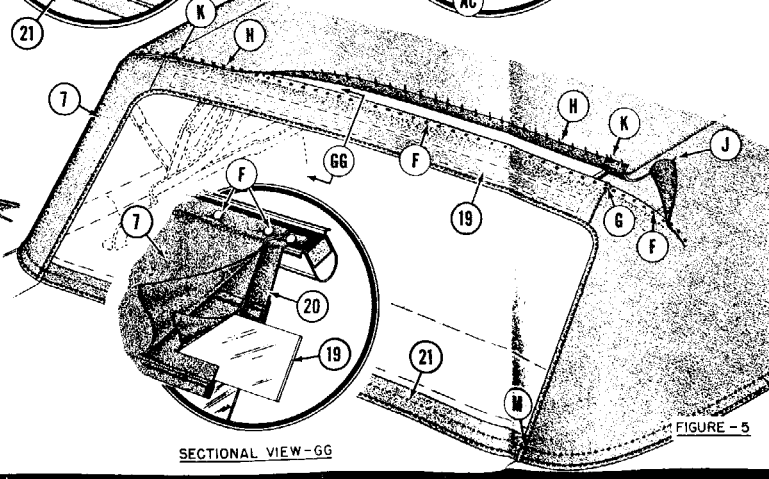
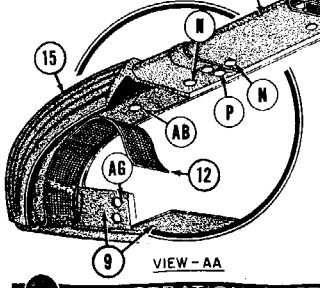
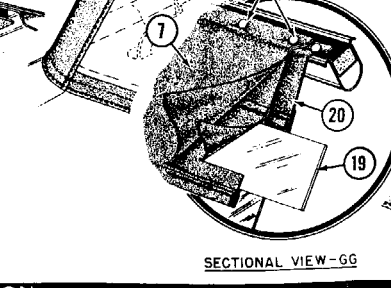


FIGURE -5



VIEW-AA



SECTIONAL VIEW-GG

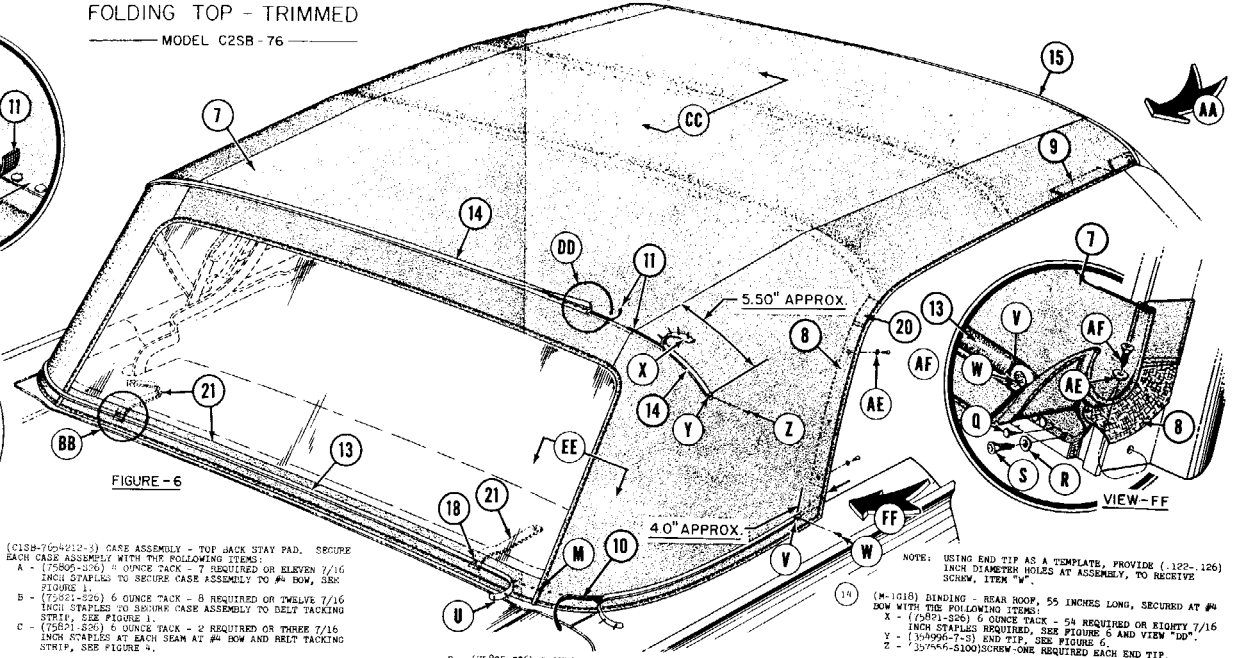


FIGURE -6

- 1 (C15B-7654212-3) CASE ASSEMBLY - TOP BACK STAY PAD. SECURE EACH CASE ASSEMBLY WITH THE FOLLOWING ITEMS:
A - (75805-326) 4 OUNCE TACK - 7 REQUIRED OR ELEVEN 7/16 INCH STAPLES TO SECURE CASE ASSEMBLY TO #4 ROW, SEE FIGURE 1.
B - (75821-326) 6 OUNCE TACK - 8 REQUIRED OR TWELVE 7/16 INCH STAPLES TO SECURE CASE ASSEMBLY TO BELT TACKING STRIP, SEE FIGURE 2.
C - (75821-326) 6 OUNCE TACK - 2 REQUIRED OR THREE 7/16 INCH STAPLES AT EACH SEAM AT #4 ROW AND BELT TACKING STRIP, SEE FIGURE 3.
D - (75805-326) 4 OUNCE TACKS - 10 REQUIRED OR TWENTY 7/16 INCH STAPLES TO SECURE WERRING TO #4 ROW AND BELT TACKING STRIP, 2 TACKS OR 3 STAPLES EACH END OF EACH PIECE OF WERRING, SEE FIGURE 4.
- 2 (M-7111-4) WERRING - 4 X 2 1/2 INCHES, 2 REQUIRED EACH SIDE OF TOP ASSEMBLY. SECURE WERRING TO EACH SIDE OF TOP ASSEMBLY WITH THE FOLLOWING ITEM:
D - (75805-326) 4 OUNCE TACKS - 10 REQUIRED OR TWENTY 7/16 INCH STAPLES TO SECURE WERRING TO #4 ROW AND BELT TACKING STRIP, 2 TACKS OR 3 STAPLES EACH END OF EACH PIECE OF WERRING, SEE FIGURE 4.
- 3 (C15B-7652708) PAD - TOP BACK STAY REAR - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY, CEMENTED IN POSITION OVER ITEM 2 WITH (M-2011-A) OR (M-2057-B) CEMENT, SEE FIGURE 2.
- 4 LOWER AND UPPER PLAYS OF CASE ASSEMBLY ARE FOLDED OVER PAD AND SECURED WITH THE FOLLOWING ITEMS EACH SIDE OF TOP ASSEMBLY:
B - (75805-326) 4 OUNCE TACKS - 10 REQUIRED OR SIXTEEN 7/16 INCH STAPLES, 4 TACKS OR 5 STAPLES AT EACH END OF EACH PLAY, SEE FIGURES 3 AND 4.
- 5 APPLY (M-2011-A) OR (M-2017-A) CEMENT BETWEEN UPPER AND LOWER PLAYS, THE ENTIRE LENGTH OF EACH ASSEMBLY, SEE FIGURE 4.
- 6 (M-401-A) STRIP SEALER 1/40 X 1/8 X 55 INCHES, APPLIED TO BACK CURTAIN AND TOP DECK STAY PAD CASE ASSEMBLY OVER TACKS OR STAPLES AT #4 ROW, SEE FIGURE 4.
- 7 (C15B-7652700) TOP DECK AND QUARTER ASSEMBLY. POSITION TOP DECK AND QUARTER ASSEMBLY OVER FOLDING TOP ASSEMBLY AND SECURE WITH THE FOLLOWING ITEMS:
P - (75805-326) 4 OUNCE TACK - NO REQUIRED, OR SIXTY 7/16 INCH STAPLES REQUIRED TO SECURE TOP DECK ASSEMBLY AT VALANCE TO #4 ROW, SEE FIGURE 5.
Q - (75821-326) 6 OUNCE TACK - 2 REQUIRED OR THREE 7/16 INCH STAPLES REQUIRED TO SECURE SIDINGS EACH SIDE OF TOP ASSEMBLY THROUGH VALANCE TO #4 ROW, SEE FIGURE 5.
H - (75821-326) 6 OUNCE TACK - 40 REQUIRED OR SIXTY 7/16 INCH STAPLES REQUIRED TO SECURE TOP DECK AND QUARTER ASSEMBLY TO #4 ROW, SEE FIGURE 5.
J - (75821-326) 6 OUNCE TACKS - 2 REQUIRED OR NINE 7/16 INCH STAPLES REQUIRED TO SECURE TOP DECK AND QUARTER ASSEMBLY TO BELT TACKING STRIP, SEE FIGURE 5.
K - (75805-326) 4 OUNCE TACK - 2 REQUIRED EACH SIDE OF TOP ASSEMBLY TO SECURE DECK BEAMS AT #4 ROW, SEE FIGURE 5.
L - (75801-326) 6 OUNCE TACK - 10 REQUIRED OR FORTY-FIVE 7/16 INCH STAPLES REQUIRED EACH SIDE OF TOP ASSEMBLY TO SECURE TOP DECK AND QUARTER ASSEMBLY TO BELT TACKING STRIP, SEE FIGURE 5.
M - (75821-326) 6 OUNCE TACK - ONE REQUIRED TO SECURE TOP DECK ASSEMBLY AT INDICATED SEAM EACH SIDE OF BODY AT BELT TACKING STRIP, SEE FIGURE 5.
N - (75805-326) 4 OUNCE TACK - 54 REQUIRED OR EIGHTY-FOUR 7/16 INCH STAPLES REQUIRED TO SECURE TOP DECK AND QUARTER ASSEMBLY AT #1 ROW, SEE VIEW "AA".

- 8 (PATTERN PART) PART OF (52700) ASSEMBLY, WEATHERSTRIP - TOP SIDE QUARTER WINDOW. CEMENTED TO FORWARD SURFACE OF INTERMEDIATE REAR SIDE RAIL WITH (M-2014-A) OR (M-2017-A) CEMENT. EACH SIDE OF TOP ASSEMBLY. SEE FIGURE 6 AND VIEW "PP". WEATHERSTRIP IS ALSO SECURED IN 2 PLACES WITH THE FOLLOWING ITEMS:
R - (39962-5) WASHER - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY, SEE VIEW "PP".
X - (39962-5) SCREW - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY, SEE VIEW "PP".
NOTE: PROVIDE (.125-.129) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW ITEM "X".
- 9 (PATTERN PART) PART OF (52700) ASSEMBLY, REINFORCEMENT - TOP FRONT WEATHERSTRIP, FOLDING TOP SIDE RAIL, SLIT WEATHERSTRIP AND JUMPT REAR END OF WEATHERSTRIP TO BOTTOM CURTAIN OF FRONT SIDE RAIL AND #6 ROW ASSEMBLY WITH (M-2014-A) OR (M-2017-A) IS SECURED TO #1 ROW WITH THE FOLLOWING ITEM. SEE FIGURE 6 AND VIEW "AA":
AG - (75805-326) 4 OUNCE TACK - 2 REQUIRED OR THREE 7/16 INCH STAPLES REQUIRED, EACH SIDE OF TOP ASSEMBLY.
- 10 (M-3010) TAPE - 375 X 105 INCHES, APPLIED TO TOP DECK AND QUARTER ASSEMBLY AND BACK CURTAIN ASSEMBLY OVER TACKS OR STAPLES AT BELT, SEE FIGURE 6.
- 11 (M-3010) TAPE - 375 X 55 INCHES, APPLIED TO TOP DECK AND QUARTER ASSEMBLY AT #4 ROW, SEE FIGURES 5 AND VIEW "DD".
- 12 (M-3211) TAPE - 870 X 55 INCHES, APPLIED TO WINDSHIELD HEADLINER WEATHERSTRIP AND TOP DECK AND QUARTER ASSEMBLY AT #1 ROW, SEE VIEW "AA".
- 13 (M-1018) BINDING - TOP DECK REAR LOWER - 105 INCHES LONG, SECURED AT BELT WITH THE FOLLOWING ITEMS:
V - (75821-326) 6 OUNCE TACK - 100 REQUIRED OR ONE HUNDRED AND FIFTY 7/16 INCH STAPLES REQUIRED TO SECURE BINDING, SEE FIGURE 6.
Y - (39998-7-31) END TIP, SEE FIGURES 6 AND VIEW "PP".
W - (357556-8100) SCREW - ONE REQUIRED EACH END TIP, SEE FIGURE 6 AND VIEW "PP".

- 14 (M-1018) BINDING - REAR ROOF, 55 INCHES LONG, SECURED AT #4 X - (75821-326) 6 OUNCE TACK - 54 REQUIRED OR EIGHTY 7/16 INCH STAPLES REQUIRED, SEE FIGURE 6 AND VIEW "DD".
Z - (357556-8100) SCREW - ONE REQUIRED EACH END TIP.
- 15 (C25B-7653994) WEATHERSTRIP - FOLDING TOP #1 ROW. SECURE WEATHERSTRIP WITH THE FOLLOWING ITEM:
AR - (74805-880) 4 OUNCE TACK - NO REQUIRED OR SIXTY 7/16 INCH STAPLES REQUIRED TO SECURE WEATHERSTRIP AT #1 ROW, SEE VIEW "AA".
- 16 (PATTERN PART) PART OF (52700) ASSEMBLY, LISTING - FOLDING TOP #2 AND #3 ROW. CEMENT BACK TO TOP DECK AND QUARTER ASSEMBLY WITH (M-2057-B) CEMENT, SEE SECTIONAL VIEW "CC".
- 17 (C15B-7650156) RETAINER - FOLDING TOP ROW LISTING - 2 REQUIRED, ONE FOR EACH #2 AND #3 ROW. INSERT EACH RETAINER INTO LISTING AND SECURE WITH THE FOLLOWING ITEM, SEE SECTIONAL VIEW "CC":
AC - (52405-813) SCREW - 4 REQUIRED.
- 18 (37046-5100) STUD PASTERER - ONE REQUIRED EACH SIDE OF TOP ASSEMBLY, SEE FIGURE 6 AND VIEW "HH".
- 19 (C15B-7652554) STIFFENER - TOP BACK CURTAIN VALANCE, INSERTED INTO COVER - TOP DECK CURTAIN REAR INSIDE, SEE SECTIONAL VIEW "GG".
- 20 (PATTERN PART) PART OF (52700) ASSEMBLY, WEATHERSTRIP - TOP SIDE QUARTER WINDOW UPPER CEMENTED TO TOP OF INTERMEDIATE REAR SIDE RAIL WITH (M-2014-A) OR (M-2017-A) CEMENT EACH SIDE OF TOP ASSEMBLY, SEE FIGURE 2.
- 21 ONE ROOF AND BACK WINDOW SECTION, PAGE 2-4840 FOR INSTALLATION OF STRAP ASSEMBLY AND BACK WINDOW CURTAIN.
NOTE: INSERT WEATHERSTRIP OF TOP DECK AND QUARTER ASSEMBLY INTO POCKET OF BACK WINDOW CURTAIN ASSEMBLY AS SHOWN, SEE ITEM "AD" IN SECTIONAL VIEW "GG".
USE (M-3010-A) TAPS FOR BLACK AND BLUE TOPS OR USE (M-3010-B) TAPS FOR WHITE TOPS.
WHEN (M-2057-B) CEMENT IS USED, APPLY ONE COAT TO EACH SURFACE CEMENTED.
SEE DRAWING (C15B-7654402-3-3M) FOR SIZE AND LOCATION OF HOLES TO BE PROVIDED AT ASSEMBLY TO RECEIVE SCREWS, ITEM "AM".

1962

FORD MOTOR COMPANY
DEARBORN, MICHIGAN

BODY ENGINEERING TRIM AND SEALING MANUAL

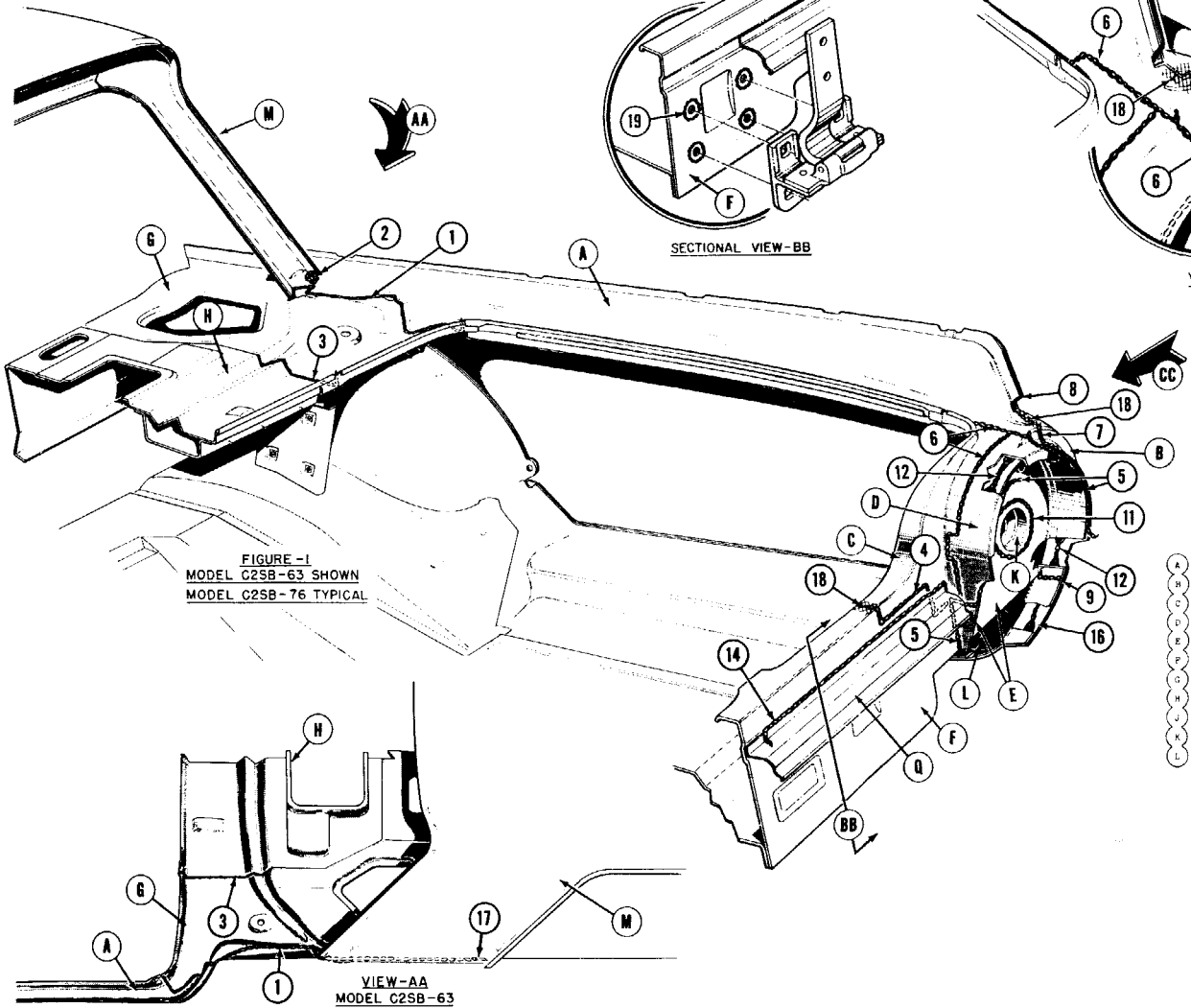
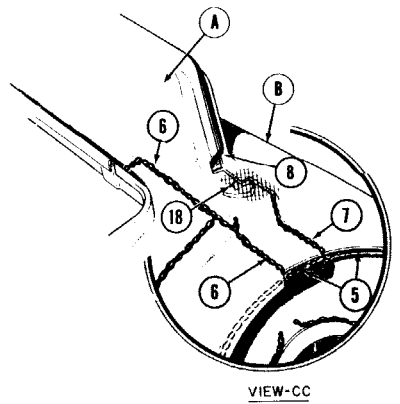


FIGURE-1
MODEL C2SB-63 SHOWN
MODEL C2SB-76 TYPICAL

VIEW-AA
MODEL C2SB-63



SEALER APPLICATION TO LUGGAGE COMPARTMENT
DRAIN TROUGH-LOWER AND UPPER BACK PANELS

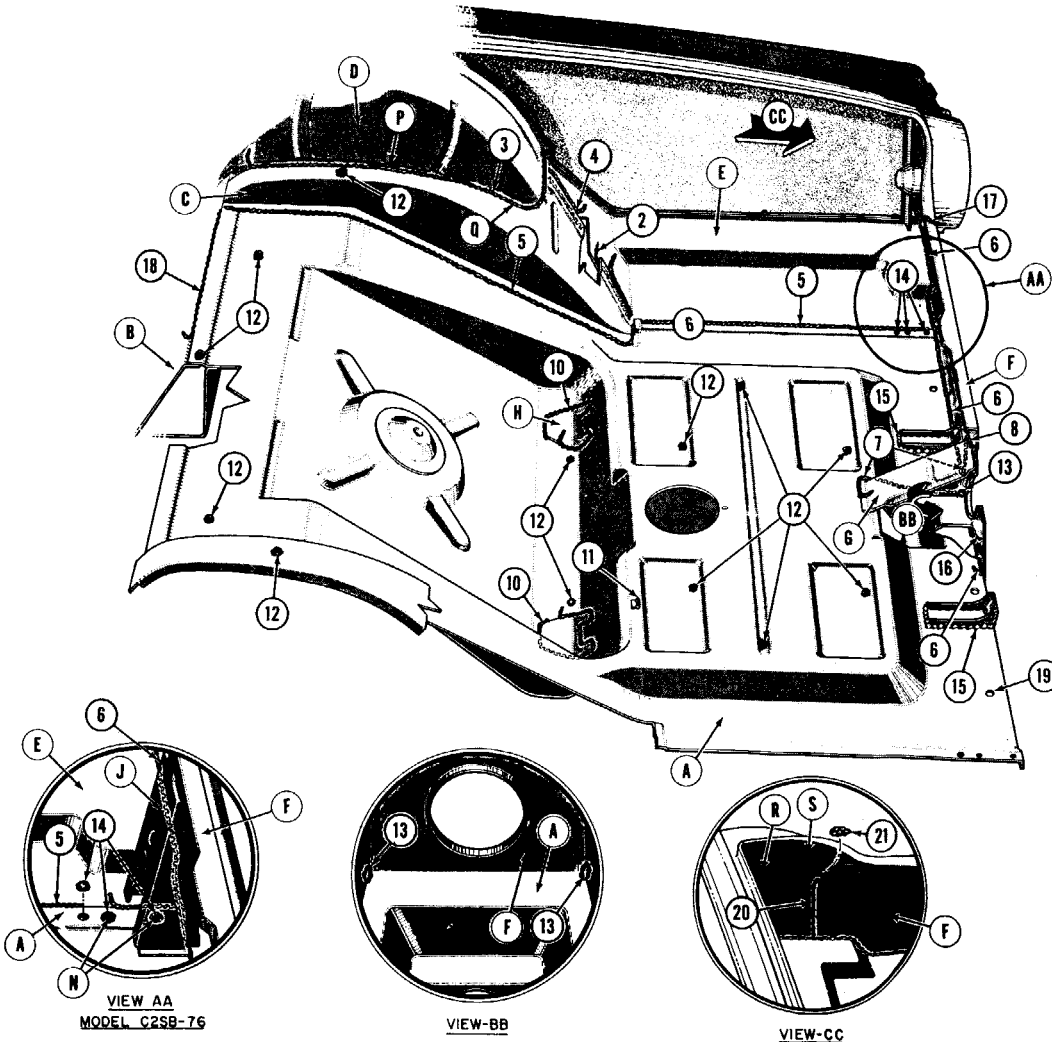
MODELS C2SB-63-76

FIGURE-2
MODEL C2SB-76

- | | |
|--|---|
| <p>A (2785-5) PANEL - QUARTER UPPER.
B (2786-7) PANEL - QUARTER LOWER.
C (40118-9) TROUGH - LUGGAGE COMPARTMENT DOOR OPENING LOWER CORNER DRAIN - FRONT.
D (451A02-3) TROUGH - LUGGAGE COMPARTMENT DOOR OPENING LOWER CORNER DRAIN - REAR.
E (27970-1) REINFORCEMENT REAR LAMP OPENING.
F (403P4) PANEL - LOWER BACK.
G (46514-5) PANEL - PACKAGE TRAY END.
H (46510) PANEL - PACKAGE TRAY.
I (45120-1) TROUGH - LUGGAGE COMPARTMENT DOOR OPENING UPPER CORNER DRAIN.
J (280A36) COVER - REAR LAMP OPENING.
K (11250-1) EXTENSION - REAR FLOOR PAN TO QUARTER PANEL.</p> | <p>L (2785-5) PANEL - QUARTER UPPER.
M (50282-3) EXTENSION - ROOF PANEL TO HATCH WINDOW FRAME SIDE.
N (60706) PANEL - REAR SEAT BACK TO PACKAGE TRAY FINISH.
O (31012-3) PANEL ASSEMBLY - QUARTER TRIM.
P (403B6) PANEL - LOWER BACK PANEL TO HUMPER.
Q (403A80) PANEL - UPPER BACK FINISH - UPPER.
R (403A48) PANEL - UPPER BACK FINISH - LOWER.
S (40616) PANEL - LUGGAGE COMPARTMENT DOOR - OUTSIDE.</p> |
|--|---|
- 1 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A", "D" AND "M" AS SHOWN IN FIGURE 1 AND VIEW "AA".
 - 2 APPLY A DAUB OF (M-401-E) OR (M-4035-A) SEALER AS SHOWN IN FIGURE 1.
 - 3 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "G" AND "H" AS SHOWN IN FIGURE 1 AND VIEW "AA".
 - 4 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "C" AND "F" AS SHOWN IN FIGURE 1.
 - 5 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "C", "D", "A" AND "M" AROUND ENTIRE INSIDE PERIMETER OF "A", "B", "D" AND "E" AS SHOWN IN FIGURE 1 AND VIEW "CC".
 - 6 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A", "C" AND "D" AS SHOWN IN FIGURE 1 AND VIEW "CC".
 - 7 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A" AND "B" AS SHOWN IN FIGURE 1 AND VIEW "CC".
 - 8 APPLY (M-401-E) OR (M-4035-A) SEALER ALONG JOINT OF ITEMS "A" AND "B" AS SHOWN IN FIGURE 1 AND VIEW "CC".
 - 9 APPLY (M-401-E) OR (M-4035-A) SEALER ALONG JOINT OF ITEMS "E" AND "L" AS SHOWN IN FIGURE 1.
 - 10 APPLY (M-401-E) SEALER ALONG JOINT OF ITEMS "A" AND "J" AS SHOWN IN FIGURE 2.
 - 11 APPLY (M-401-E) SEALER AROUND ENTIRE PERIMETER OF ITEM "K" AS SHOWN IN FIGURE 1.
 - 12 APPLY (M-4060) SEALER BETWEEN JOINT OF ITEMS "E", "D" AND "D", AS SHOWN IN FIGURE 1.
- 13 ITEM REMOVED.
 - 14 APPLY (M-401-F) SEALER ALONG JOINT OF ITEMS "P" AND "Q", SEE FIGURE 1.
 - 15 APPLY (M-401-E) SEALER ALONG THE ENTIRE LENGTH OF JOINT OF ITEMS "R" AND "S", SEE FIGURE 2, AND CONTINUING OVER END OF JOINT AS SHOWN IN VIEW "DD" EACH SIDE OF FINISH PANEL ASSEMBLY.
- NOTE: (M-401-E) SEALER IS APPLIED TO (46506) PACKAGE TRAY PANEL ASSEMBLY, PART OF (C18B-7653000) FOLDING TOP ASSEMBLY, TYPICAL OF FIGURE 2 AND VIEW "DD".
- 16 APPLY (M-4060) SEALER BETWEEN JOINT OF ITEMS "L" AND "D" AS SHOWN IN FIGURE 1.
- 17 SEE ROOF BACK WINDOW SECTION, PAGE 2-4800 FOR APPLICATION OF SEALER.
- 18 SEE BODY SIDE SECTION, PAGE 2-4420 FOR SOLDER APPLICATION.
- 19 APPLY (M-5397-B) SEALER - 4 PLACES EACH SIDE OF BODY, AS SHOWN IN SECTIONAL VIEW "BB", MODEL C2SB-76 ONLY.
- NOTE: SEE DRAWING (C2SB-7600001) FOR INSTALLATION OF HINGE ASSEMBLY.
- IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-D) OR (M-401-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4035-A) SEALER MAY BE USED AS AN ALTERNATE.
- JOINTS ON ALL WEATHERSTRIP SEALING SURFACES MUST BE SMOOTH AND FINISH WITHIN .001 INCHES.
- (M-637) PRIMER MUST BE APPLIED TO PRIMER PAINTED SURFACES WHERE (M-401-D), (M-401-E) OR (M-4035-A) SEALER IS TO BE USED.

SEALER APPLICATION TO REAR FLOOR PAN -
BODY SIDE AND LOWER BACK PANEL

MODELS C2SB-63-76



- A (11215) PAN 4 REAR FLOOR.
 - B (11156) PAN - CENTER FLOOR.
 - C (111A26-7) EXTENSION - REAR FLOOR PAN TO WHEELHOUSE.
 - D (27886-7) PANEL - QUARTER WHEELHOUSE INNER.
 - E (11252-3) EXTENSION - REAR FLOOR PAN REAR CORNER.
 - F (40324) PANEL - LOWER BACK.
 - G (11309) HOUSING - FUEL TANK FILLER PIPE - INNER.
 - H (9068) BRACKET - FUEL TANK SUPPORT - FRONT.
 - J (803A84) BRACE ASSEMBLY - LOWER BACK PANEL TO FLOOR - OUTER, FOR MODEL 76 ONLY.
 - R (27970-1) REINFORCEMENT - REAR LAMP OPENING.
 - S (95118-9) THRESH - LUGGAGE COMPARTMENT DOOR OPENING LOWER CORNER DRAIN - FRONT.
- 1 ITEM REMOVED.
 - 2 APPLY (M-4076-A) OR (M-5139-Y) WELD SEALER TO THE ENTIRE LENGTH OF JOINT BETWEEN REAR FLOOR PAN TO WHEELHOUSE EXTENSION PANEL AND REAR FLOOR PAN REAR CORNER EXTENSION PANEL AS SHOWN.
NOTE: THE APPLICATION OF ITEM 2 CAN BE OMITTED IF THE BODY IS PROCESSED THROUGH THE DIP TANK.
 - 3 APPLY (M-4022) OR (M-4040-A) SEALER ALONG THE JOINT OF QUARTER WHEELHOUSE INNER PANEL AND REAR FLOOR PAN TO WHEELHOUSE EXTENSION PANEL, EXCEPT BETWEEN POINTS "P" AND "Q" FOR MODEL C2SB-76 ONLY, WHICH IS REPLACED BY (M-401-B) SEALER. EXERCISE EXTREME CARE TO PREVENT SEALER PLUMPING UP CLINCH NUTS IN THIS AREA. SEE BODY SIDE SECTION, PAGE 2-406, FOR CONTINUATION OF SEALER APPLICATION.
 - 4 APPLY (M-4022) OR (M-4040-A) SEALER ALONG THE JOINT OF REAR FLOOR PAN REAR CORNER EXTENSION PANEL AND REAR FLOOR PAN TO WHEELHOUSE EXTENSION PANEL.
 - 5 APPLY (M-4022) OR (M-4040-A) SEALER ALONG THE JOINT OF REAR FLOOR PAN REAR CORNER EXTENSION PANEL, REAR FLOOR PAN AND REAR FLOOR PAN TO WHEELHOUSE EXTENSION PANEL.
 - 6 APPLY (M-4022) OR (M-4040-A) SEALER ALONG THE JOINT OF LOWER BACK PANEL, REAR FLOOR PAN AND REAR FLOOR PAN REAR CORNER EXTENSION PANEL.
 - 7 APPLY (M-401-E) OR (M-401-D) SEALER ALONG THE JOINT OF FUEL TANK FILLER PIPE INNER HOUSING TO REAR FLOOR PAN, CONTINUING UP ALONG JOINT OF FUEL TANK FILLER PIPE INNER HOUSING TO LOWER BACK PANEL.
 - 8 APPLY (M-401-E) OR (M-5397-B) SEALER ALONG THE TOP JOINT OF FUEL TANK FILLER PIPE INNER HOUSING TO LOWER BACK PANEL.
 - 9 ITEM REMOVED.
 - 10 APPLY (M-4040-A) SEALER AROUND ENTIRE PERIMETER OF FUEL TANK SUPPORT BRACKET, AS SHOWN.
 - 11 APPLY A DAUB OF (M-4040-A) OR (M-5397-B) SEALER TO EXISTING SLOT, AFTER FUEL LINE RETAINER IS INSTALLED, LEFT HAND SIDE OF BODY ONLY.
 - 12 APPLY A DAUB OF (M-4040-A) OR (M-5397-B) SEALER TO EXISTING HOLES, 13 PLACES, IN REAR FLOOR PAN.
 - 13 APPLY A DAUB OF (M-5397-B) SEALER TO EXISTING OPENING EACH SIDE OF FUEL TANK FILLER PIPE INNER HOUSING, SEE VIEW "BB".
 - 14 APPLY A DAUB OF (M-5397-B) SEALER TO THREE EXISTING HOLES EACH SIDE OF BODY, SEE VIEW "AA".
NOTE: THREE HOLES, ITEM "N" ARE FOR INSTALLATION OF LUGGAGE COMPARTMENT DOOR HYDRAULIC LIFT TO FLOOR BRACKET ASSEMBLY, FOR MODEL C2SB-76 ONLY. SEALER TO BE APPLIED BEFORE INSTALLATION OF BRACKET ASSEMBLY.
 - 15 BRACKET ASSEMBLY IS PART OF DRAWING (C1SD-7600001), AND IS OMITTED TO CLARIFY DRAWING IN VIEW "AA".
 - 16 APPLY (M-4022) OR (M-4040) SEALER AROUND PERIMETER OF REAR BUMPER MOUNTING BRACKETS TO LOWER BACK PANEL AND REAR FLOOR PAN.
 - 17 SEE UNDERBODY SECTION, PAGE 2-4303, FOR APPLICATION OF SEALER.
 - 18 SEE BODY REAR SECTION, PAGE 2-4900, FOR APPLICATION OF SEALER.
 - 19 SEE BODY SIDE SECTION, PAGE 2-4066, FOR APPLICATION OF SEALER.
 - 20 SEE BODY ENGINEERING INSTALLATION MANUAL, UNDERBODY SECTION, PAGE 2-4322, FOR INSTALLATION OF HOLE PLUGS.
 - 21 APPLY (M-4022) OR (M-4040) SEALER ALONG JOINT OF LOWER BACK PANEL AND REAR LAMP REINFORCEMENT. SEE VIEW "CC".
 - 22 APPLY (M-4022) OR (M-4040) SEALER INTO HOLE BETWEEN FRONT TROUGH AND REAR LAMP REINFORCEMENT AT TOP CORNER ON LOWER BACK PANEL. TO FILL CAVITY, SEE VIEW "CC".
NOTE: AFTER (M-4040-A) SEALER IS APPLIED, IT MUST BE BRUSHED WELL INTO JOINTS TO ENSURE PROPER SEAL.
IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-401-D) OR (M-401-E) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-4035-A) SEALER MAY BE USED AS AN ALTERNATE.
IN ALL LOCATIONS WHERE THE BRIDGING QUALITIES OF (M-4040-A) OR (M-4022) SEALER WILL NOT ADEQUATELY SEAL THE JOINT, (M-5397-B) SEALER MAY BE USED AS AN ALTERNATE.
(M-4035-A) SEALER MUST BE WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.
(M-401-E) SEALER MUST BE BRUSHED OR WIPED TO PRESENT A SMOOTH AND UNIFORM APPEARANCE.
CAUTION: (M-401-D), (M-401-E) AND (M-4035-A) SEALERS MUST BE APPLIED AFTER PHOSPHATIZING AND BEFORE PRIME PAINT APPLICATION; HOWEVER, (M-417) PRIMER MUST BE APPLIED BEFORE APPLICATION OF (M-401-D), (M-401-E) OR (M-4035-A) SEALERS IF THE SEALERS ARE APPLIED AFTER PRIME PAINT.
MODEL C2SB-63 SHOWN, MODEL C2SB-76 TYPICAL.

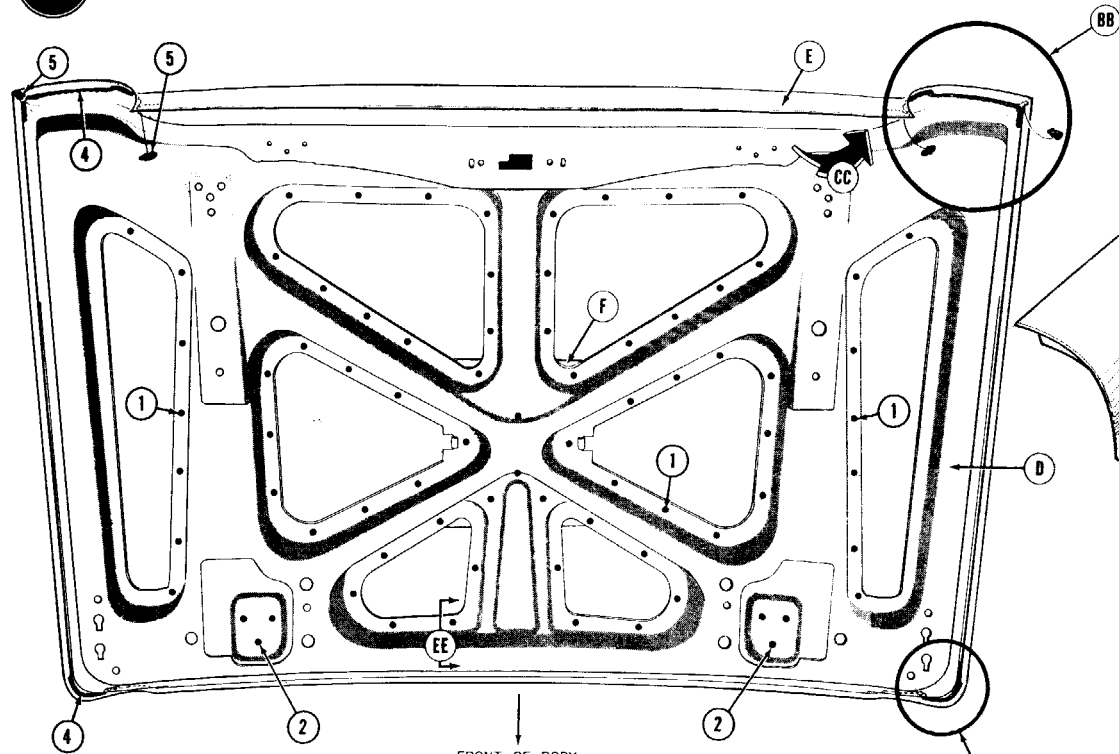
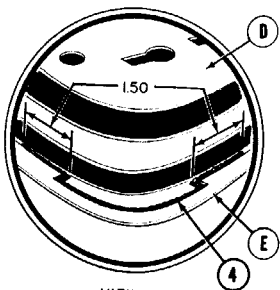
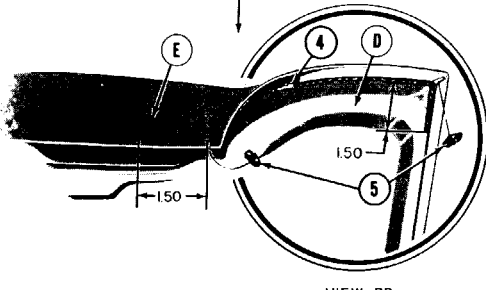


FIGURE - 1

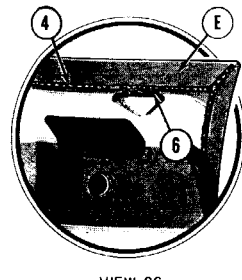
- D (40624) PANEL - LUGGAGE COMPARTMENT DOOR - INSIDE.
- E (40616) PANEL - LUGGAGE COMPARTMENT DOOR - OUTER.
- F (42869) REINFORCEMENT - LUGGAGE COMPARTMENT DOOR - INSIDE.
- G (408A22) REINFORCEMENT - LUGGAGE COMPARTMENT DOOR - REAR.
- H (406414-5) REINFORCEMENT ASSEMBLY - FINISH PANEL HINGE ANCHOR PLATE ON DOOR.
- J (42706) HINGE - LUGGAGE COMPARTMENT DOOR ON DOOR.



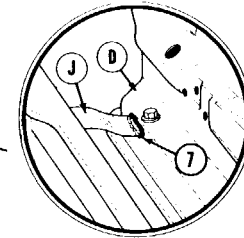
VIEW-AA



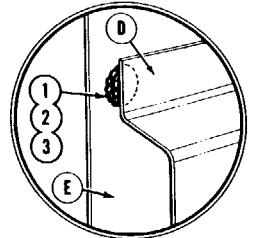
VIEW-BB



VIEW-CC



VIEW - DD
MODEL C2SB-76 ONLY



SECTIONAL VIEW-EE

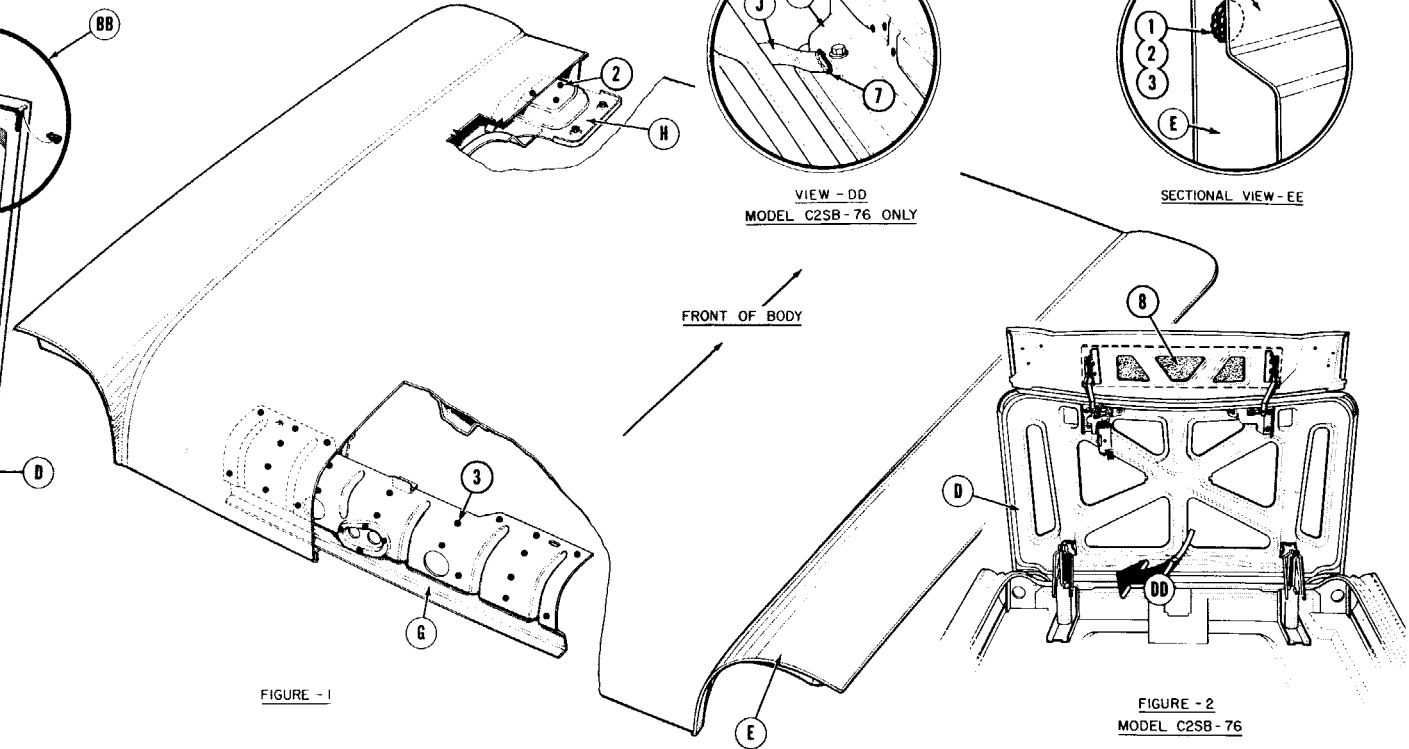


FIGURE - 2
MODEL C2SB-76

ADHESIVE APPLICATION TO LUGGAGE COMPARTMENT DOOR
INNER AND OUTER PANELS

MODELS C2SB-63-76

- 1 APPLY A DAUB OF (M-205B) ADHESIVE - 72 PLACES TO INSIDE SURFACE OF ITEM "E" BEFORE WELDING ITEM "D" AND ITEM "H" INTO POSITION.
- 2 APPLY A DAUB OF (M-205B) ADHESIVE - 6 PLACES TO INSIDE SURFACE OF ITEM "E" BEFORE WELDING ITEM "H" INTO POSITION. MODEL C2SB-76 ONLY, SEE FIGURE 1.
- 3 APPLY A DAUB OF (M-205B) ADHESIVE - 26 PLACES TO INSIDE SURFACE OF ITEM "E" BEFORE WELDING ITEM "G" INTO POSITION, SEE FIGURE 1.
- 4 APPLY (M-401-B) SEALER TO THE JOINT OF ITEMS "D" AND "E" AT THE FRONT AND REAR CORNERS TO DIMENSIONS SHOWN IN VIEWS "AA" AND "BB".

NOTE: APPLY ADHESIVE AT LOCATIONS INDICATED BY BLACK DOTTED PATTERN, FOR ITEMS 1, 2 AND 3. TYPICAL OF SECTIONAL VIEW "EE".

SUFFICIENT ADHESIVE MUST BE APPLIED TO INSURE ADEQUATE CONTACT WITH BOTH METAL SURFACES.

- 5 APPLY A DAUB OF (M-401-B) OR (M-4035-A) SEALER TO EXISTING OPENINGS, TWO PLACES, EACH SIDE OF ITEMS "D" AND "H", SEE VIEW "BB".
- 6 APPLY A DAUB OF (M-4035-A) SEALER TO BONDERITE DRAIN HOLE EACH SIDE OF BODY, SEE VIEW "CC".
- 7 APPLY (M-4059-A) SEALER TO EXISTING OPENING WHERE ITEM "J" PASSES THROUGH ITEM "D" AS SHOWN IN VIEW "DD".
- 8 SEE DRAWING (C2SB-76403A78-A) FOR PART NUMBER AND INSTALLATION OF UPPER BACK FINISH PANEL SOUND DEADENER.

NOTE: APPLY (M-637) PRIMER BEFORE APPLICATION OF (M-401-B), (M-401-B) OR (M-4035-A) SEALERS.

CAUTION: (M-637) PRIMER MUST BE APPLIED AFTER PHOSPHATEZING AND PAINT PRIMER APPLICATION.

MODEL C2SB-76 LUGGAGE COMPARTMENT DOOR ASSEMBLY, SHOWN.
MODEL C2SB-63 LUGGAGE COMPARTMENT DOOR ASSEMBLY, TYPICAL.

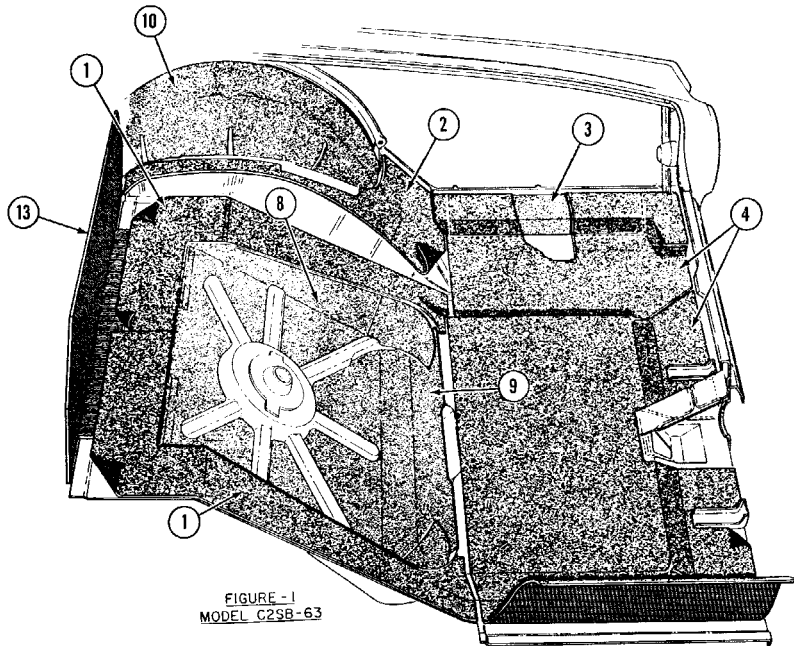
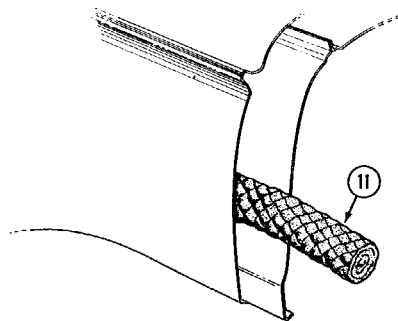


FIGURE - 1
MODEL C2SB-63



SECTIONAL VIEW - AA

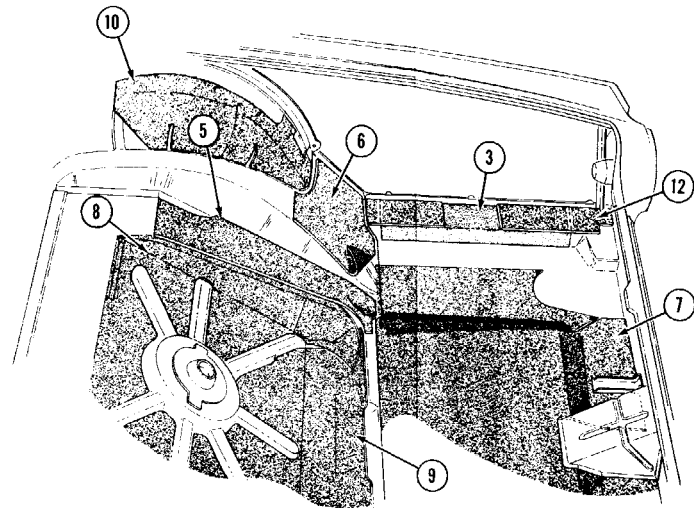
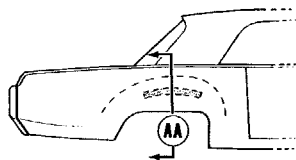


FIGURE - 2
MODEL C2SB-76

INSTALLATION - LUGGAGE COMPARTMENT SOUND ABSORBERS AND DEADENERS

MODELS C2SB-63-76

- ① (C1SB-63114A02-3) DEADENER - LUGGAGE COMPARTMENT FLOOR FRONT SOUND - INNER.
NOTE: FRONT LININGBOARD, ITEM 13, MUST BE INSTALLED PRIOR TO INSTALLATION OF FRONT INNER SOUND DEADENER, ITEM 1.
- ② (C1SB-63114A04-5) DEADENER - LUGGAGE COMPARTMENT FLOOR FRONT SOUND - OUTER.
- ③ (C2SB-7611268) FOR MODEL C2SB-76 OR (C1SB-6311268) FOR MODEL C2SB-63, INSULATOR ASSEMBLY - REAR FLOOR HEAT - 1 REQUIRED EACH SIDE OF BODY. SPOT CEMENTED IN POSITION SHOWN WITH (M-2035-B) CEMENT.
NOTE: INSULATOR ASSEMBLIES MUST BE CEMENTED IN POSITION WITH POIL SIDE TOWARD OUTSIDE OF BODY.
- ④ (C2SB-6311516) DEADENER - LUGGAGE COMPARTMENT FLOOR REAR - SOUND.
- ⑤ (C1SB-76114A02-3) DEADENER - LUGGAGE COMPARTMENT FLOOR FRONT SOUND - INNER.
- ⑥ (C2SB-76114A04-5) DEADENER - LUGGAGE COMPARTMENT FLOOR FRONT SOUND - OUTER.
- ⑦ (C2SB-7611167) DEADENER - LUGGAGE COMPARTMENT FLOOR CENTER SOUND.
- ⑧ (C2SB-6311167) DEADENER - LUGGAGE COMPARTMENT FLOOR CENTER UPPER - SOUND.
- ⑨ (C2SB-6311405) DEADENER - LUGGAGE COMPARTMENT FLOOR LOWER - SOUND.
- ⑩ (C1SB-6345562-3) DEADENER - LUGGAGE COMPARTMENT WHEELHOUSE - SOUND.
NOTE: REMOVE KNOCKOUT PORTION OF DEADENER FOR MODEL C2SB-76 ONLY, SEE FIGURE 2.
- ⑪ (C2SB-63279A68-B) ABSORBER ASSEMBLY - QUARTER PANEL TO WHEELHOUSE - SOUND. 1 REQUIRED EACH SIDE OF BODY.
- ⑫ (C2SB-7611170-1) DEADENER - LUGGAGE COMPARTMENT FLOOR SIDE - SOUND.
- ⑬ SEE BODY REAR SECTION, PAGE 2-4935, SECTION 4900, FOR INSTALLATION OF FRONT LININGBOARD.
NOTE: DEADENER, ITEMS 1-2, 4, 5, 6, 7, 8, 9, 10 AND 12 ARE SPOT CEMENTED IN POSITION WITH (M-2035-A) OR (M-2035-B) ADHESIVE.

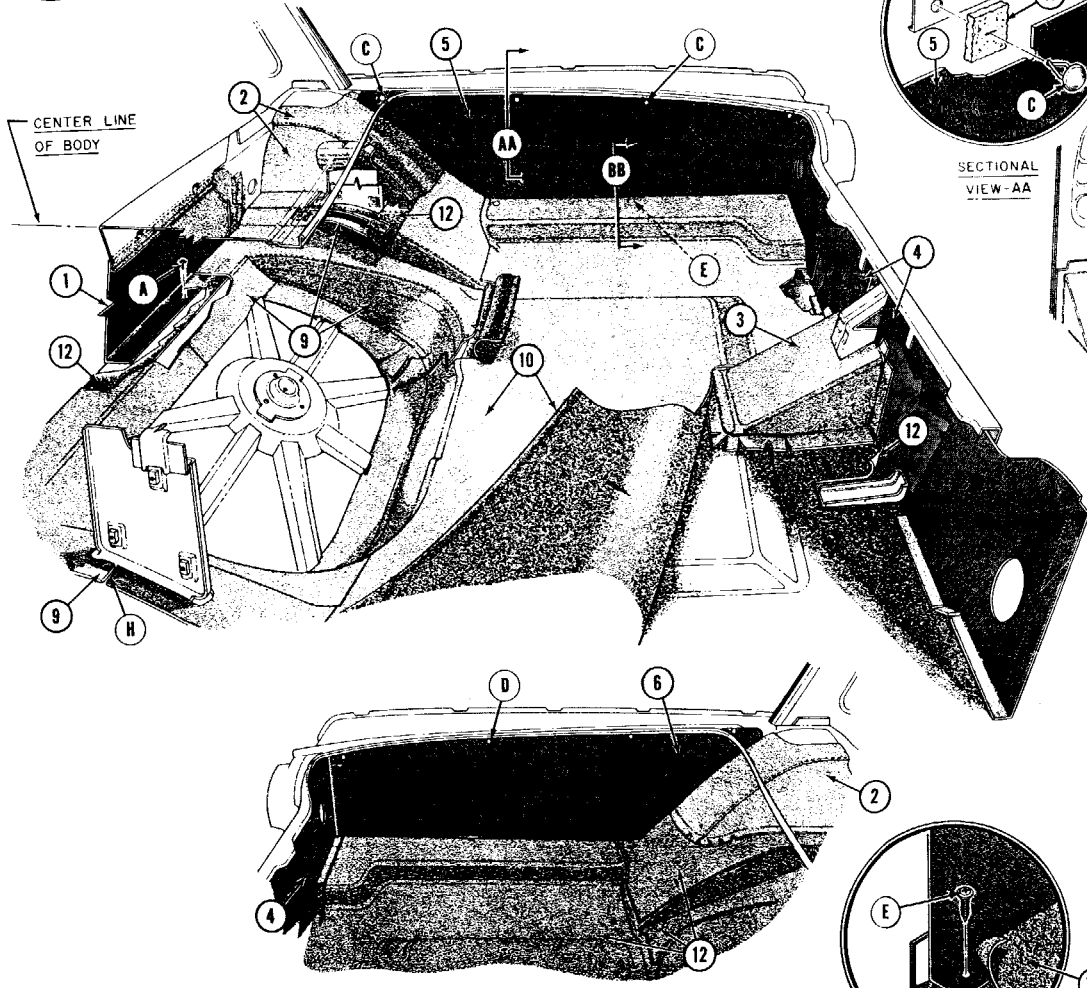
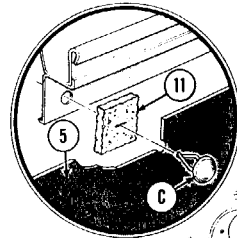


FIGURE - 1
LEFT HAND SIDE SHOWN



SECTIONAL
VIEW-AA

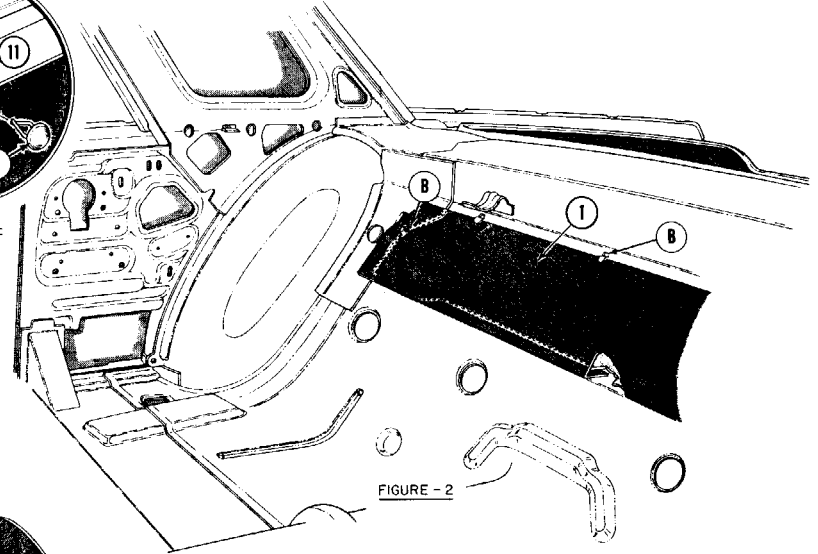
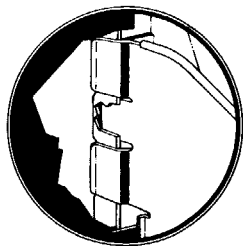
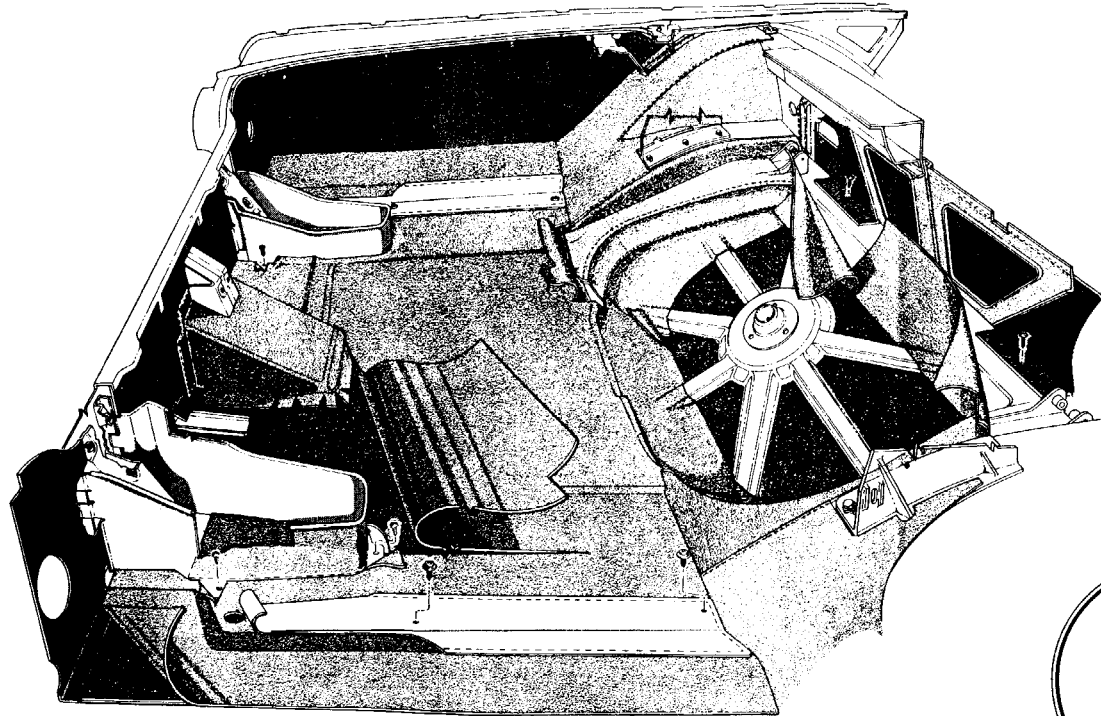


FIGURE - 2

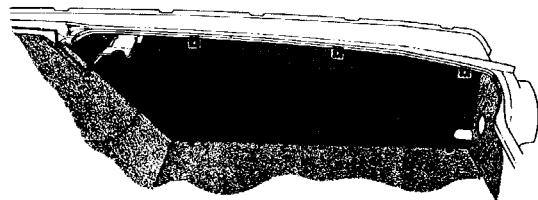
INSTALLATION - LUGGAGE COMPARTMENT TRIM
MODEL C2SB-63

- 1 (C15B-634544) LININGBOARD - LUGGAGE COMPARTMENT - FRONT. LININGBOARD IS LOCATED FROM INSIDE OF BODY INTO POSITION SHOWN IN FIGURE 2 AND SECURED ALONG THE BOTTOM EDGE AS SHOWN IN MAIN VIEW. WITH THE FOLLOWING ITEM:
A - (20B79-58) SCREW - 7 REQUIRED - ONE EACH SIDE OF INDOOR.
 - 2 (C2SB-6341750-1) COVER ASSEMBLY - QUARTER WHEELHOUSE, CEMENT EACH ASSEMBLY TO WHEELHOUSE PANEL IN POSITION SHOWN.
 - 3 (C15B-6345489) COVER - LUGGAGE COMPARTMENT FUEL FILLER HOUSING, REMOVED OVER FUEL FILLER HOUSING IN POSITION SHOWN.
 - 4 (C2SB-6345522-3) LININGBOARD - LUGGAGE COMPARTMENT - REAR. LOCATE EACH LININGBOARD BEHIND UPPER FLANGE OF LOWER BACK PANEL. BOTTOM EDGES OF LININGBOARD IS FORCED INTO POSITION AGAINST LOWER BACK PANEL AND OVER TOP OF FLOOR DEADENER AS SHOWN.
 - 5 (C2SB-6345416) LININGBOARD - LUGGAGE COMPARTMENT - SIDE - RIGHT HAND. LOCATE LININGBOARD IN POSITION SHOWN AND SECURE WITH THE FOLLOWING ITEM:
C - (C15B-6346619) RETAINER ASSEMBLY - 4 REQUIRED.
E - (J57903-08) SCREW - 3 REQUIRED.
 - 6 (C2SB-6345407) COVER ASSEMBLY - LUGGAGE COMPARTMENT SIDE LEFT HAND. SECURED WITH THE FOLLOWING ITEM:
D - (C15B-6346619) RETAINER ASSEMBLY - 4 REQUIRED.
 - 7 ITEM REMOVED.
 - 8 ITEM REMOVED.
 - 9 (C2SB-6345458-5) COVER ASSEMBLY - LUGGAGE COMPARTMENT FLOOR, SPOT CEMENTED IN POSITION SHOWN.
 - 10 (C15B-6345476) COVER - LUGGAGE COMPARTMENT FLOOR REAR, SPOT CEMENTED IN POSITION SHOWN.
 - 11 (C15B-6346400) SPACER - LUGGAGE COMPARTMENT SIDE LININGBOARD - 4 REQUIRED RIGHT HAND SIDE. CEMENT SPACER IN POSITION WITH (M-2078-A) ADHESIVE APPLIED TO SPACER AND (M-3013-A) ADHESIVE APPLIED TO LININGBOARD. SEE SECTIONAL VIEW "AA".
 - 12 SEE BODY REAR SECTION, PAGE 2-4930 FOR INSTALLATION OF BODY SOUND DEADENERS.
- NOTE: A SLIT, ITEM "H", IS PROVIDED TO ALLOW COVER ASSEMBLY TO BE PLACED AROUND LUGGAGE COMPARTMENT DOOR HINGE BRACKET EACH SIDE OF BODY.
- NOTE: USE (M-2035-B) OR (M-2055-4) ADHESIVE. FOR FUNCTIONAL COLOR REQUIREMENTS OF LUGGAGE COMPARTMENT TRIM, SEE CHART (CH-528-C15B-A).

VIEW-BB

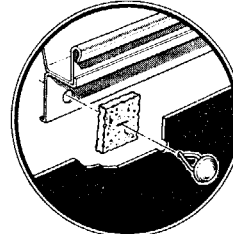


VIEW-AA



VIEW-CC

FIGURE - 1
RIGHT HAND SIDE SHOWN



SECTIONAL
VIEW-BB
EXPLODED

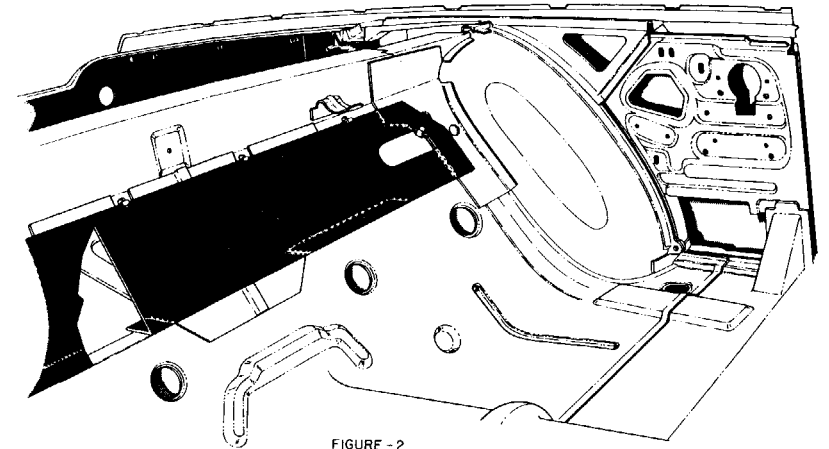


FIGURE - 2

INSTALLATION - LUGGAGE COMPARTMENT TRIM

MODEL C2SB-76

- 1 (C2SB-764544) LINING BOARD - LUGGAGE COMPARTMENT - FRONT. LINING BOARD IS LOCATED FROM INSIDE OF BODY INTO POSITION SHOWN IN FIGURE 2, AND SECURED ALONG THE BOTTOM EDGE AS SHOWN IN MAIN VIEW, WITH THE FOLLOWING ITEM:
A - (J57975-58) SCREW - 2 REQUIRED - 1 EACH SIDE OF BODY.

NOTE: USE LINING BOARD AS A TEMPLATE. PIERCE (.133-.137) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM "A".

AFTER LINING BOARD HAS BEEN SECURED TO FLOOR PAN, LINING BOARD IS BENT ALONG SCORE LINE AND SECURED IN POSITION BY BENDING SIX EXISTING METAL TABS ALONG FORWARD EDGE OF PACKAGE TRAY PANEL AND SIDE EDGES OF PACKAGE TRAY TO FLOOR PAN STRAINER, TYPICAL OF ITEM "R". SEE FIGURE 2.
- 2 (C2SB-761170-1) COVER ASSEMBLY - QUARTER WHEELHOUSE, CEMENT EACH ASSEMBLY TO WHEELHOUSE PANEL IN POSITION SHOWN.
- 3 (C18A-639589) COVER - LUGGAGE COMPARTMENT FUEL FILLER HOUSING, CEMENTED OVER FUEL FILLER HOUSING IN POSITION SHOWN.
- 4 (C2SB-764506-7) LINING BOARD - LUGGAGE COMPARTMENT REAR - INNER. LOCATE UPPER EDGE OF EACH LINING BOARD BEHIND UPPER FLANGE OF LOWER BACK PANEL. BOTTOM EDGE OF LINING BOARD IS FORCED INTO POSITION SHOWN.
- 5 (C2SB-764504-5) LINING BOARD - LUGGAGE COMPARTMENT REAR - OUTER. LOCATE UPPER EDGE OF EACH LINING BOARD BEHIND UPPER FLANGE OF LOWER BACK PANEL. BOTTOM EDGE OF LINING BOARD IS FORCED INTO POSITION SHOWN. SEE MAIN VIEW.
- 6 (C2SB-764507) COVER ASSEMBLY - LUGGAGE COMPARTMENT SIDE LEFT HAND, SECURED WITH THE FOLLOWING ITEM:
E - (C18B-6345619) RETAINER ASSEMBLY - 4 REQUIRED.
- 7 ITEM REMOVED.
- 8 ITEM REMOVED.
- 9 (C2SB-764516) LINING BOARD - LUGGAGE COMPARTMENT - SIDE, RIGHT HAND SIDE. LOCATE LINING BOARD IN POSITION SHOWN IN FIGURE 1 AND SECURE WITH THE FOLLOWING ITEMS:
J - (C18B-6345619) RETAINER ASSEMBLY - 3 REQUIRED,
F - (J57903-58) SCREW - 3 REQUIRED.
- 10 (C2SB-764545-5) COVER ASSEMBLY - LUGGAGE COMPARTMENT FLOOR. SPOT CEMENT EACH ASSEMBLY IN POSITION SHOWN.
- 11 (C2SB-764550) COVER ASSEMBLY - LUGGAGE COMPARTMENT FLOOR REAR. COVER ASSEMBLY IS SPOT CEMENTED IN POSITION SHOWN AND SECURED EACH SIDE OF BODY WITH THE FOLLOWING ITEMS:
K - (J74071-513) SCREW AND WASHER ASSEMBLY - 2 REQUIRED.

NOTE: USE EXISTING HOLES IN PAD, PART OF COVER ASSEMBLY, AS A TEMPLATE. PIERCE (.133-.137) INCH DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREW, AND WASHER ASSEMBLY, ITEM "K".
- 12 (C18B-76427452-5) SHIELD - LUGGAGE COMPARTMENT DOOR LIFT ARM. LOCATE THREE EXISTING TABS EACH SIDE OF EACH SHIELD OVER PLANCES OF UPPER BRACE ASSEMBLY. SEE ITEM "C" IN VIEW "AA" AND SECURE EACH SHIELD WITH THE FOLLOWING ITEMS:
D - (52721-58) SCREW - 2 REQUIRED,
M - (52721-58) SCREW - 1 REQUIRED.

NOTE: USE SHIELD AS A TEMPLATE. PROVIDE (.163-.167) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "M" AND PROVIDE (.133-.137) INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "D".
- 13 (C18B-7642718-9) INSERT - SHIELD LUGGAGE COMPARTMENT DOOR LIFT ARM. LOCATE EACH INSERT IN POSITION SHOWN.
- 14 (C18B-634600) SPACER - LUGGAGE COMPARTMENT SIDE LINING BOARD - 3 REQUIRED R.H. SIDE OF BODY, SEE SECTIONAL VIEW "BB". CEMENT SPACER IN POSITION WITH (M-2078-A) ADHESIVE APPLIED TO SPACER AND (M-2014-A) ADHESIVE APPLIED TO LINING BOARD.
- 15 SEE BODY REAR SECTION, PAGE 2-4930 FOR INSTALLATION OF BODY SOUND DEADENERS.
- 16 (C2SB-7645546) LINING BOARD - LUGGAGE COMPARTMENT SIDE - FRONT - R.H., SECURED WITH THE FOLLOWING ITEM:
N - (C18B-6345619) RETAINER ASSEMBLY - 2 REQUIRED.

NOTE: USE (M-2035-B) OR (M-2055-A) ADHESIVE. FOR FUNCTIONAL COLOR REQUIREMENTS OF LUGGAGE COMPARTMENT TRIM, SEE CHART (CH-528-C18B-A).